

FIG. 1

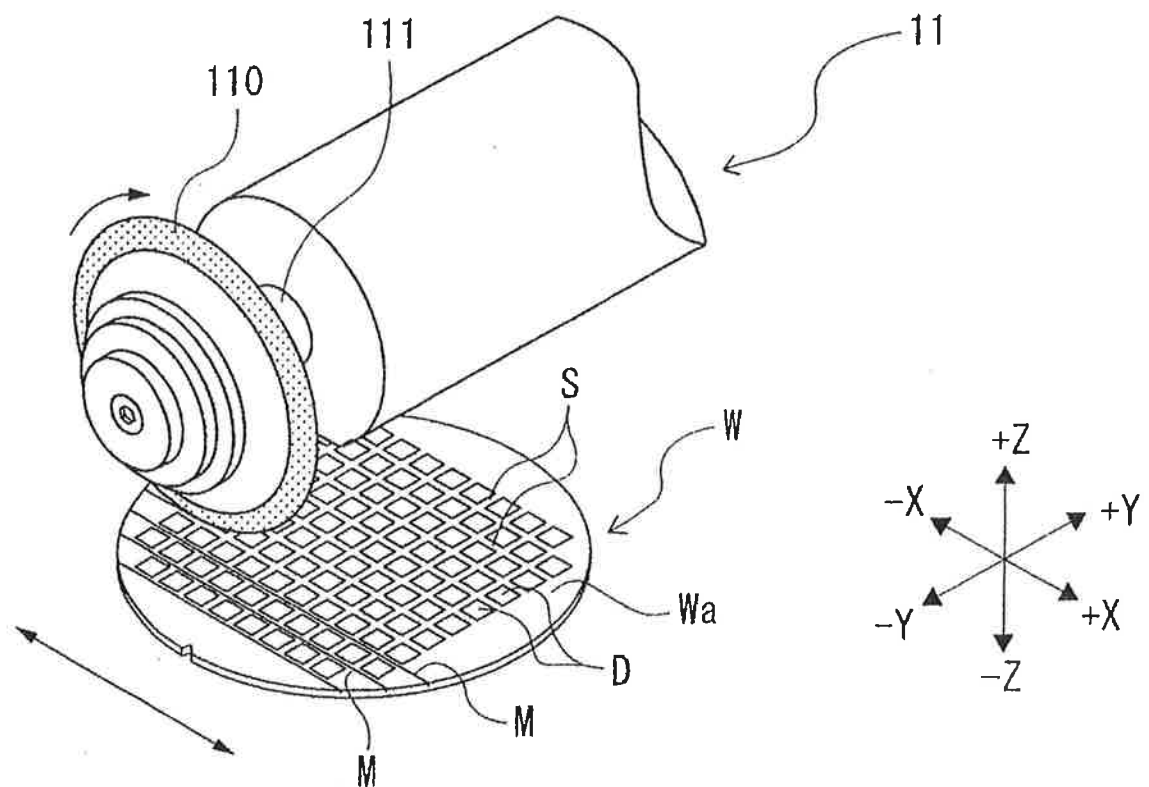


FIG. 2

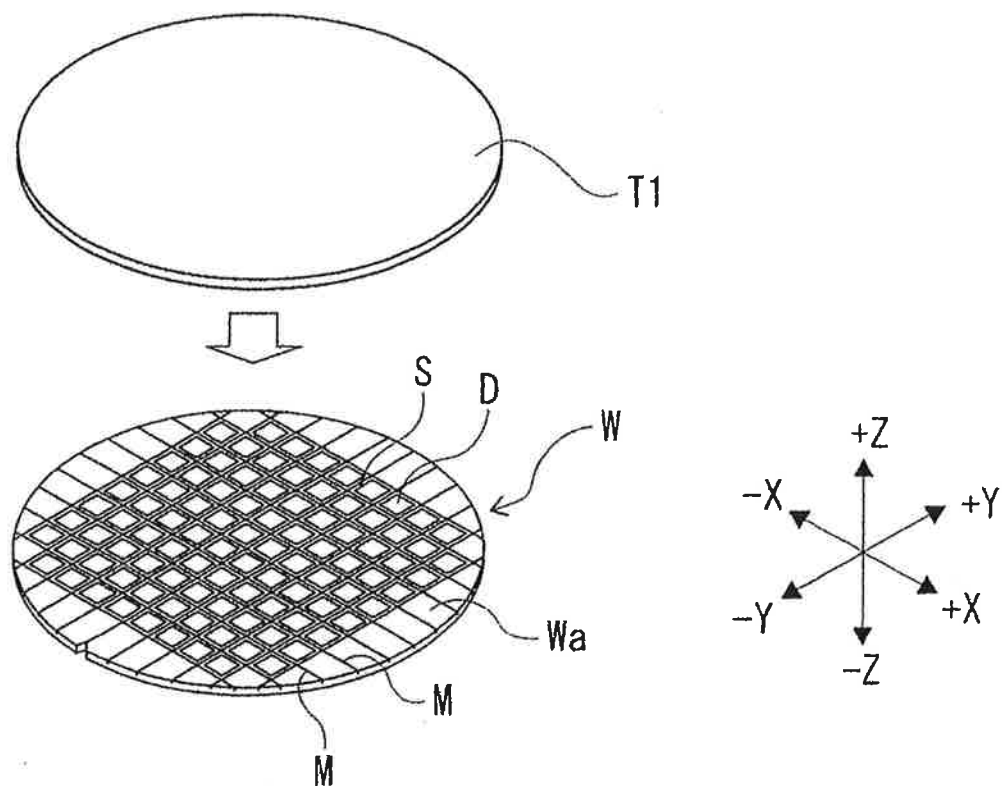


FIG. 3

