

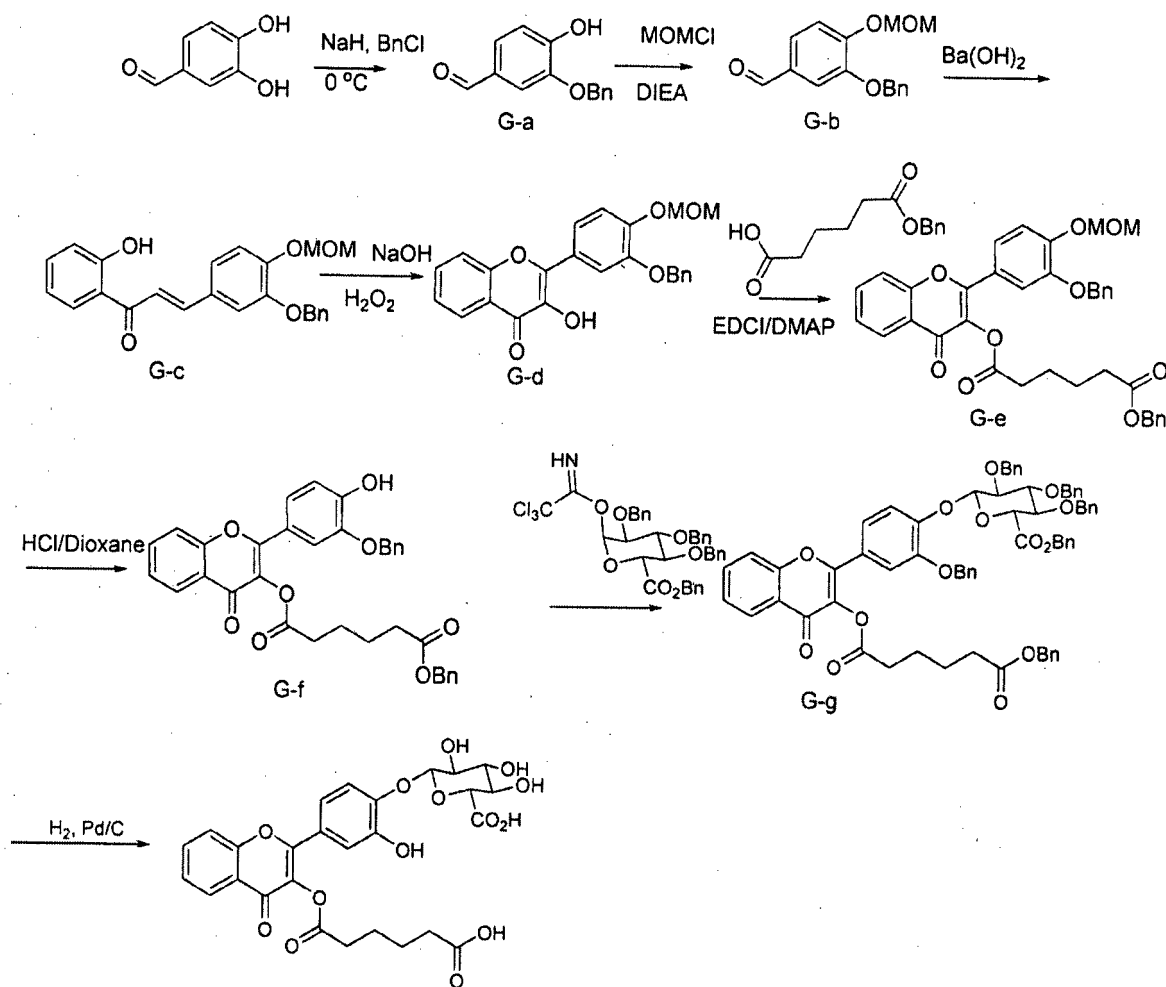


Figure 1: Synthesis of glucuronide 1 (18)

