

**TURBOMACHINE COMPRISING A DETONATION CHAMBER AND A FLYING
VEHICLE FITTED WITH SUCH A TURBOMACHINE**

The present invention relates to a turbomachine comprising a detonation chamber, and to a
5 flying vehicle, in particular an aeroplane, which is fitted with such a turbomachine.

More particularly, the present invention relates to any type of turbomachine, such as a
turbojet, a turboprop, a turbo-generator or a gas turbine, which conventionally comprises at
least, in the flow direction of the gases, a compressor, a combustion chamber capable of
10 generating a flow of hot gases from an air mixture originating from a captured air flow and
from a fuel, and a turbine which is driven in rotation by said flow of hot gases and which
drives said compressor.

A turbomachine thus recovers thermal energy from the gases emanating from the
15 combustion carried out in the combustion chamber by means of the turbine, in order to drive
the compressor, as well as accessories which are necessary for the smooth operation of the
machine (pumps, regulators etc.).

Conventionally, said combustion chamber which is intended to generate a flow of hot gases
20 is, generally, a combustion chamber under constant pressure.

A known turbine engine is described in British Patent GB 1 069 217 A (Rolls Royce). This
turbine engine comprises, in the gas-flow direction, at least one compressor, a chamber
including means for generating hot gases from an air mixture from a flow of captured air and

a fuel, and a turbine rotated by said hot gases, which turbine drives said compressor, said chamber comprising a continuous detonation wave engine, having an annular detonation chamber and associated means for generating a continuous production of hot gases from a detonating mixture of fuel and air, said continuous detonation wave engine being arranged
5 so as to produce, from said flow of captured air, a first flow which enters said detonation chamber and is used by said engine, and a second flow which goes around said chamber, and said turbine engine further comprising auxiliary means for mixing the hot gases from the detonation chamber with said second air flow on the downstream side of the turbine.

10 The aim of the present invention is that of perfecting such a turbomachine in order, in particular, to increase the output thereof.

For this purpose, according to the invention, said turbomachine of the type comprising at least, in the flow direction of the gases, a compressor, a chamber comprising means capable
15 of generating hot gases from an air mixture originating from a captured air flow and from a fuel, and a turbine which is driven in rotation by said hot gases and which drives said compressor, is notable in that said chamber comprises a continuous detonation wave engine, fitted with an annular detonation chamber and associated means (injection system, initiation means) making it possible to generate continuous production of hot gases from an explosive
20 fuel and air mixture, in that said continuous detonation wave engine is arranged so as to form, from said captured air flow, a first flow which enters said detonation chamber and which is used by said engine, and a second flow which bypasses said chamber, and in that said turbomachine comprises, in addition, auxiliary means for mixing the hot gases

emanating from the detonation chamber with said second air flow before conducting said gases towards the turbine.

Thus, according to the present invention, in a turbomachine (turbojet, turboprop, gas turbine,
5 turbo-generator), the conventional combustion chamber under constant pressure is replaced with an engine of the continuous detonation wave type, described in greater detail below.

In addition, according to the invention, part of the captured fresh air (incoming air) is deflected around the detonation chamber, in order to operate said chamber at concentration
10 levels which are sufficient to ensure stable operation and optimal thermodynamic efficiency. Then, said deflected (or diverted) air is mixed with the hot gases emanating from the detonation chamber so as to limit the temperature of the gases which are to drive the turbine. For this purpose, an ejector/mixing system is preferably provided which allows the gases emanating from the detonation chamber to be diluted and which confers part of the
15 momentum thereof to the diverted fresh air in order to obtain, over a relatively short distance, a gas mixture which has a temperature which is compatible with the behaviour of the turbine.

Conventionally, a continuous detonation wave engine (referred to as a CDWE) comprises an
20 annular chamber in which a continuous production of hot gases emanating from self-sustaining detonation waves is generated. A generator is thus obtained, as for a combustion chamber which is under constant pressure, which generates hot gases which form, after leaving the detonation chamber, a supersonic flow, the features of which are relatively uniform.