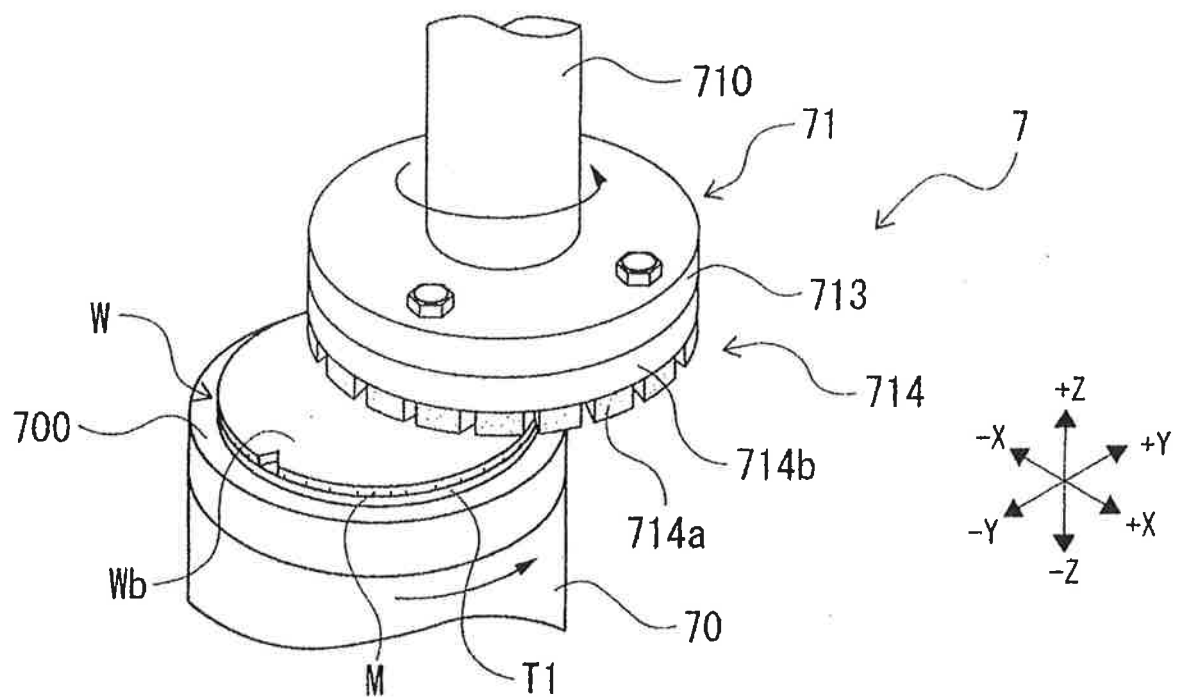


FIG. 4

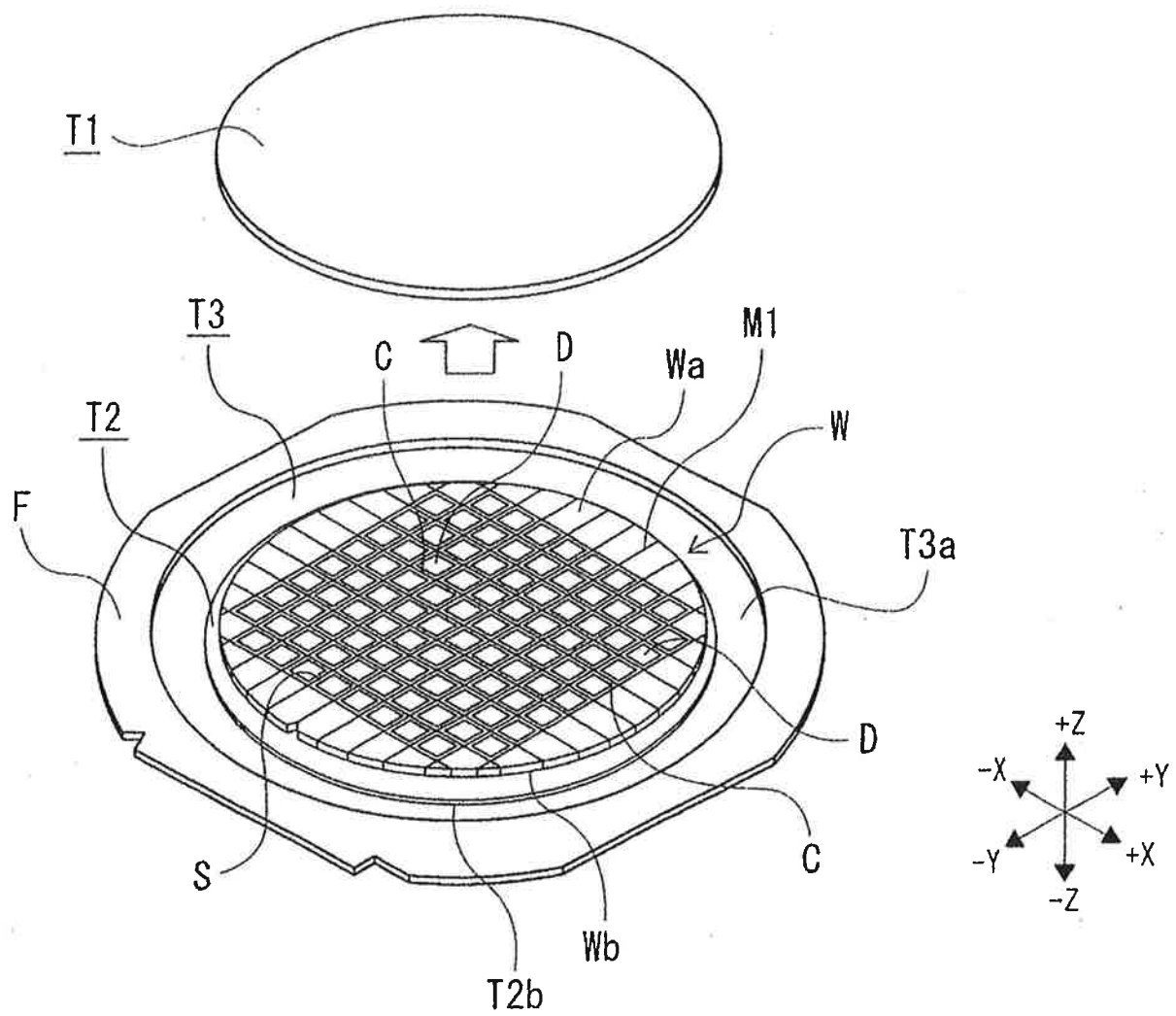


FIG. 5

