

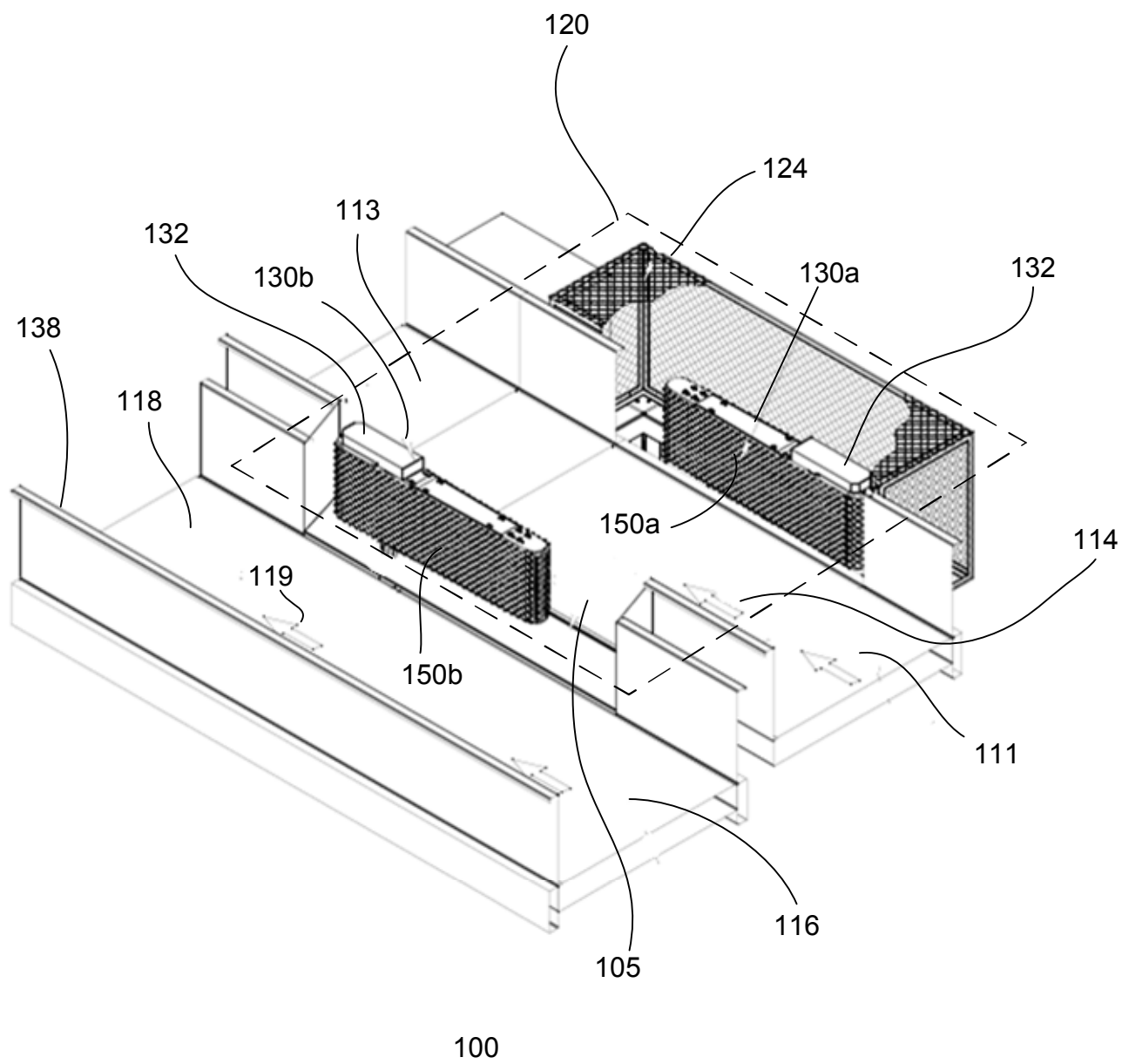


Fig. 1a

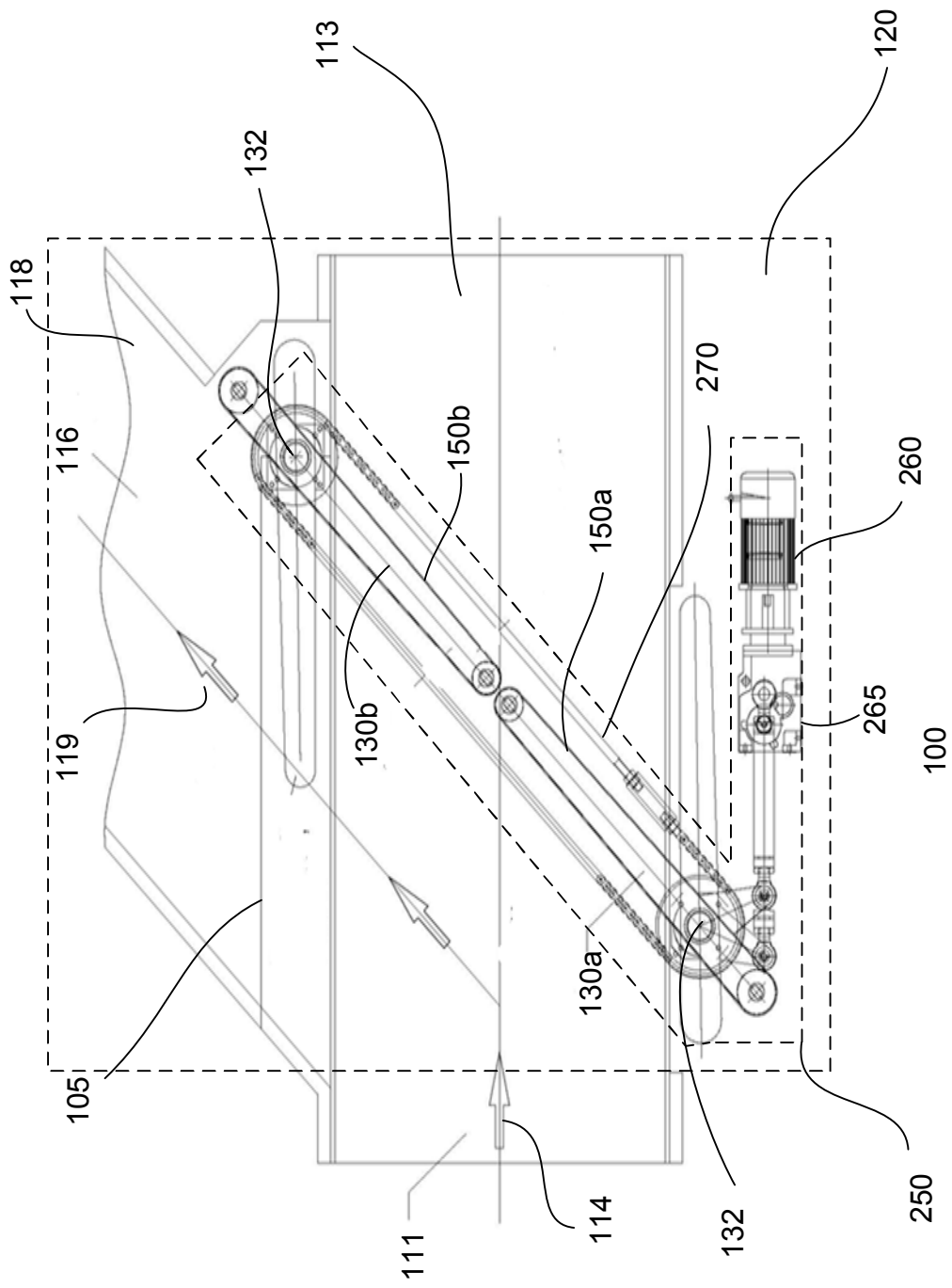