By contrast, from the point of view of the thermodynamic cycle, the detonation according to the present invention potentially has an output which is 15 to 25 % greater than that of combustion under constant pressure. In addition, with regard to a combustion chamber under
5 constant pressure of the pulsed detonation engine (PDE) type, the problem of the very harsh vibration environment which is generated does not have to be addressed, *a priori*, by such a pulsed detonation engine. Indeed, in the case of the CDWE, the flow at the output is relatively uniform (but supersonic) and does not generate low frequencies that are very harmful in terms of the noise and the environment to which the rest (equipment, passengers)
10 of the vehicle equipped with the turbomachine is subjected.

The replacement according to the invention of a conventional combustion chamber under constant pressure with a CDWE-type engine fitted with a detonation chamber makes it possible, in particular, to obtain the following advantages, as explained in greater detail
15 below:

- due to the decreased need for a compression rate – *a priori* two to three times less than iso performance – it is possible to simplify and reduce the compressor stages, and thus the turbine stages, and to thereby reduce the development and production
20 costs whilst reducing the mass; and
- for an equivalent complexity and equivalent performances of the compressor(s) (and thus of the turbine(s)), due to the greater efficiency of the thermodynamic cycle, it is possible to substantially reduce the fuel consumption (15 to 20 %) and, thus, the CO₂ emissions. It should also be noted that the almost instantaneous release of the hot

gases after the detonation wave makes it possible, despite the very high maximum temperatures reached, to produce almost no nitrogen oxides (NO_x).

In a particular embodiment, said turbomachine can additionally comprise:

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- a first additional compressor which is arranged downstream of said compressor so as to compress said second air flow; and/or
- a second additional compressor which is arranged downstream of said compressor and upstream of said detonation chamber so as to compress said first air flow before
10 it enters said chamber.

This particular embodiment in particular makes it easier to ensure the decoupling between the compressor and the detonation chamber of the turbomachine, in particular to avoid an increase in the detonation waves or compression waves up to the compressor.

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In addition, in an advantageous manner, said turbomachine can comprise a plurality of annular detonation chambers, as described above, which are arranged in a concentric manner. This makes it possible to create optimal operating conditions over a wide range of overall concentrations by supplying a greater or smaller number of said concentric chambers
20 with fuel, and to limit the shock at start-up by spreading out the ignition of each chamber over time.

In addition, the turbomachine can, advantageously, comprise at least one circuit for cooling said detonation chamber, in which circuit fuel can circulate before the injection thereof into

said chamber. Preferably, said cooling chamber extends along at least one lateral wall of said detonation chamber, over at least part of the length thereof.

Thus, the detonation chamber can be cooled using part or all of the fuel before said fuel is
5 injected into said chamber. This makes it possible to maintain the thermal behaviour of the
detonation chamber whilst evaporating at least part of the fuel to be injected during the
circulation thereof in said circuit. A direct injection of the pre-evaporated fuel guarantees the
initiation and the stability of the detonation of the explosive fuel/air mixture. This also
prevents problems linked to the delays in evaporation of the drops of fuel and chemical
10 reaction.

The present invention can be applied to any type of turbomachine: turbojet, turboprop,
turbo-generator, gas turbine. In addition, it can be implemented:

- 15 - in a conventional turbomachine of the single flow type, comprising a single flow. In
this case, said continuous detonation wave engine is arranged so as to act on said
single flow; or
- in a conventional turbomachine of the double flow type, comprising a primary flow
and a secondary flow. In this case, said CDWE is arranged so as to act on said
20 primary flow.

The present invention also relates to a flying vehicle, in particular an aeroplane, which is
fitted with at least one turbomachine as mentioned above.

The present invention also relates to a power generation system which is installed on the ground, and which is equipped with at least one such turbomachine.

The single figure of the appended drawing provides understanding as to how the invention
5 can be produced. This single figure is a schematic, partial cross-sectional view of a turbomachine defined in a general manner, to which the present invention is applied.