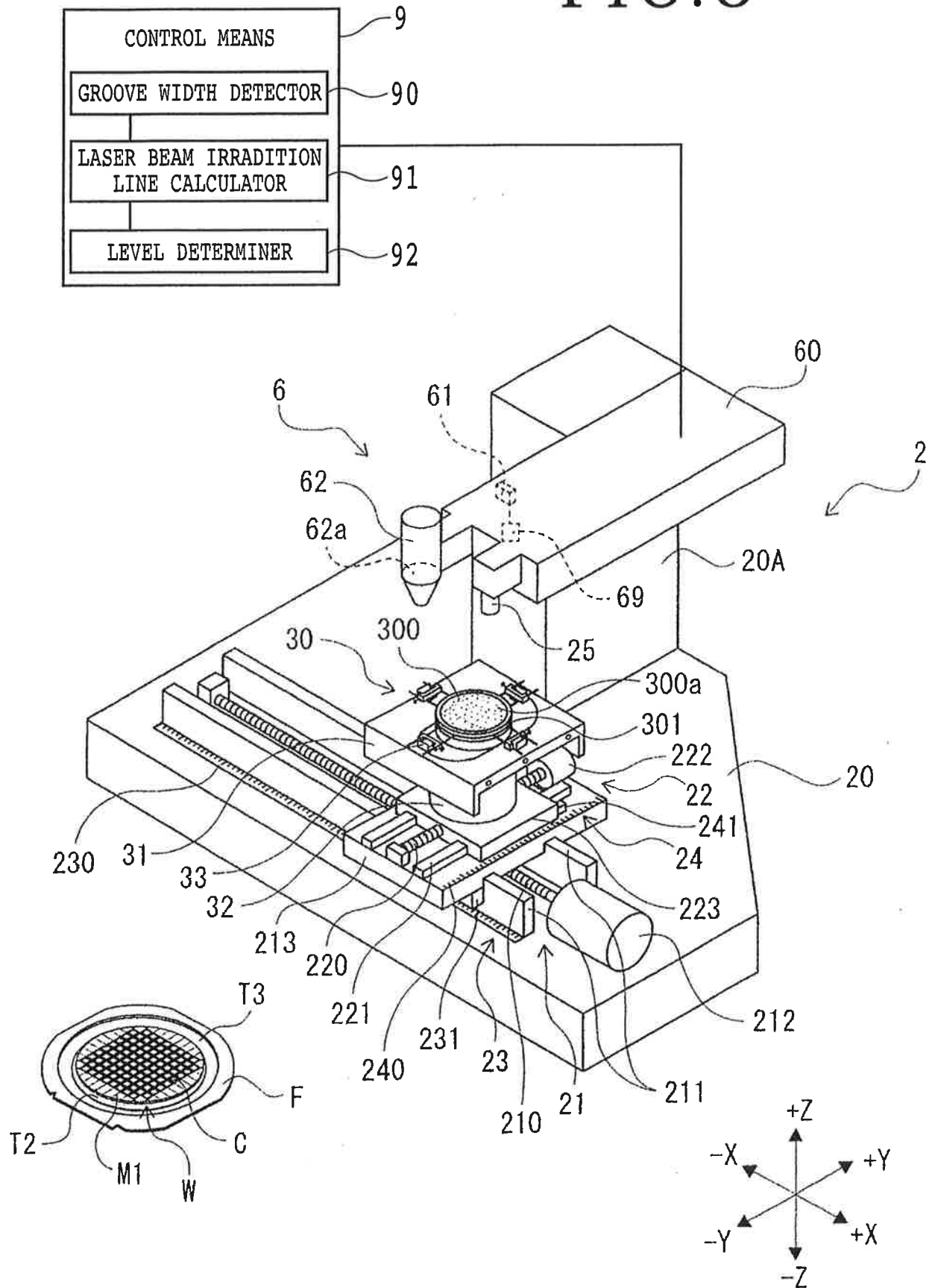


FIG. 6

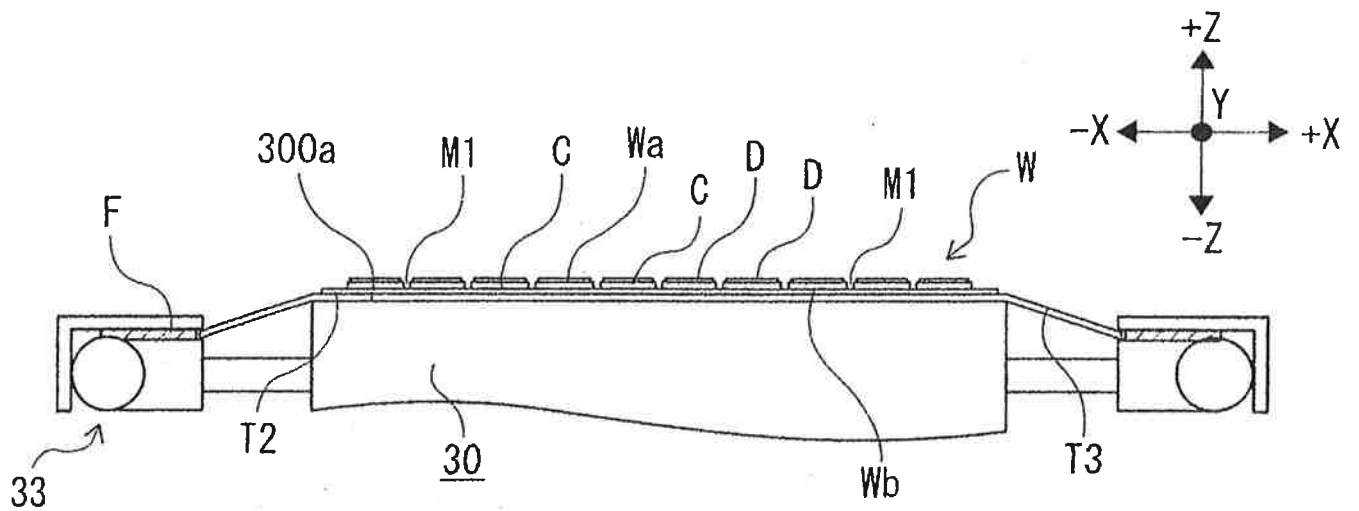


FIG. 7

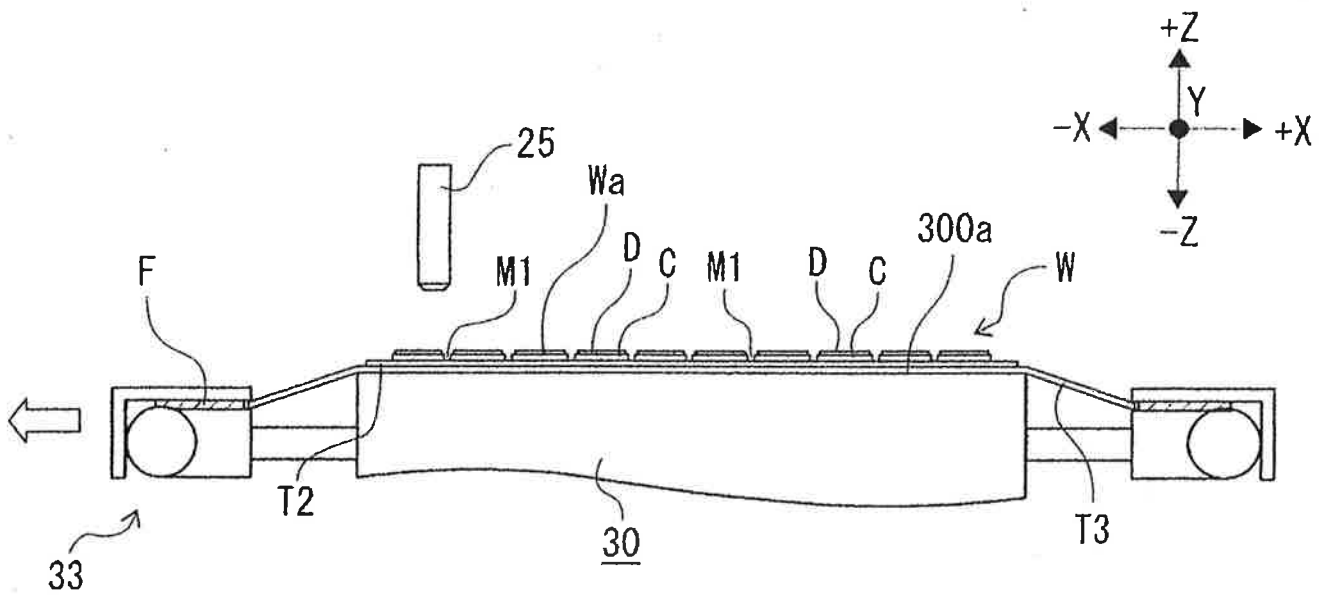


