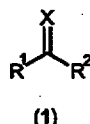


TRANSFER HYDROGENATION PROCESS

This invention relates to catalytic transfer hydrogenation, particularly in the presence of a complexed transition metal, and to a process of making optically active compounds.

According to a first aspect of the present invention there is provided a process for the transfer hydrogenation of a compound of formula (1)



wherein:

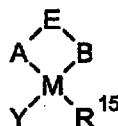
X represents $(\text{NR}^3\text{R}^4)^+\text{Q}^-$, $\text{N}^+\text{R}^5-\text{O}^-$, $(\text{NR}^6\text{OR}^7)^+\text{Q}^-$, $(\text{NR}^8\text{NR}^9\text{R}^{10})^+\text{Q}^-$, $(\text{NR}^8\text{NR}^9\text{C}(=\text{NR}^{11})\text{R}^{12})^+\text{Q}^-$, $(\text{NR}^8\text{NR}^9\text{SO}_2\text{R}^{13})^+\text{Q}^-$, or $(\text{NR}^8\text{NR}^9\text{COR}^{14})^+\text{Q}^-$;

Q^- represents a monovalent anion;

R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^9 , R^{10} , and R^{11} each independently represents a hydrogen atom, an optionally substituted hydrocarbyl, a perhalogenated hydrocarbyl or an optionally substituted heterocyclyl group, one or more of R^1 & R^2 , R^1 & R^3 , R^2 & R^4 , R^3 & R^4 , R^1 & R^5 , R^1 & R^6 , R^2 & R^7 , R^1 & R^8 , R^1 & R^9 , R^6 & R^7 , R^8 & R^9 and R^9 & R^{10} optionally being linked in such a way as to form an optionally substituted ring(s); and

R^{12} , R^{13} and R^{14} each independently represents an optionally substituted hydrocarbyl, a perhalogenated hydrocarbyl or an optionally substituted heterocyclyl group;

said process comprising reacting the compound of formula (1) with a hydrogen donor in the presence of a catalyst, characterised in that the catalyst has the general formula:



wherein:

R^{15} represents a neutral optionally substituted hydrocarbyl or perhalogenated hydrocarbyl ligand;

A represents $-\text{NR}^{16}$ -, $-\text{NR}^{17}$ -, $-\text{NHR}^{18}$ -, $-\text{NR}^{16}\text{R}^{17}$ or $-\text{NR}^{17}\text{R}^{18}$ where R^{16} is H, $\text{C}(\text{O})\text{R}^{18}$, SO_2R^{18} , $\text{C}(\text{O})\text{NR}^{18}\text{R}^{22}$, $\text{C}(\text{S})\text{NR}^{18}\text{R}^{22}$, $\text{C}(=\text{NR}^{22})\text{SR}^{23}$, or $\text{C}(=\text{NR}^{22})\text{OR}^{23}$, R^{17} and R^{18} each independently represents an optionally substituted hydrocarbyl, perhalogenated hydrocarbyl or an optionally substituted heterocyclyl group, and R^{22} and R^{23} are each independently hydrogen or a group as defined for R^{18} ;

B represents $-\text{O}-$, $-\text{OH}$, OR^{19} -, $-\text{S}-$, $-\text{SH}$, SR^{19} -, $-\text{NR}^{19}$ -, $-\text{NR}^{20}$ -, $-\text{NHR}^{20}$ -, $-\text{NR}^{19}\text{R}^{20}$ -, $-\text{NR}^{19}\text{R}^{21}$ -, $-\text{PR}^{19}$ - or $-\text{PR}^{19}\text{R}^{21}$ where R^{20} is H, $\text{C}(\text{O})\text{R}^{21}$, SO_2R^{21} , $\text{C}(\text{O})\text{NR}^{21}\text{R}^{24}$, $\text{C}(\text{S})\text{NR}^{21}\text{R}^{24}$, $\text{C}(=\text{NR}^{24})\text{SR}^{25}$ or $\text{C}(=\text{NR}^{24})\text{OR}^{25}$, R^{19} and R^{21} each independently represents an optionally substituted hydrocarbyl, perhalogenated hydrocarbyl or an optionally substituted

heterocyclyl group, and R^{24} and R^{25} are each independently hydrogen or a group as defined for R^{21} ;

E represents a linking group;

M represents a metal capable of catalysing transfer hydrogenation; and

5 Y represents an anionic group, a basic ligand or a vacant site;

provided that when Y is not a vacant site that at least one of A or B carries a hydrogen atom.

The catalytic species is believed to be substantially as represented in the above formula. It may be introduced on a solid support.

10 When X represents $(NR^3R^4)^+Q^-$, compounds of formula (1) are iminium salts. Iminium salts include protonated imine salts and quaternary imine salts, preferably quaternary imine salts. Quaternary imine salts are represented by compounds of formula (I) in which both R^3 and R^4 are not hydrogen.

15 Anions which may be represented by Q^- include halides, optionally substituted arylsulphonates, such as optionally substituted phenyl and naphthyl sulphonates, optionally substituted alkylsulphonates including halogenated alkylsulphonates, such as C_{1-20} alkylsulphonates, optionally substituted carboxylates, such as C_{1-10} alkyl and aryl carboxylates, ions derived from the polyhalogenation of boron, phosphorous or antimony, and other common inorganic ions for example perchlorate. Examples of anions which
20 may be present are bromide, chloride, iodide, hydrogen sulphate, tosylate, formate, acetate, tetrafluoroborate, hexafluorophosphate, hexafluoroantimonate, perchlorate, trifluoromethanesulphonate and trifluoroacetate. Preferred anions include bromide, chloride, iodide, formate and trifluoroacetate, particularly preferred anions include iodide, formate and trifluoroacetate.

25 Hydrocarbonyl groups which may be represented by R^{1-14} , R^{17} , R^{18} , R^{19} and R^{21-25} independently include alkyl, alkenyl and aryl groups, and any combination thereof, such as aralkyl and alkaryl, for example benzyl groups.

30 Alkyl groups which may be represented by R^{1-14} , R^{17} , R^{18} , R^{19} and R^{21-25} include linear and branched alkyl groups comprising up to 20 carbon atoms, particularly from 1 to 7 carbon atoms and preferably from 1 to 5 carbon atoms. When the alkyl groups are branched, the groups often comprise up to 10 branched chain carbon atoms, preferably up to 4 branched chain atoms. In certain embodiments, the alkyl group may be cyclic, commonly comprising from 3 to 10 carbon atoms in the largest ring and optionally featuring one or more bridging rings. Examples of alkyl groups which may be
35 represented by R^{1-14} , R^{17} , R^{18} , R^{19} and R^{21-25} include methyl, ethyl, propyl, 2-propyl, butyl, 2-butyl, t-butyl and cyclohexyl groups.

Alkenyl groups which may be represented by R^{1-14} , R^{17} , R^{18} , R^{19} and R^{21-25} include C_{2-20} , and preferably C_{2-6} alkenyl groups. One or more carbon - carbon double bonds may be present. The alkenyl group may carry one or more substituents, particularly phenyl

substituents. Examples of alkenyl groups include vinyl, styryl and indenyl groups. When either of R^1 or R^2 represents an alkenyl group, a carbon - carbon double bond is preferably located at the position β to the $C=X$ moiety. When either of R^1 or R^2 represents an alkenyl group, the compound of formula (1) is preferably an α,β -unsaturated iminium compound.

