



**Process for Remanufacturing Charging Member, Charging Member
Remanufactured by the Remanufacturing Process, and Process
Cartridge Having the Charging Member**

ABSTRACT OF THE DISCLOSURE

A process for remanufacturing a charging member having at least two layers on a conductive support is described. The process involves carrying
5 out mechanical abrasion to remove at least a surface layer of the charging member, followed by forming a layer thereon. Also, a charging member remanufactured by the process and a process cartridge having the hanging member are described.

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