

Description

The present invention relates to a label, and in particular, to a folded label to be attached to a container such as a bottle, can, packet or the like. The present invention also relates to a method of producing labels.

A known folded label is described in my U.K. Publication No. 2191463. That application discloses a label for attachment to a container, the label comprising a longitudinal strip which is divided into a series of panels by a plurality of transverse fold lines, the strip being folded about the transverse fold lines so that one end of the panel and the adjacent panel form rear and front cover panels, respectively, which envelope the remaining panel or panels of the folded strip, the rear cover panel of the strip being shorter in the longitudinal direction than at least the front cover panel and a third panel, which is adjacent to the front panel, extending beyond the free end of the rear cover panel and having a rearwardly directed overlapping portion; and a support web to which is adhered the rear surface of the rear cover panel, the overlapping portion being releasably adhered to the support web so as to maintain the folded label in a closed configuration, the arrangement being such that the label can be opened by detaching the overlapping portion from the support web. Such a label described in that application suffers from the disadvantage that the requirement for an overlapping portion limits the size of the inside panels of the label. Also, the support web needs to be larger than the rear cover panel to allow the flap to be adhered thereto. U.K. 2191463 also discloses that a layer of release material may be applied to the overlapping portion of the folded longitudinal strip, so as to improve the effectiveness with which the label can be repeatedly resealed. This makes the manufacture of a length of release backing material carrying a succession of folded labels unnecessarily complicated since the release material must be applied in discrete steps.

It is an aim of the present invention to provide a label which makes effective use of the area of the longitudinal strip.

Accordingly the present invention provides a label for attachment to a container, the label comprising a longitudinal strip which is divided into a series of at least three panels by at least two transverse fold lines, the strip being folded about the transverse fold lines such that one panel forms a front cover for the label and second and third panels at opposing ends of the front cover are folded about respective transverse fold lines behind the front cover and together form a rear surface of the folded strip; and a support piece to which the rear surface of the folded strip is attached, at least a part of the rear surface of the folded strip being releasably adhered to the support piece such that at least one of the second and third panels

can be detached from the support piece to open the label, characterised in that the rear surface is comprised of substantially equal areas of the second and third panels.

The present invention also provides a method of producing a succession of labels carried on a length of release backing material, the method comprising the steps of:-

- a) providing a length of a laminar web comprising a self-adhesive support web, which is releasably adhered to a length of a release backing material;
- b) adhering a succession of folded longitudinal strips to the front surface of the support web, each longitudinal strip being divided into a series of at least three panels by at least two transverse fold lines, the strip being folded about the transverse fold lines such that one panel forms a front cover of the label and second and third panels at opposing ends of the front cover are folded about respective transverse fold lines behind the front cover and both form a rear surface of the folded longitudinal strip, the rear surface being comprised of substantially equal areas of the second and third panels and at least a part of the rear surface being releasably adhered to the support web; and
- c) cutting a succession of support pieces from the support web thereby to form a succession of cut out labels carried on the release backing material, each cut out label including a respective folded longitudinal strip.

Embodiments of the present invention will now be described by way of example only with reference to the accompanying drawings in which:

Figure 1 is a perspective view of a folded label according to a first embodiment of the present invention when carried on a length of release backing material;

Figure 2 is a perspective view of the folded label of Figure 1 in a partially opened configuration; and

Figure 3 is a perspective view of a folded label according to a second embodiment of the present invention when carried on a length of release backing material.

Referring to Figure 1, a label 2 comprises a longitudinal sheet 3 e.g. of paper which is folded into a series of three panels 4, 6, 8 by a pair of transverse fold lines 10, 12. A middle panel 6 forms a front cover of the label 2, and second and third panels 4, 8 are at opposing ends of the front cover panel 6. The second panel 4 and the front cover panel 6 have substantially the same length in the longitudinal direction and are longer than the third panel 8. The second panel 4 is folded about the transverse fold line 10 between the second panel 4 and the front cover panel 6 so as to lie underneath the front cover panel 6, and the third panel 8 is folded about the other transverse fold line

