

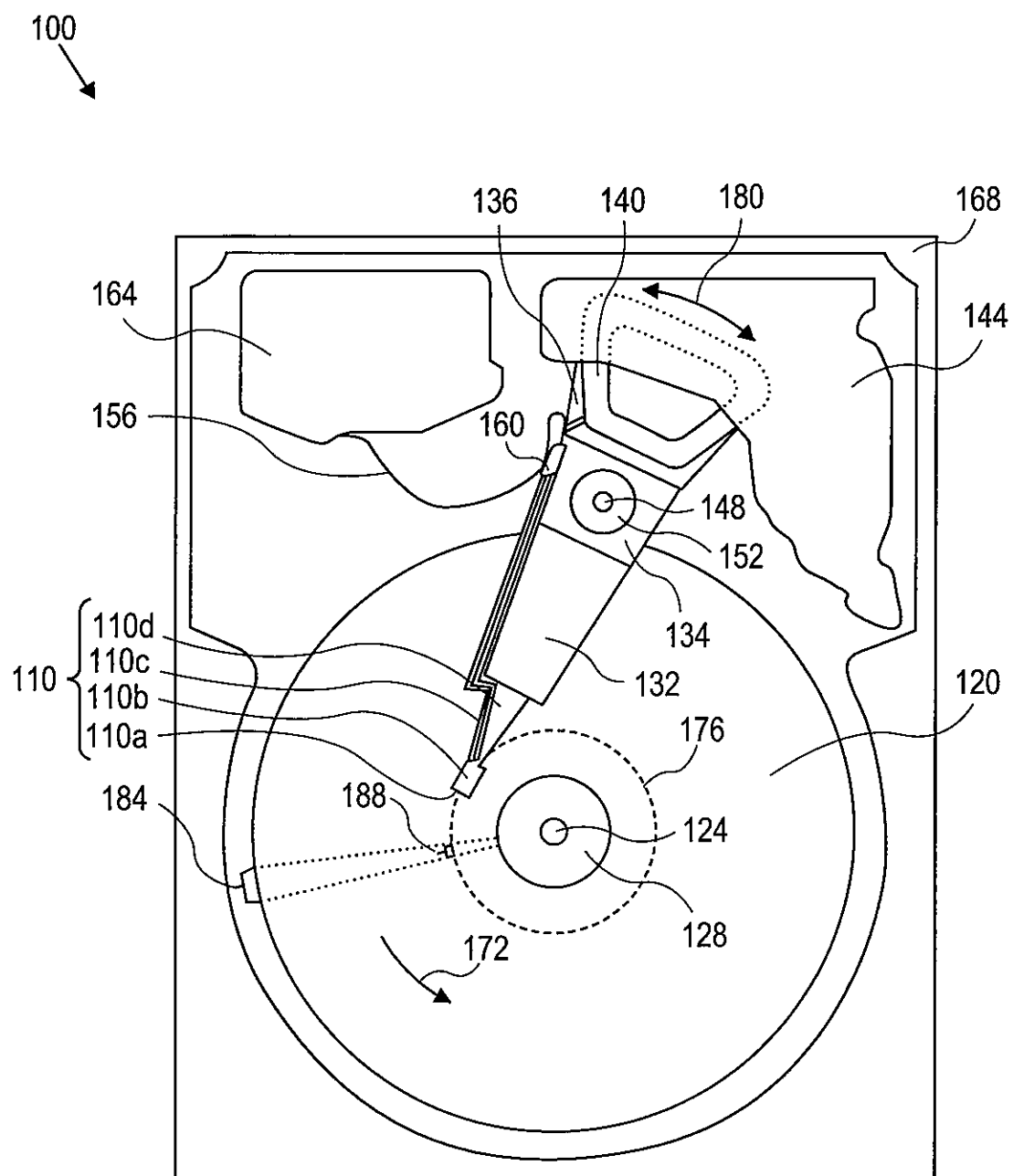


FIG. 1

BAKE A STAINLESS STEEL COVER PART TO FULLY
