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(54) Title: TISSUE PRODUCT AND METHOD AND APPARATUS FOR PRODUCING SAME

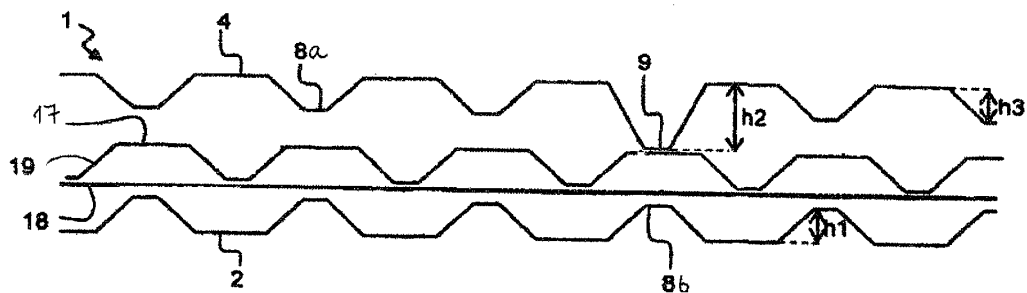


Fig. 1

(57) Abstract: A tissue product (1) with at least four plies made of tissue paper base sheet or non-woven comprises: - a first outer ply (4) and a second outer ply (2) and at least two inner plies (17, 18) between the first outer ply and the second outer ply, wherein - only one of the inner plies is un-embossed; - the outer plies comprise a micro-embossing pattern; - at least one of the outer plies comprises a decor embossing pattern; and - at least two adjacent inner plies comprise the un-embossed inner ply and one micro-embossed inner ply; wherein optionally the density of the micro-embossed protrusions of the micro-embossed inner ply is different to the density of further embossed protrusions (8a) of the micro-embossing pattern of the outer ply which is adjacent to the micro-embossed inner ply.



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