12 between the front cover panel 6 and the third panel 8 so as to lie under the second panel 4. A portion 14 of the second panel 4 overlaps the third panel 8. Further panels (not shown) can be attached to the free end of the second panel 4 and folded between the second panel and the front cover panel 6. The folded strip with the further panels may be in the form of a flattened tube or the strip may have concertina-like folded panels. These further panels can also have substantially the same dimensions as the front cover panel. A support piece 16 has a front surface 17 coated with a release material 18. Typically the support piece 16 is of clear plastics, preferably acetate or polystyrene. Typically the release material 18 comprises an overprinting varnish or a mixture of polysiloxane and a varnish. Preferably, the mixture contains from 90 to 99.5 vol % polysiloxane such as a polysiloxane manufactured under the code name WS70M and WS78L by Wacker and sold in Great Britain by Ambersil Limited, Basingstoke, Hampshire as silicone fluid F100, and from 0.5 to 10 vol % varnish, such as an overprinting varnish made by Fishburn and having the code name XF 05546. The rear surface of the strip 2 comprises the rearwardly directed surface 20 of the third panel 8 and that part 22 of the rearwardly directed surface of the second panel 4 which is not covered by the third panel 8. The rear surface of the strip 2 is releasably adhered to the coated front surface of a respective support piece 16 by a water-soluble or pressure sensitive adhesive 19. The pressure sensitive adhesive 19 may be arranged in a continuous layer or in longitudinally directed strips. The support piece 16 is of the same width as the longitudinal strip 3 and extends beyond the transverse fold lines 10, 12 at the respective end of the folded longitudinal strip 3. The rear surface of the support piece 16 is coated with a pressure-sensitive adhesive so as to be self-adhesive and is releasably adhered to a release backing material 26, such as waxed paper. The support piece 16 may be adhered by the self-adhesive surface to a product to be labelled. Some or all of the surfaces of the strip 2 may be printed with e.g. textual information relating to the product to be labelled.

Referring to Figure 2, the label 2 may be opened by detaching the said rearwardly directed part 22 of the second panel 4 and the adhesive 19 adhered thereto from the release material 18, and unfolding the label about the fold lines 10 and 12 so as to expose the previously hidden surfaces of the three panels 4, 6, 8. The label 2 can be completely removed from the support piece 16 by detaching the third panel 8 from the release material 18. The release material acts to seal the surface of the support piece so that the adhesive dries into the folded strip. Then when the strip is pulled away from the support piece the strip retains the adhesive thereon and no adhesive remains on the sealed surface of the support piece.

Thus the support piece is free of adhesive and the rear surface of the strip is coated with a coherent, non-tacky adhesive layer. The label 2 can also be re-attached to the support piece 16 by replacing adhesive layer 19 on the third panel 8 against the release material 18, and resealed by folding the label 2 along fold lines 12 and 10 and replacing the adhesive layer 19 on the second panel 4 against the release material 18.

Referring to Figure 3, there is shown a second embodiment of a label in accordance with the present invention. The label of the second embodiment is similar to that of the first embodiment, except that the second embodiment omits the layer of release material and employs specific interrelated materials for the longitudinal strip, the support piece and the adhesive to ensure releasable adhesion of the strip onto the support piece.

As shown in Figure 3, the folded longitudinal strip 30, which is composed of paper and has the same configuration as that of the longitudinal strip of the first embodiment, is adhered to a support piece 32 by means of a layer 34 of water-soluble adhesive. The support piece 32 is composed of a plastics material, preferably acetate. The rear surface 36 of the support piece 32 is coated with pressure-sensitive adhesive so as to be self-adhesive and is carried on a length of release backing material 38 such as waxed paper. As in the first embodiment, the rear surface of the folded strip 30 can be pulled away from the support piece 32 thereby to access the interior of the folded strip 30.

