

Typical Roller Compaction Process

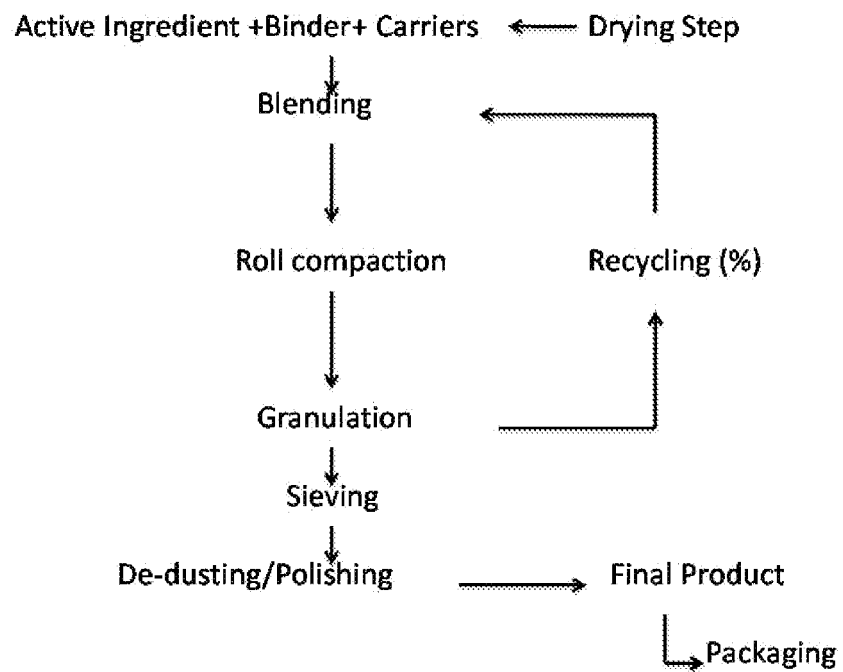


Figure 1

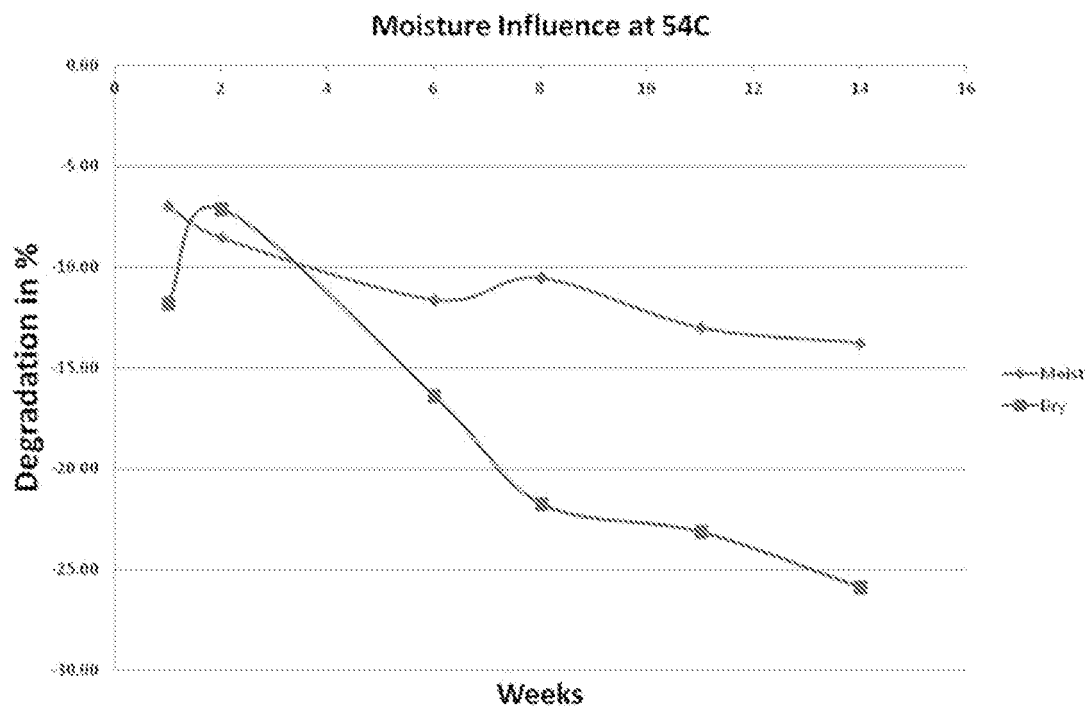


Figure 2

