

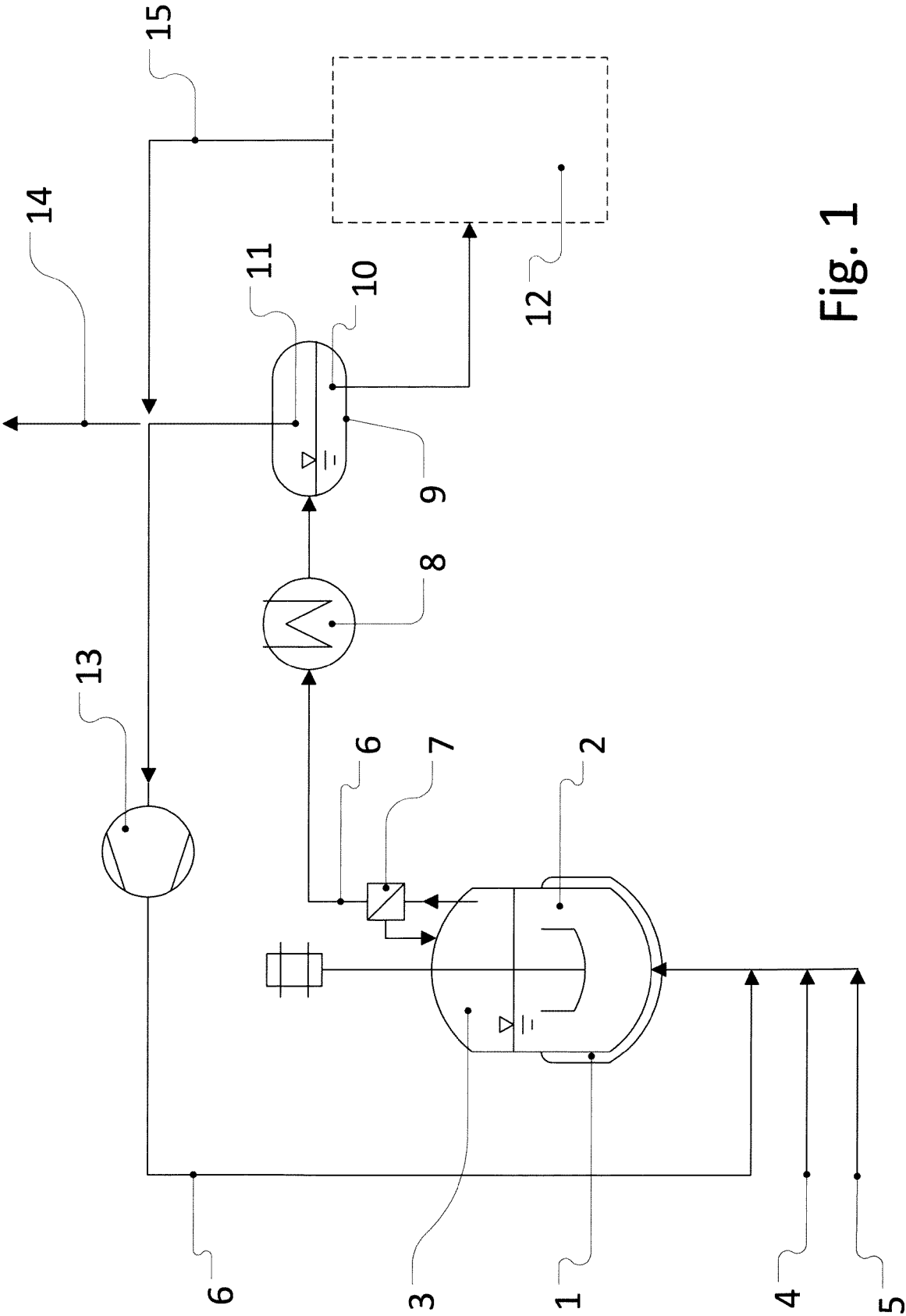


Fig. 1