Fig. 2

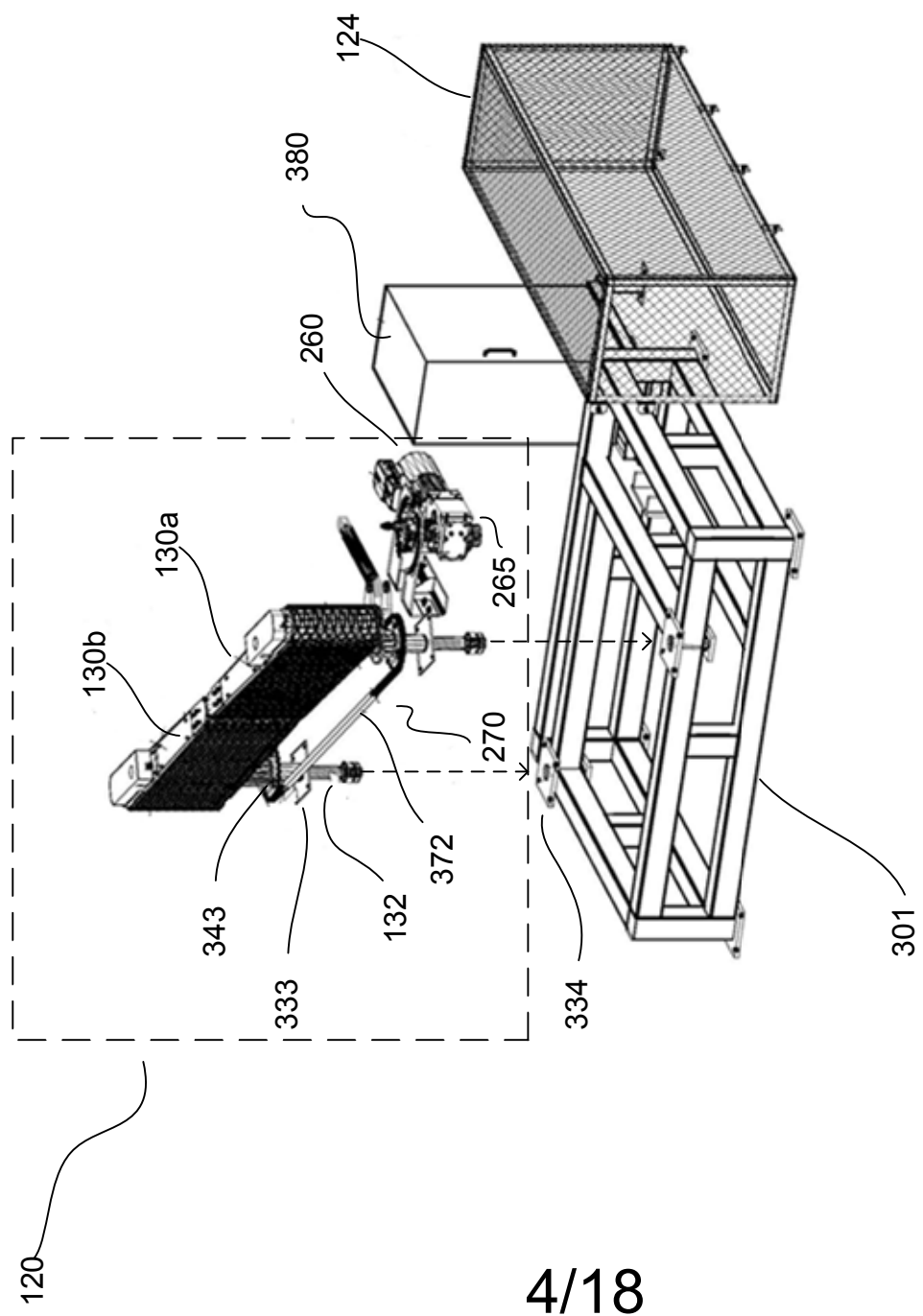


Fig. 3

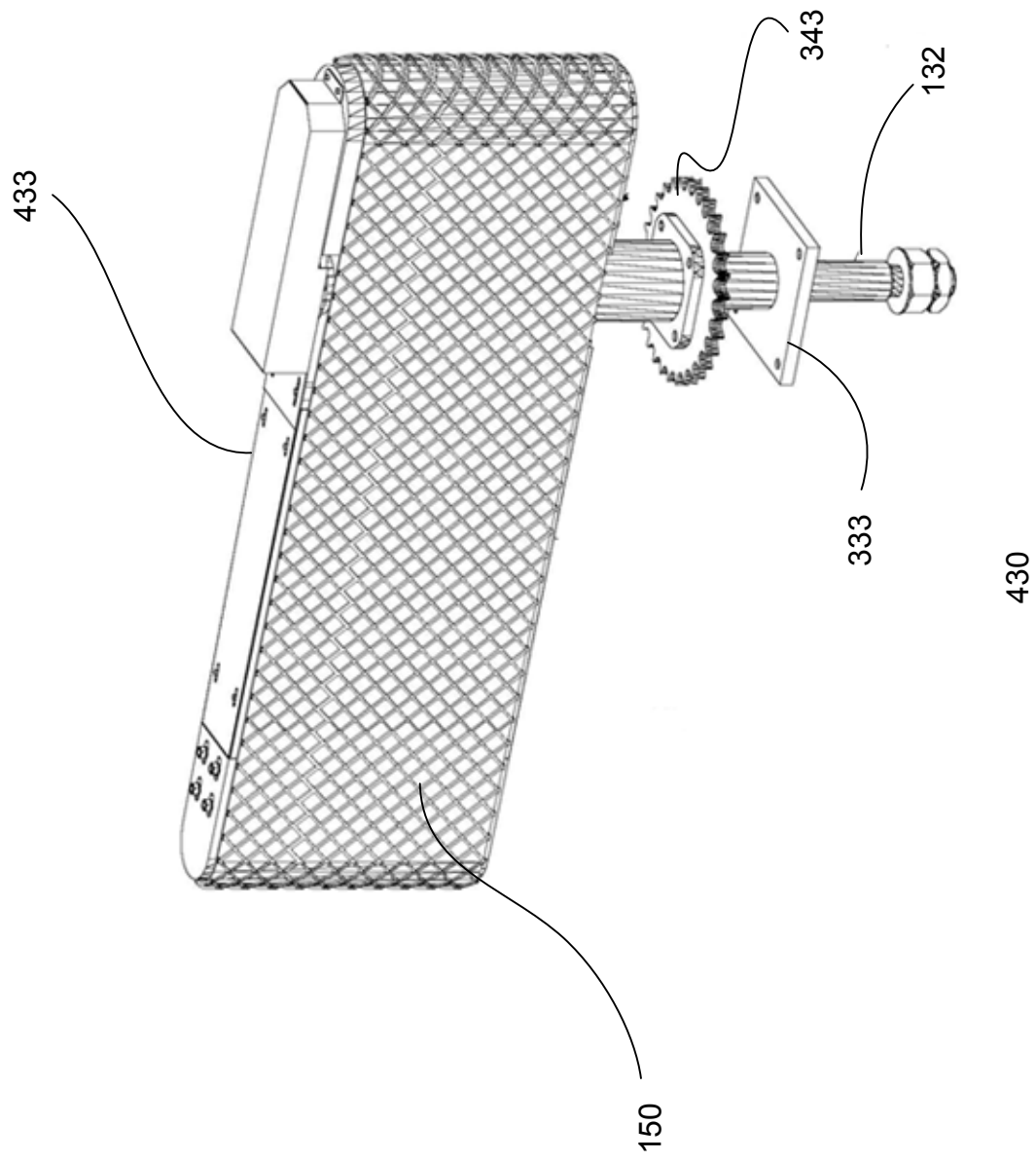