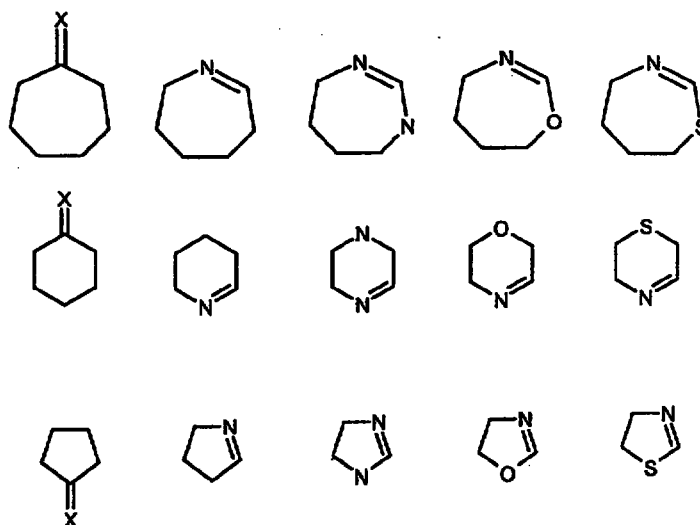
Aryl groups which may be represented by R^{1-14} , R^{17} , R^{18} , R^{19} and R^{21-25} may contain 1 ring or 2 or more fused rings which may include cycloalkyl, aryl or heterocyclic rings. Examples of aryl groups which may be represented by R^{1-14} , R^{17} , R^{18} , R^{19} and R^{21-25} include phenyl, tolyl, fluorophenyl, chlorophenyl, bromophenyl, trifluoromethylphenyl, anisyl, naphthyl and ferrocenyl groups.

Perhalogenated hydrocarbyl groups which may be represented by R^{1-14} , R^{17} , R^{18} , R^{19} and R^{21-25} independently include perhalogenated alkyl and aryl groups, and any combination thereof, such as aralkyl and alkaryl groups. Examples of perhalogenated alkyl groups which may be represented by R^{1-14} , R^{17} , R^{18} , R^{19} and R^{21-25} include $-CF_3$ and $-C_2F_5$.

Heterocyclic groups which may be represented by R^{1-14} , R^{17} , R^{18} , R^{19} and R^{21-25} independently include aromatic, saturated and partially unsaturated ring systems and may constitute 1 ring or 2 or more fused rings which may include cycloalkyl, aryl or heterocyclic rings. The heterocyclic group will contain at least one heterocyclic ring, the largest of which will commonly comprise from 3 to 7 ring atoms in which at least one atom is carbon and at least one atom is any of N, O, S or P. When either of R^1 or R^2 represents or comprises a heterocyclic group, the atom in R^1 or R^2 bonded to the $C=X$ group is preferably a carbon atom. Examples of heterocyclic groups which may be represented by R^{1-14} , R^{17} , R^{18} , R^{19} and R^{21-25} include pyridyl, pyrimidyl, pyrrolyl, thiophenyl, furanyl, indolyl, quinolyl, isoquinolyl, imidazolyl and triazolyl groups.

When any of R^{1-14} , R^{17} , R^{18} , R^{19} and R^{21-25} is a substituted hydrocarbyl or heterocyclic group, the substituent(s) should be such so as not to adversely affect the rate or stereoselectivity of the reaction. Optional substituents include halogen, cyano, nitro, hydroxy, amino, thiol, acyl, hydrocarbyl, perhalogenated hydrocarbyl, heterocyclyl, hydrocarbyloxy, mono or di-hydrocarbylamino, hydrocarbylthio, esters, carbonates, amides, sulphonyl and sulphonamido groups wherein the hydrocarbyl groups are as defined for R^1 above. One or more substituents may be present.

When any of R^1 & R^2 , R^1 & R^3 , R^2 & R^4 , R^3 & R^4 , R^1 & R^5 , R^1 & R^6 , R^2 & R^7 , R^1 & R^8 , R^1 & R^9 , R^6 & R^7 , R^8 & R^9 and R^9 & R^{10} are linked in such a way that when taken together with either the carbon atom and/or atom X of the compound of formula (1) that a ring is formed, it is preferred that these be 5, 6 or 7 membered rings. The rings formed in this way may additionally be fused to each other or to other ring systems. Examples of rings which may be so formed include



wherein X is as defined above and the rings may be optionally substituted or may be fused to other rings.

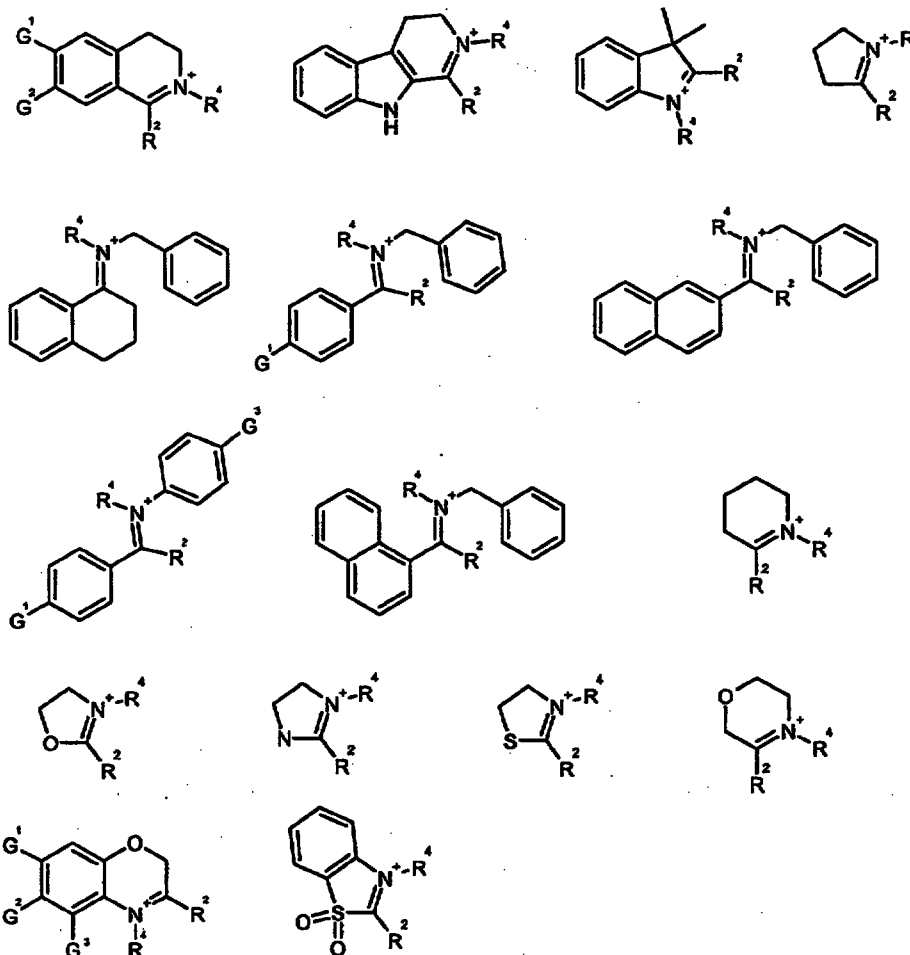
In certain preferred embodiments, R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸, R⁹, R¹⁰, R¹¹, R¹², R¹³ and R¹⁴ are all independently C₁₋₆ alkyl or are a combination of aryl, particularly phenyl, C₁₋₆ alkyl and C₆₋₁₀ aralkyl. Substituents may be present, particularly substituents para to the C=X group when one or more of R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸, R⁹, R¹⁰, R¹¹, R¹², R¹³ and R¹⁴ is a phenyl group.

In especially preferred embodiments, R⁴, R⁵, R⁶, or R⁸ are C₁₋₆ alkyl or C₆₋₁₀ aralkyl, especially methyl, benzyl or PhCHCH₃.

In certain highly preferred embodiments, X is a group of formula (NR³R⁴)⁺Q⁻ and R¹ and R³ are linked in such a way that when taken together with the carbon atom and the nitrogen atom of the C=X group of the compound of formula (1) that a 5, 6 or 7 membered ring is formed, R⁴ is C₁₋₆ alkyl or C₆₋₁₀ aralkyl, especially methyl, benzyl or PhCHCH₃, and R² is optionally substituted hydrocarbyl, preferably C₁₋₆ alkyl, or optionally substituted phenyl especially methoxy, hydroxy or fluoro substituted phenyl. The 5, 6 or 7 membered ring formed by linking R¹ and R³ optionally may be fused to another ring system, preferably a benzenoid system which may be substituted, preferred substituents include hydroxy, methoxy and fluoro.

