

ABSTRACT

SLIDER FOR SLIDE FASTENER AND ITS MANUFACTURING METHOD

A slider having a connecting post (5) which is not manufactured in a normal forming process such as a pressing process, can be certainly and firmly produced in a simple manufacturing process.

A slider comprises a pair of wings (3, 4) are individually formed. In one wing (3 or 4), a joining protrusion (8) protrudes from a connecting post (5a) and is provided with an engaging groove or plural engaging grooves (9). In the other wing (4 or 3), a joining hole (10) is bored in the other connecting post (5b). Therefore, the joining protrusion (8) is interengaged with the joining hole (10). Then, a part of the material of the other wing (4) is plastic-deformed and flows into the joining grooves (9) to join the both wings (3, 4) integrally so as to provide a desired slider body (1).

(FIG. 1)

This Sheet Has Been Replaced