FIG. 8

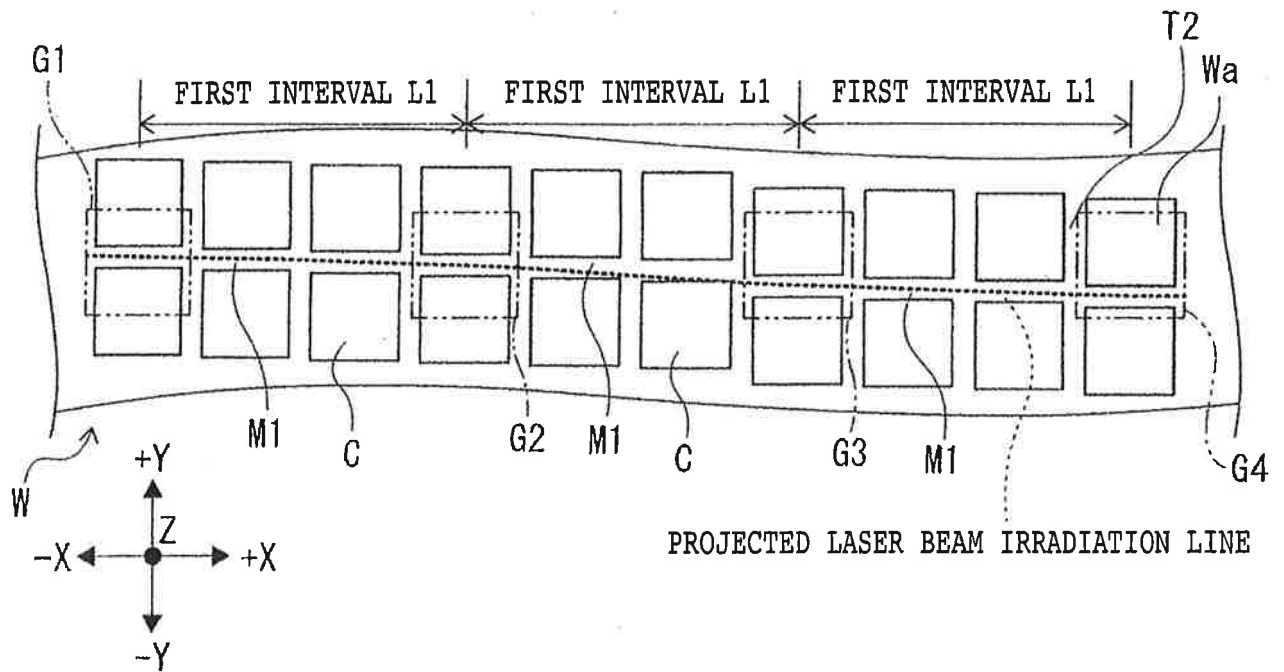


FIG. 9

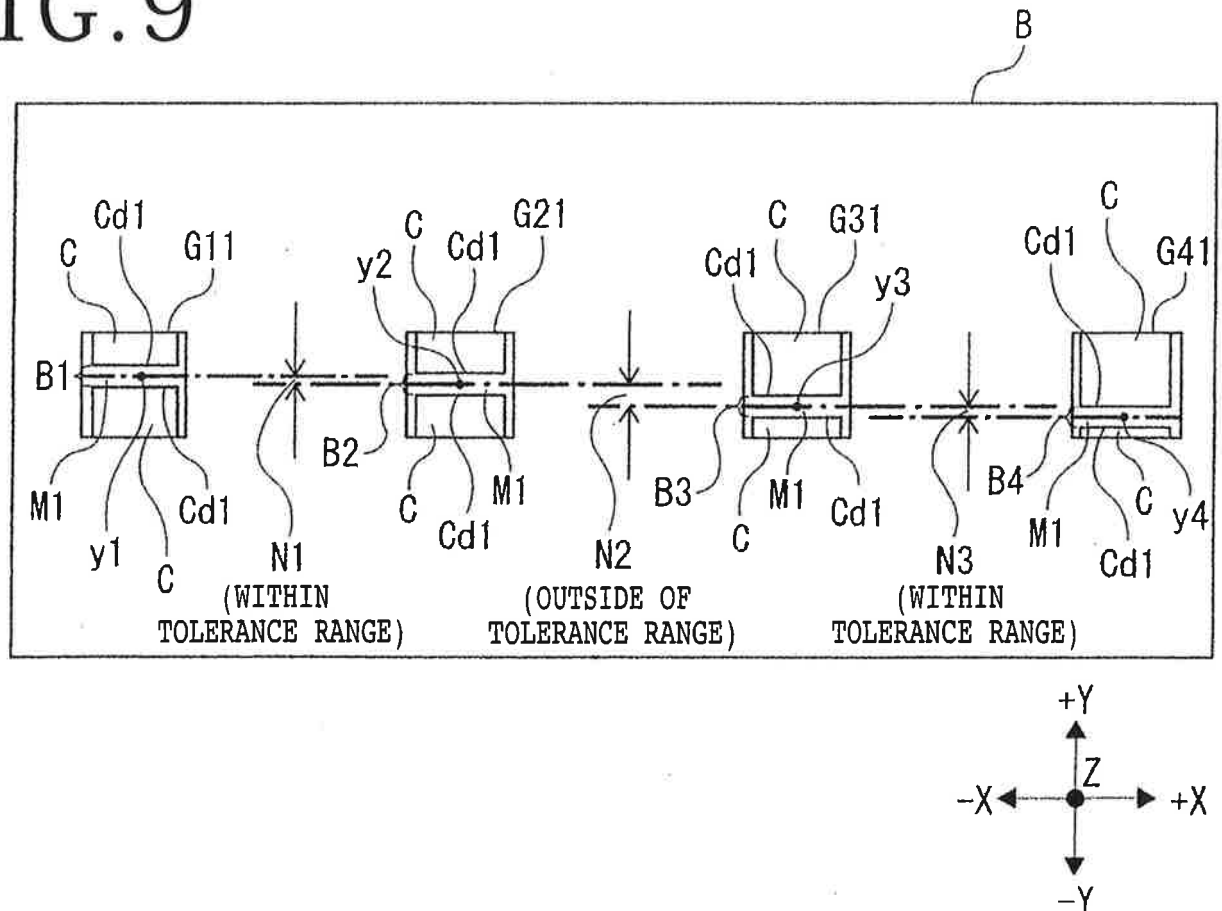