Most advantageously, the compound of formula (1) is prochiral, such that the hydrogenated product comprises a chiral atom to which R¹, R² and X are each bonded. Such an asymmetric transfer hydrogenation process forms an especially preferred aspect of the present invention. Most commonly, when the compound of formula (1) is prochiral, R¹ and R² are different, and neither is hydrogen. Advantageously, one of R¹ and R² is aliphatic and the other is aryl or heterocyclyl.

Examples of compounds of formula (1) include



wherein R^2 and R^4 are as described above and G^1 , G^2 and G^3 are independently hydrogen, chloro, bromo, fluoro, iodo, cyano, nitro, hydroxy, amino, thiol, acyl, hydrocarbyl, perhalogenated hydrocarbyl, heterocyclyl, hydrocarbyloxy, mono or dihydrocarbylamino, hydrocarbylthio, esters, carbonates, amides, sulphonyl and sulphonamido groups wherein the hydrocarbyl groups are as defined for R^1 above.

Hydrogen donors include hydrogen, primary and secondary alcohols, primary and secondary amines, carboxylic acids and their esters and amine salts, readily dehydrogenatable hydrocarbons, clean reducing agents, and any combination thereof.

Primary and secondary alcohols which may be employed as hydrogen donors comprise commonly from 1 to 10 carbon atoms, preferably from 2 to 7 carbon atoms, and more preferably 3 or 4 carbon atoms. Examples of primary and secondary alcohols which may be represented as hydrogen donors include methanol, ethanol, propan-1-ol, propan-2-ol, butan-1-ol, butan-2-ol, cyclopentanol, cyclohexanol, benzylalcohol, and menthol. When the hydrogen donor is an alcohol, secondary alcohols are preferred, especially propan-2-ol and butan-2-ol.

Primary and secondary amines which may be employed as hydrogen donors comprise commonly from 1 to 20 carbon atoms, preferably from 2 to 14 carbon atoms, and more preferably 3 or 8 carbon atoms. Examples of primary and secondary amines which may be represented as hydrogen donors include ethylamine, propylamine, isopropylamine, butylamine, isobutylamine, hexylamine, diethylamine, dipropylamine, diisopropylamine, dibutylamine, diisobutylamine, dihexylamine, benzylamine, dibenzylamine and piperidine. When the hydrogen donor is an amine, primary amines are preferred, especially primary amines comprising a secondary alkyl group, particularly isopropylamine and isobutylamine.

Carboxylic acids or their esters which may be employed as hydrogen donors comprise commonly from 1 to 10 carbon atoms, preferably from 1 to 3 carbon atoms. In certain embodiments, the carboxylic acid is advantageously a beta-hydroxy-carboxylic acid. Esters may be derived from the carboxylic acid and a C₁₋₁₀ alcohol. Examples of carboxylic acids which may be employed as hydrogen donors include formic acid, lactic acid, ascorbic acid and mandelic acid. The most preferred carboxylic acid is formic acid. In certain preferred embodiments, when a carboxylic acid is employed as hydrogen donor, at least some of the carboxylic acid is preferably present as salt, preferably an amine, ammonium or metal salt. Preferably, when a metal salt is present the metal is selected from the alkali or alkaline earth metals of the periodic table, and more preferably is selected from the group I elements, such as lithium, sodium or potassium. Amines which may be used to form such salts include both aromatic and non-aromatic amines, also primary, secondary and tertiary amines and comprise typically from 1 to 20 carbon atoms. Tertiary amines, especially trialkylamines, are preferred. Examples of amines which may be used to form salts include trimethylamine, triethylamine, diisopropylethylamine and pyridine. The most preferred amine is triethylamine. When at least some of the carboxylic acid is present as an amine salt, particularly when a mixture of formic acid and triethylamine is employed, the mole ratio of acid to amine is between 1:1 and 50:1 and preferably between 1:1 and 10:1, and most preferably about 5:2. When at least some of the carboxylic acid is present as a metal salt, particularly when a mixture of formic acid and a group I metal salt is employed, the mole ratio of acid to metal ions present is between 1:1 and 50:1 and preferably between 1:1 and 10:1, and most preferably about 2:1. The ratios of acid to salts may be maintained during the course of the reaction by the addition of either component, but usually by the addition of the carboxylic acid.

Readily dehydrogenatable hydrocarbons which may be employed as hydrogen donors comprise hydrocarbons which have a propensity to aromatise or hydrocarbons which have a propensity to form highly conjugated systems. Examples of readily dehydrogenatable hydrocarbons which may be employed by as hydrogen donors include cyclohexadiene, cyclohexene, tetralin, dihydrofuran and terpenes.

Clean reducing agents which may be represented as hydrogen donors comprise reducing agents with a high reduction potential, particularly those having a reduction potential relative to the standard hydrogen electrode of greater than about -0.1eV, often greater than about -0.5eV, and preferably greater than about -1eV. Examples of clean
5 reducing agents which may be represented as hydrogen donors include hydrazine and hydroxylamine.

The most preferred hydrogen donors are propan-2-ol, butan-2-ol, triethylammonium formate and a mixture of triethylammonium formate and formic acid. However, in certain embodiments when the compound of Formula (1) is a protonated
10 imminium salt, it may be desirable to employ a hydrogen donor which is not a carboxylic acid or a salt thereof.

The neutral optionally substituted hydrocarbyl or perhalogenated hydrocarbyl ligand which may be represented by R^{15} includes optionally substituted aryl and alkenyl ligands.

15 Optionally substituted aryl ligands which may be represented by R^{15} may contain 1 ring or 2 or more fused rings which include cycloalkyl, aryl or heterocyclic rings. Preferably, the ligand comprises a 6 membered aromatic ring. The ring or rings of the aryl ligand are often substituted with hydrocarbyl groups. The substitution pattern and the number of substituents will vary and may be influenced by the number of rings present,
20 but often from 1 to 6 hydrocarbyl substituent groups are present, preferably 2, 3 or 6 hydrocarbyl groups and more preferably 6 hydrocarbyl groups. Preferred hydrocarbyl substituents include methyl, ethyl, iso-propyl, menthyl, neomenthyl and phenyl. Particularly when the aryl ligand is a single ring, the ligand is preferably benzene or a substituted benzene. When the ligand is a perhalogenated hydrocarbyl, preferably it is a
25 polyhalogenated benzene such as hexachlorobenzene or hexafluorobenzene. When the hydrocarbyl substituents contain enantiomeric and/or diastereomeric centres, it is preferred that the enantiomerically and/or diastereomerically purified forms of these are used. Benzene, p-cymyl, mesitylene and hexamethylbenzene are especially preferred ligands.

30 Optionally substituted alkenyl ligands which may be represented by R^{15} include C_{2-30} , and preferably C_{6-12} , alkenes or cycloalkenes with preferably two or more carbon-carbon double bonds, preferably only two carbon-carbon double bonds. The carbon-carbon double bonds may optionally be conjugated to other unsaturated systems which may be present, but are preferably conjugated to each other. The alkenes or
35 cycloalkenes may be substituted preferably with hydrocarbyl substituents. When the alkene has only one double bond, the optionally substituted alkenyl ligand may comprise two separate alkenes. Preferred hydrocarbyl substituents include methyl, ethyl, iso-propyl and phenyl. Examples of optionally substituted alkenyl ligands include cyclo-octa-1,5-diene and 2,5-norbornadiene. Cyclo-octa-1,5-diene is especially preferred.

When either A or B is an amide group represented by $-NR^{16}$ -, $-NHR^{16}$, $NR^{16}R^{17}$, $-NR^{20}$ -, $-NHR^{20}$ or $NR^{16}R^{20}$ wherein R^{17} and R^{19} are as hereinbefore defined, and where R^{16} or R^{20} is an acyl group represented by $-C(O)R^{18}$ or $-C(O)R^{21}$, R^{18} and R^{21} independently are often linear or branched C_{1-7} alkyl, C_{1-8} -cycloalkyl or aryl, for example phenyl. Examples of acyl groups which may be represented by R^{16} or R^{20} include benzoyl, acetyl and halogenoacetyl, especially trifluoroacetyl, groups.

