

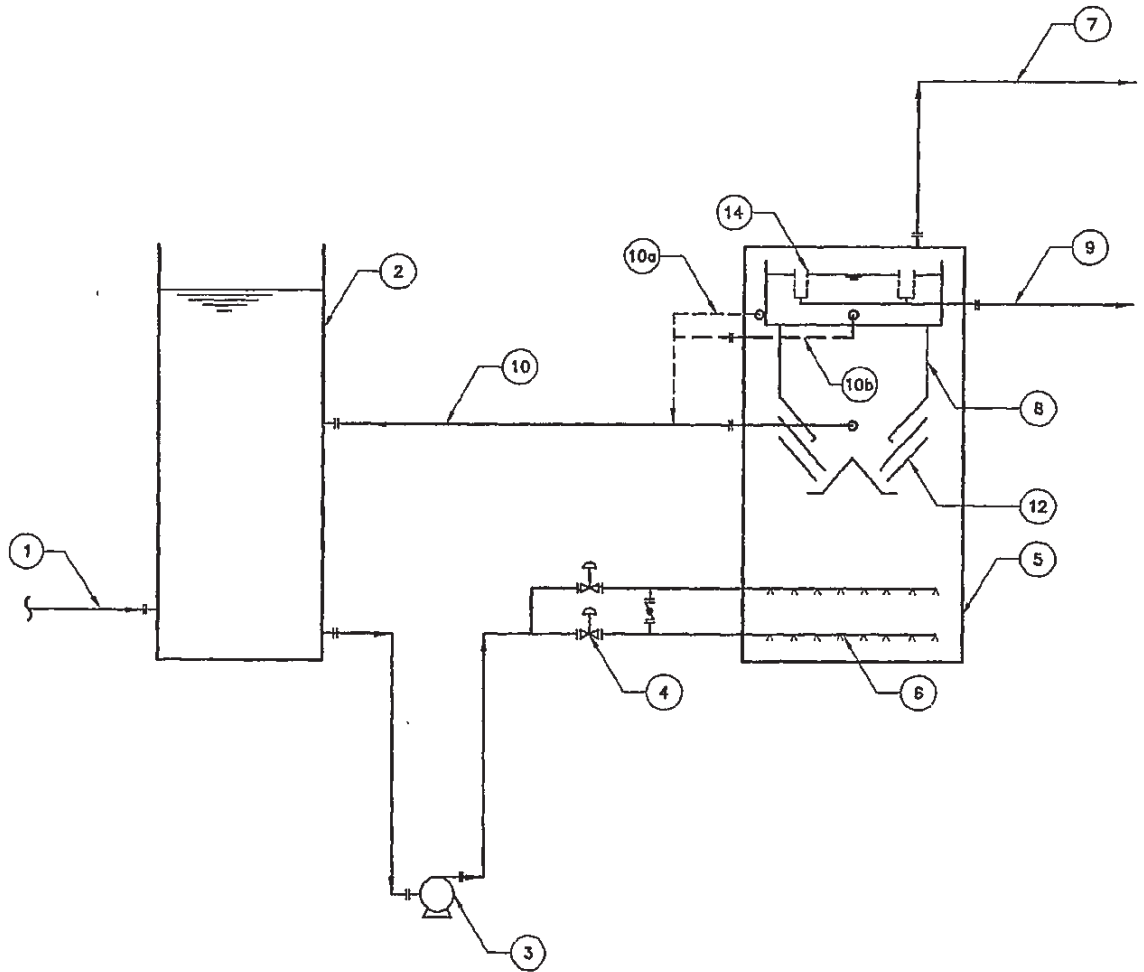


FIGURE 1. GENERAL PROCESS ARRANGEMENT

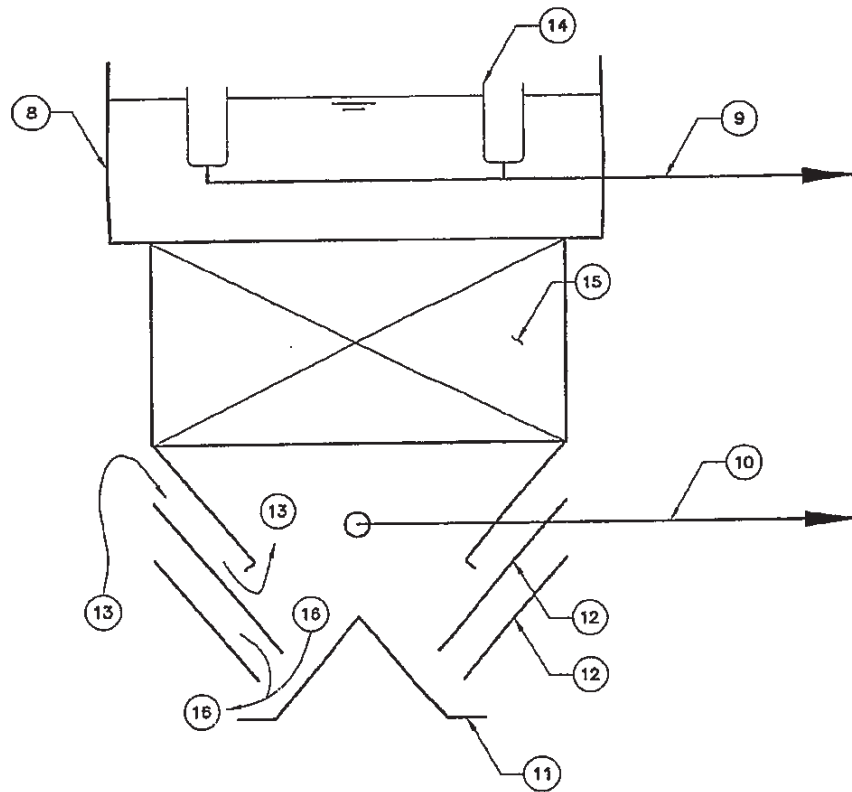


