

ABSTRACT:

The present invention relates to a method for manufacturing an annular seal material comprising a core and an outer layer covering a periphery of the core, comprising: a preforming step of providing one or two or more rope-like preforms comprising an uncrosslinked core made of a crosslinkable rubber composition for a core, and an uncrosslinked outer layer, made of a crosslinkable rubber composition for an outer layer, covering a periphery of the uncrosslinked core; a first hot pressing step of placing the rope-like preform in a first mold to hot press mold a portion other than end portions of the rope-like preform; and a second hot pressing step of contacting two end portions of the rope-like preform with each other and placing the same in a second mold to carry out hot press molding, in presented order. According to the present invention, provided is a manufacturing method that can mass-produce an annular seal material constituted of a core and an outer layer at low cost.