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(54) **Title:** METHODS OF PRODUCING FC-CONTAINING PROTEINS

(57) **Abstract:** Provided herein are improved methods for producing an Fc-containing protein. The methods generally involve culturing a cell that expresses the Fc-containing protein in a production bioreactor for a first period of time followed by supplying a first nutrient feed and culturing the cell for a second period of time followed by supplying a second nutrient feed. The methods may further involve culturing the cell for a third period of time, followed by supplying a third nutrient feed.



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