The specific combination of acetate for the support piece 32, paper for the longitudinal strip 30 and a water-soluble adhesive for the layer 34 provides specific advantages. First, acetate is relatively stiff and so a web of the acetate layer is relatively easy to feed in a continuous manner during application of the labels to containers or products to be labelled by means of an automatic high-speed labelling machine. Furthermore, acetate readily accepts the application thereto of a water-soluble adhesive, i.e. acetate is not hydrophobic and accordingly a coherent layer of water-soluble adhesive can readily be applied over the acetate. However, the acetate does not absorb the water-soluble adhesive. Consequently, when the longitudinal strip of paper is applied over the adhesive, the adhesive dries into the paper. The resultant effect is that when the longitudinal strip is pulled away from the support piece, the rear surface of the strip is coated with a coherent, non-tacky layer of dried water-soluble adhesive. The adhesive is stripped cleanly away from the support piece. This has the great advantage that the support piece, which may be printed, is still useful as a labelling surface since it is clean, unmasked, and free of residual adhesive and that the removed strip has convenient dry surfaces.

In a further embodiment of the present invention

a layer of release material is applied over only a portion of the upper surface of the support piece whereby a part of the rear surface of the strip is permanently adhered to the support piece over a second portion of the support piece which is not coated with the release material. For example, in the embodiment of Figures 1 and 2, the rearwardly directed surface 20 of the third panel 8 can be directly and permanently adhered to the support piece 16 by omission thereunder of the release material 18.

A succession of labels, the labels being labels as described above, may be releasably adhered to a strip of release backing material, so as to allow the labels to be adhered to respective containers by a continuous process.

A method for producing a succession of the labels of the present invention on a length of release backing material will now be described.

A length of a laminar web, which comprises a self-adhesive support web e.g. of plastic such as clear acetate, releasably adhered to a length of release backing material 26 e.g. coated paper is provided. The front surface of the self-adhesive support web is coated with a layer of release material 18 such as the polysiloxane varnish composition described above. A succession of longitudinal strips of paper 3 are each folded along two transverse fold lines 10, 12 to form three panels 4, 6, 8 as described above. The third panel 8 and the uncovered part of the second panel 4 of each folded longitudinal strip 3 are releasably adhered to the coated front surface of the self-adhesive support web by adhesive 19. Preferably the adhesive 19 is pressure sensitive adhesive. The release material 18 and self-adhesive support web are die cut parallel to, and beyond each end of each folded longitudinal strip 3 so as to form a support piece 16 under each folded longitudinal strip 3, each support piece 16 being coated with release material 18. The edges of the laminar web and the longitudinal strips 3 are die cut to a required width. The unwanted strips of the self-adhesive support web formed between the support pieces 16 are then removed, together with the unwanted edge trimmings of the support web, so as to leave a succession of folded labels 2 carried on length of release backing material 26. The folded labels have the construction shown in Figure 1. If desired, the method may omit the release material when it is desired to manufacture labels of the construction shown in Figure 3.

With the present invention, since the rear surface of the second panel is releasably adhered to the support piece, the overall dimensions of the second panel, and any remaining panels attached thereto, can be substantially the same as that of the front cover panel. This optimises the provision of labelling area. Also, the support piece can be substantially the same size as the majority of the panels in the label.

The preferred embodiments of the present inven-

tion can provide a folded label, the whole of one surface of which can be used to display information. Further, the folded label according to the present invention can have a total area which is not restricted by the area of the label which is adhered to the article carrying the labels.

The preferred embodiments of the present invention can further provide a method of producing a succession of folded labels carried on a length of release backing material which method is made simple by the application of a release material in a continuous layer.

Claims

1. A label (2) for attachment to a container, the label (2) comprising a longitudinal strip (3,30) which is divided into a series of at least three panels (4,6,8) by at least two transverse fold lines (10,12), the strip (3,30) being folded about the transverse fold lines (10,12) such that one panel (6) forms a front cover for the label (2) and second (4) and third (8) panels at opposing ends of the front cover are folded about respective transverse fold lines (10,12) behind the front cover and together form a rear surface of the folded strip (3,30), and a support piece (16,32) to which the rear surface of the folded strip (3,30) is attached, at least a part of the rear surface of the folded strip (3,30) being releasably adhered to the support piece (16,32) such that at least one of the second (4) and third (8) panels can be detached from the support piece (16,32) to open the label (2), characterised in that the rear surface is comprised of substantially equal areas of the second (4) and third (8) panels.
2. A label according to claim 1 wherein the support piece (16,32) is composed of a plastics material, the longitudinal strip (3,30) comprises paper and the longitudinal strip (3,30) is adhered to the support piece (32) by a water-soluble adhesive (34).
3. A label according to claim 2 wherein the plastics material is composed of acetate.
4. A label according to claim 1 wherein the support piece (16,32) is coated with a release material (18).
5. A label according to claim 4 wherein the release material (18) contains from 90 to 99.5 vol % polysiloxane and from 0.5 to 10 vol % varnish.
6. A label according to any foregoing claim wherein the rear face of the support piece (16,32) is coated with a pressure-sensitive adhesive.