Fig. 4

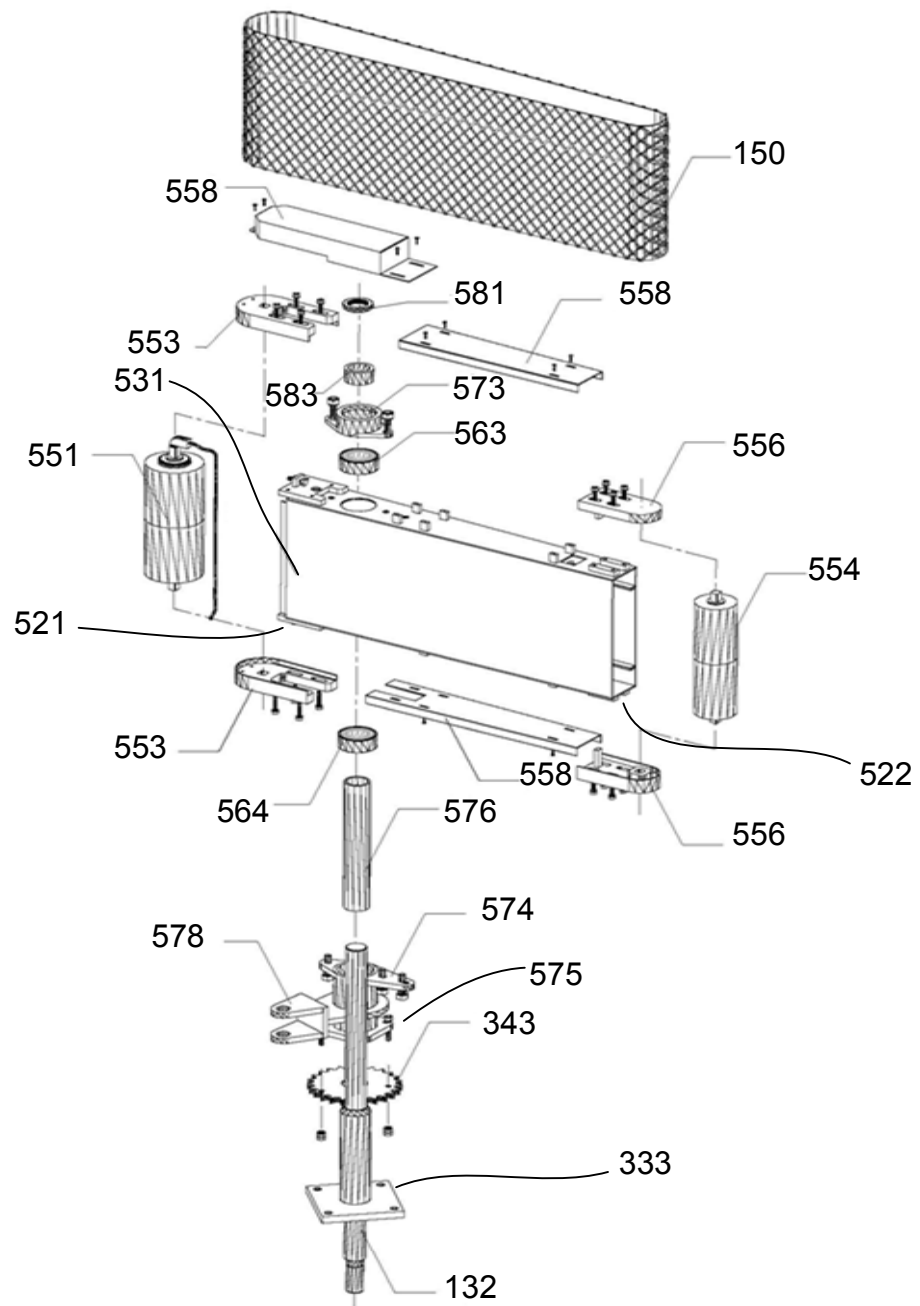


Fig. 5

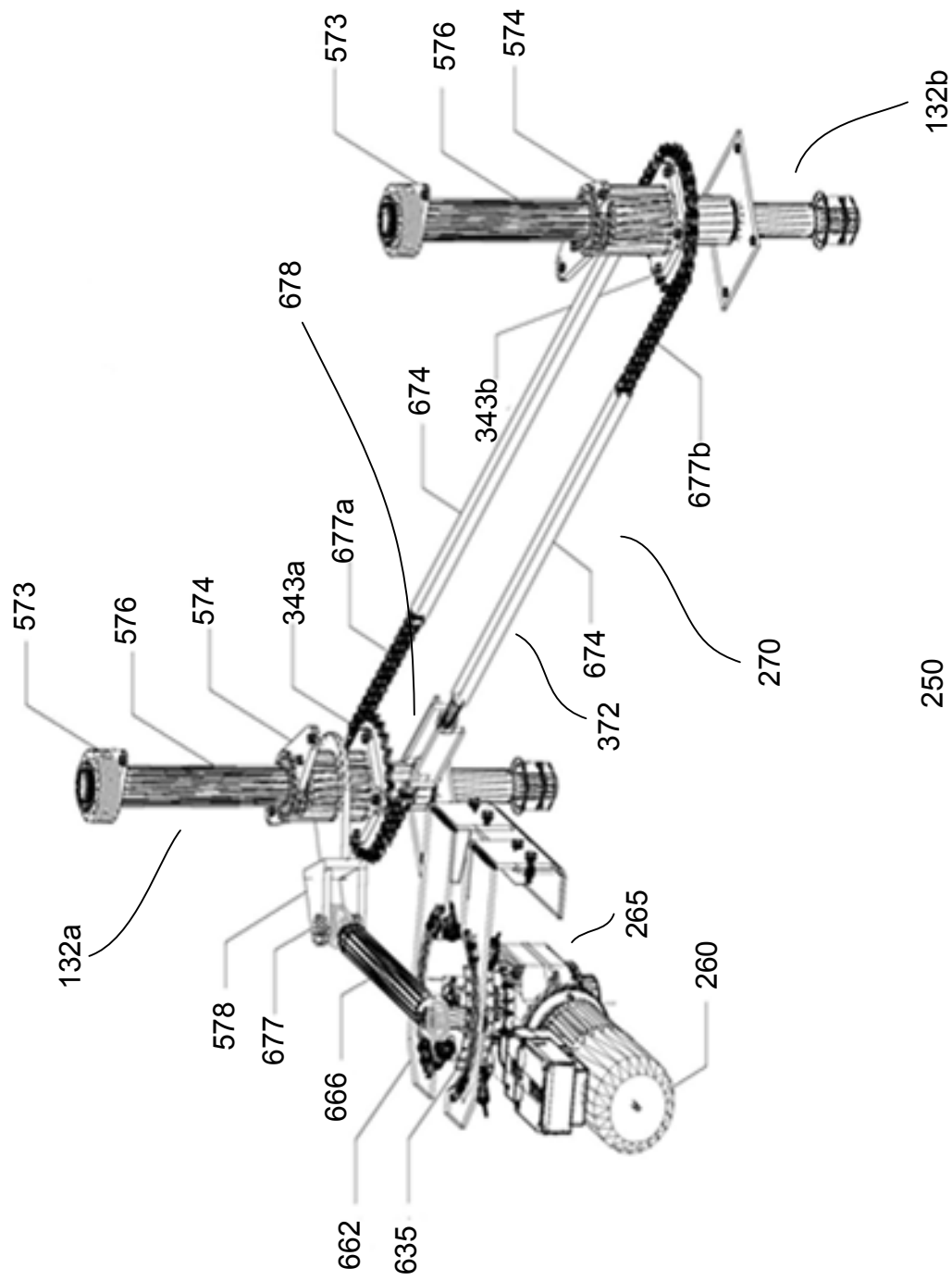