FIGURE 2a. THREE PHASE SEPARATOR

SIDE VIEW

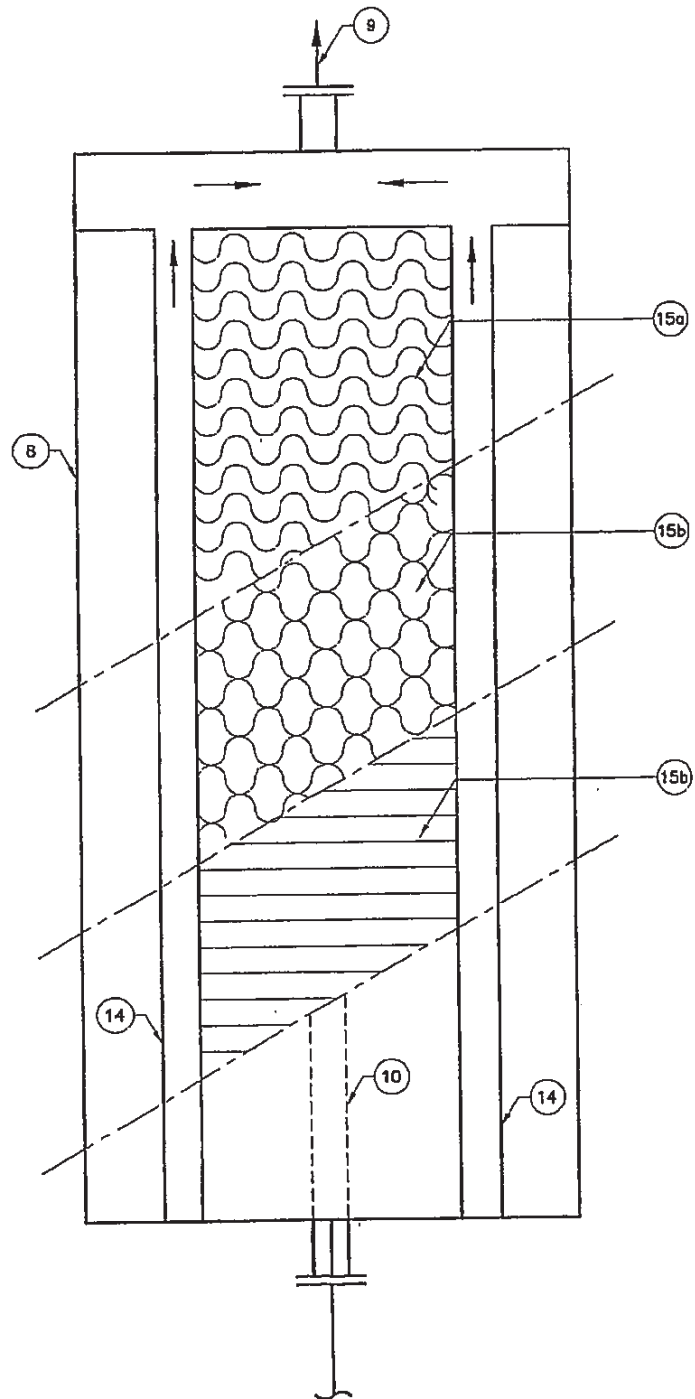


FIGURE 2b. THREE PHASE SEPARATOR (TOP VIEW)
WITH DIRECT RECYCLE PIPE