a layer of release material is applied over only a portion of the upper surface of the support piece whereby a part of the rear surface of the strip is permanently adhered to the support piece over a second portion of the support piece which is not coated with the release material. For example, in the embodiment of Figures 1 and 2, the rearwardly directed surface 20 of the third panel 8 can be directly and permanently adhered to the support piece 16 by omission thereunder of the release material 18.

A succession of labels, the labels being labels as described above, may be releasably adhered to a strip of release backing material, so as to allow the labels to be adhered to respective containers by a continuous process.

A method for producing a succession of the labels of the present invention on a length of release backing material will now be described.

A length of a laminar web, which comprises a self-adhesive support web e.g. of plastic such as clear acetate, releasably adhered to a length of release backing material 26 e.g. coated paper is provided. The front surface of the self-adhesive support web is coated with a layer of release material 18 such as the polysiloxane varnish composition described above. A succession of longitudinal strips of paper 3 are each folded along two transverse fold lines 10, 12 to form three panels 4, 6, 8 as described above. The third panel 8 and the uncovered part of the second panel 4 of each folded longitudinal strip 3 are releasably adhered to the coated front surface of the self-adhesive support web by adhesive 19. Preferably the adhesive 19 is pressure sensitive adhesive. The release material 18 and self-adhesive support web are die cut parallel to, and beyond each end of each folded longitudinal strip 3 so as to form a support piece 16 under each folded longitudinal strip 3, each support piece 16 being coated with release material 18. The edges of the laminar web and the longitudinal strips 3 are die cut to a required width. The unwanted strips of the self-adhesive support web formed between the support pieces 16 are then removed, together with the unwanted edge trimmings of the support web, so as to leave a succession of folded labels 2 carried on length of release backing material 26. The folded labels have the construction shown in Figure 1. If desired, the method may omit the release material when it is desired to manufacture labels of the construction shown in Figure 3.

With the present invention, since the rear surface of the second panel is releasably adhered to the support piece, the overall dimensions of the second panel, and any remaining panels attached thereto, can be substantially the same as that of the front cover panel. This optimises the provision of labelling area. Also, the support piece can be substantially the same size as the majority of the panels in the label.

The preferred embodiments of the present inven-

tion can provide a folded label, the whole of one surface of which can be used to display information. Further, the folded label according to the present invention can have a total area which is not restricted by the area of the label which is adhered to the article carrying the labels.

The preferred embodiments of the present invention can further provide a method of producing a succession of folded labels carried on a length of release backing material which method is made simple by the application of a release material in a continuous layer.

Claims

1. A label (2) for attachment to a container, the label (2) comprising a longitudinal strip (3,30) which is divided into a series of at least three panels (4,6,8) by at least two transverse fold lines (10,12), the strip (3,30) being folded about the transverse fold lines (10,12) such that one panel (6) forms a front cover for the label (2) and second (4) and third (8) panels at opposing ends of the front cover are folded about respective transverse fold lines (10,12) behind the front cover and together form a rear surface of the folded strip (3,30), and a support piece (16,32) to which the rear surface of the folded strip (3,30) is attached, at least a part of the rear surface of the folded strip (3,30) being releasably adhered to the support piece (16,32) such that at least one of the second (4) and third (8) panels can be detached from the support piece (16,32) to open the label (2), characterised in that the rear surface is comprised of substantially equal areas of the second (4) and third (8) panels.
2. A label according to claim 1 wherein the support piece (16,32) is composed of a plastics material, the longitudinal strip (3,30) comprises paper and the longitudinal strip (3,30) is adhered to the support piece (32) by a water-soluble adhesive (34).
3. A label according to claim 2 wherein the plastics material is composed of acetate.
4. A label according to claim 1 wherein the support piece (16,32) is coated with a release material (18).
5. A label according to claim 4 wherein the release material (18) contains from 90 to 99.5 vol % polysiloxane and from 0.5 to 10 vol % varnish.
6. A label according to any foregoing claim wherein the rear face of the support piece (16,32) is coated with a pressure-sensitive adhesive.