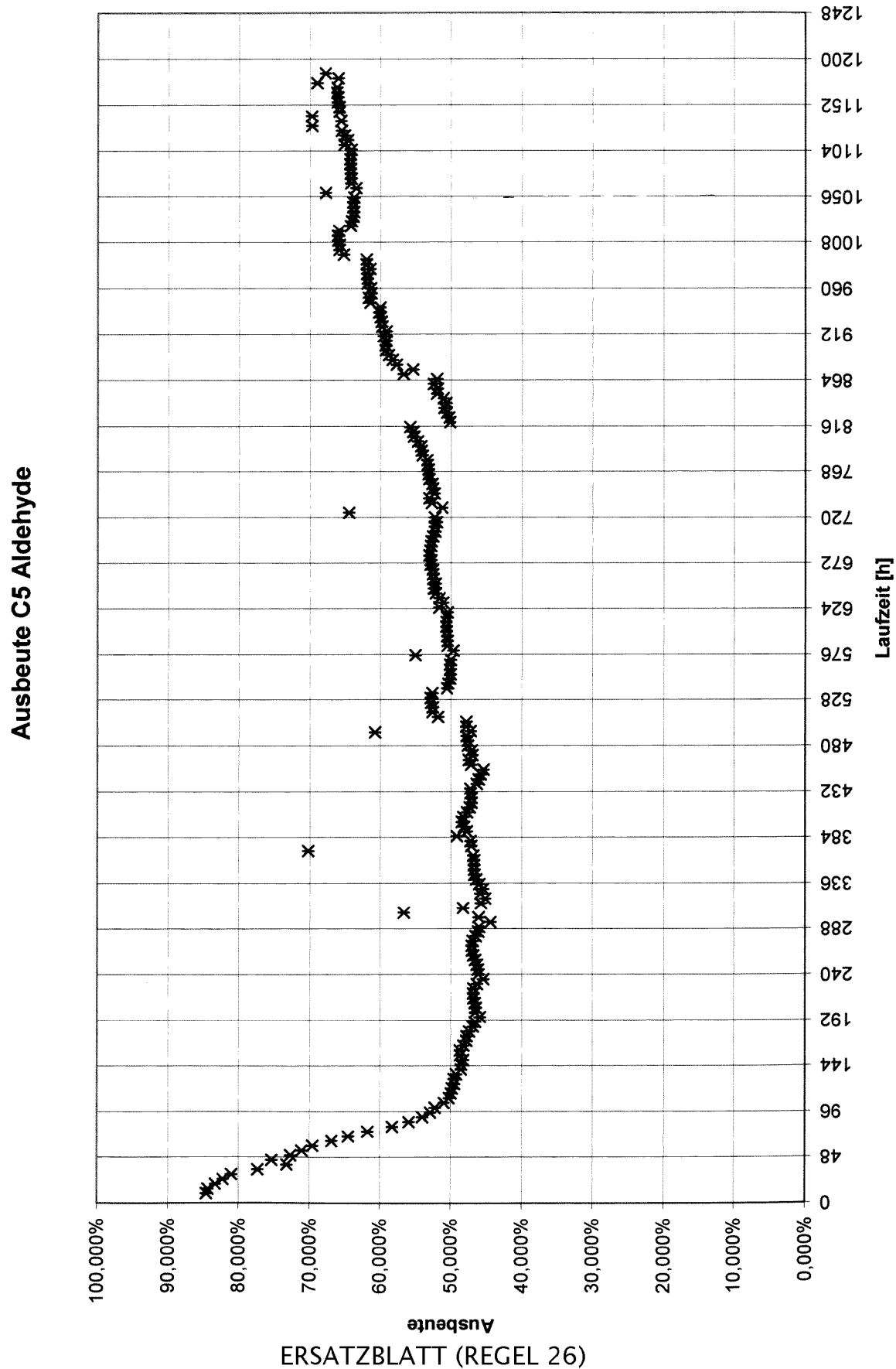


Fig. 2 (Stand der Technik)