FIG. 10

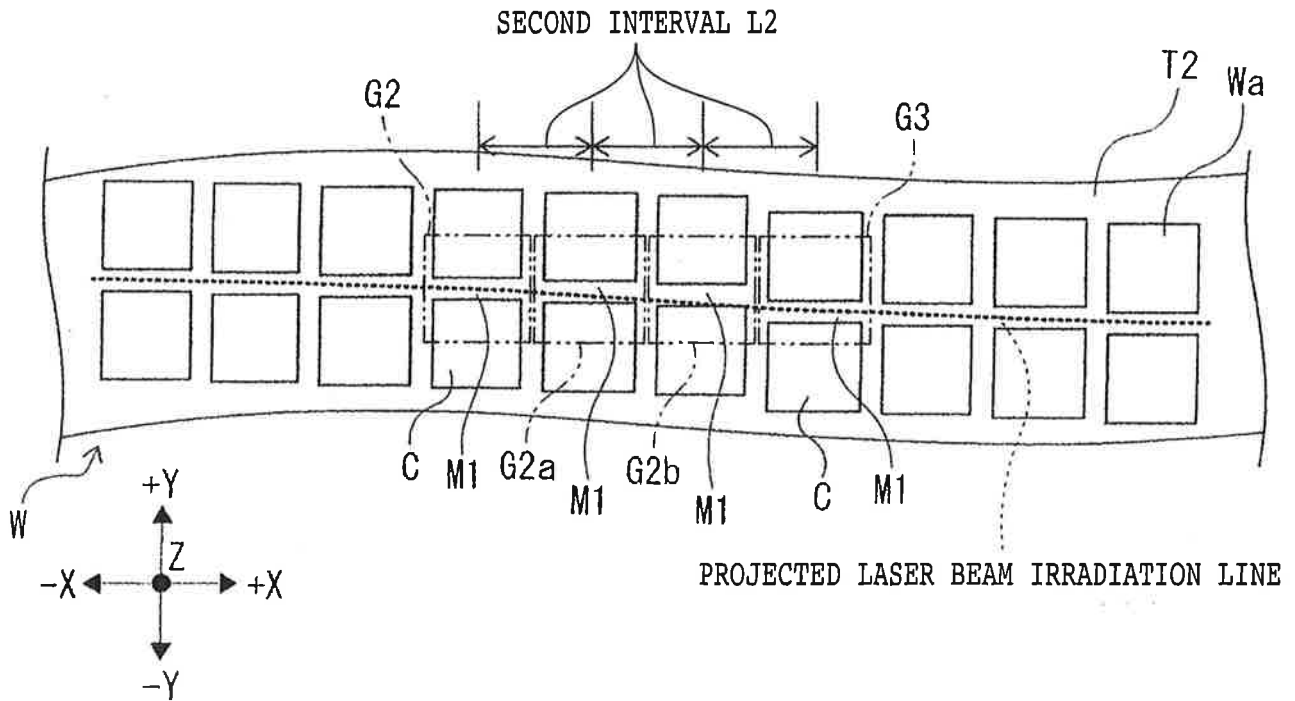


FIG. 11

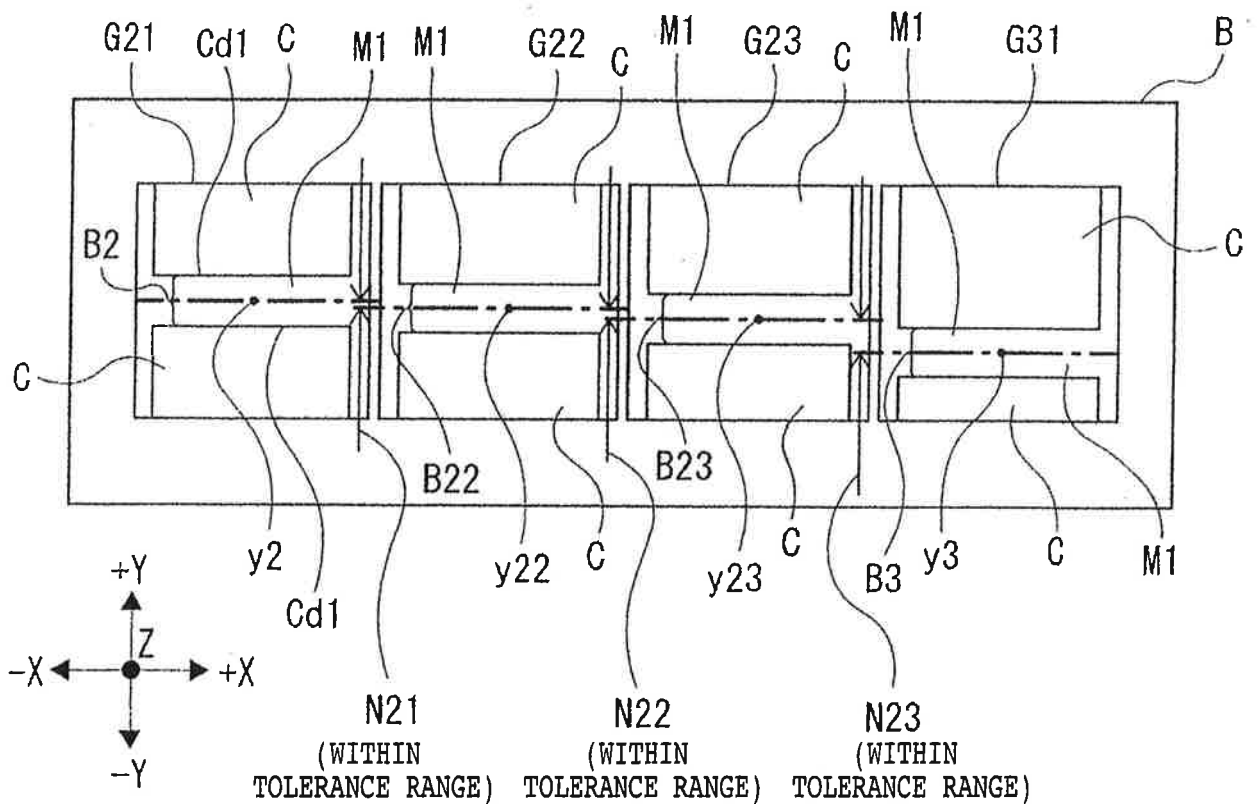


