

FIRE FIGHTING FOAMING COMPOSITIONS

The present invention relates to fire fighting foaming compositions.
5 More particularly, the invention relates to aqueous foaming compositions which are essentially free of fluorine.

Fires involving flammable liquids are commonly cooled and extinguished by the use of foams. The foam used must be capable of cooling the fire and of coating the fuel, preventing its contact with oxygen and, thus,
10 suppressing combustion.

Aqueous compositions containing one or more surfactants, known as foaming compositions, are available as concentrates for dilution and foaming to produce a foam that can be used to extinguish or control a fire. The ability of a foam to prevent resurgence of the fire is known as its 'burn-back
15 performance'. Thus, any foaming composition useful in combatting fires must be capable of producing a foam that has good burn-back performance.

Many effective foaming compositions comprise fluorine-containing surfactants. However, the use of such materials causes problems as a result of the longevity of fluorinated products and the potential implications
20 concerning the environment.

It is an object of the present invention to provide fire fighting foaming compositions that produce foams that have a combination of good burn-back performance and good extinguishing capability while not having the potential environmental impact of fluorochemical foams.

25 In accordance with a first aspect, the present invention provides a fire fighting foaming composition comprising a first surfactant selected from alkyl group-containing amphoteric surfactants, wherein the alkyl group contains at least 8 carbon atoms, and alkyl group-containing zwitterionic surfactants, wherein the alkyl group contains at least 8 carbon atoms, and mixtures
30 thereof, and a second surfactant selected from alkyl group-containing anionic surfactants, wherein the alkyl group contains at least 8 carbon atoms, and wherein the weight ratio of the first surfactant to the second surfactant is in the range of from 3:1 to 1:1.5, and wherein the said fire fighting foaming composition is essentially free of fluorine.

In accordance with a second aspect, the present invention provides the use of a fire fighting foaming composition comprising a first surfactant selected from alkyl group-containing amphoteric surfactants, wherein the alkyl group contains at least 8 carbon atoms, and alkyl group-containing
5 zwitterionic surfactants, wherein the alkyl group contains at least 8 carbon atoms, and mixtures thereof, and a second surfactant selected from alkyl group-containing anionic surfactants, wherein the alkyl group contains at least 8 carbon atoms, and wherein the weight ratio of the first surfactant to the second surfactant is in the range of from 3:1 to 1:1.5, and wherein the fire
10 fighting foaming composition is essentially free of fluorine, in the preparation of a composition for application to a fire.

The fire fighting foaming composition of the present invention is an aqueous system. In one embodiment, the composition contains, in addition to water, at least one water-miscible organic solvent. Examples of suitable
15 water-miscible solvents for use in the invention include glycols, glycol ethers and 1-8C alkanols.

The term "fire fighting foaming composition" as used herein is meant to cover compositions which can be aerated to form foams for application to fires and also concentrated compositions which require dilution before they can be
20 foamed and applied to fires.

The compositions of the present invention are, as stated above, essentially free of fluorine. By the term "essentially free of fluorine" we mean that the compositions of the invention are free of added fluorine or fluorine-containing compounds. Thus, although water or components of the
25 compositions of the invention might contain fluorine or a fluorine-containing compound as an impurity and/or contaminant, no fluorine or fluorine-containing compounds are deliberately added to, or incorporated in, the compositions by design. In particular, the compositions of the invention are essentially free of fluorine-containing surfactants or other organic fluorine
30 compounds.

The compositions of the invention comprise a first surfactant selected from alkyl group-containing amphoteric surfactants wherein the alkyl group contains at least 8 carbon atoms, alkyl group-containing zwitterionic