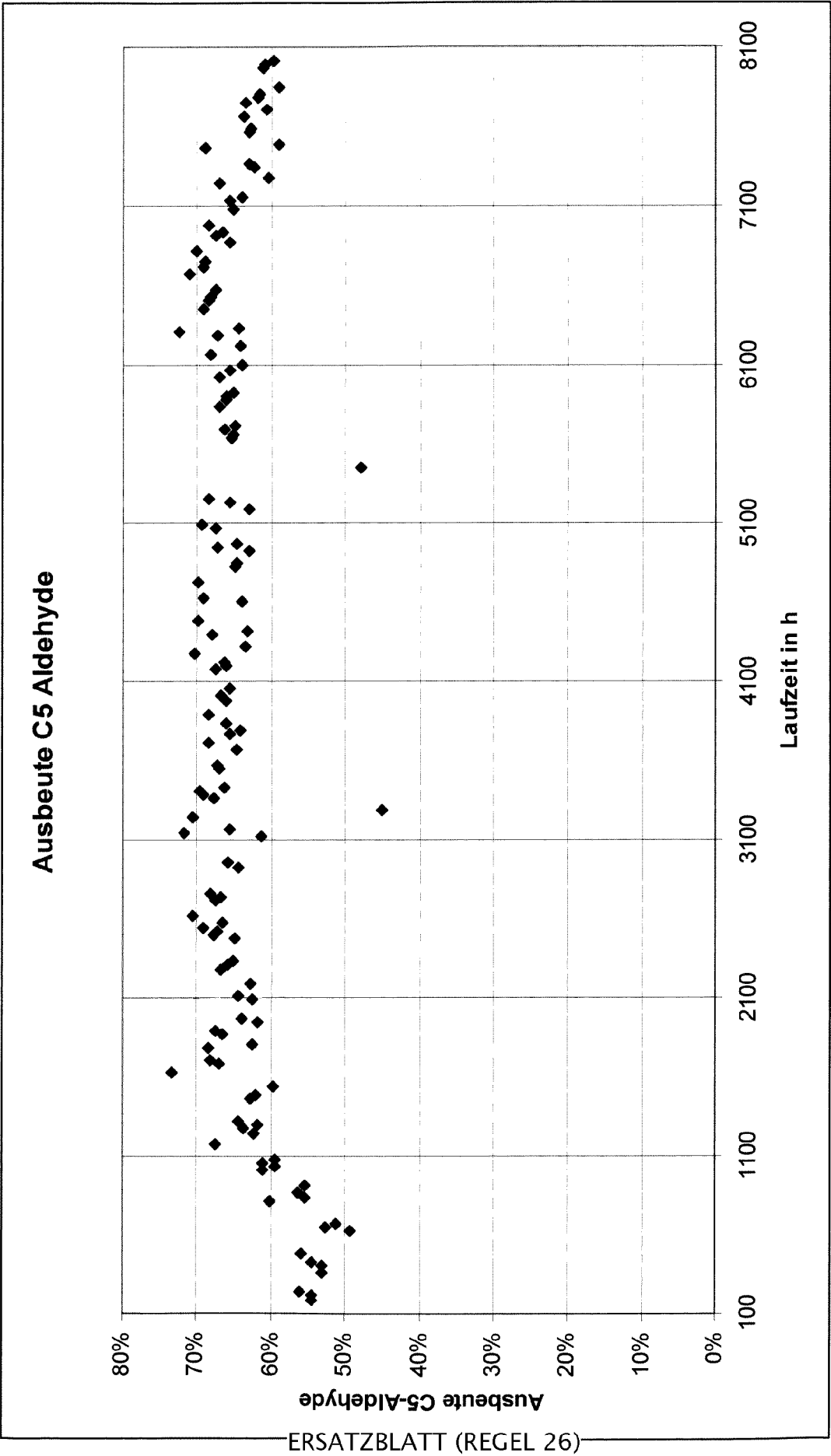


Fig. 3 (Stand der Technik)

