

PCTWORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶: C10G 47/00, 65/00, 69/00, 9/00, 11/00, 15/00, 49/22, 45/00, 31/00, 17/00, B01J 8/00, 8/04, 10/00	A1	(11) International Publication Number: WO 99/57229 (43) International Publication Date: 11 November 1999 (11.11.99)
(21) International Application Number: PCT/US99/09644 (22) International Filing Date: 30 April 1999 (30.04.99) (30) Priority Data: 09/073,415 6 May 1998 (06.05.98) US (71) Applicant: EXXON RESEARCH AND ENGINEERING COMPANY [US/US]; 180 Park Avenue, P.O. Box 390, Florham Park, NJ 07932-0390 (US). (72) Inventors: GUPTA, Ramesh; 57 Lawrence Drive, Berkeley Heights, NJ 07922 (US). JUNG, Henry; 17 Coleman Avenue West, Chatham, NJ 07928 (US). HLLIS, Edward, Stanley; 39 Rankin Avenue, Basking Ridge, NJ 07920 (US). MARKLEY, Gerald, Edward; 7833-C Jefferson Place Boulevard, Baton Rouge, LA 70808 (US). (74) Agents: NAYLOR, Henry, E. et al.; Exxon Research and Engineering Company, 180 Park Avenue, P.O. Box 390, Florham Park, NJ 07932-0390 (US).		(81) Designated States: AL, AU, BA, BB, BG, BR, CA, CN, CU, CZ, EE, GE, HR, HU, ID, IL, IN, IS, JP, KP, KR, LC, LK, LR, LT, LV, MG, MK, MN, MX, NO, NZ, PL, RO, SG, SI, SK, SL, TR, TT, UA, UZ, VN, YU, ZA, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i>
(54) Title: LIQUID AND VAPOR STAGE HYDROPROCESSING USING ONCE-THROUGH HYDROGEN (57) Abstract A three stage hydroprocessing process includes two liquid and one vapor reaction stages, both of which produce an effluent comprising liquid and vapor. Both vapor effluents comprise vaporized hydrocarbonaceous material. Fresh hydrogen is used for the hydroprocessing in both liquid stages. The second stage liquid effluent comprises the product liquid. The first stage liquid effluent is the feed for the second stage. The first stage vapor effluent is hydroprocessed in the vapor stage and then cooled to condense and recover at least a portion of the processed vapor as additional product liquid.		