surfactants wherein the alkyl group contains at least 8 carbon atoms, and mixtures thereof. The chain length of the alkyl group is selected to ensure that the surfactant is suitable for use in fire fighting foaming compositions. Alkyl chain lengths of less than 8 carbon atoms are likely to result in
5 surfactants that may not have the required surface active properties. Alkyl chain lengths that are too great, for example greater than about 20 carbon atoms, are likely to result in surfactants that are not readily soluble or stable in a hydrophilic medium. Typically, the alkyl group of the amphoteric surfactant and the alkyl group of the zwitterionic surfactant each contains 10 or more
10 carbon atoms, preferably 12 or more carbon atoms and typically contains not more than 16 carbon atoms and preferably not more than 14 carbon atoms, the amphoteric and/or zwitterionic surfactants may be present in the composition as a mixture of compounds having different alkyl chain lengths. The alkyl group of the alkyl group-containing amphoteric surfactant and the
15 alkyl group of the alkyl group-containing zwitterionic surfactant may each be a straight chain alkyl group or a branched chain alkyl group. Straight chain alkyl groups are preferred, however.

Preferred examples of compounds that act as zwitterionic surfactants for use in the present invention include alkyl amine oxides wherein the alkyl
20 group contains at least 8 carbon atoms, preferably 10 or more carbon atoms, more preferably 10 to 16 carbon atoms, especially 12 to 14 carbon atoms, wherein the alkyl group may be a straight chain or a branched chain alkyl group, preferably a straight chain alkyl group. The alkyl amine oxide may be a mixture of alkyl amine oxides having different alkyl chain lengths. Examples
25 of alkyl amine oxides that may be used in the composition of the present invention include dimethyloctyl amine oxide, diethyldecyl amine oxide, dodecyl amine oxide, and dimethyldodecyl amine oxide. Of these, dimethyl dodecyl amine oxide is preferred.

Preferred examples of compounds that act as amphoteric surfactants
30 for use in the present invention include betaines, sulphobetaines and hydroxysultaines containing an alkyl group having at least 8 carbon atoms. Betaines for use in the present invention typically contain a positively-charged amino group, to which is attached the alkyl group, and a negatively-charged

carboxylic acid group. Typically, the alkyl group contains 10 or more carbon atoms, more preferably 10 to 16 carbon atoms, especially from 12 to 14 carbon atoms. The betaine may be a mixture of betaines having different alkyl chain lengths. The alkyl group may be a straight chain alkyl group or a
5 branched chain alkyl group, although straight chain alkyl groups are preferred. Examples of betaines that may be used in the composition of the present invention include cocoamidopropyl betaine.

Examples of other amphoteric surfactants that can be used in the present invention include N-alkylated-2-pyrrolidones such as those containing
10 8-12C alkyl groups.

The fire fighting foaming composition of the invention also comprises a second surfactant selected from alkyl group-containing anionic surfactants and mixtures of two or more of these, wherein the alkyl group contains at least 8 carbon atoms. The chain length of the alkyl group is selected to ensure that
15 the surfactant is suitable for use in fire fighting foaming compositions. Alkyl chain lengths of less than 8 carbon atoms are likely to result in surfactants that may not have the required surface active properties. Alkyl chain lengths that are too great, for example greater than about 20 carbon atoms, are likely to result in surfactants that are not readily soluble or stable in a hydrophilic
20 medium. Typically, the alkyl group will contain 10 or more carbon atoms, preferably 12 or more carbon atoms, typically not more than 16 carbon atoms, preferably not more than 14 carbon atoms. Any anionic surfactant may be used as a mixture of anionic surfactants having different alkyl chain lengths. The alkyl group of the alkyl group-containing anionic surfactant may be a
25 straight chain alkyl group or a branched chain alkyl group, with straight chain alkyl groups being preferred. Examples of anionic surfactants that may be used in the composition of the invention include alkyl sulphates, alkyl phosphates, dialkylsulphosuccinates, alkyl ether sulphates, alkyl carboxylates and mixtures of two or more of these, wherein, in each case, the alkyl group
30 may be a straight chain or branched chain alkyl group, preferably a straight chain alkyl group, and will typically contain 10 or more carbon atoms, preferably 10 to 16 carbon atoms and more preferably 12 to 14 carbon atoms.

Each of these compounds may be used as a mixture containing different alkyl chain lengths.

Preferred anionic surfactant for use in the compositions are 10 to 16C alkyl sulphates, especially 12 to 14C alkyl sulphates. The alkyl sulphates may be ammonium, alkali metal salts or alkaline earth metal salts, preferably sodium salts, or alkaline earth metal salts, for example magnesium salts.