Fig. 6

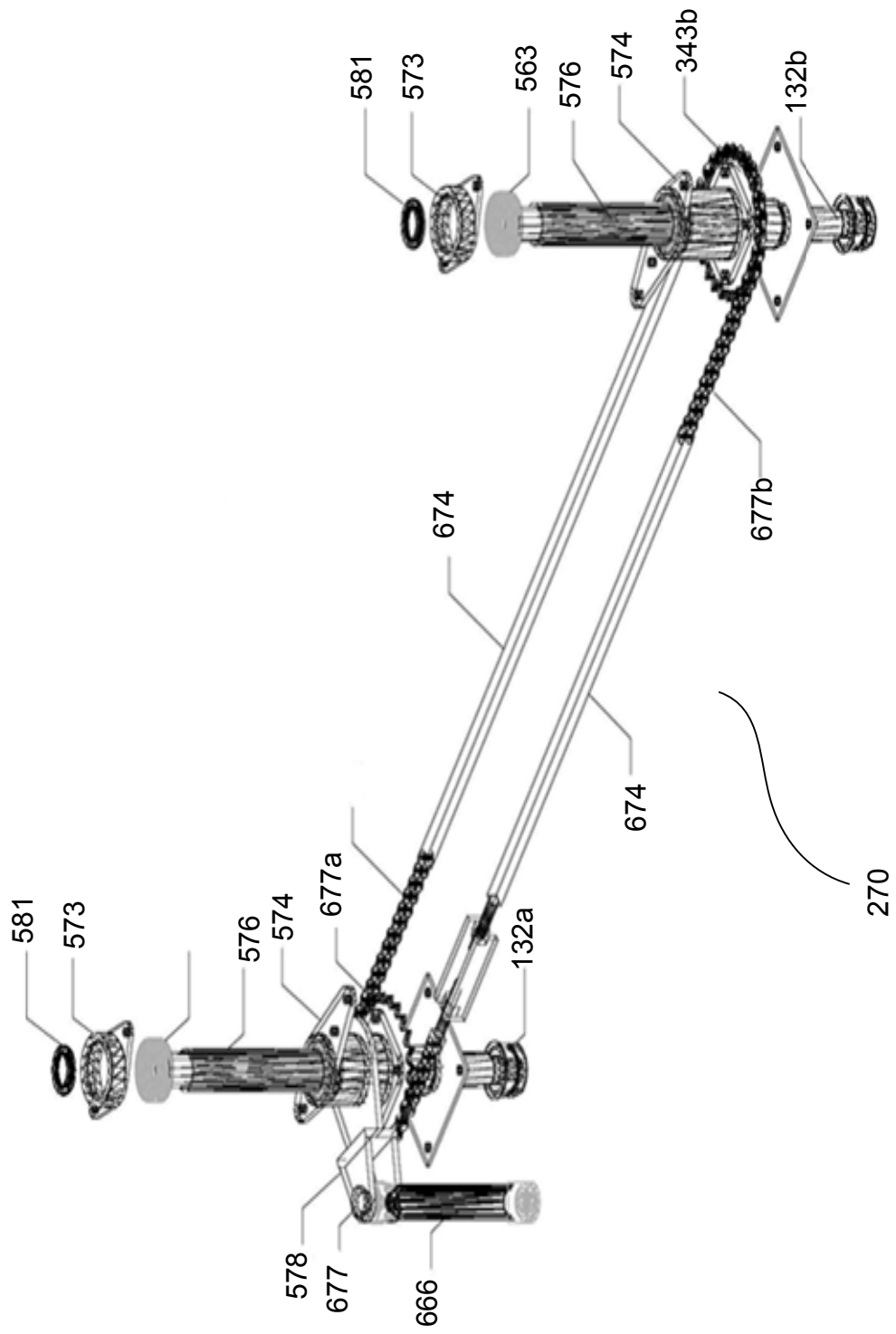


Fig. 7

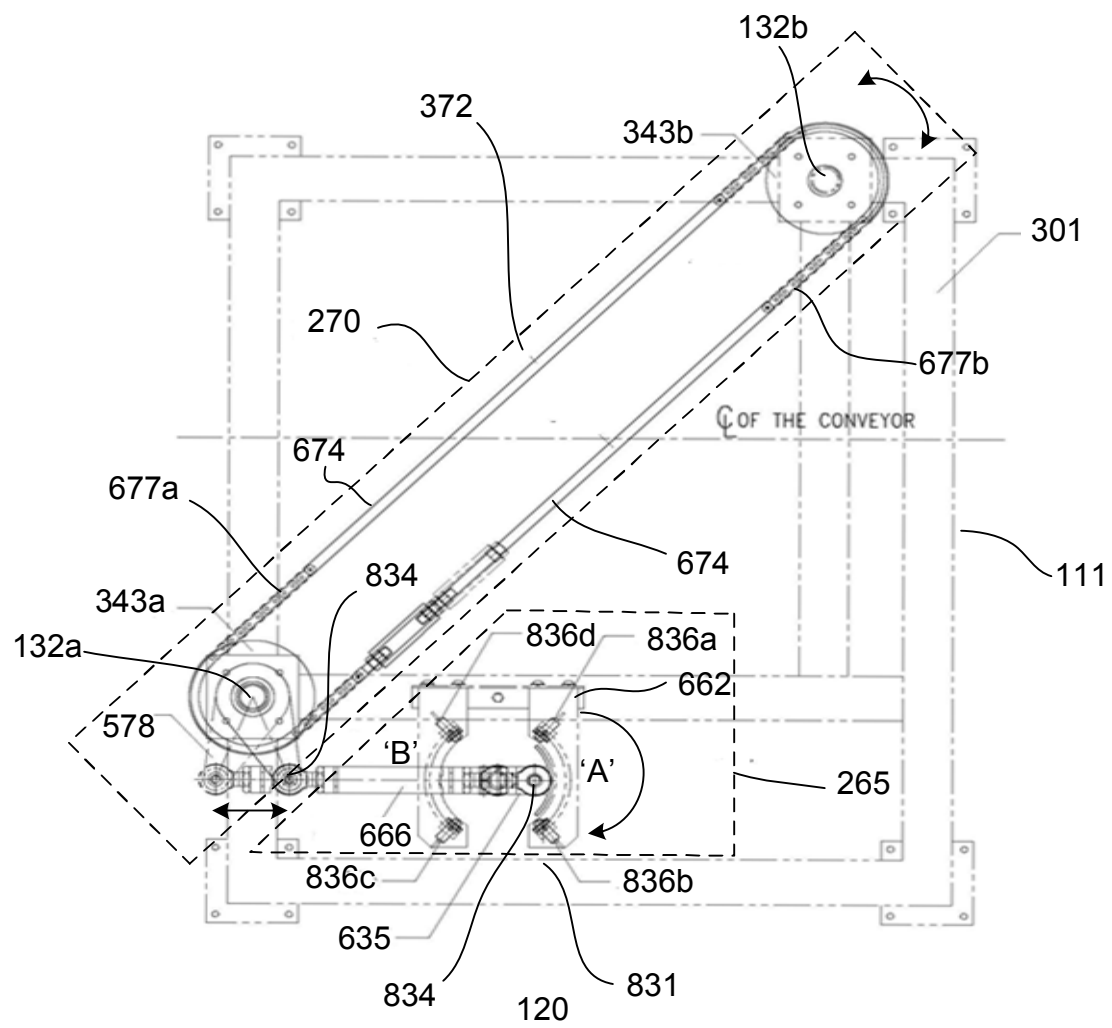