When either A or B is present as a sulphonamide group represented by $-NR^{16}$ -, $-NHR^{16}$, $NR^{16}R^{17}$, $-NR^{20}$ -, $-NHR^{20}$ or $NR^{16}R^{20}$ wherein R^{17} and R^{19} are as hereinbefore defined, and where R^{16} or R^{20} is a sulphonyl group represented by $-S(O)_2R^{18}$ or $-S(O)_2R^{21}$, R^{18} and R^{21} independently are often linear or branched C_{1-8} alkyl, C_{1-8} -cycloalkyl or aryl, for example phenyl. Preferred sulphonyl groups include methanesulphonyl, trifluoromethanesulphonyl and especially p-toluenesulphonyl groups and naphthylsulphonyl groups.

When either of A or B is present as a group represented by $-NR^{16}$ -, $-NHR^{16}$, $NR^{16}R^{17}$, $-NR^{20}$ -, $-NHR^{20}$ or $NR^{16}R^{20}$ wherein R^{17} and R^{19} are as hereinbefore defined, and where R^{16} or R^{20} is a group represented by $C(O)NR^{18}R^{22}$, $C(S)NR^{18}R^{22}$, $C(=NR^{22})SR^{23}$, $C(=NR^{22})OR^{23}$, $C(O)NR^{21}R^{24}$, $C(S)NR^{21}R^{24}$, $C(=NR^{24})SR^{25}$ or $C(=NR^{24})OR^{25}$, R^{18} and R^{21} independently are often linear or branched C_{1-8} alkyl, such as methyl, ethyl, isopropyl, C_{1-8} -cycloalkyl or aryl, for example phenyl, groups and R^{22-25} are often each independently hydrogen or linear or branched C_{1-8} alkyl, such as methyl, ethyl, isopropyl, C_{1-8} -cycloalkyl or aryl, for example phenyl, groups.

When B is present as a group represented by $-OR^{19}$ -, $-SR^{19}$ -, $-PR^{19}$ - or $-PR^{19}R^{21}$, R^{19} and R^{21} independently are often linear or branched C_{1-8} alkyl, such as methyl, ethyl, isopropyl, C_{1-8} -cycloalkyl or aryl, for example phenyl.

It will be recognised that the precise nature of A and B will be determined by whether A and/or B are formally bonded to the metal or are coordinated to the metal via a lone pair of electrons.

The groups A and B are connected by a linking group E. The linking group E achieves a suitable conformation of A and B so as to allow both A and B to bond or coordinate to the metal, M. A and B are commonly linked through 2, 3 or 4 atoms. The atoms in E linking A and B may carry one or more substituents. The atoms in E, especially the atoms alpha to A or B, may be linked to A and B, in such a way as to form a heterocyclic ring, preferably a saturated ring, and particularly a 5, 6 or 7-membered ring. Such a ring may be fused to one or more other rings. Often the atoms linking A and B will be carbon atoms. Preferably, one or more of the carbon atoms linking A and B will carry substituents in addition to A or B. Substituent groups include those which may substitute R^1 , as defined above. Advantageously, any such substituent groups are selected to be groups which do not coordinate with the metal, M. Preferred substituents include halogen, cyano, nitro, sulphonyl, hydrocarbyl, perhalogenated hydrocarbyl and

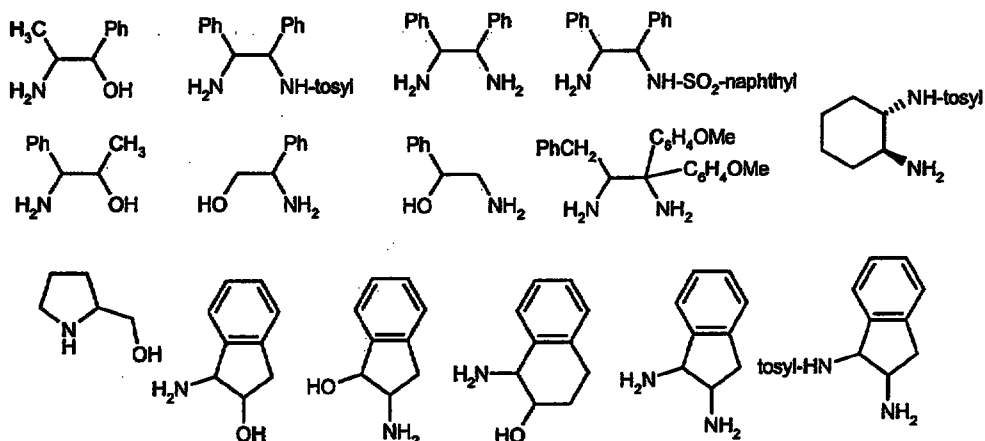
heterocyclyl groups as defined above. Most preferred substituents are C₁₋₈ alkyl groups, and phenyl groups. Most preferably, A and B are linked by two carbon atoms, and especially an optionally substituted ethyl moiety. When A and B are linked by two carbon atoms, the two carbon atoms linking A and B may comprise part of an aromatic or aliphatic cyclic group, particularly a 5, 6 or 7-membered ring. Such a ring may be fused to one or more other such rings. Particularly preferred are embodiments in which E represents a 2 carbon atom separation and one or both of the carbon atoms carries an optionally substituted aryl group as defined above or E represents a 2 carbon atom separation which comprises a cyclopentane or cyclohexane ring, optionally fused to a phenyl ring.

E preferably comprises part of a compound having at least one stereospecific centre. Where any or all of the 2, 3 or 4 atoms linking A and B are substituted so as to define at least one stereospecific centre on one or more of these atoms, it is preferred that at least one of the stereospecific centres be located at the atom adjacent to either group A or B. When at least one such stereospecific centre is present, it is advantageously present in an enantiomerically purified state.

When B represents -O- or -OH, and the adjacent atom in E is carbon, it is preferred that B does not form part of a carboxylic group.

Compounds which may be represented by A-E-B, or from which A-E-B may be derived by deprotonation, are often aminoalcohols, including 4-aminoalkan-1-ols, 1-aminoalkan-4-ols, 3-aminoalkan-1-ols, 1-aminoalkan-3-ols, and especially 2-aminoalkan-1-ols, 1-aminoalkan-2-ols, 3-aminoalkan-2-ols and 2-aminoalkan-3-ols, and particularly 2-aminoethanols or 3-aminopropanols, or are diamines, including 1,4-diaminoalkanes, 1,3-diaminoalkanes, especially 1,2- or 2,3- diaminoalkanes and particularly ethylenediamines. Further aminoalcohols that may be represented by A-E-B are 2-aminocyclopentanol and 2-aminocyclohexanol, preferably fused to a phenyl ring. Further diamines that may be represented by A-E-B are 1,2-diaminocyclopentanes and 1,2-diaminocyclohexanes, preferably fused to a phenyl ring. The amino groups may advantageously be N-tosylated. When a diamine is represented by A-E-B, preferably at least one amino group is N-tosylated. The aminoalcohols or diamines are advantageously substituted, especially on the linking group, E, by at least one alkyl group, such as a C₁₋₄-alkyl, and particularly a methyl group or at least one aryl group, particularly a phenyl group.

Specific examples of compounds which can be represented by A-E-B and the protonated equivalents from which they may be derived are:



Preferably, the enantiomerically and/or diastereomerically purified forms of these are used. Examples include (1S,2R)-(+)-norephedrine, (1R,2S)-(+)-cis-1-amino-2-indanol, (1S,2R)-2-amino-1,2-diphenylethanol, (1S,2R)-(-)-cis-1-amino-2-indanol, (1R,2S)-(-)-norephedrine, (S)-(+)-2-amino-1-phenylethanol, (1R,2S)-2-amino-1,2-diphenylethanol, N-tosyl-(1R,2R)-1,2-diphenylethylenediamine, N-tosyl-(1S,2S)-1,2-diphenylethylenediamine, (1R,2S)-cis-1,2-indandiamine, (1S,2R)-cis-1,2-indandiamine, (R)-(-)-2-pyrrolidinemethanol and (S)-(+)-2-pyrrolidinemethanol.

Metals which may be represented by M include metals which are capable of catalysing transfer hydrogenation. Preferred metals include transition metals, more preferably the metals in Group VIII of the Periodic Table, especially ruthenium, rhodium or iridium. When the metal is ruthenium it is preferably present in valence state II. When the metal is rhodium or iridium it is preferably present in valence state I.

