

**STABILIZED CONTROLLED RELEASE SUBSTRATE HAVING
A COATING DERIVED FROM AN AQUEOUS DISPERSION
OF HYDROPHOBIC POLYMER**

ABSTRACT OF THE DISCLOSURE

A stabilized solid controlled release dosage form having a coating derived from an aqueous dispersion of ethylcellulose is obtained by overcoating a substrate including a therapeutically active with an aqueous dispersion of ethylcellulose and then curing the coated substrate at a temperature and relative humidity elevated to a suitable level above ambient conditions until the coated dosage form attains a stabilized dissolution profile substantially unaffected by exposure to storage conditions of elevated temperature and/or elevated relative humidity.

FIGURE 1