Examples of compounds that may be used in the compositions of the invention as anionic surfactants include mixed 12-16C alkyl sulphate ammonium salt, mixed 10-12C alkyl sulphate sodium salt, dodecyl sulphate sodium salt, dialkyl sulphosuccinates, 10-16C alkyl carboxylates, 10-16C alkyl sulphonates and alkyl $(\text{OCH}_2\text{CH}_2)_n$ sulphate sodium salt, where $n = 2$ or 3 .

According to the invention, the weight ratio of the first surfactant to the second surfactant in the composition is in the range of 3:1 to 1:1.5, preferably from 2.5:1 to 1:1.2, more preferably from 2.2:1 to 1:1.2.

According to one preferred embodiment of the invention, the composition comprises, as first surfactant, an alkylamine oxide and, as second surfactant, an alkyl sulphate, wherein the weight ratio of alkylamine oxide to alkyl sulphate is about 2:1.

According to a different preferred embodiment, the composition comprises, as first surfactant, an alkylamine oxide and, as second surfactant, an alkyl sulphate, wherein the weight ratio of alkylamine oxide to alkyl sulphate is about 1:1.

As mentioned above, the compositions of the invention contain water. Typically, water is present in the composition in an amount of from 22 to 88% (w/w).

The composition of the invention additionally comprises at least one water-miscible organic solvent, such as one or more glycols, glycol ethers and 1-8C alkanols. Examples of compounds that may be used in the compositions as water-miscible organic solvents include hexylene glycol, 2-(2-butoxyethoxy) ethanol and diethylene glycol. Typically, the water-miscible organic solvent, when used, will be present in the composition in an amount of from 5 to 30% (w/w).

According to an embodiment, the composition of the invention comprises

- dodecylsulphate sodium salt about 24% (w/w)
- dimethyl dodecyl amine oxide about 24% (w/w)
- 5 and about 30% (w/w) of a solvent selected from glycols and glycol ethers.

According to another embodiment, the composition of the invention comprises

- dodecylsulphate sodium salt about 8% (w/w)
- 10 dimethyl dodecyl amine oxide about 8% (w/w)
- and about 10% (w/w) of a solvent selected from glycols and glycol ethers.

According to a different embodiment, the composition of the invention comprises

- 15 dodecylsulphate sodium salt about 4% (w/w)
- dimethyl dodecyl amine oxide about 4% (w/w)
- and about 5% (w/w) of a solvent selected from glycols and glycol ethers.

In a further embodiment, the composition of the invention comprises

- 20 dodecylsulphate sodium salt about 16% (w/w)
- dimethyl dodecyl amine oxide about 32% (w/w)
- and about 30% (w/w) of a solvent selected from glycols and glycol ethers.

In a yet further embodiment, the composition of the invention comprises

- 25 dodecylsulphate sodium salt about 5.3% (w/w)
- dimethyl dodecyl amine oxide about 10.7% (w/w)
- and about 10% (w/w) of a solvent selected from glycols and glycol ethers.

In a yet further, different, embodiment, the composition of the invention comprises

- 30 dodecylsulphate sodium salt about 2.7% (w/w)
- dimethyl dodecyl amine oxide about 5.3% (w/w)

and about 5% (w/w) of a solvent selected from glycols and glycol ethers.

The composition of the invention may contain one or more additives conventionally used in fire fighting foaming compositions. Such additives
5 may, for instance, be one or more of corrosion inhibitors, divalent metal salts, buffers - for instance to control pH, stabilisers and anti-freeze agents. According to one preferred embodiment, the composition will contain one or more corrosion inhibitors.

According to an embodiment, salts of calcium or magnesium are
10 included in the composition of the invention to improve performance in soft waters.

Although typically the compositions of the present invention are Newtonian fluids, it is possible to include one or more polysaccharide gums and/or thickeners in the compositions. The incorporation of these substances
15 may have the effect that the composition is a non-Newtonian fluid. In such a case, the person skilled in the art is aware of the effect the presence of such substances may have on the viscosity of the composition. Preferably, the compositions of the invention do not contain polysaccharide gums and, if the presence of a thickening agent is desired in the composition of the invention,
20 the thickening agent is preferably one that does not comprise any polymerised sugars or polysaccharide gum. More preferably, the compositions will not contain any polysaccharides.