FIG. 12

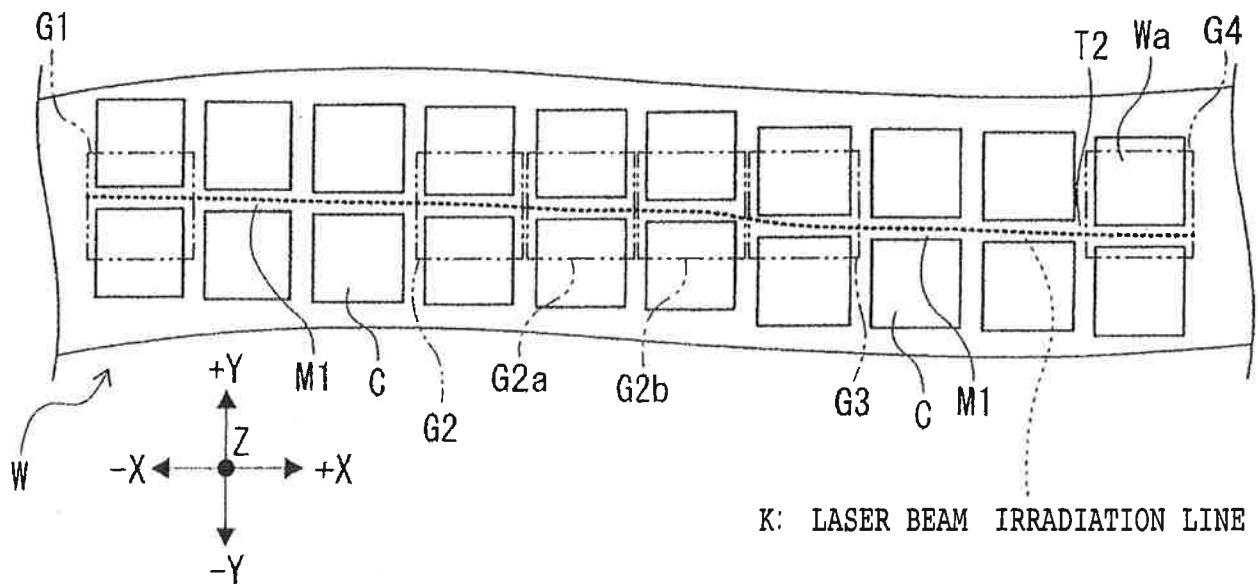


FIG. 13

MISALIGNMENT LEVEL	PROCESSING CONDITIONS		LENGTH