7. A length of release backing material (26,38) carrying a succession of labels (2), the labels (2) being as claimed in claim 6.
8. A method of producing a succession of labels (2) carried on a length of release backing material (26,38), the method comprising the steps of:
 - a) providing a length of a laminar web comprising a self-adhesive support web (19,34), which is releasably adhered to a length of a release backing material (26,32);
 - b) adhering a succession of folded longitudinal strips (3,30) to the front surface of the support web, each longitudinal strip (3,30) being divided into a series of at least three panels (4,6,8) by at least two transverse fold lines (10,12), the strip (3,30) being folded about the transverse fold lines (10,12) such that one panel (6) forms a front cover of the label (2) and second (4) and third (8) panels at opposing ends of the front cover are folded about respective transverse fold lines (10,12) behind the front cover and both form a rear surface of the folded longitudinal strip (3,30), the rear surface being comprised of substantially equal areas of second (4) and third (8) panels and at least a part of the rear surface being releasably adhered to the support web; and
 - c) cutting a succession of support pieces (16,32) from the support web thereby to form a succession of cut out labels carried on the release backing material (26,38), each cut out label (2) including a respective folded longitudinal strip (3,30).
9. A method according to claim 8 wherein the support web is composed of a plastics material, the longitudinal strip (3,30) comprises paper and in step (b) the strips are adhered by means of a water-soluble adhesive (34).
10. A method according to claim 9 wherein the plastics material is composed of acetate.
11. A method according to claim 8 further comprising the step between steps (a) and (b), of coating a front surface of the support web with a release material (18).
12. A method according to claim 11, wherein the release material (18) contains from 90 to 99.5 vol % polysiloxane and from 0.5 to 10 vol % varnish.

Patentansprüche

1. Etikett (2) zum Befestigen an einem Behälter, wobei das Etikett (2) einen Längsstreifen (3,30)

aufweist, der in eine Reihe von wenigstens drei Abschnitten (4,6,8) durch wenigstens zwei quer verlaufende Falzlinien (10,12) unterteilt ist, wobei der Streifen (3,30) um die quer verlaufenden Falzlinien (10,12) derart gefalzt ist, daß ein Abschnitt (6) eine vordere Abdeckung für das Etikett (2) bildet und ein zweiter (4) und dritter (8) Abschnitt an entgegengesetzten Enden der vorderen Abdeckung um jeweils quer verlaufende Falzlinien (10,12) hinter der vorderen Abdeckung gefalzt sind und zusammen eine Rückfläche des gefalzten Streifens (3,30) bilden, sowie einen Unterlageteil (16,32), an welchem die Rückfläche des gefalzten Streifens (3,30) befestigt ist, wobei wenigstens ein Teil der Rückfläche des gefalzten Streifens (3,30) am Unterlageteil (16,32) lösbar angeklebt ist, so daß wenigstens einer der beiden Abschnitte, nämlich der zweite (4) oder dritte (8), vom Unterlageteil (16,32) abgenommen werden kann, um das Etikett (2) zu öffnen, dadurch gekennzeichnet, daß die Rückfläche aus im wesentlichen gleichen Flächen des zweiten (4) und dritten (8) Abschnitts besteht.