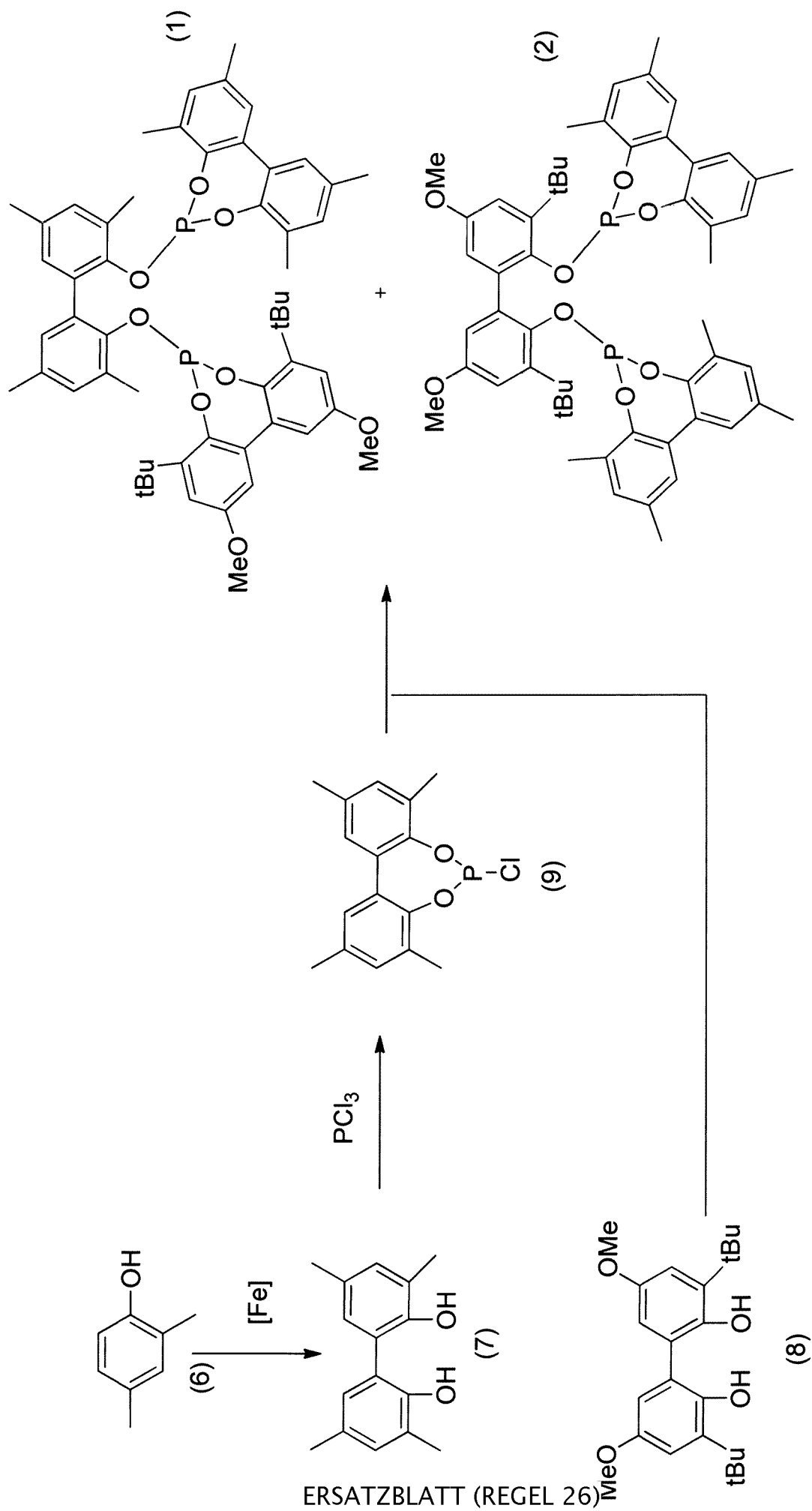


Fig. 4

Aldehydausbeute