Anionic groups which may be represented by Y include hydride, hydroxy, hydrocarbyloxy, hydrocarbylamino and halogen groups. Preferably when a halogen is represented by Y, the halogen is chloride. When a hydrocarbyloxy or hydrocarbylamino group is represented by Y, the group may be derived from the deprotonation of the hydrogen donor utilised in the reaction.

Basic ligands which may be represented by Y include water, C₁₋₄ alcohols, C₁₋₈ primary or secondary amines, or the hydrogen donor which is present in the reaction system. A preferred basic ligand represented by Y is water.

Most preferably, the nature of A-E-B, R¹⁵ and Y are chosen such that the catalyst is chiral. When such is the case, an enantiomerically and/or diastereomerically purified form is preferably employed. Such catalysts are most advantageously employed in asymmetric transfer hydrogenation processes. In many embodiments, the chirality of the catalyst is derived from the nature of A-E-B.

The process is carried out preferably in the presence of a base, especially when Y is not a vacant site. The pK_a of the base is preferably at least 8.0, especially at least 10.0. Convenient bases are the hydroxides, alkoxides and carbonates of alkali metals; tertiary

amines and quaternary ammonium compounds. Preferred bases are sodium 2-propoxide and triethylamine. When the hydrogen donor is not an acid, the quantity of base used can be up to 5.0, commonly up to 3.0, often up to 2.5 and especially in the range 1.0 to 3.5, by moles of the catalyst. When the hydrogen donor is an acid, the catalyst may be
5 contacted with a base prior to the introduction of the hydrogen donor. In such a case, the mole ratio of base to catalyst prior to the introduction of the hydrogen donor is often from 1 : 1 to 3 : 1, and preferably about 1 : 1.

Although gaseous hydrogen may be present, the process is normally operated in the absence of gaseous hydrogen since it appears to be unnecessary.

10 Advantageously, the process is carried out in the substantial absence of carbon dioxide.

When the product(s) from dehydrogenation of the hydrogen donor is volatile, for example boils at under 100°C, the removal of this volatile product is preferred. The removal can be accomplished by distillation preferably at less than atmospheric pressure
15 or by use of inert gas sparging. When reduced pressure distillation is employed, the pressure is often no more than 500 mmHg, commonly no more than 200 mmHg, preferably in the range of from 5 to 100 mmHg, and most preferably from 10 to 80 mmHg. When the product(s) from dehydrogenation of the hydrogen donor is a gaseous material, for example when formic acid is present as a hydrogen donor, the removal is most
20 preferably accomplished by the use of inert gas sparging, with for example nitrogen.

Suitably the process is carried out at temperatures in the range of from minus 78 to plus 150°C, preferably from minus 20 to plus 110°C and more preferably from minus 5 to plus 60°C. The initial concentration of the substrate, a compound of formula (1), is suitably in the range 0.05 to 1.0 and, for convenient larger scale operation, can be for
25 example up to 6.0 more especially 0.25 to 2.0, on a molar basis. The molar ratio of the substrate to catalyst is suitably no less than 50:1 and can be up to 50000:1, preferably between 100:1 and 5000:1 and more preferably between 200:1 and 2000:1. The hydrogen donor is preferably employed in a molar excess over the substrate, especially from 5 to 20 fold or, if convenience permits, greater, for example up to 500 fold. After
30 reaction, the mixture is worked up by standard procedures.

During the reaction a solvent may be present, preferably a polar solvent, more preferably a polar aprotic solvent, for example acetonitrile, dimethylformamide or dichloromethane. Conveniently, the hydrogen donor may be the solvent when the hydrogen donor is liquid at the reaction temperature, or it may be used in combination
35 with a diluent. Usually it is preferred to operate in substantial absence of water, but water does not appear to inhibit the reaction. If the hydrogen donor or the reaction solvent is not miscible with water and the desired product is water soluble, it may be desirable to have water present as a second phase extracting the product, pushing the equilibrium

and preventing loss of product optical purity as the reaction proceeds. The concentration of substrate may be chosen to optimise reaction time, yield and enantiomeric excess.

The catalytic species is believed to be substantially as represented in the above formula. It may be employed as an oligomer or metathesis product, on a solid support or
5 may be generated in situ.

In certain embodiments it has been found that certain catalysts are preferred for the transfer hydrogenation of iminium salts. Catalysts in which A-E-B is derived from N-tosyldiamines, preferably mono-N-tosyldiamines, particularly mono-N-tosylated ethylenediamines, are preferred. Especially, M is also ruthenium (II) and R¹⁵ represents
10 an aryl group, or M is iridium (I) or rhodium (I) and R¹⁵ is cyclo-octadiene. Further, triethylamine is preferably employed as a base, a mixture of formic acid and triethylamine in the preferred ratio of 5:2 (formic acid:triethylamine) is preferably employed as hydrogen donor, and the iminium salt is preferably a protonated imine, or is a methylated or benzylated imine with an iodide, formate or trifluoroacetate counter ion. It is believed that
15 when Y is not a vacant site and when M is rhodium or iridium and is in valence state (I), A-E-B attaches to M by means of two dative bonds (the lone pairs of the heteroatoms in both A and B coordinate to M), whereas when M is ruthenium and is in valence state (II), A-E-B attaches to M by means of one dative and one formal bond.

The catalyst can be made by reacting a metal aryl or alkenyl halide complex with a
20 compound of formula A-E-B as defined above or a protonated equivalent from which it may be derived, and, where Y represents a vacant site, reacting the product thereof with a base. The metal aryl or alkenyl halide complex preferably has the formula [MR¹⁵Z]₂ when M is ruthenium (II) and has the formula [MR¹⁵Z]₂ when M is iridium or rhodium (I), wherein R¹⁵ is as defined above, and Z represents a halide, particularly chloride.

For the preparation of the catalysts according to the present invention, a solvent is
25 preferably present. Suitable reaction temperatures are in the range 0-100°C, for example 20-70°C, often giving reaction times of 0.5-24.0 h. After reaction is complete, the catalyst may if desired be isolated, but is more conveniently stored as the solution or used soon after preparation. The solution can contain the hydrogen donor and this, if a secondary
30 alcohol, may be present in or used as the solvent for steps (a) and/or (b). The preparation and after-handling should preferably be under an inert atmosphere, and particularly in carbon dioxide and oxygen-free conditions.

The catalyst or catalyst solution is generally treated with base either just prior to use in a transfer hydrogenation reaction, or during use. This can be accomplished by
35 adding base to the catalyst in solution, or to the compound of formula (1) in solution, or by addition to the transfer hydrogenation reaction.

Iminium salts can generally be obtained by known literature methods, for example the quaternisation of imines, such as by treatment of imines with alkylating agents.

Transfer hydrogenation can be accomplished by transferring the solution of catalyst to a solution of substrate, a compound of general formula I. Alternatively a solution of substrate can be added to a solution of catalyst. Base may be pre-added to the catalyst solution and/or the substrate solution, or can be added later. The hydrogen donor if not already present in the catalyst solution may be added to the substrate solution, or may be added to the reaction mixture.

The invention is illustrated by the following Examples.

EXAMPLE 1

Reduction of N-methyl-1-phenyl-6,7-dimethoxy-3,4-dihydroisoquinolinium iodide.

Catalyst Preparation

Reactant	Wt/Vol	Mol.Wt	Mol	Mol ratio
[Ru(p-Cymyl)Cl] ₂ **	7.6mg	612	12.4μmol	1
(R,R)-N-Tosyl-1,2-diamino-1,2-diphenylethane	9.1mg	366	24.9μmol	2
Acetonitrile	10ml			
Propan-2-ol	10ml			

Notes: ** purchased from The Aldrich Chemical Co.

Prior to the reaction, all solvents were degassed, for example: 100ml of anhydrous propan-2-ol was added by syringe to a sealed clean dry round bottomed flask and degassed; either by reducing the pressure until the solvent began to boil and backfilling with nitrogen 3 times, or by bubbling nitrogen through the solution for at least 20 minutes.