The fire fighting foaming compositions can be batch mixed in conventional fire fighting tanks or can be added into a water stream using
25 conventional metering equipment. Foaming can be achieved using foaming procedures conventional in the production of fire fighting foams.

The foaming compositions of the invention are useful for cooling and suppressing or extinguishing fires resulting from the combustion of water-immiscible volatile flammable liquids such as liquid hydrocarbons, especially
30 hexane, and aviation fuel mixtures, such as Avtur, Avgas and the like.

EXAMPLES

The compositions shown in the Tables below were prepared by simple mixing of the ingredients. Unless otherwise stated, the water used was fresh water. The compositions were evaluated for their extinction times and burn-back performance.

The evaluations were carried out according to the testing procedure described in British Standard EN 1568-3:2008 using Avtur (aviation kerosene) fires.

Briefly, the testing procedure was as follows:

Apparatus

A circular fire tray of brass was used having an internal diameter (at rim) of about 565mm, height (of vertical wall) of about 150mm, height (of conical base) of about 30mm and thickness of vertical wall of about 1.2mm. The fire tray had a turned over rim and a drain point, with valve, at the centre of the conical base and had an area of about 0.25m². The fire tray was supported approximately 1m above the ground on a steel frame with four legs and placed beneath a suitable fume extraction hood to extract the smoke without interfering with the fire.

For the burn-back testing, a brass burn-back pot was used having an internal diameter (at rim) of about 120mm, internal depth of about 80mm and a wall thickness of about 1.2mm. The pot had a turned over rim, and was fitted with four studs at the base to give an overall height of about 96mm. A chain, fitted to the rim, allowed the pot to be lifted using a metal rod.

Foam making nozzle had a nominal flow rate of 5.0l/min at 7 bar when tested with water. It was fitted with an adjustable collar to allow foam to be ejected from the side of the nozzle and thus vary the foam flow rate through the outlet. It was, also, possible to control the foam flow rate by adjusting the pressure applied to the foam solution.

Test Procedure

Test conditions

The test was carried out under the following conditions:

- a) air temperature (15±5)°C;

- b) fuel temperature $(17.5 \pm 2.5)^\circ\text{C}$;
- c) foam solution temperature $(17.5 \pm 2.5)^\circ\text{C}$.

Set up

The foam nozzle was positioned horizontally with the by-pass holes in the adjustable collar facing downwards at a height of $(150 \pm 5)\text{mm}$ above the rim of the fire tray.

The nozzle pressure was set to 7 bar and the foam flow rate to $(0.75 \pm 0.025)\text{kg/min}$ by adjusting the collar and, if necessary reducing the nozzle pressure. It was convenient to collect the foam in a tared vessel for 6 s and to weigh it to calculate the flow rate.

The nozzle was positioned while keeping it horizontal so that the foam struck the centre of the fire tray. Shut off the foam discharge. Clean the tray and close the drain valve.

Fire Test

$(9 \pm 0.1)\text{l}$ of fuel were placed in the tray, and $(0.3 \pm 0.01)\text{l}$ of fuel in the burn-back pot.

$(120 \pm 2)\text{s}$ after fuelling the fuel was ignited and allowed to burn for $(60 \pm 2)\text{s}$ before starting foam application. Foam was applied for $(120 \pm 2)\text{s}$ to the centre of the tray and the times recorded from the start of foam application to 90% control, 99% control, and complete extinction.

At the end of foam application the fuel was ignited in the burn-back pot, and $(60 \pm 2)\text{s}$ after the end of foam application the pot was lowered into the centre of the tray with a metal rod, taking care not to allow foam to enter the pot. The time taken from positioning of the burn-back pot to permanent full reinvolverment of the fire tray surface in flames was recorded as the burn-back time.