2. Etikett nach Anspruch 1, bei welchem das Unterlageteil (16,32) aus einem Kunststoff besteht, der Längsstreifen (3,30) aus Papier besteht und der Längsstreifen (3,30) am Unterlageteil (32) durch einen wasserlöslichen Klebstoff (34) angeklebt ist.
3. Etikett nach Anspruch 2, bei welchem der Kunststoff aus Azetat besteht.
4. Etikett nach Anspruch 1, bei welchem der Unterlageteil (16,32) mit einem Abziehmaterial (18) beschichtet ist.
5. Etikett nach Anspruch 4, bei welchem das Abziehmaterial (18) 90 bis 99,5 Vol.-% Polysiloxan und 0,5 bis 10 Vol.-% Lack enthält.
6. Etikett nach einem der vorangehenden Ansprüche, bei welchem die Rückfläche des Unterlageteils (16,32) mit einem druckempfindlichen Klebstoff beschichtet ist.
7. Stück eines Abzieh-Stützmaterials (26,38), welches eine Folge von Etiketten (2) trägt, wobei die Etiketten (2) gemäß Anspruch 8 ausgebildet sind.
8. Verfahren zur Herstellung einer Folge von Etiketten (2), die auf einem Stück abziehbaren Stützmaterials (26,38) getragen sind, wobei das Verfahren die Schritte umfaßt:

- a) Bereitstellen eines Stücks eines schichtförmigen Streifens, der einen selbstklebenden



- Unterlagestreifen (19,34) aufweist, der an einem Stück eines lösbaren Stützmaterials (26,32) abziehbar angeklebt ist;
- b) Ankleben einer Folge von gefalzten Längsstreifen (3,30) an die Vorderfläche des Unterlagestreifens, wobei jeder Längsstreifen (3,30) in eine Reihe von wenigstens drei Abschnitten (4,6,8) mittels wenigstens zwei quer verlaufender Falzlinien (10,12) unterteilt ist, der Streifen (3,30) um die quer verlaufenden Falzlinien (10,12) derart gefalzt ist, daß ein Abschnitt (6) eine vordere Abdeckung des Etiketts (2) bildet und ein zweiter (4) und dritter (8) Abschnitt an entgegengesetzten Enden der vorderen Abdeckung um jeweils quer verlaufende Falzlinien (10,12) hinter der vorderen Abdeckung gefalzt sind und beide eine Rückfläche des gefalzten Längsstreifens (3,30) bilden, die Rückfläche aus im wesentlichen gleichen Flächen des zweiten (4) und dritten (8) Abschnitts besteht und wenigstens ein Teil der Rückfläche am Unterlagestreifen lösbar angeklebt ist; und
- c) Schneiden einer Folge von Unterlagestücken (16, 32) aus dem Unterlagestreifen, um dadurch eine Folge von ausgeschnittenen Etiketten zu bilden, welche auf dem abziehbaren Stützmaterial (26,38) getragen sind, wobei jedes ausgeschnittene Etikett (2) einen jeweils gefalzten Längsstreifen (3,30) aufweist.
9. Verfahren nach Anspruch 8, bei welchem der Unterlagestreifen aus einem Kunststoff besteht, der Längsstreifen (3,30) aus Papier besteht und im Schritt (b) die Streifen mittels eines wasserlöslichen Klebstoffs (34) angeklebt werden.
 10. Verfahren nach Anspruch 9, bei welchem der Kunststoff aus Azetat besteht.
 11. Verfahren nach Anspruch 8, welches zwischen den Schritten (a) und (b) den Schritt des Beschichtens einer Vorderfläche des Unterlagestreifens mit einem Abziehmaterial (18) umfaßt.
 12. Verfahren nach Anspruch 11, bei welchem das Abziehmaterial (18) 90 bis 99,5 Vol.-% Polysiloxan und 0,5 bis 10 Vol.-% Lack enthält.