Fig. 8

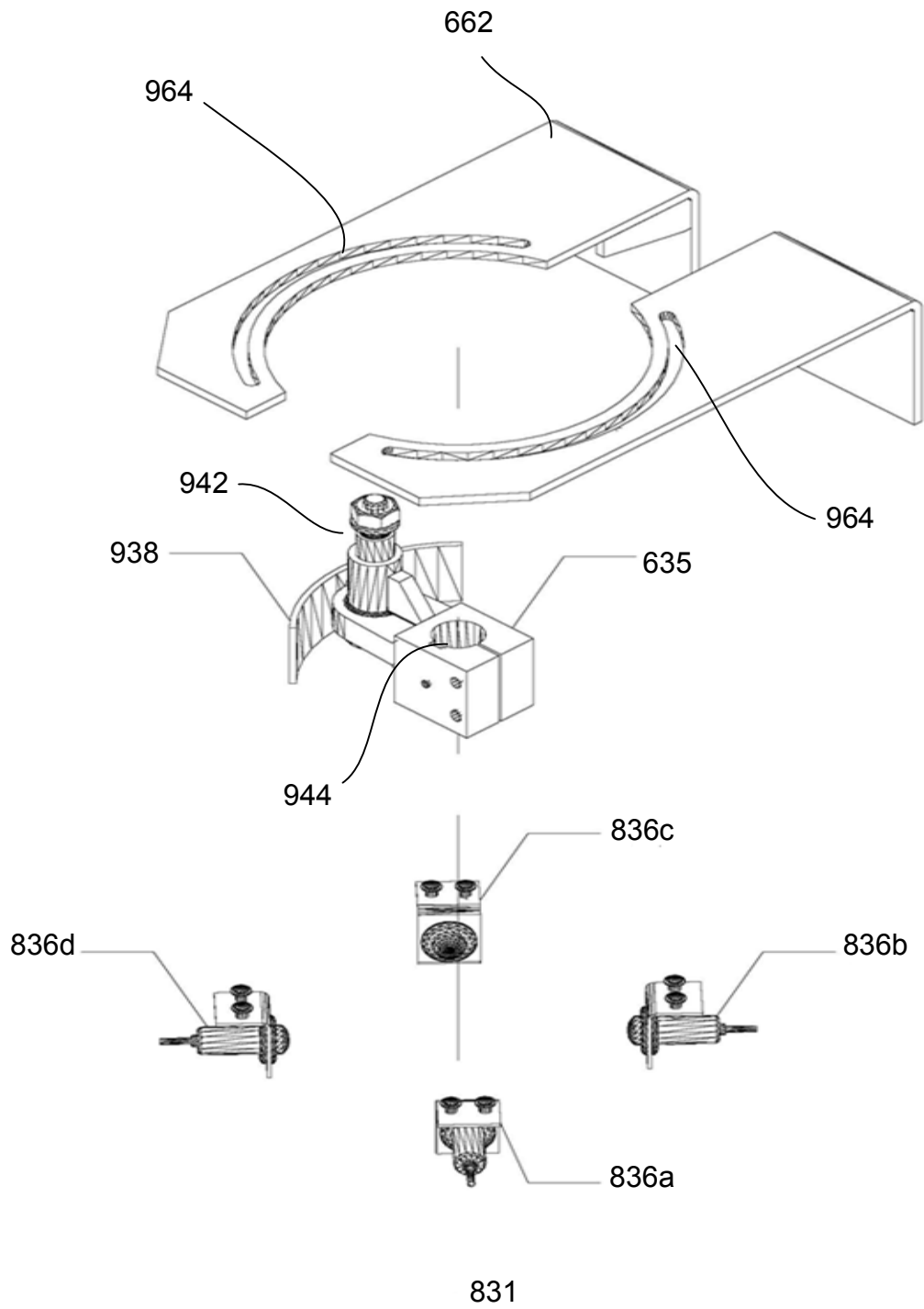
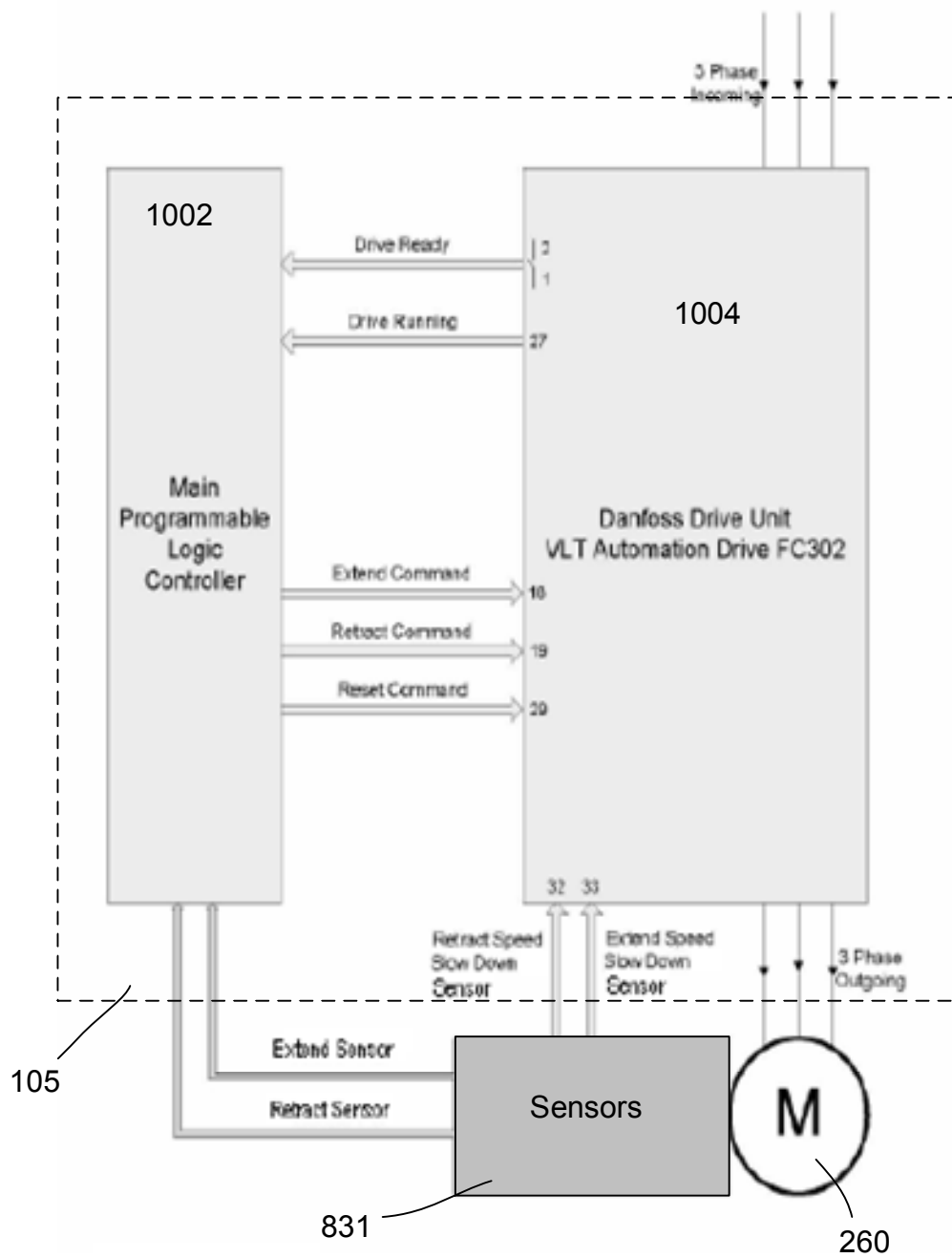


