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(71) Applicant *(for all designated States except US)*:
SANOFI-AVENTIS DEUTSCHLAND GMBH [DE/DE]; Brüningingstraße 50, 65929 Frankfurt (DE).

(72) Inventors; and

(75) Inventors/Applicants *(for US only)*: **HARMS, Michael** [DE/DE]; Sanofi-Aventis Deutschland GmbH, 65926 Frankfurt am Main (DE). **RAAB, Steffen** [DE/DE]; Sanofi-Aventis Deutschland GmbH, 65926 Frankfurt am Main (DE).

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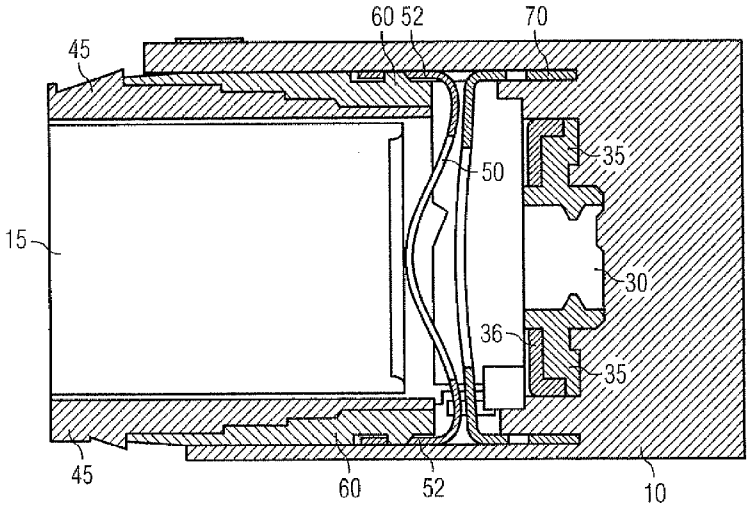
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(54) Title: DRUG DELIVERY DEVICE AND METHOD OF MANUFACTURING A DRUG DELIVERY DEVICE

FIG 4



(57) Abstract: The present application relates to drug delivery device (5) and a and method of manufacturing a drug delivery device with a housing (10) having a proximal end and a distal end, a cartridge (15) adapted to accommodate a drug, a cartridge retaining member (45) adapted to retain the cartridge, the cartridge retaining member being secured to the housing, and a spring washer (50) being arranged within the housing so as to exerting a force on the cartridge and securing the cartridge against movement with respect to the cartridge retaining member and against movement with respect to the housing.