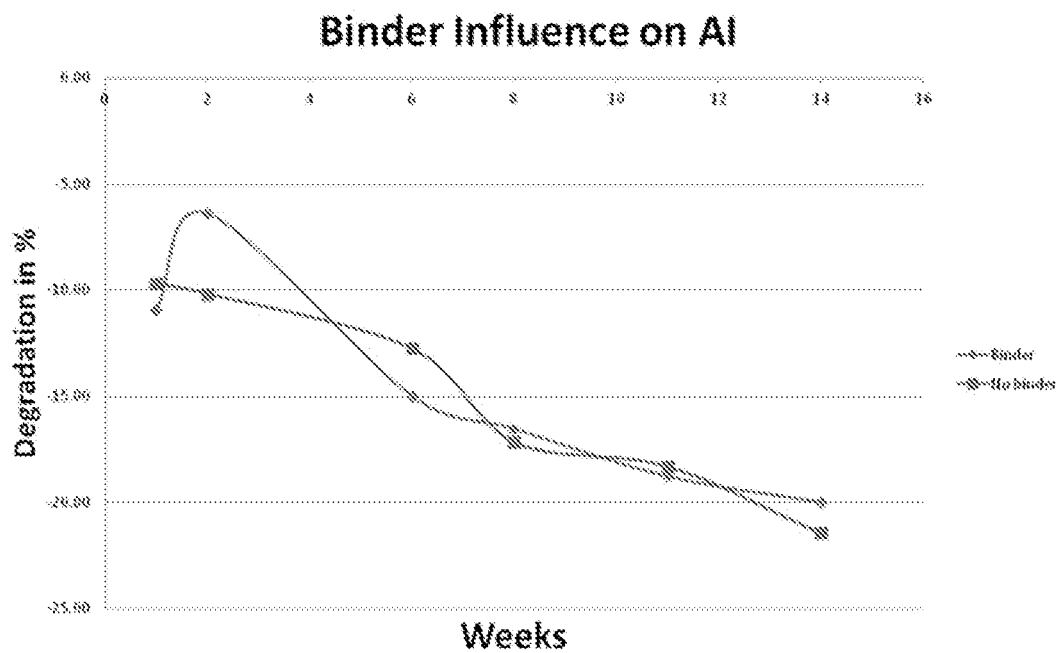


Figure 3

Granular Bentonite Release Data

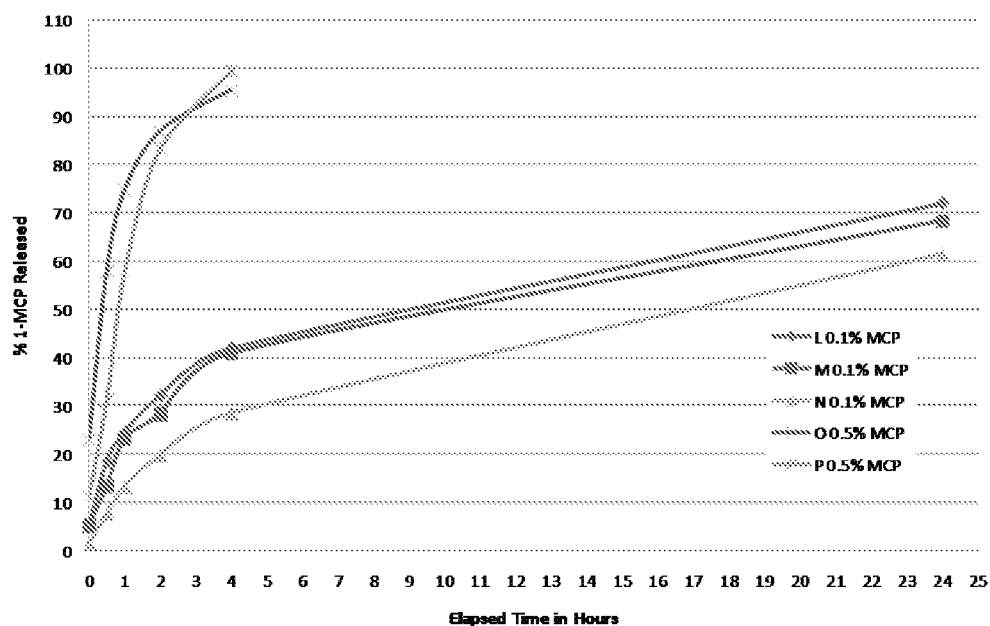