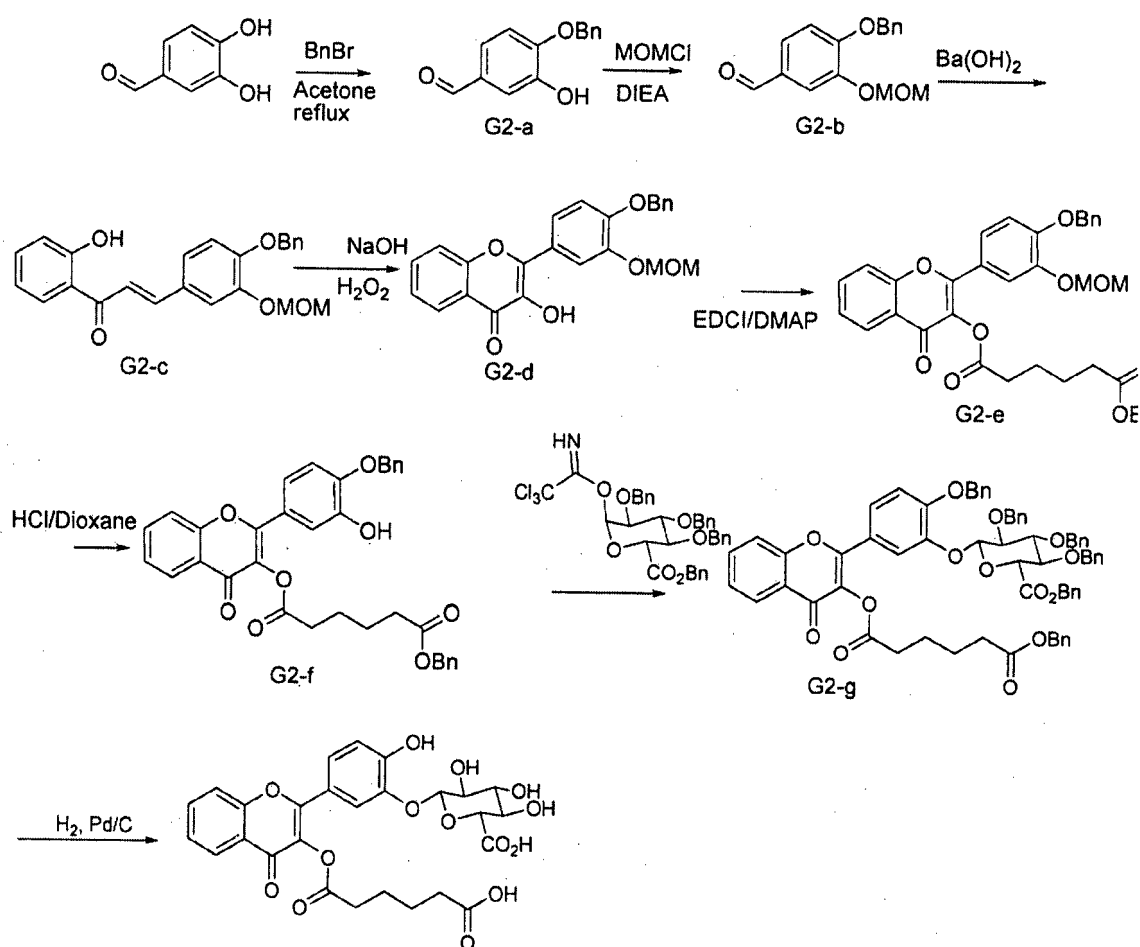
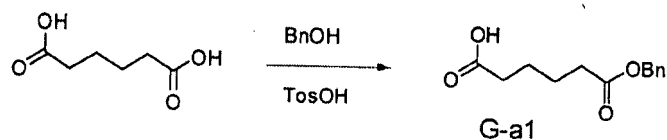
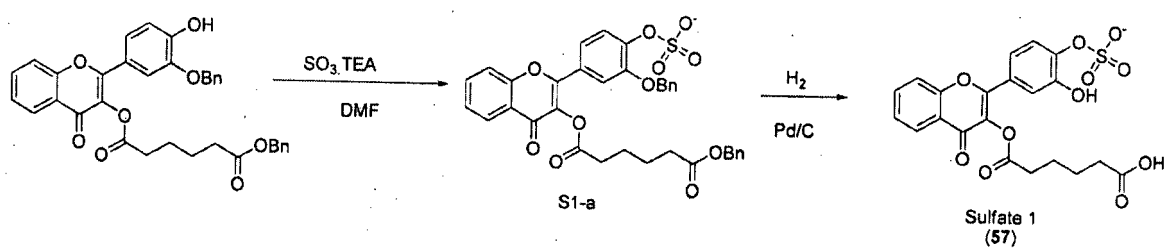
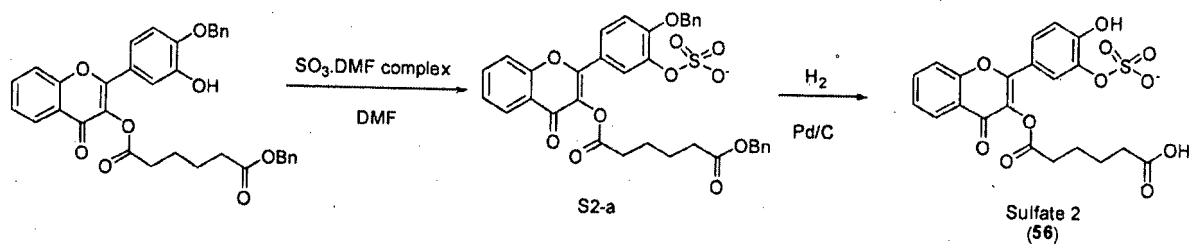


Figure 2: Synthesis of glucuronide 2 (17)

**Figure 3: Synthesis of the side chain****Figure 4: Synthesis of sulfate 1 (57)****Figure 5: Synthesis of sulfate 2 (56)**