/Regio-Selektivität C5 Aldehyde

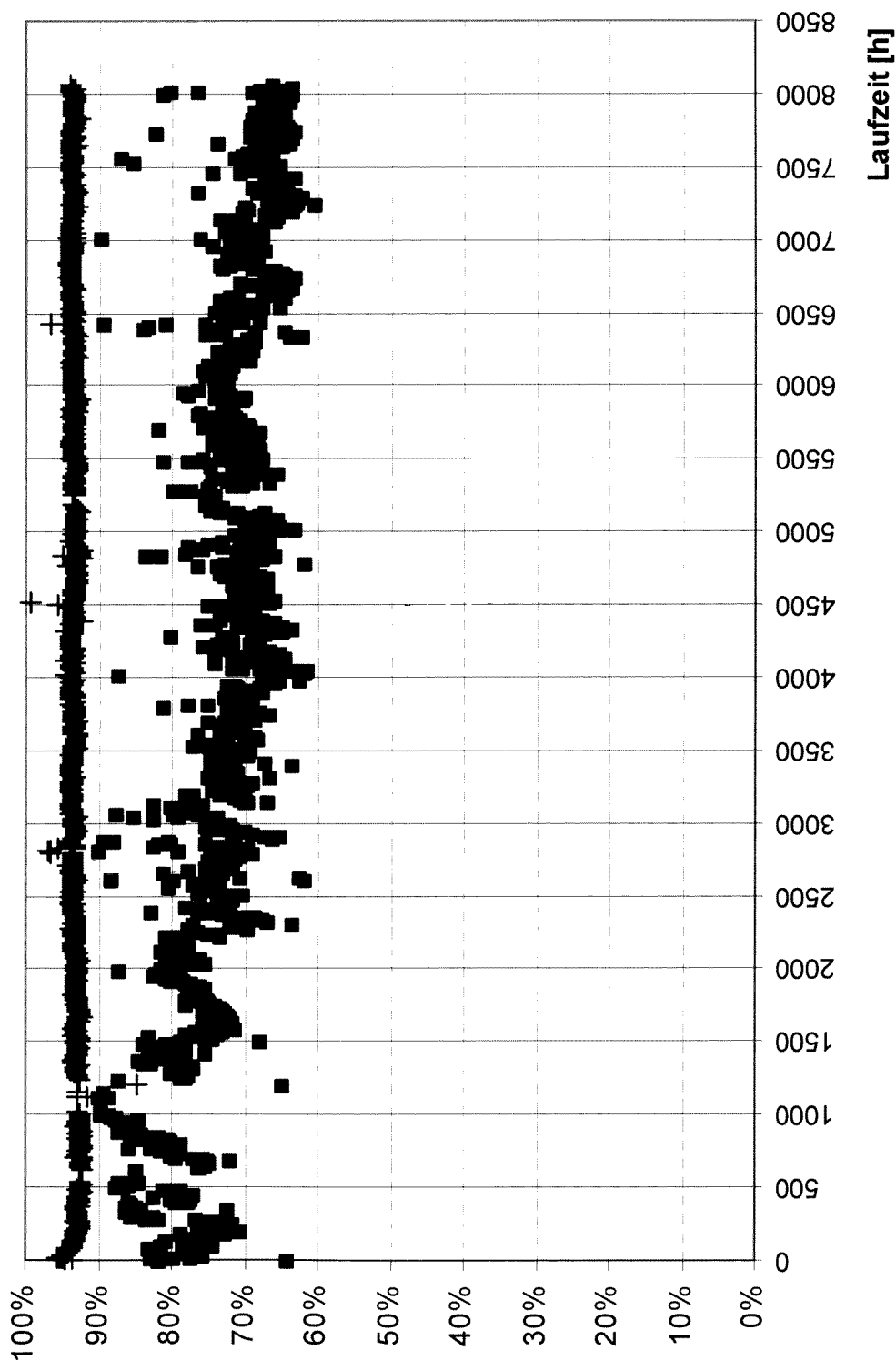