Revendications

1. Etiquette (2) à fixer sur un récipient, l'étiquette (2) comportant une bande longitudinale (3, 30) qui est divisée en une série d'au moins trois panneaux (4, 6, 8) par au moins deux lignes transversales (10, 12) de pliage, la bande (3, 30) étant

pliée suivant les lignes transversales (10, 12) de pliage de manière qu'un premier panneau (6) forme un revêtement avant pour l'étiquette (2) et que des deuxième (4) et troisième (8) panneaux, à des extrémités opposées du revêtement avant, soient pliés suivant des lignes transversales respectives (10, 12) de pliage en arrière du revêtement avant et forment ensemble une surface arrière de la bande pliée (3, 30), et une pièce (16, 32) de support à laquelle la surface arrière de la bande pliée (3, 30) est fixée, au moins une partie de la surface arrière de la bande pliée (3, 30) étant collée de façon amovible à la pièce (16, 32) de support afin qu'au moins l'un des deuxième (4) et troisième (8) panneaux puisse être détaché de la pièce (16, 32) de support pour ouvrir l'étiquette (2), caractérisée en ce que la surface arrière est constituée d'étendues sensiblement égales des deuxième (4) et troisième (8) panneaux.

2. Etiquette selon la revendication 1, dans laquelle la pièce (16, 32) de support est composée d'une matière plastique, la bande longitudinale (3, 30) comprend du papier et la bande longitudinale (3, 30) est collée à la pièce (32) de support par un adhésif (34) soluble dans l'eau.
3. Etiquette selon la revendication 2, dans laquelle la matière plastique est composée d'acétate.
4. Etiquette selon la revendication 1, dans laquelle la pièce (16, 32) de support est revêtue d'une matière antiadhérente (18).
5. Etiquette selon la revendication 4, dans laquelle la matière antiadhérente (18) contient 90 à 99,5 % en volume de polysiloxane et 0,5 à 10 % en volume de vernis.
6. Etiquette selon l'une quelconque des revendications précédentes, dans laquelle la face arrière de la pièce (16, 32) de support est revêtue d'un adhésif sensible à la pression.
7. Longueur de matière dorsale antiadhérente (24, 38) portant une succession d'étiquettes (2), les étiquettes (2) étant selon la revendication 6.
8. Procédé de production d'une succession d'étiquettes (2) portées sur une longueur de matière dorsale antiadhérente (26, 38), le procédé comprenant les étapes qui consistent :
 - a) à utiliser une longueur d'une bande laminaire comprenant une bande de support autocollante (14, 34), qui est collée de façon amovible à une longueur de matière dorsale antiadhérente (26, 32);



- b) à coller une succession de bandes longitudinales pliées (3, 30) à la surface avant de la bande de support, chaque bande longitudinale (3, 30) étant divisée en une série d'au moins trois panneaux (4, 6, 8) par au moins deux lignes transversales (10, 12) de pliage, la bande (3, 30) étant pliée suivant les lignes transversales (10, 12) de pliage de manière qu'un premier panneau (6) forme un revêtement avant de l'étiquette (2) et que des deuxième (4) et troisième (8) panneaux, à des extrémités opposées du revêtement avant, soient pliés suivant des lignes transversales respectives (10, 12) de pliage en arrière du revêtement avant et forment tous deux une surface arrière de la bande longitudinale pliée (3, 30), la surface arrière étant constituée d'étendues sensiblement égales des deuxième (4) et troisième (8) panneaux et au moins une partie de la surface arrière étant collée de façon amovible à la bande de support ; et
- c) à couper une succession de pièces (16, 32) de support dans la bande de support afin de former une succession d'étiquettes découpées portées sur la matière dorsale antiadhérente (26, 38), chaque étiquette découpée (2) comprenant une bande longitudinale pliée respective (3, 30).
9. Procédé selon la revendication 8, dans lequel la bande de support est composée d'une matière plastique, la bande longitudinale (3, 30) comprend du papier et, dans l'étape (b), les bandes sont collées au moyen d'un adhésif (34) soluble dans l'eau.
10. Procédé selon la revendication 9, dans lequel la matière plastique est composée d'acétate.
11. Procédé selon la revendication 8, comprenant en outre l'étape, entre les étapes (a) et (b), qui consiste à revêtir une surface avant de la bande de support d'une matière antiadhérente (18).
12. Procédé selon la revendication 11, dans lequel la matière antiadhérente (18) contient 90 à 99,5 % en volume de polysiloxane et 0,5 à 10 % en volume de vernis.

