

A DUCT PANEL**ABSTRACT**

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A duct panel, a method of manufacturing a duct panel, a duct section and a method of installing a duct are disclosed. The duct panel includes a laminate structure having an insulation layer disposed between a first support layer and a second support layer, the laminate structure having an end width; and an end cap attached to the end width and
10 configured to be coupled to a mounting flange, wherein the mounting flange is configured to mount the duct panel. The end cap and the mounting flange comprise different materials.

15 Figure 1A