Table 1

Example	1	2	3	4	5
C10 sulphate				2.4	
C12 sulphate	2.4	2.4			2.4
C12-14 sulphate					
C12-16 sulphate					

C10 amine oxide					2.4
C12 amine oxide	2.4		2.4	2.4	
C14 amine oxide					
Cocamidopropylamine oxide	.24				
Butyl carbitol	10	10	10	10	10
Water	to 100	to 100	to 100	to 100	to 100
Extinction (min)	1.23	X	X	2.10	1.55
Burnback (min)	9.00			4.50	3.30

Table 2

Example	6	7	8	9	10	11	12
C10 sulphate	2.4						
C12 sulphate		2.4	2.4				
C12-14 sulphate				2.4	2.4		
C12-16 sulphate						2.4	2.4
C10 amine oxide	2.4						
C12 amine oxide			2.4	2.4		2.4	
C14 amine oxide		2.4			2.4		2.4
Coca							
Butyl carbitol	10	10	10	10	10	10	10
Water	to 100	to 100	to 100	to 100	to 100	to 100	to 100
Extinction (min)	X	1.35	1.23	1.24	1.37	1.32	1.42
Burnback (min)		9.00	7.20	8.00	8.00	7.00	6.45

5

Table 3

	13	14	15	16	17	18	19
C10 –C12 sulphate				2.4			
C12 sulphate					2.4	2.4	
C12 amine oxide	2.4	2.4	2.4	2.4	2.4	2.4	2.4
C12-14 Triethanolamine alkyl sulphate	2.4						
C12-16 ammonium alkyl sulphate		2.4					

Sodium lauryl ether			2.4				
Diocetyl sulpho succinate						1	2.4
Alkyl phosphate ester					1		
Butyl carbitol	10	10	10	10	10	10	10
Water	to 100	to 100	to 100	to 100	to 100	to 100	to 100
Extinction (min)	X	1.55	1.52	X	1.33	1.35	X
Burnback (min)		2.30	3.27		5.17	5.15	

Table 4

	20	21	22	23	24	25	26
C10 sulphate	2.4						
C12 sulphate		2.4	2.4	2.4	2.4	2.4	
C12-14 sulphate							2.4
Cocamidopropylbetaine		2.4	0.3				
Cap amine oxide	2.7					2.4	
Alkyl diMe betaine					2.4		
C1012 amine oxide				2.4			
C12 amine oxide							
C10 alkyl pyrrolidone							2.4
Xanthan gum							
Butyl carbitol	10	10	10	10	10	10	10
Water	to 100	to 100	to 100	to 100	to 100	to 100	to 100
Extinction (min)	X	X	1.27	X	3.05	X	X
Burnback (min)			5.41		X		

5

Tables 1 and 2 show clearly that performance is reliant on the combination of a first surfactant and a second surfactant.

10 Tables 3 and 4, below, show the performance of compositions containing commercially available surfactants different from those used in the compositions of Tables 1 and 2.

Evaluation using formulations diluted in sea water

All testing was done based on the Defence Standard simulated sea water which contains 27g/L Sodium Chloride and 10g/L Magnesium Sulphate, which is a close replication of sea water that can be approximated as: 27g/L Sodium Chloride, 6.5 g/L Magnesium Sulphate 1.5g/L miscellaneous ions.

The compositions described in Table 5 were prepared by simple mixing of the ingredients wherein the water used was the simulated sea water described above and evaluated using the procedure described above.

10 **Table 5**

	27	28	29	30	31
C10 sulphate					
C12 sulphate	1.6		1.2	1.8	2.4
C12-14 sulphate		1.6			
Cocamidopropylbetaine					
Cap amine oxide	0.3				
Alkyl diMe betaine					
C1012 amine oxide					
C12 amine oxide	3.1	3.1	2.4	2.4	2.4
C10 alkyl pyrrolidone					
Butyl carbitol	10	10	10	10	10
Water	to 100	to 100	to 100	to 100	to 100
Extinction (min)	1.31	1.22	X	X	1.42
Burnback (min)	5.15	5.45			3.30

Example 32

A composition according to the invention was formulated as follows:

15		<u>% by weight</u>
	C ₁₂ sulphate	5.6
	C ₁₂ amine oxide	10.4
	Morpholine salt of octanoic and decanoic acids	0.5
20	Butyl carbitol (solvent)	10.0
	Water	to 100

The formulation above was tested in the ICAO B test at 3% in fresh water on Jet A1 fuel. The ICAO test is a standard test, well known in the art. The fire test method for performance level A, B or C fire fighting foams is described in ICAO Doc. 9137-AN/898, Airport Services Manual (ASM), Part 1, Rescue and Fire Fighting, Chapter 8. The results for 99% control, 100% extinguishment and burn-back were:-

	<u>Standard</u>	<u>Example</u>
99% control	< 60s	48s (pass)
100% extinguishment	< 120s	< 120s (pass)
Burn-back	> 5 minutes	6 minutes and 5s (pass)

It is known in the art that conventional foams containing fluorocarbon surfactants are able to lower surface tension sufficiently to give negative spreading energy on hydrocarbon fuels, i.e. they are able to form films on such fuels. Film forming properties are important since they allow the foam to spread over the surface of a burning fuel and thus cool it down and prevent the passage of oxygen to the fuel. This gives rapid control and extinguishment of the fire.

It is generally believed that foams based purely on hydrocarbon surfactants cannot give a negative spreading energy on a hydrocarbon fuel. We have found, surprisingly, that compositions according to the invention can form films on aviation fuel, or Avtur.

The composition having the formulation above (called 'A') was sprayed on to Jet A1 fuel. For comparison, two different prior art fluorine-free fire fighting foaming compositions (B and C), not in accordance with the subject matter claimed herein, were each tested separately on Jet A1 fuel under identical conditions (20°C). The composition 'A' of the invention was also tested at 30°C. The results are shown below in Table 6.

Table 6

Example	Water surface tension γ_w , mN/m	Water / fuel interfacial tension γ_f/w , mN/m	Fuel surface tension γ_f , mN/m	Spreading coefficient = $\gamma_w + \gamma_f/w - \gamma_f$, mN/m	Temp °C
A	24.0	0.2	28	-3.8	20
B	27.7	4	28	+3.7	20
C	29.4	4	28	+5.4	20
A	24.0	0.2	24.5	-0.3	30

Surface and interfacial tensions were measured using a White 'OS' Type torsion balance with a 1 cm diameter platinum du Noüy ring.

5

The prior art formulations B and C both had positive spreading coefficients on Jet A1 fuel and, so, neither was able to form an aqueous film on the surface of the fuel. Composition A (of the invention), however, has a negative spreading coefficient and forms a film at both 20°C and 30°C.

10

CLAIMS

1. A fire fighting foaming composition comprising a first surfactant selected from alkyl group-containing amphoteric surfactants, wherein
5 the alkyl group contains at least 8 carbon atoms, and alkyl group-containing zwitterionic surfactants, wherein the alkyl group contains at least 8 carbon atoms, and mixtures thereof, and a second surfactant selected from alkyl group-containing anionic surfactants, wherein the alkyl group contains at least 8 carbon atoms, and wherein the weight
10 ratio of the first surfactant to the second surfactant is in the range of from 3:1 to 1:1.5, and wherein the said fire fighting foaming composition is essentially free of fluorine.
2. A composition according to claim 1, wherein the first surfactant is
15 selected from alkyl amine oxides, betaines and N-alkyl pyrrolidones and mixtures thereof.
3. A composition according to claim 2, wherein the first surfactant is an alkyl amine oxide wherein the alkyl group contains 10 or more carbon
20 atoms, preferably 10 to 16 carbon atoms, more preferably 12 to 14 carbon atoms.
4. A composition according to any one of claims 1 to 3, wherein the second surfactant is selected from alkyl sulphates, alkyl phosphates,
25 dialkylsulphosuccinates, sodium alkyl ether sulphates, alkyl carboxylates and mixtures thereof.
5. A composition according to claim 4, wherein the second surfactant is
30 an alkyl sulphate wherein the alkyl group contains 10 or more carbon atoms, preferably 10 to 16 carbon atoms, more preferably 12 to 14 carbon atoms.

