

ABSTRACT OF THE DISCLOSURE

MOLDING DIE, INTERMEDIATE MEMBER, AND METHOD OF MANUFACTURE OF SUBSTRATE

A molding die, intermediate member, and method of manufacturing a substrate are provided, in which intrusion of air bubbles between the substrate molding material and the molding die during molding is suppressed, and release of the substrate molding material from the press molding die after the molding process is made easy even in the center of the molding die. A molding die for molding an intermediate member has a disk area molding portion which molds a disk area, and a removal area molding portion which molds a removal area, the removal area molding portion comprising a continuous concave curved surface portion. An intermediate member manufactured using the molding die has a removal area which becomes an aperture portion upon removal, and a disk area, the removal area comprising a continuous convex portion.

Selected Drawing : Figure 1A