Figure 4

Dissolution Rate in Minutes

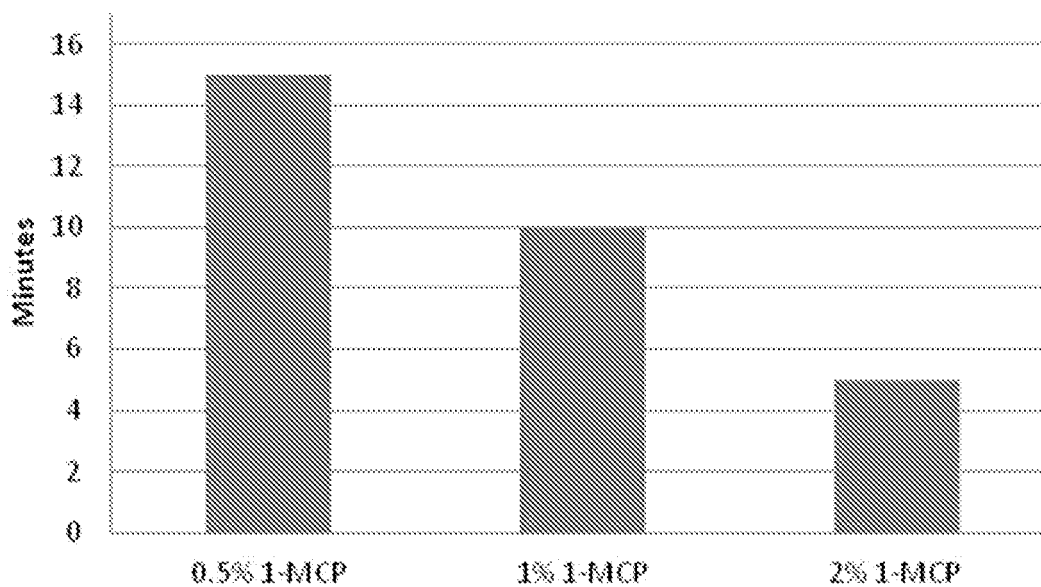


Figure 5

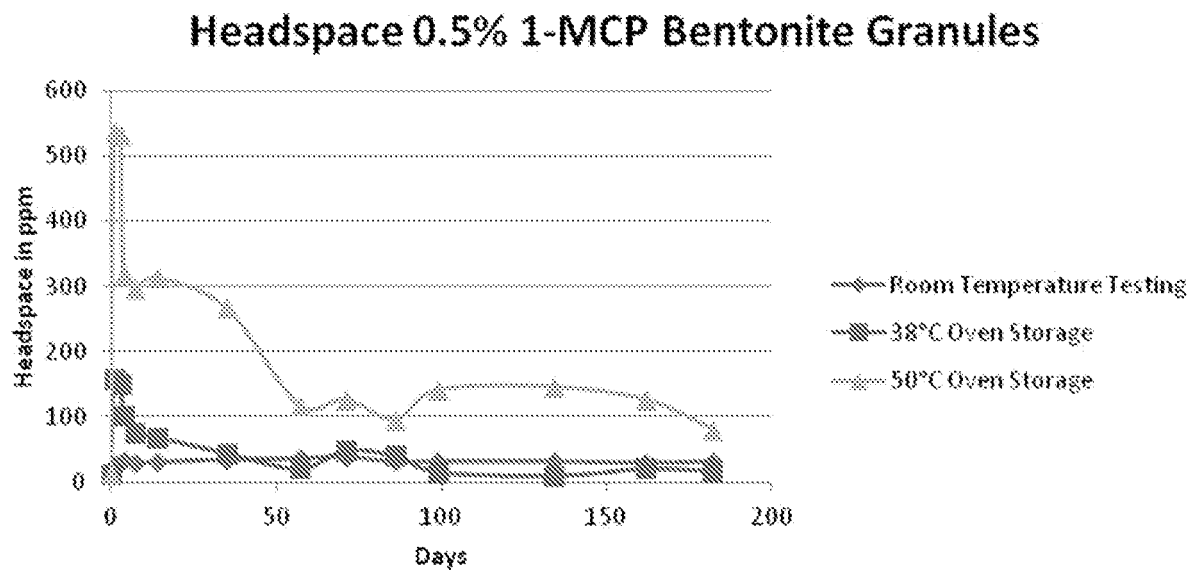


Figure 6