The turbomachine 1 shown schematically and in part in the figure has an axis 2 and comprises, in a conventional manner, in the flow direction 12 of the gases, downstream of an air inlet (not shown), of which the captured air flow is shown by an arrow E:

- 10 - one or more conventional compressors 3;
- a chamber 4 capable of generating hot gases from an air mixture originating from said captured air flow E and a conventional fuel;
- one or more conventional turbines 5 which are driven in rotation by said hot gases and which drive said compressor(s) 3, as well as conventional accessories (not
15 shown) which are necessary for the smooth operation of the turbomachine 1 (pumps, regulators etc.); and
- means 13 (nozzle) allowing the gases to escape, as shown by an arrow G.

All these elements which are well known and which can be produced in different ways in a
20 conventional manner are not described in greater detail below. This general presentation makes it possible to show that the present invention can be applied to any type of turbomachine 1 having the preceding general features. Said invention can be applied in particular to a turbojet, a turboprop, a gas turbine, or a turbo-generator.

It should be noted that, in the present description, the concepts of upstream and downstream are defined in relation to the flow direction 12 of the gases.

According to the invention, in order to improve said turbomachine 1:

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- said chamber 4 is fitted with a continuous detonation wave engine (referred to as a CDWE). Said engine 6 comprises in particular an annular detonation chamber 7 which is arranged in a concentric manner in relation to the axis 2, as well as associated means 8 and 9 (described in greater detail below) which are necessary for the operation of said engine, and is capable of generating continuous production of hot gases from an explosive fuel and air mixture;

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- said continuous detonation wave engine 6 is arranged in said chamber 4 downstream of said compressor 3 so as to use part of the captured air flow E. More particularly, this arrangement makes it possible to form, from said captured air flow E:

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- a first air flow F1 which enters said detonation chamber 7 and which is used by said engine 6 to form hot gases (flow F3); and
- a second air flow F2 which bypasses said detonation chamber 7; and

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- said turbomachine 1 comprises, in addition, an ejector/mixing system 10 (not shown specifically) for mixing the hot gases (flow F3) emanating from the detonation chamber 7 with said second air flow F2 before conducting said mixture towards the turbine 5 to drive it.

Thus, the present invention provides the replacement, in a turbomachine 1 (turbojet, turboprop, gas turbine, turbo-generator) of the conventional hot gas generator, that is to say

a combustion chamber under constant pressure, with a continuous detonation wave engine (CDWE) 6.

Conventionally, such a CDWE 6 comprises an annular chamber 7 in which a continuous
 5 production of hot gases emanating from self-sustaining detonation waves is generated. In
 such an engine 6, an injection system 8 injects fuel in a continuous manner into the annular
 chamber 7. Said fuel mixes with the cool air of said flow F1 to form an explosive mixture. A
 detonation wave is then initiated in said explosive mixture by means of conventional
 initiation means 9 (exploding bridge wire, pre-detonation tube etc.). Said wave propagates in
 10 a circumferential manner in the cool explosive mixture, whilst the hot gases that said wave
 produces expand into the rest of the annular chamber 7. Since the injection of the cool
 explosive mixture is continuous, when the wave returns to its starting point, it comes back
 into contact with the cool mixture and continues the circumferential movement thereof,
 which thus becomes continuous. In fact, downstream of the detonation wave, and after the
 15 initial release of the hot gases, a layer of cool mixture develops which, because it is in
 contact with the hot gases and under certain conditions, gives rise to a new, self-initiated
 detonation wave. An annular chamber 7 is thus obtained, in which a series of circumferential
 detonation waves travelling at the frequency of several kHz (up to 30 kHz) produces hot
 gases which expand towards the open, downstream end 14 of the chamber 7.

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Thus, according to the invention, part F1 of the captured cool air E is used so as to operate
 the engine 6 at levels of concentration which are sufficient to ensure stable operation and
 optimal thermodynamic efficiency.