OF PROCESSING MARK (mm)
	PROCESSING FEED RATE (mm/s)	LASER BEAM OUTPUT POWER (W)	
1 (MINUTE)	200	2	0
2 (SMALL)	100	1	10
3 (MEDIUM)	50	0.5	20
4 (LARGE)	20	0.05	30

FIG. 14

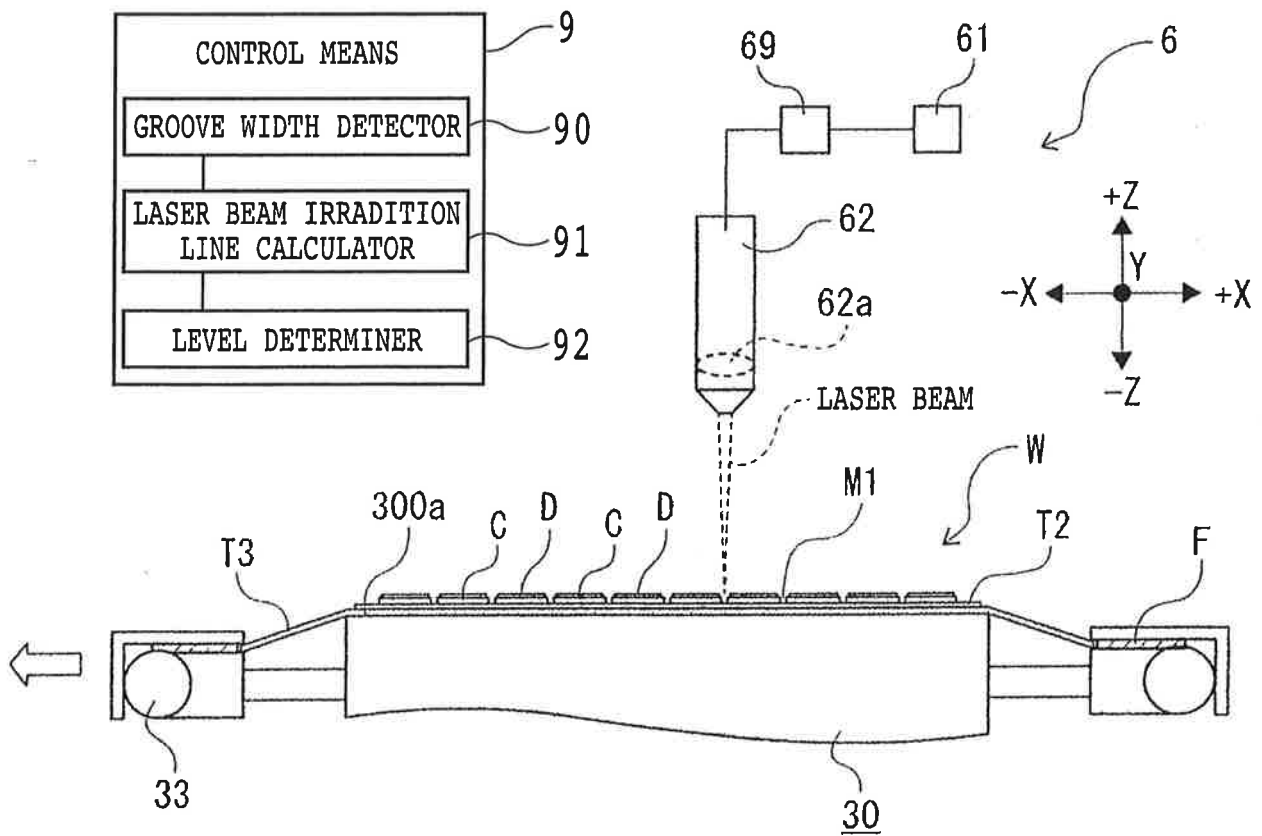


FIG. 15