Fig. 5

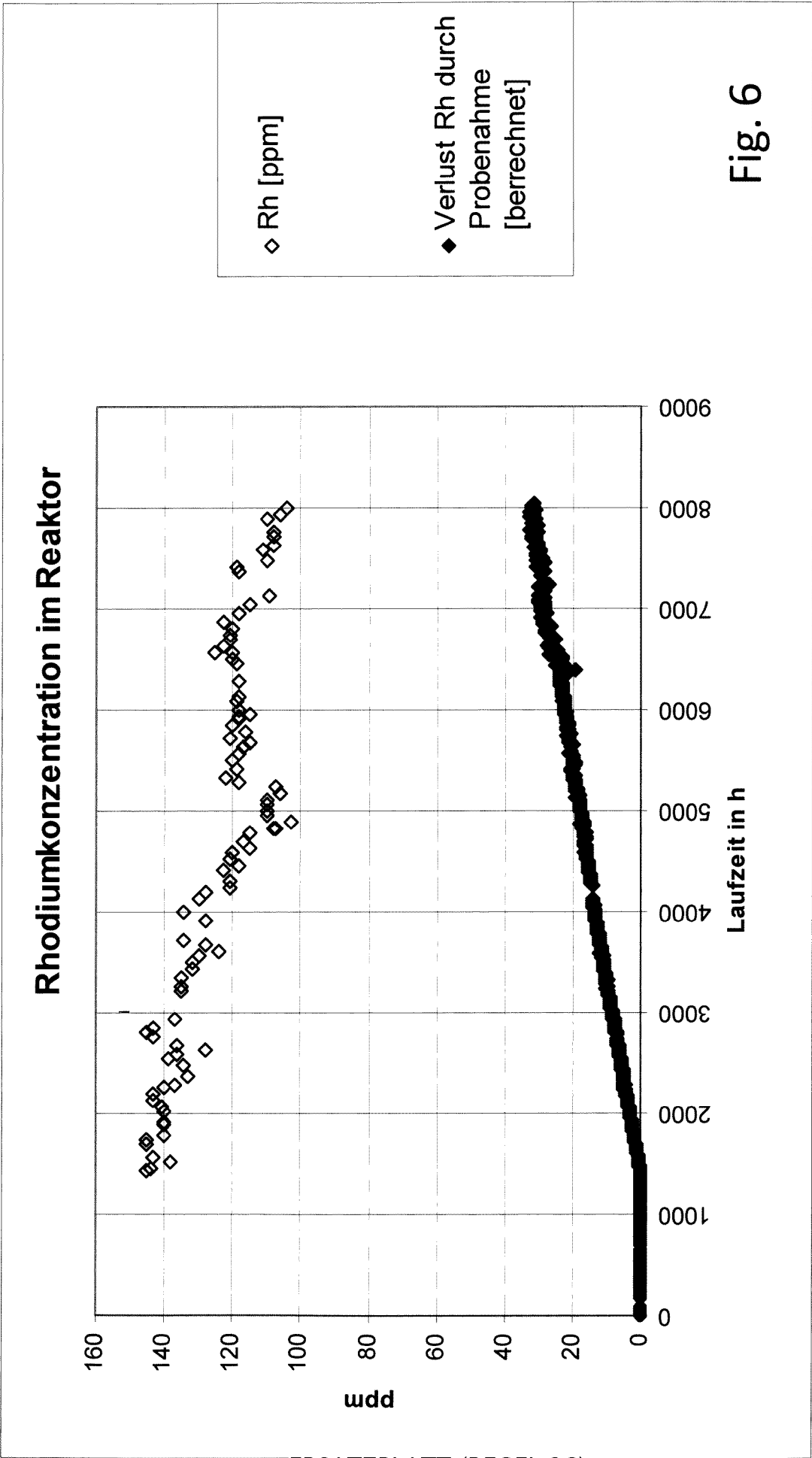


Fig. 6