In addition, the ejector/mixing system 10 mixes the hot gases F3 emanating from the detonation chamber 7 with said second (cold air) flow F2 so as to limit the temperature of the gases (mixture F2 and F3) which are to drive the turbine 5. Said ejector/mixing system 10 is formed so as to allow the hot gases F3 emanating from the detonation chamber 7 to be
5 diluted and to confer part of the momentum thereof to the diverted cool air F2 so as to obtain, over a relatively short distance, a gas mixture which has a temperature which is compatible with the behaviour of the turbine 5. Thus, it is possible to operate the detonation chamber 7 at a concentration which is sufficient for obtaining stable and efficient operation (with conditions close to the Chapman-Jouguet conditions), whilst maintaining a
10 temperature at the inlet of the turbine 5 which is sufficiently low to ensure the thermal behaviour thereof.

Due to all the preceding features, as for a combustion chamber under constant pressure, a continuous generation of hot gases is thus obtained, which gases form, after leaving the
15 detonation chamber 7, a supersonic flow, the features of which are relatively uniform.

By contrast, from the point of view of the thermodynamic cycle, the detonation implemented by the engine 6 potentially has an output which is 15 to 25 % greater than that of combustion under constant pressure.

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The replacement according to the invention of a conventional combustion chamber under constant pressure with a CDWE 6 fitted with a detonation chamber 7 makes it possible in particular to obtain the following advantages:

- due to the decreased need for a compression rate – *a priori* two to three times less than iso performance – it is possible to simplify and reduce the compressor 3 stages, and thus the turbine 5 stages, and to thereby reduce the development and production costs of the turbomachine 1 whilst reducing the mass thereof; and
- 5 - for an equivalent complexity and equivalent performances of the compressor(s) 3 (and thus of the turbine(s) 5), due to the greater efficiency of the thermodynamic cycle, it is possible to substantially reduce the fuel consumption (15 to 20 %) and, thus, the CO₂ emissions. It should also be noted that the almost instantaneous release of the hot gases after the detonation wave makes it possible, despite the very high
- 10 maximum temperatures reached, to produce almost no nitrogen oxides (NO_x).

In addition, the injection system 8 injects the conventional fuel separately to the air (flow F1). Therefore, no premixture injection is provided, which makes it possible to avoid any risk of combustion upstream of the detonation chamber 7. In addition, in the case of a

15 storable fuel such as a liquid hydrocarbon, it is also possible to provide a regenerative circuit (not shown) which makes it possible to pre-evaporate the fuel (before the injection thereof) and to thus obtain satisfactory mixing and detonation conditions without premixing. Preferably, said regenerative (or cooling) circuit, in which fuel circulates, extends along at least one lateral wall of said detonation chamber, over at least part of the length thereof.

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In addition, it is also possible to provide an air injection system (which is produced for example in the form of an annular slot forming an air supply channel) at the inlet to the detonation chamber 7, which makes it possible to produce decoupling between said chamber 7 and the upstream portion.

In a particular embodiment, said turbomachine 1 additionally comprises at least one additional compressor 11 (or booster) which is arranged downstream of said compressor 3 and upstream of said detonation chamber 7 (in the flow direction 12) so as to compress said
 5 air flow F1 before it enters said chamber.

This particular embodiment, in particular, makes it easier to ensure decoupling between the compressor 3 and the detonation chamber 7, in particular to avoid an increase in the detonation waves or compression waves up to the compressor 3.

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Furthermore, said turbomachine 1 can comprise, additionally, at least one other booster or additional compressor (not shown) which is arranged so as to act on said air flow F2 bypassing the detonation chamber 7.

15 In addition, in another embodiment, said turbomachine 1 can comprise a plurality of (two or more) engines 6 (as described above) and thus a plurality of detonation chambers 7 which are arranged in a concentric manner in relation to each other, relative to the axis 2. In particular, this makes it possible to:

20 – create optimal operating conditions over a wide range of concentrations. Indeed, for a given detonation chamber 7, it is possible to achieve very good performances in a limited region of injected concentration (wave velocity very close to the Chapman-Jouguet velocity in the conditions taken into consideration), but in general having reduced performances for other concentrations. Also, by providing a plurality of

concentric detonation chambers 7, potentially having different features, it is possible to obtain good performances over a wide range of overall concentrations by supplying a greater or smaller number of said concentric chambers 7 with fuel; and

- limit the shock at start-up by spreading out the ignition of each chamber 7 over time.

