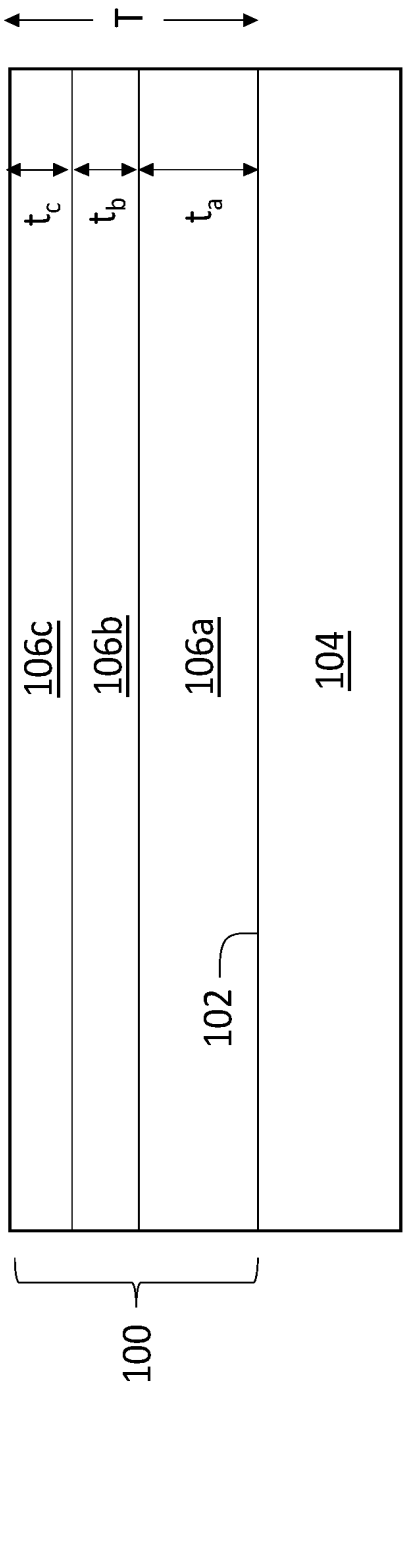


FIG. 1

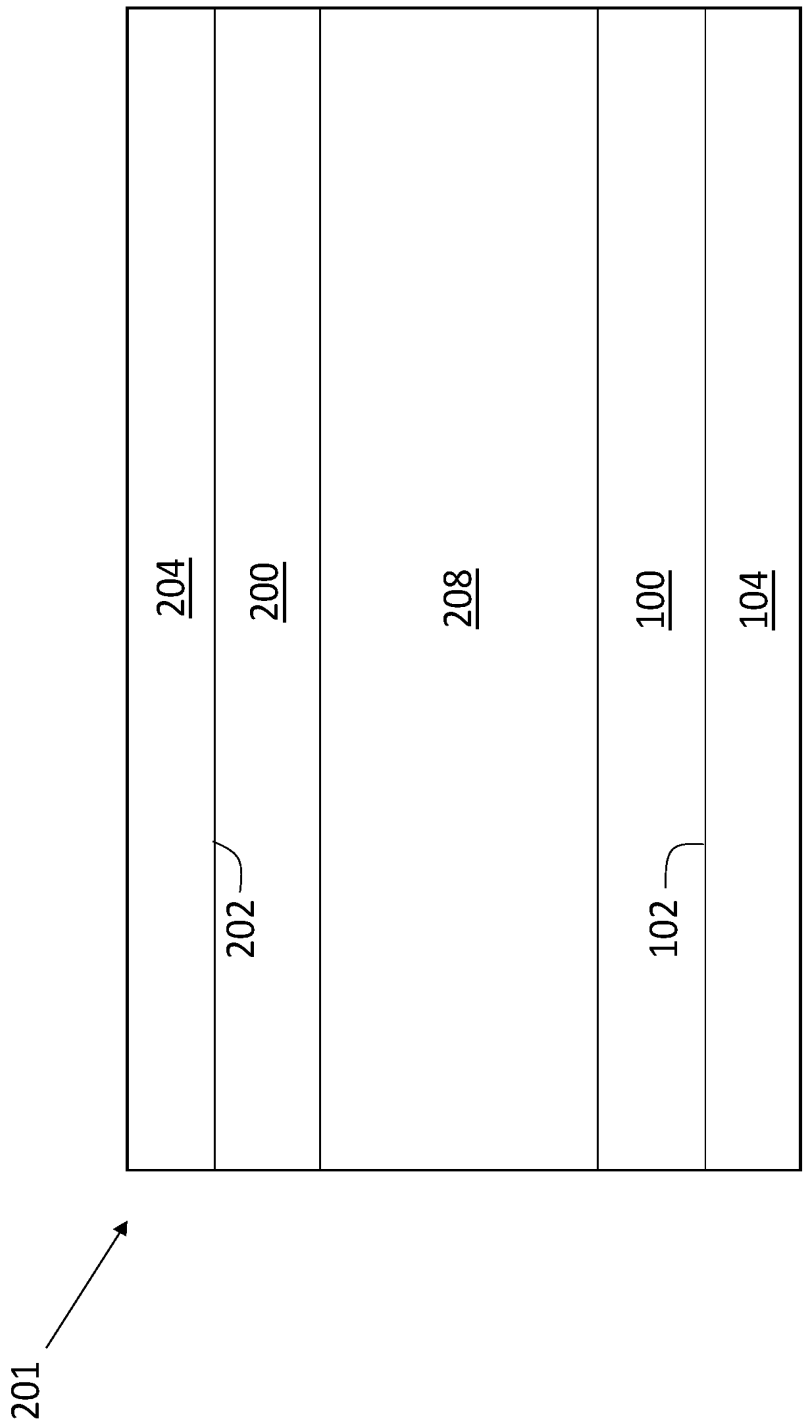


FIG. 2

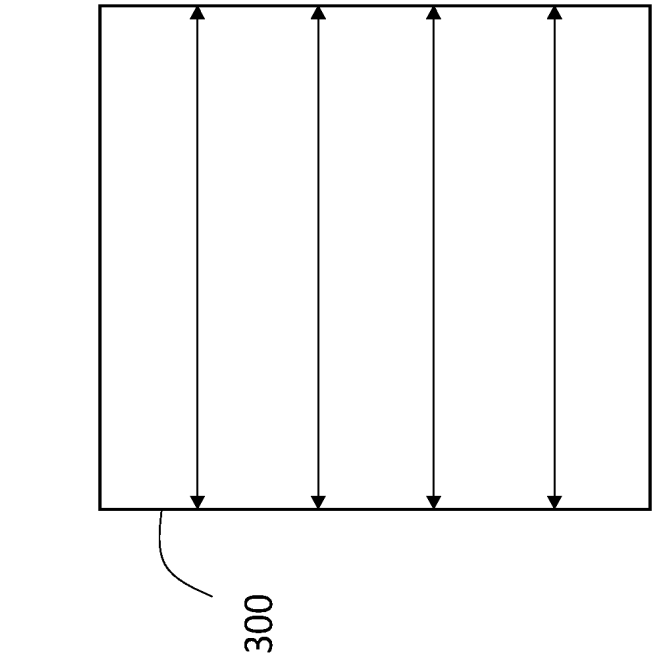


FIG. 3B