The (R,R)-N-tosyl-1,2-diamino-1,2-diphenylethane and ruthenium compound were weighed out into a clean dry Schlenk flask. The flask was stoppered with a 'Suba-seal' (RTM). Its contents were evacuated, then purged at room temperature by 3 changes of nitrogen. The mixture was heated at 80°C for 1 hour. The propan-2-ol solvent was then removed *in vacuo* and the catalyst dried *in vacuo* at ambient temperature for 2 hours. The residue was dissolved in acetonitrile to form a 2.49mM solution.

Transfer Hydrogenation

Reactant	Wt/Vol	Mol.Wt	Mol	Mol ratio
(<i>R,R</i>)-Ru(<i>p</i> -Cymyl)Cl	2ml of		4.98μmol	200
N-Tosyl-1,2-diamino-1,2-diphenylethane	2.49mM soln			
N-methyl-1-phenyl-6,7-dimethoxy-3,4-dihydroisoquinolinium iodide	0.409g	409	1mmol	1
Acetonitrile	2ml	-	-	-
Et ₃ N / HCO ₂ H [2:5]	0.5ml	-	6mmol of HCO ₂ H	6 of HCO ₂ H

The N-methyl-1-phenyl-6,7-dimethoxy-3,4-dihydroisoquinolinium iodide was dissolved in acetonitrile (2ml) then degassed. To this was added a solution of the catalyst in acetonitrile (2ml). The reaction was started by the addition of a triethylamine / formic acid mixture [2:5]. The reaction was sampled at regular intervals. The samples (0.25ml) were each immediately worked up by the addition of dichloromethane (4ml) and washing the organic phase with saturated sodium hydrogen carbonate solution (3ml). Upon drying the organic phase by contacting with solid anhydrous magnesium sulphate and then filtering off the solid, the solvent was removed *in vacuo*. The samples were analysed by ¹H NMR.

After 20 hours the reaction was complete (>98% conversion).

EXAMPLE 2

Reduction of N-methyl-1-phenyl-6,7-dimethoxy-3,4-dihydroisoquinolinium iodide.

Catalyst Preparation

Reactant	Wt/Vol	Mol.Wt	Mol	Mol ratio
[Ru(<i>p</i> -Cymyl)Cl ₂]**	7.6mg	612	12.4μmol	1
(<i>R,R</i>)-N-Tosyl-1,2-diamino-1,2-diphenylethane	9.1mg	366	24.9μmol	2
Acetonitrile	10ml			
Propan-2-ol	10ml			

Notes: ** purchased from The Aldrich Chemical Co.

Prior to the reaction, all solvents were degassed, for example: 100ml of anhydrous propan-2-ol was added by syringe to a sealed clean dry round bottomed flask and degassed; either by reducing the pressure until the solvent began to

boil and backfilling with nitrogen 3 times, or by bubbling nitrogen through the solution for at least 20 minutes.

The (*R,R*)-*N*-tosyl-1,2-diamino-1,2-diphenylethane and ruthenium compound were weighed out into a clean dry Schlenk flask. The flask was stoppered with a 'Suba-seal' (RTM). Its contents were evacuated, then purged at room temperature by 3 changes of nitrogen. The mixture was heated at 80°C for 1 hour. The propan-2-ol solvent was then removed *in vacuo* and the catalyst dried *in vacuo* at ambient temperature for 2 hours. The residue was dissolved in acetonitrile to form a 2.49mM solution.

10 Transfer Hydrogenation

Reactant	Wt/Vol	Mol.Wt	Mol	Mol ratio
(<i>R,R</i>)-Ru(p-Cymyl)Cl <i>N</i> -Tosyl-1,2-diamino-1,2-diphenylethane	3ml of 2.49mM soln		7.47μmol	200
<i>N</i> -methyl-1-phenyl-6,7-dimethoxy-3,4-dihydroisoquinolinium iodide	0.614g	409	1.5mmol	1
Acetonitrile	3ml	-	-	-
Et ₃ N / HCO ₂ H [2:5]	0.75ml	-	9mmol of HCO ₂ H	6 of HCO ₂ H

The *N*-methyl-1-phenyl-6,7-dimethoxy-3,4-dihydroisoquinolinium iodide was dissolved in acetonitrile (3ml) then degassed. To this was added a solution of the catalyst in acetonitrile (3ml). The reaction was started by the addition of a triethylamine / formic acid mixture [2:5]. The reaction was sampled at regular intervals. The samples (0.25ml) were each immediately worked up by the addition of dichloromethane (4ml) and washing the organic phase with saturated sodium hydrogen carbonate solution (3ml). Upon drying the organic phase by contacting with solid anhydrous magnesium sulphate and then filtering off the solid, the solvent was removed *in vacuo*. The samples were analysed by ¹H NMR.

After 2 days the reaction was complete (>99% conversion) with 69% ee.

EXAMPLES 3 to 6

General Procedures

Prior to the reaction, all solvents were degassed, for example:
100ml of anhydrous acetonitrile was added by syringe to a sealed clean dry round bottomed flask and degassed; either by reducing the pressure until the solvent began to

boil and backfilling with nitrogen 3 times, or by bubbling nitrogen through the solution for at least 20 minutes.

The triethylamine/formic acid mixture used as the reductant system was prepared as follows. Freshly distilled formic acid (41.5ml, 50.6g, 1.1mol) was added slowly to triethylamine (58.8ml, 44.82g, 0.44mol) with stirring and cooling (ice bath) under a nitrogen atmosphere to afford a mixture consisting of a 5:2 molar ratio of formic acid : triethylamine.

Preparation of Starting Materials.

10 Preparation of N-Methyl-1-phenyl-6,7-dimethoxy-3,4-dihydroisoquinolinium iodide

Reactant	Wt or Vol	Mol.Wt	mMol	Mol ratio
Methyl iodide*	0.94ml	142	15	1.5
Acetone*	50ml			
1-Phenyl-6,7-dimethoxy-3,4-dihydroisoquinoline**	2.67g	267	10	1

* Purchased from the Aldrich Chemical Co.

** Purchased from ACROS

15 To a stirred solution of 1-phenyl-6,7-dimethoxy-3,4-dihydroisoquinoline in acetone was added methyl iodide and the reaction mixture was stirred at room temperature for 16 hours. A pale yellow precipitate was formed. The by-products and unreacted methyl iodide were removed *in vacuo* to afford the desired compound in 93% yield.

20 Preparation of N-Methyl-1-methyl-6,7-dimethoxy-3,4-dihydroisoquinolinium iodide

Reactant	Wt or Vol	Mol.Wt	mMol	Mol ratio
Methyl iodide*	0.6ml	142	10	2
Acetone*	250ml			
1-Methyl-6,7-dimethoxy-3,4-dihydroisoquinoline**	1.025g	205	5	1

* Purchased from the Aldrich Chemical Co.

** Purchased from ACROS

25 To a stirred solution of 1-methyl-6,7-dimethoxy-3,4-dihydroisoquinoline in acetone was added methyl iodide and the reaction mixture was stirred at room temperature for 16 hours. A bright yellow precipitate formed. The by-products and methyl iodide were removed *in vacuo* to afford the desired compound in 95% yield.

Preparation of N-Benzyl-1-methyl-6,7-dimethoxy-3,4-dihydroisoquinolinium bromide

Reactant	Wt or Vol	Mol.Wt	mMol	Mol ratio
Benzyl Bromide*	1.71g	171	10	2
Acetone*	10ml			
1-Methyl-6,7-dimethoxy-3,4-dihydroisoquinoline**	1.00g	205	4.8	1

* Purchased from the Aldrich Chemical Co.

5 ** Purchased from ACROS

To a stirred solution of 1-methyl-6,7-dimethoxy-3,4-dihydroisoquinoline in acetone was added benzyl bromide and the reaction mixture was stirred at room temperature for 16 hours. A yellow precipitate formed which was filtered, washed with ice cold acetone and dried *in vacuo*. The product was further purified by recrystallisation from a hexane/dichloromethane mix and pentane to afford the desired compound in 81% yield.