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The present invention can be applied to any type of turbomachine 1. Thus, said invention can be applied, as shown in the figure, to a turbomachine 1 of the single flow type, comprising a single air flow E. In this case, said engine 6 and thus said detonation chamber 7 are arranged so as to act on said single flow E, as described above.

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The present invention can also be applied to a conventional turbomachine of the double flow type, comprising a primary flow and a secondary flow. In such a turbomachine, the pre-compressed air does not all pass through the engine, but part (cold flow or primary flow) bypasses via the periphery thereof up to the nozzle where it is ejected with the hot gases (hot flow or primary flow). In such an application, said engine 6 and thus said detonation chamber 7 are arranged so as to act solely on said primary flow.

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CLAIMS

1. Turbomachine of the type comprising at least, in the flow direction (12) of the gases, a compressor (3), a chamber (4) comprising means capable of generating hot gases from an air mixture originating from a captured air flow and from a fuel, and a turbine (5) which is driven in rotation by said hot gases and which drives said compressor (3), said chamber (4) comprising a continuous detonation wave engine (6), fitted with an annular detonation chamber (7) and associated means (8, 9) making it possible to generate continuous production of hot gases from an explosive fuel and air mixture, said continuous detonation wave engine (6) being arranged so as to form, from said captured air flow (E), a first flow (F1) which enters said detonation chamber (7) and which is used by said engine (6), and a second flow (F2) which bypasses said chamber, characterised in that said turbomachine (1) comprises, in addition:

- auxiliary means (10) for mixing the hot gases (F3) emanating from the detonation chamber (7) with said second air flow (F2) before conducting them towards the turbine (5); and

- a plurality of detonation chambers (7) which are arranged in a concentric manner in relation to each other, relative to the axis (2) of the turbomachine (1), making it possible to create optimal operating conditions over a wide range of concentrations and to limit the shock at start-up.

2. Turbomachine according to claim 1, characterised in that said auxiliary means (10) comprise an ejector/mixing system which allows the hot gases (F3) to be diluted and part of the momentum thereof to be returned to the cool air of said second air flow (F2) in order to

obtain a gas mixture which has a temperature which is compatible with the behaviour of the turbine (5).

3. Turbomachine according to either claim 1 or claim 2, characterised in that said
5 turbomachine comprises at least one additional compressor (11) which is arranged downstream of said compressor (3) and upstream of said detonation chamber (7) so as to compress said first air flow (F1) before it enters said chamber.

4. Turbomachine according to any of claims 1 to 3, characterised in that said
10 turbomachine comprises at least one additional compressor which is arranged downstream of said compressor (3) so as to compress said second air flow (F2).

5. Turbomachine according to any of claims 1 to 4, characterised in that said
15 turbomachine comprises at least one circuit for cooling said detonation chamber, in which circuit fuel can circulate before the injection thereof into said chamber.

6. Turbomachine according to claim 5, characterised in that said cooling circuit extends along at least one lateral wall of said detonation chamber, over at least part of the length thereof.

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7. Turbomachine according to any of claims 1 to 6, characterised in that said turbomachine is of the single flow type, comprising a single flow (E), and in that said continuous detonation wave engine (6) is arranged so as to act on said single flow (E).

8. Turbomachine according to any of claims 1 to 6, characterised in that said turbomachine is of the double flow type, comprising a primary flow and a secondary flow, and in that said continuous detonation wave engine (6) is arranged so as to act on said primary flow.

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9. Flying vehicle, in particular an aeroplane, characterised in that said vehicle is fitted with at least one turbomachine (1) as specified in any of claims 1 to 8.

10. Power generation system, characterised in that said system is fitted with at least one
10 turbomachine (1) as specified in any of claims 1 to 8.

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