6. A composition according to claim 4 or claim 5, wherein the water-soluble alkyl sulphate is an ammonium salt, an alkali metal salt or an alkaline earth metal salt.
- 5
7. A composition according to claim 6, wherein the water-soluble alkyl sulphate is an ammonium salt or a sodium salt.
8. A composition according to any one of claims 1 to 7, wherein the weight ratio of first surfactant to second surfactant in the composition is in the range of from 2.5:1 to 1:1.2.
- 10
9. A composition according to claim 8, wherein the weight ratio of first surfactant to second surfactant is in the range of from 2.2:1 to 1:1.2.
- 15
10. A composition according to claim 9 comprising, as first surfactant, an alkyl amine oxide and, as second surfactant, an alkyl sulphate, wherein the weight ratio of alkyl amine oxide to alkyl sulphate is about 2:1.
11. A composition according to claim 9 comprising, as first surfactant, an alkyl amine oxide and, as second surfactant, an alkyl sulphate, wherein the weight ratio of alkyl amine oxide to alkyl sulphate is about 1:1.
- 20
12. A composition according to any one of claims 1 to 11, wherein the first surfactant is dimethyl dodecyl amine oxide.
- 25
13. A composition according to any one of claims 1 to 12, wherein the second surfactant is dodecyl sulphate sodium salt.
14. A composition according to any one of claims 1 to 13, wherein the water is present in the composition in an amount of from 22 to 88% (w/w).
- 30

15. A composition according to any one of claims 1 to 14, which additionally comprises at least one solvent selected from glycols, glycol ethers and 1-8C alkanols.
- 5
16. A composition according to claim 14, which additionally comprises at least one solvent selected from glycols and glycol ethers, wherein the solvent is present in the composition in an amount of from 5 to 30% (w/w).
- 10
17. A composition according to either claim 15 or claim 16, wherein the solvent is selected from hexylene glycol, 2-(2-butoxyethoxy) ethanol and diethylene glycol.
- 15
18. A composition according to claim 1, comprising
dodecylsulphate sodium salt about 24% (w/w)
dimethyl dodecyl amine oxide about 24% (w/w)
and about 30% (w/w) of a solvent selected from glycols and glycol ethers.
- 20
19. A composition according to claim 1, comprising
dodecylsulphate sodium salt about 8% (w/w)
dimethyl dodecyl amine oxide about 8% (w/w)
and about 10% (w/w) of a solvent selected from glycols and glycol ethers.
- 25
20. A composition according to claim 1, comprising
dodecylsulphate sodium salt about 4% (w/w)
dimethyl dodecyl amine oxide about 4% (w/w)
and about 5% (w/w) of a solvent selected from glycols and glycol ethers.
- 30

21. A composition according to claim 1, comprising
dodecylsulphate sodium salt about 16% (w/w)
dimethyl dodecyl amine oxide about 32% (w/w)
5 and about 30% (w/w) of a solvent selected from glycols and glycol
ethers.
22. A composition according to claim 1, comprising
dodecylsulphate sodium salt about 5.3% (w/w)
10 dimethyl dodecyl amine oxide about 10.7% (w/w)
and about 10% (w/w) of a solvent selected from glycols and glycol
ethers.
23. A composition according to claim 1, comprising
15 dodecylsulphate sodium salt about 2.7% (w/w)
dimethyl dodecyl amine oxide about 5.3% (w/w)
and about 5% (w/w) of a solvent selected from glycols and glycol
ethers.
- 20 24. A composition according to any one of claims 18 to 23, wherein the
solvent is selected from hexylene glycol, 2-(2-butoxyethoxy)ethanol
and diethylene glycol.
- 25 25. A composition according to any one of claims 1 to 24 which additionally
comprises one or more additives selected from corrosion inhibitors,
divalent metal salts, buffers, stabilisers, anti-freeze agents and
thickening agents, wherein thickening agents are ones that do not
contain polymerised sugars or polysaccharide gums.
- 30 26. A composition according to claim 25, which comprises one or more
corrosion inhibitor.

27. The use of a composition according to any one of claims 1 to 26 in preparing a composition for application to a fire.