Preparation of N-benzyl-indoleninium bromide

Reactant	Wt or Vol	Mol.Wt	mMol	Mol ratio
Benzyl Bromide*	10.52g	171	62	2
Acetone*	70ml			
Indolenine	5.00g	159	31	1

15 * Purchased from the Aldrich Chemical Co.

To a stirred solution of indolenine in acetone was added benzyl bromide and the reaction mixture was stirred at room temperature for 16 hours. A precipitate formed which was filtered and dried *in vacuo*. The product was further purified by recrystallisation from a hexane/dichloromethane mix and pentane to afford the desired compound in 10% yield.

25

30

Transfer Hydrogenation Reactions

EXAMPLE 3

Transfer Hydrogenation of N-methyl-1-phenyl-6,7-dimethoxy-3,4-dihydroisoquinolinium iodide

Reactant	Wt or Vol	Mol.Wt	mMol	Mol ratio
[Ru(p-Cymyl)Cl ₂] ₂ *	2.3 mg	612	0.00375	0.5
(R,R)-N-Tosyl-1,2-diamino-1,2-diphenylethane	2.8mg	366	0.0075	1
Triethylamine / Formic Acid (2/5 Molar ratio)	0.75ml		9 (wrt formic acid)	1200 (wrt formic acid)
Acetonitrile	5ml			
N-methyl-1-methyl-6,7-dimethoxy-3,4-dihydroisoquinolinium iodide	0.610g	407	1.5	200

* Compound purchased from the Aldrich Chemical Company.

** Compound purchased from the Fisher Scientific.

The (R,R)-N-tosyl-1,2-diamino-1,2-diphenylethane, ruthenium dichloride dimer and N-methyl-1-phenyl-6,7-dimethoxy-3,4-dihydroisoquinolinium iodide were weighed out into a clean dry Schlenk flask. The flask was stoppered with a 'Suba-seal' (RTM), evacuated, then backfilled with nitrogen 3 times. The solids were dissolved in acetonitrile and a nitrogen sparge was applied. The reaction mixture was stirred for 5-10 minutes before the formic acid/triethylamine mixture was added to initiate the reaction.

The reaction was sampled at regular intervals. The samples (0.25ml) were immediately worked up by the addition of dichloromethane (4ml) and the organic phase washed with saturated sodium hydrogen carbonate solution (4ml). After drying the organic phase over solid anhydrous magnesium sulphate and then filtering off the solid, the solvent was removed *in vacuo* to afford a white powder. The samples were analysed by chiral HPLC. After 2 hours the reaction was 87% complete and after 7 hours the reaction was >98% complete forming the desired product in ~60% ee.

EXAMPLE 4**Transfer Hydrogenation of *N*-Methyl-1-methyl-6,7-dimethoxy-3,4-dihydroisoquinolinium iodide**

Reactant	Wt or Vol	Mol.Wt	mMol	Mol ratio
[Ru(p-Cymyl)Cl ₂] ₂ *	1.6 mg	612	0.0025	0.5
(<i>R,R</i>)- <i>N</i> -Tosyl-1,2-diamino-1,2-diphenylethane	1.8 mg	366	0.005	1
iso-Propanol**	19 ml			excess
Sodium iso-propoxide, in i-PrOH	1.5 ml	0.1M	0.15	3
<i>N</i> -methyl-1-methyl-6,7-dimethoxy-3,4-dihydroisoquinolinium iodide	0.347g	347	1	200

* Compound purchased from the Aldrich Chemical Company.

** Compound purchased from the Fisher Scientific.

The (*R,R*)-*N*-tosyl-1,2-diamino-1,2-diphenylethane and ruthenium dichloride dimer were weighed out into a clean dry Schlenk flask. The flask was stoppered with a 'Suba-seal' (RTM), evacuated, then backfilled with nitrogen 3 times. The solids were dissolved in iso-propanol. The reaction mixture was stirred overnight before *N*-methyl-1-methyl-6,7-dimethoxy-3,4-dihydroisoquinolinium iodide was added. Once the solids had dissolved the sodium iso-propoxide was added in one aliquot to start the reaction. The reaction mixture was heated to 40°C and stirred.

The reaction was sampled at regular intervals. The samples (0.25ml) were immediately worked up. The solvent was removed *in vacuo* and the residue taken up in dichloromethane (4ml). The organic phase was washed with saturated sodium hydrogen carbonate solution (4ml). After drying the organic phase over solid anhydrous magnesium sulphate and then filtering off the solid, the solvent was removed *in vacuo* to afford an off-white powder. The samples were analysed by ¹H NMR and the ee determined by chiral HPLC.

After 48 hours the reaction was 72% complete forming the desired product with 63% ee.

EXAMPLE 5**Transfer Hydrogenation of *N*-Benzyl-1-methyl-6,7-dimethoxy-3,4-dihydroisoquinolinium bromide**

Reactant	Wt or Vol	Mol.Wt	mMol	Mol ratio
[Ru(p-Cymyl)Cl ₂] ₂ *	1.6 mg	612	0.0025	0.5
(<i>R,R</i>)- <i>N</i> -Tosyl-1,2-diamino-1,2-diphenylethane	1.8 mg	366	0.005	1
iso-Propanol**	19 ml			excess
Sodium iso-propoxide, in i-PrOH	1.5 ml	0.1M	0.15	3
<i>N</i> -benzyl-1-methyl-6,7-dimethoxy-3,4-dihydroisoquinolinium bromide	0.376g	376	1	200

5

* Compound purchased from the Aldrich Chemical Company.

** Compound purchased from the Fisher Scientific.

10 The (*R,R*)-*N*-tosyl-1,2-diamino-1,2-diphenylethane and ruthenium dichloride dimer were weighed out into a clean dry Schlenk flask. The flask was stoppered with a 'Suba-seal' (RTM), evacuated, then backfilled with nitrogen 3 times. The solids were dissolved in iso-propanol. The reaction mixture was stirred overnight before *N*-benzyl-1-methyl-6,7-dimethoxy-3,4-dihydroisoquinolinium bromide was added. Once the solids had dissolved the sodium iso-propoxide was added in one aliquot to start the reaction. The reaction

15 mixture was heated to 40°C and stirred.

The reaction was sampled at regular intervals. The samples (0.25ml) were immediately worked up. The solvent was removed *in vacuo* and the residue taken up in dichloromethane (4ml). The organic phase was washed with saturated sodium hydrogen carbonate solution (4ml). After drying the organic phase over solid anhydrous

20 magnesium sulphate and then filtering off the solid, the solvent was removed *in vacuo* to afford an off-white powder. The samples were analysed by ¹H NMR and the ee determined by chiral HPLC.

After 48 hours the reaction was 73% complete forming the desired product with 69% ee.

25

30

EXAMPLE 6**Transfer Hydrogenation of N-Benzyl-indoleninium bromide**

Reactant	Wt or Vol	Mol.Wt	mMol	Mol ratio
[Ru(p-Cymyl)Cl ₂] ₂ *	1.53mg	612	0.0025	0.5
(R,R)-N-Tosyl-1,2-diamino-1,2-diphenylethane	1.8mg	366	0.005	1
Triethylamine / Formic Acid (1/50 Molar ratio)	1ml		29 (wrt formic acid)	5800 (wrt formic acid)
Acetonitrile**	3ml			
N-Benzyl-indoleninium bromide	1.34g	159	1	200

5 * Compound purchased from the Aldrich Chemical Company.

 ** Compound purchased from the Fisher Scientific.

10 The (R,R)-N-tosyl-1,2-diamino-1,2-diphenylethane, ruthenium dichloride dimer and the N-benzyl-indoleninium bromide were weighed out into a clean dry Schlenk flask. The flask was stoppered with a 'Suba-seal' (RTM), evacuated, then backfilled with nitrogen 3 times. The solids were dissolved in acetonitrile. The reaction mixture was stirred for 5-10 minutes before the formic acid/triethylamine mixture was added to initiate the reaction.

15 The reaction was sampled at regular intervals. The samples (0.25ml) were immediately worked up by the addition of dichloromethane (4ml) and the organic phase washed with saturated sodium hydrogen carbonate solution (4ml). After drying the organic phase over solid anhydrous magnesium sulphate and then filtering off the solid, the solvent was removed *in vacuo* to afford a white powder. The samples were analysed by ¹H NMR.