Fig. 9



380

Fig. 10

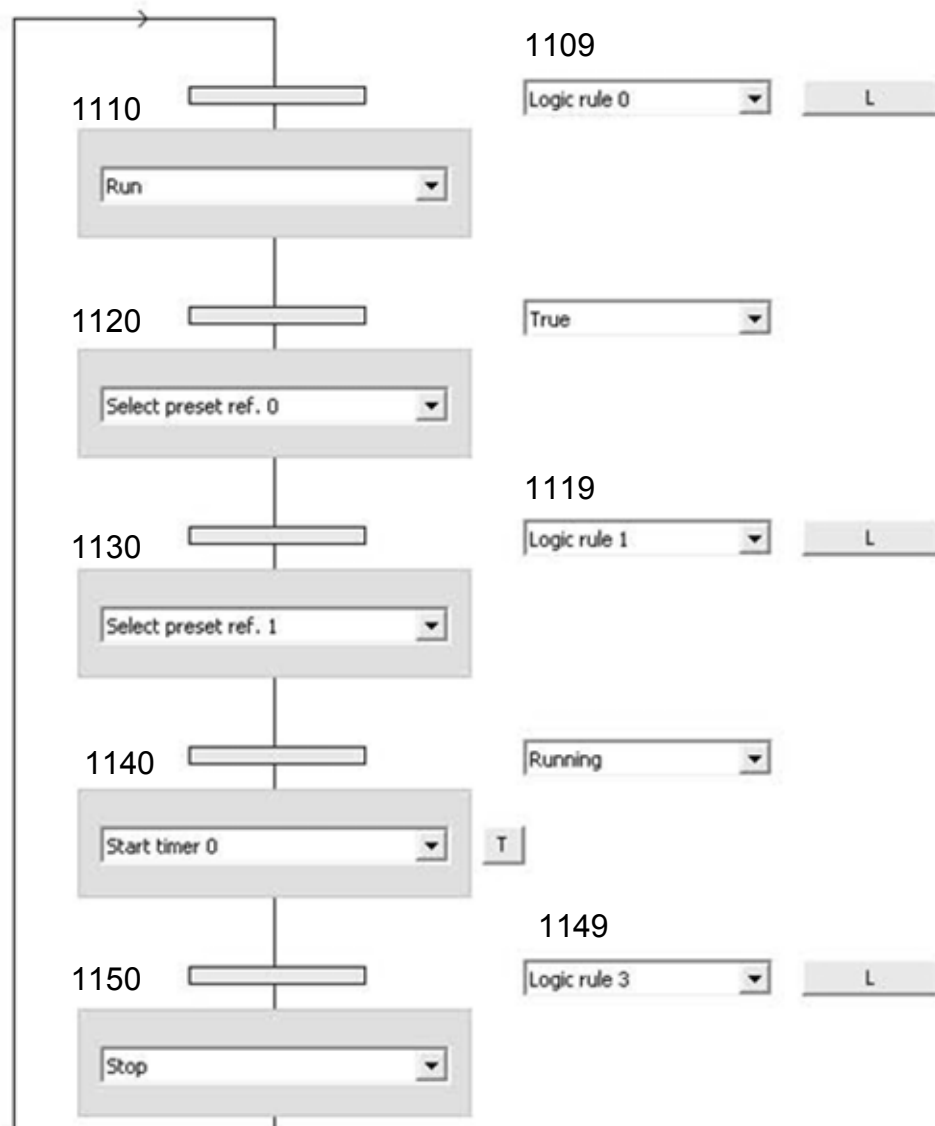
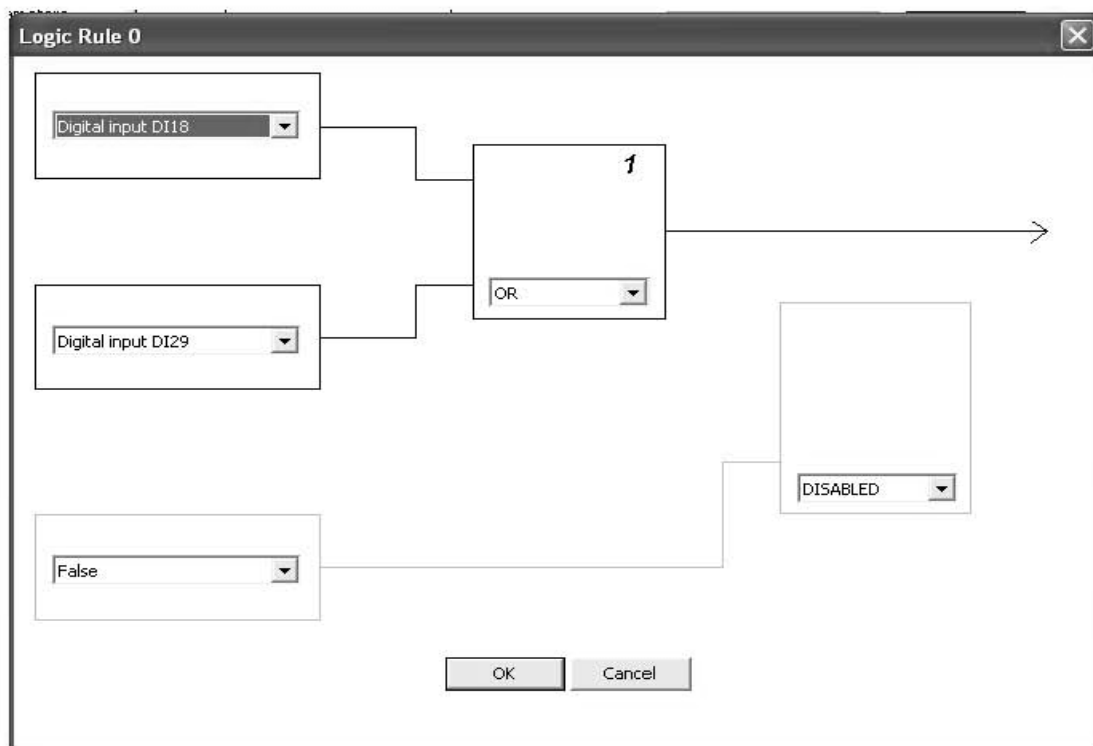
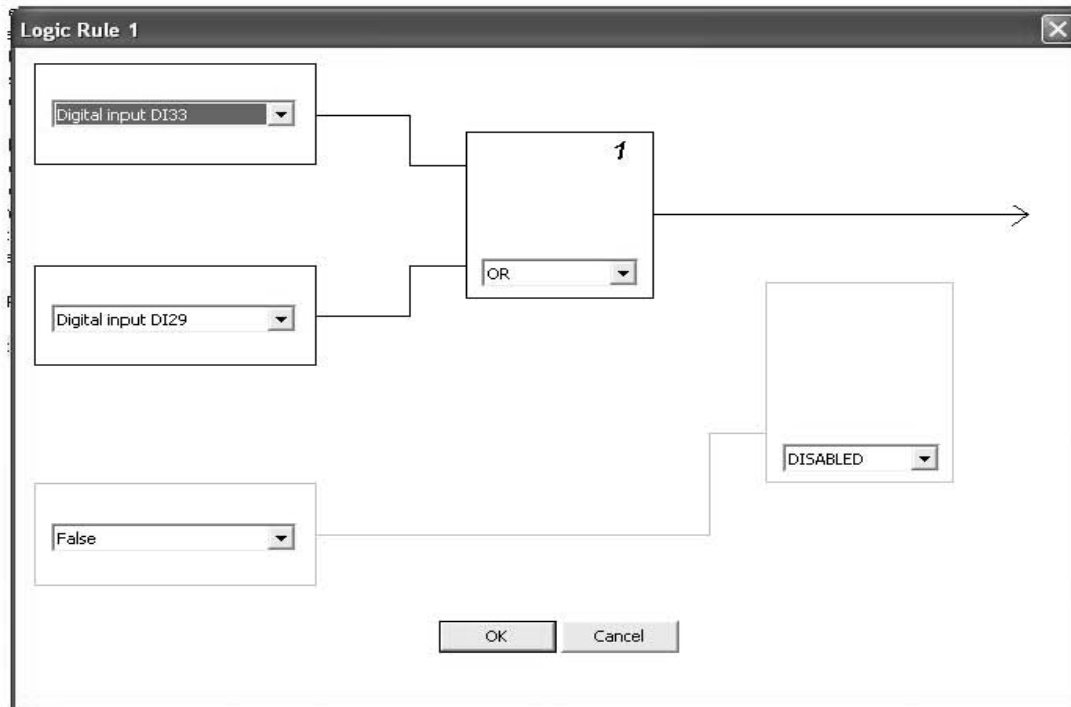