OXIDIZE IRON ON THE SURFACE OF THE COVER PART
202

FIG. 2

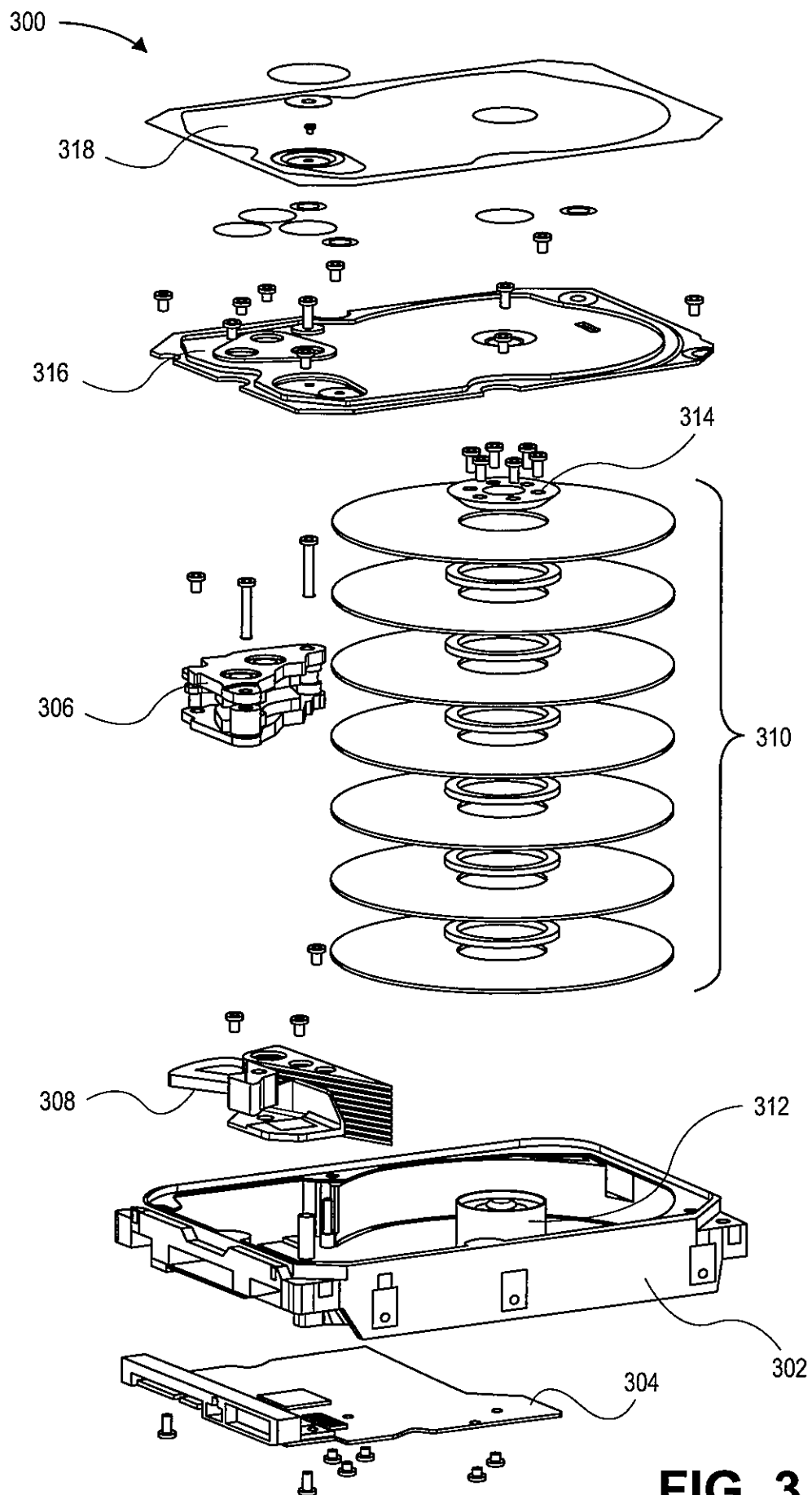


FIG. 3