 After 22 hours the reduction was >98% complete.

20

CLAIMS

1. A process for the transfer hydrogenation of a compound of formula (1)



(1)

5 wherein:

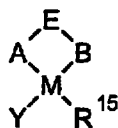
X represents $(\text{NR}^3\text{R}^4)^+\text{Q}^-$, $\text{N}^+\text{R}^6-\text{O}^-$, $(\text{NR}^6\text{OR}^7)^+\text{Q}^-$, $(\text{NR}^8\text{NR}^9\text{R}^{10})^+\text{Q}^-$, $(\text{NR}^8\text{NR}^9\text{C}(=\text{NR}^{11})\text{R}^{12})^+\text{Q}^-$, $(\text{NR}^8\text{NR}^9\text{SO}_2\text{R}^{13})^+\text{Q}^-$, or $(\text{NR}^8\text{NR}^9\text{COR}^{14})^+\text{Q}^-$;

Q^- represents a monovalent anion;

10 R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^9 , R^{10} , and R^{11} each independently represents a hydrogen atom, an optionally substituted hydrocarbyl, a perhalogenated hydrocarbyl or an optionally substituted heterocyclyl group, one or more of R^1 & R^2 , R^1 & R^3 , R^2 & R^4 , R^3 & R^4 , R^1 & R^5 , R^1 & R^6 , R^2 & R^7 , R^1 & R^8 , R^1 & R^9 , R^6 & R^7 , R^8 & R^9 and R^9 & R^{10} optionally being linked in such a way as to form an optionally substituted ring(s); and

15 R^{12} , R^{13} and R^{14} each independently represents an optionally substituted hydrocarbyl, a perhalogenated hydrocarbyl or an optionally substituted heterocyclyl group;

said process comprising reacting the compound of formula (1) with a hydrogen donor in the presence of a catalyst, characterised in that the catalyst has the general formula:



20 wherein:

R^{15} represents a neutral optionally substituted hydrocarbyl or perhalogenated hydrocarbyl ligand;

25 A represents $-\text{NR}^{16}-$, $-\text{NR}^{17}-$, $-\text{NHR}^{16}$, $-\text{NR}^{16}\text{R}^{17}$ or $-\text{NR}^{17}\text{R}^{18}$ where R^{16} is H, $\text{C}(\text{O})\text{R}^{18}$, SO_2R^{18} , $\text{C}(\text{O})\text{NR}^{18}\text{R}^{22}$, $\text{C}(\text{S})\text{NR}^{18}\text{R}^{22}$, $\text{C}(=\text{NR}^{22})\text{SR}^{23}$ or $\text{C}(=\text{NR}^{22})\text{OR}^{23}$, R^{17} and R^{18} each independently represents an optionally substituted hydrocarbyl, perhalogenated hydrocarbyl or an optionally substituted heterocyclyl group, and R^{22} and R^{23} are each independently hydrogen or a group as defined for R^{18} ;

30 B represents $-\text{O}-$, $-\text{OH}$, OR^{19} , $-\text{S}-$, $-\text{SH}$, SR^{19} , $-\text{NR}^{19}-$, $-\text{NR}^{20}-$, $-\text{NHR}^{20}$, $-\text{NR}^{19}\text{R}^{20}$, $-\text{NR}^{19}\text{R}^{21}$, $-\text{PR}^{19}-$ or $-\text{PR}^{19}\text{R}^{21}$ where R^{20} is H, $\text{C}(\text{O})\text{R}^{21}$, SO_2R^{21} , $\text{C}(\text{O})\text{NR}^{21}\text{R}^{24}$, $\text{C}(\text{S})\text{NR}^{21}\text{R}^{24}$, $\text{C}(=\text{NR}^{24})\text{SR}^{25}$ or $\text{C}(=\text{NR}^{24})\text{OR}^{25}$, R^{19} and R^{21} each independently represents an optionally substituted hydrocarbyl, perhalogenated hydrocarbyl or an optionally substituted heterocyclyl group, and R^{24} and R^{25} are each independently hydrogen or a group as defined for R^{21} ;

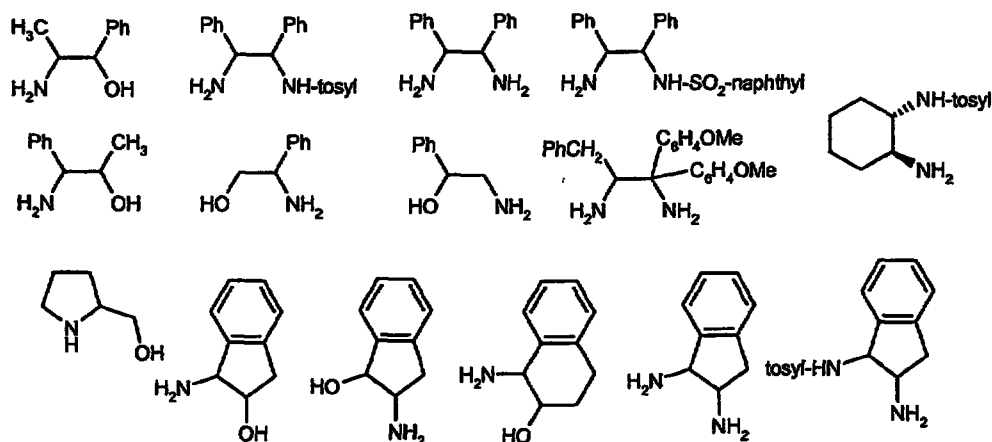
E represents a linking group;

35 M represents a metal capable of catalysing transfer hydrogenation; and



Y represents an anionic group, a basic ligand or a vacant site;
provided that when Y is not a vacant site that at least one of A or B carries a hydrogen atom.

2. A process according to claim 1, wherein X represents $(NR^3R^4)^+Q$ and, R^1 , R^2 , R^3 and R^4 each independently represents an optionally substituted hydrocarbyl, a perhalogenated hydrocarbyl or an optionally substituted heterocyclyl group, or one or more of R^1 & R^2 , R^1 & R^3 , R^2 & R^4 and R^3 & R^4 optionally being linked in such a way as to form an optionally substituted ring(s).
3. A process according to either of claims 1 or 2, wherein M is a group VIII transition metal, especially ruthenium, rhodium or iridium.
4. A process according to any one of claims 1 to 3, wherein R^{15} is an optionally substituted aryl or an optionally substituted alkene.
5. A process according to any one of claims 1 to 4, in which A-E-B is, or is derived from, an aminoalcohol or a diamine, preferably selected from an optionally substituted 2-aminoethanol, an optionally substituted 3-aminopropanol and an optionally substituted ethylenediamine.
6. A process according to claim 5, wherein either of A or B carries an acyl or sulphonyl group, preferably a toluenesulphonyl, methanesulphonyl, trifluoromethanesulphonyl or acetyl group.
7. A process according to claim 5 in which A-E-B is, or is derived from, one of the following:



8. A process according to any preceding claim, wherein the compound of formula (1) is prochiral and the catalyst is chiral, an enantiomerically and/or diastereomerically purified form of the catalyst being employed, whereby the compound of formula (1) is asymmetrically hydrogenated.
9. A process according to claim 8, in which A-E-B comprises at least one stereospecific centre.
10. A process according to any one of claims 1 to 9, in which the hydrogen donor is selected from hydrogen, primary and secondary alcohols, primary and secondary amines, carboxylic acids and their esters and amine salts, readily dehydrogenatable hydrocarbons, clean reducing agents, and any combination thereof.
11. A process according to claim 10, in which the hydrogen donor is a mixture of triethylamine and formic acid.
12. A process according to any one of claims 1 to 11, in which the products from dehydrogenation of the hydrogen donor are removed by inert gas sparging or vacuum distillation.
13. A process according to any one of claims 1 to 12 wherein a compound of formula (1) is transfer hydrogenated in the presence of a catalyst in which A-E-B is, or is derived from, an N-tosyldiamine.
14. A process according to any one of the preceding claims, in which the process is carried out in presence of a base having a pK_a of at least 8.0.