Fig. 11a



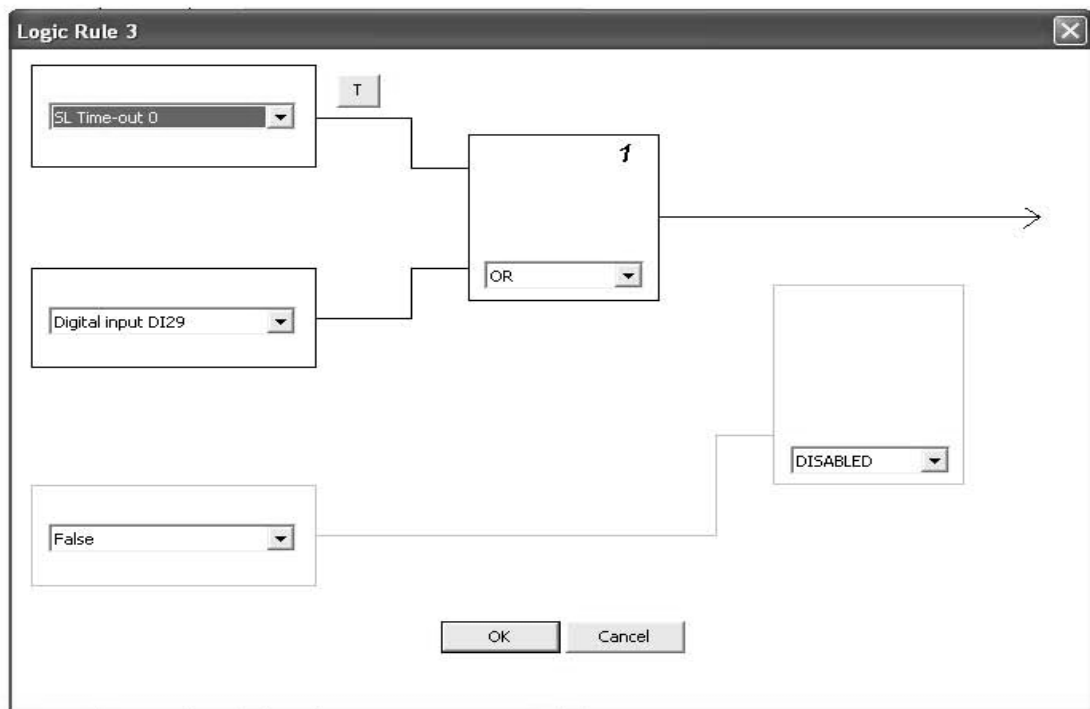
Digital input DI18: Extend Command From Main PLC
Digital input DI29: Reset Command From Main PLC

Fig. 11b



Digital input DI33: Extend Slow Down Proximity Sensor
Digital input DI29: Reset Command From Main PLC

Fig. 11c



SL Time-out 0: Extend Delay Stop Timer
Digital input DI29: Reset Command From Main PLC

