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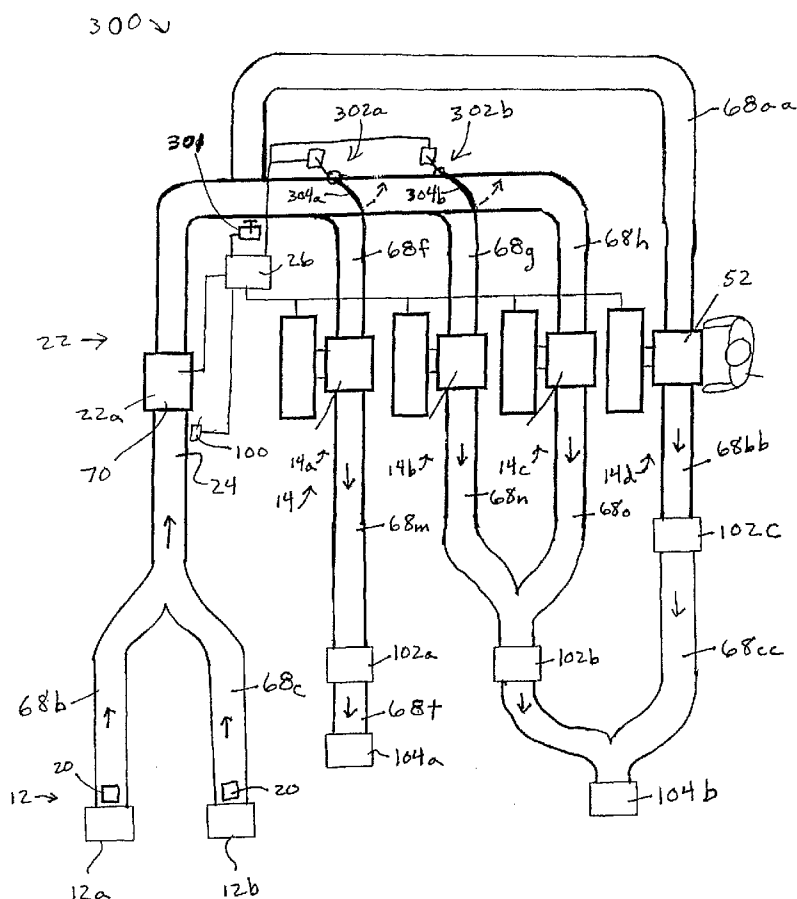
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- (54) Title:** PACKAGING SYSTEM AND METHOD



(57) Abstract: An automated packaging system has a plurality of dunnage dispensing stations that can dispense dunnage and a transport network for conveying containers to and from at least two dispensing stations for dunnage to be placed therein. At at least one loading station upstream of a dispensing station articles are placed in the containers for shipping. Optionally, an intermediate void determination station determines how much dunnage to dispense.



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