

FIG. 1

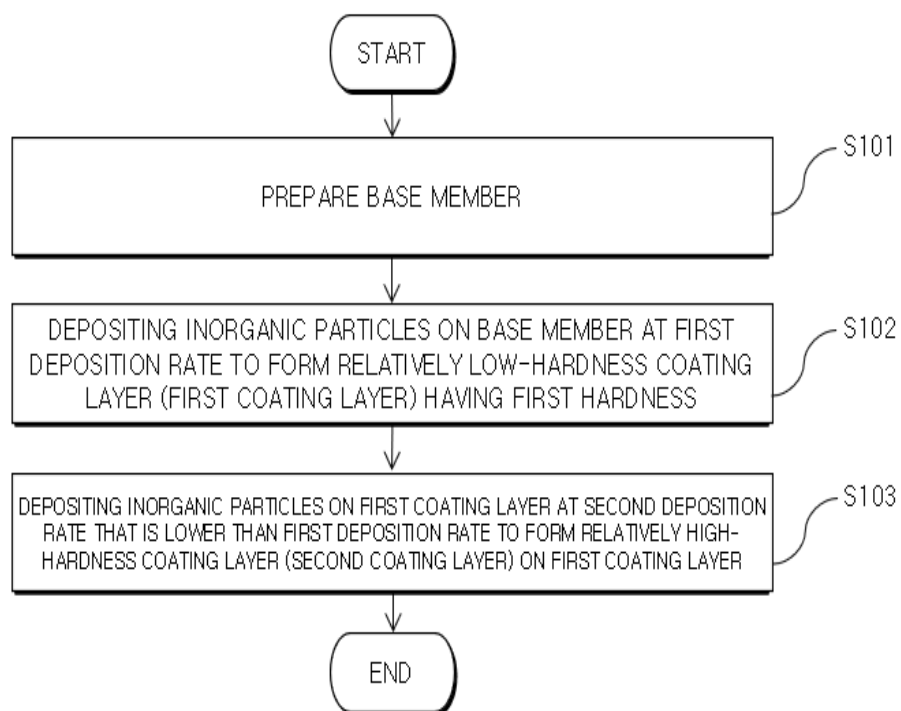


FIG. 2

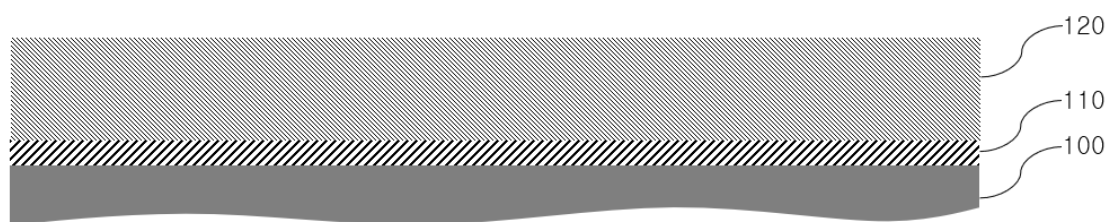


FIG. 3

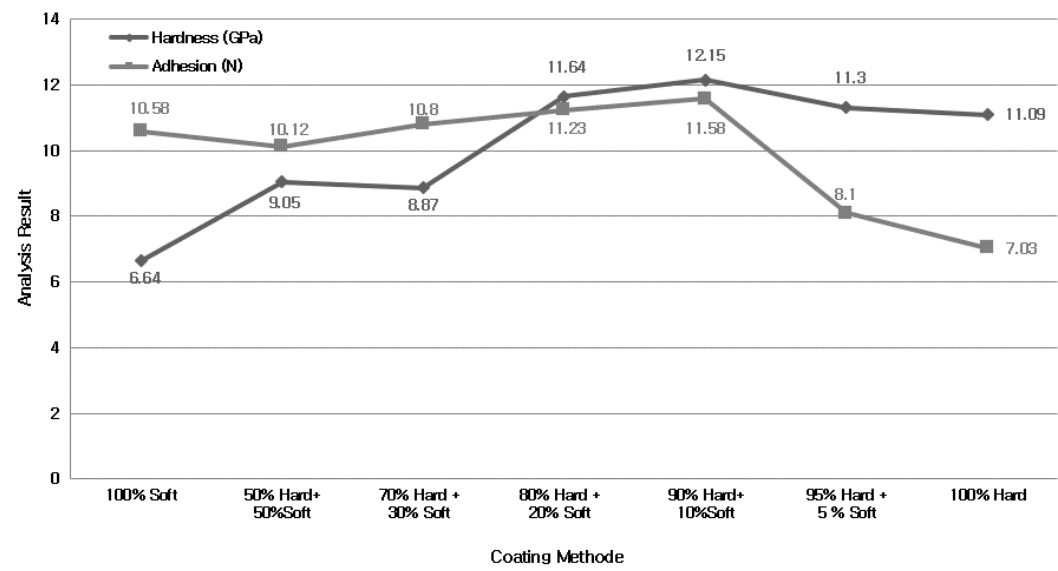


FIG. 4

No.	Coating Method	SEM Image	Product
0	Non Coating	-	
1	100% Soft Coating		-
2	50% Hard+ 50%Soft Coating		-
3	70% Hard + 30% Soft Coating		-
4	80% Hard + 20% Soft Coating		
5	90% Hard+ 10%Soft Coating		
6	95% Hard + 5 % Soft Coating		-
7	100% Hard Coating		  