Fig. 11d

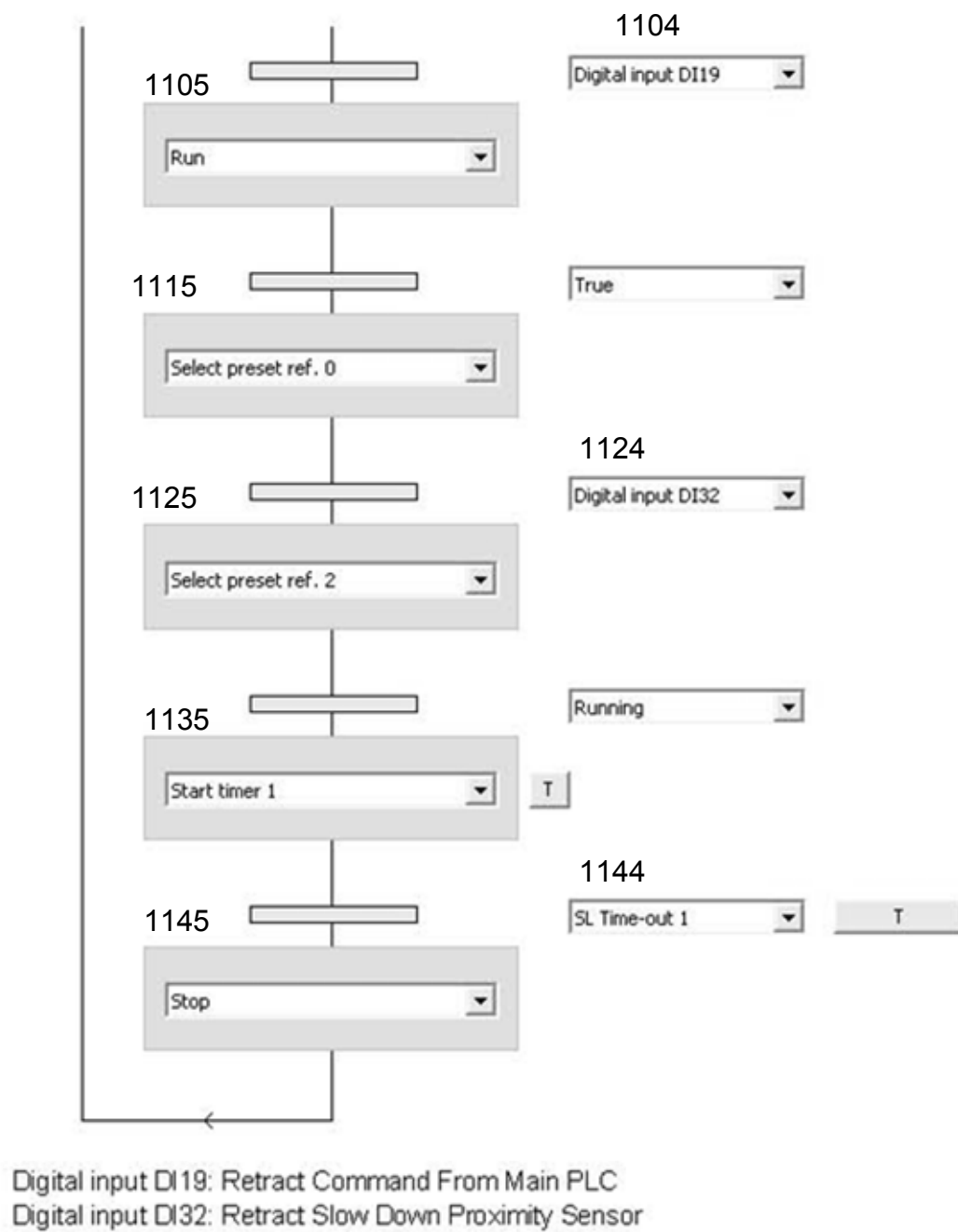
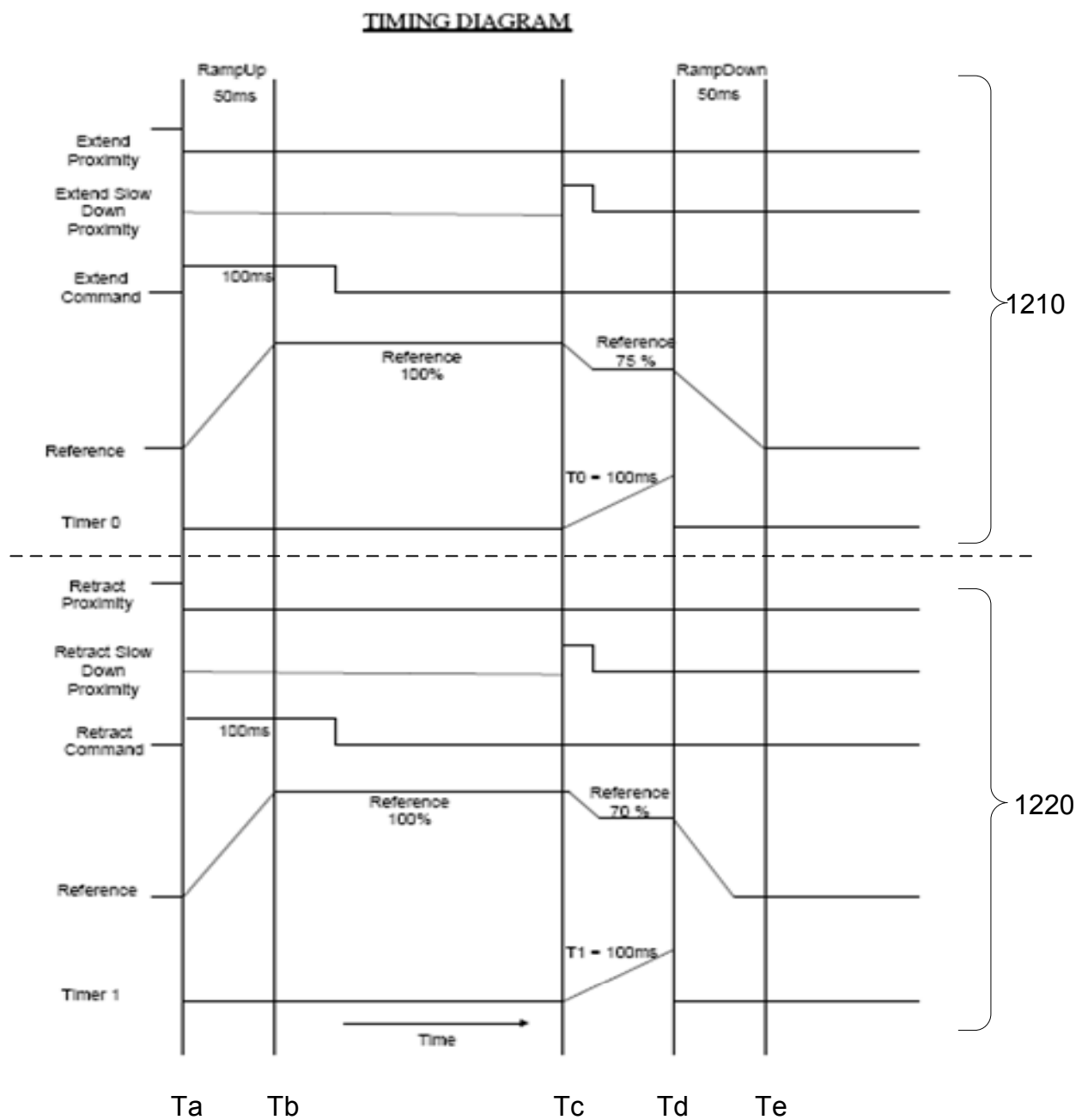
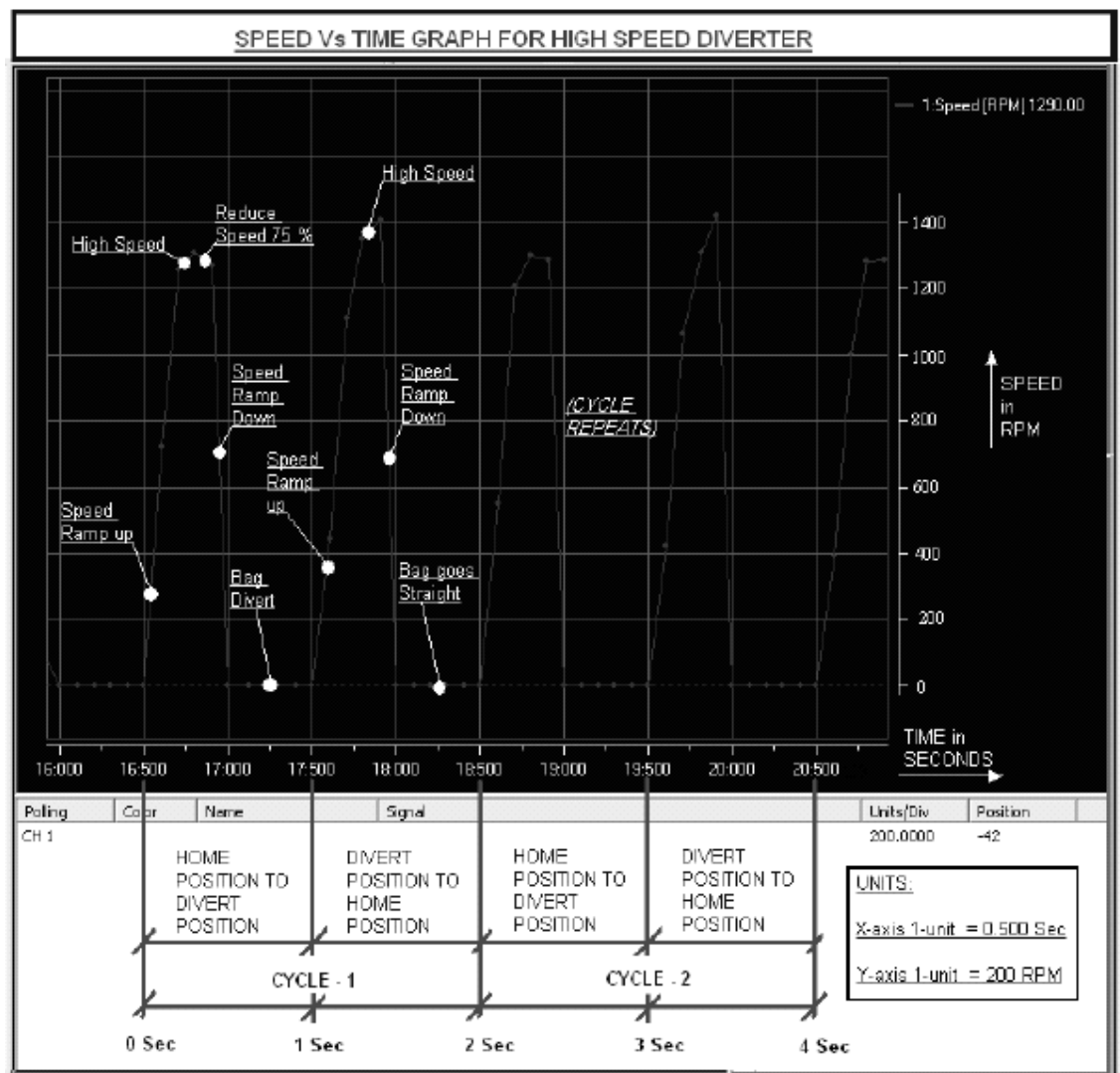


Fig. 11e



1200

Fig. 12



1300

Fig. 13
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