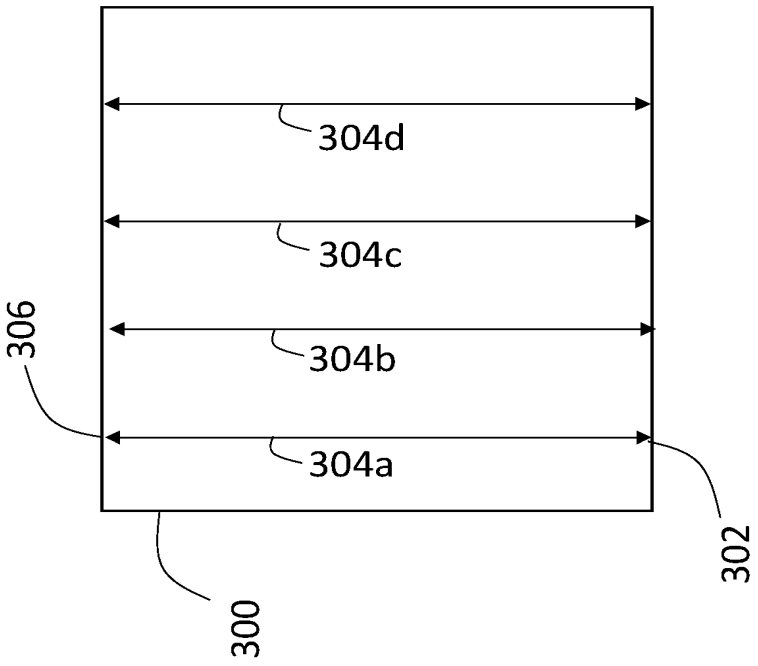


FIG. 3A

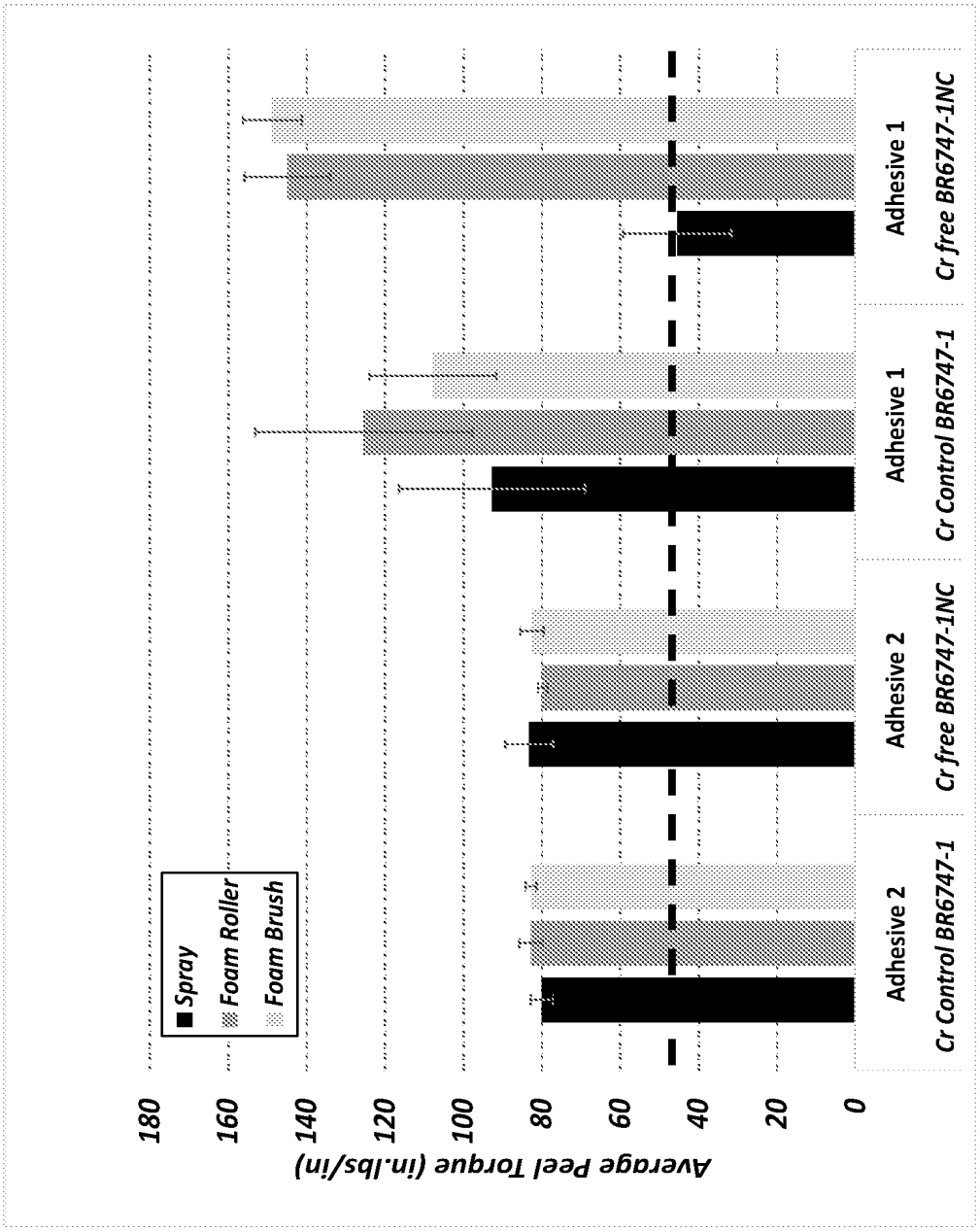

Average Peel Torque (in.lbs/in)
180
160
140
120
100
80
60
40
20
0
Spray
Foam Roller
Foam Brush
Adhesive 2
Cr Control BR6747-1
Adhesive 2
Cr free BR6747-1NC
Adhesive 1
Cr Control BR6747-1
Adhesive 1
Cr free BR6747-1NC

FIG. 4