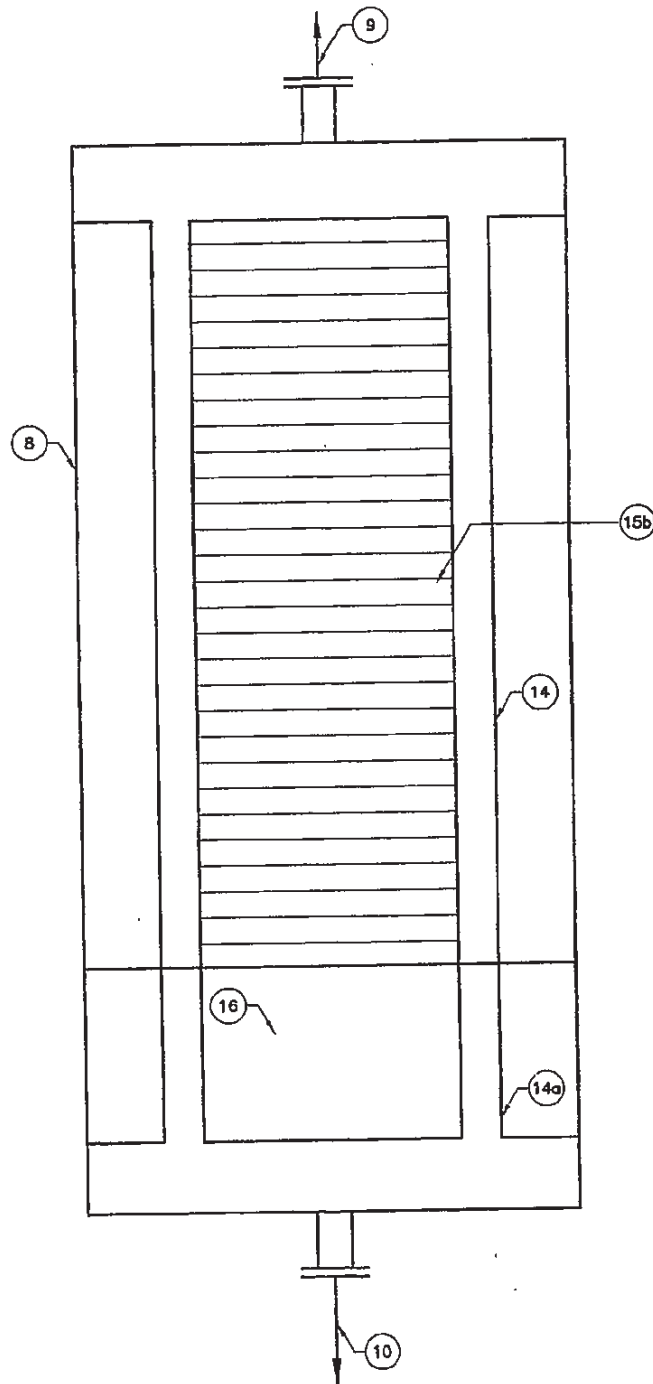


FIGURE 2c. THREE PHASE SEPARATOR (TOP VIEW)

DEDICATED SECTION FOR DIRECT RECYCLE

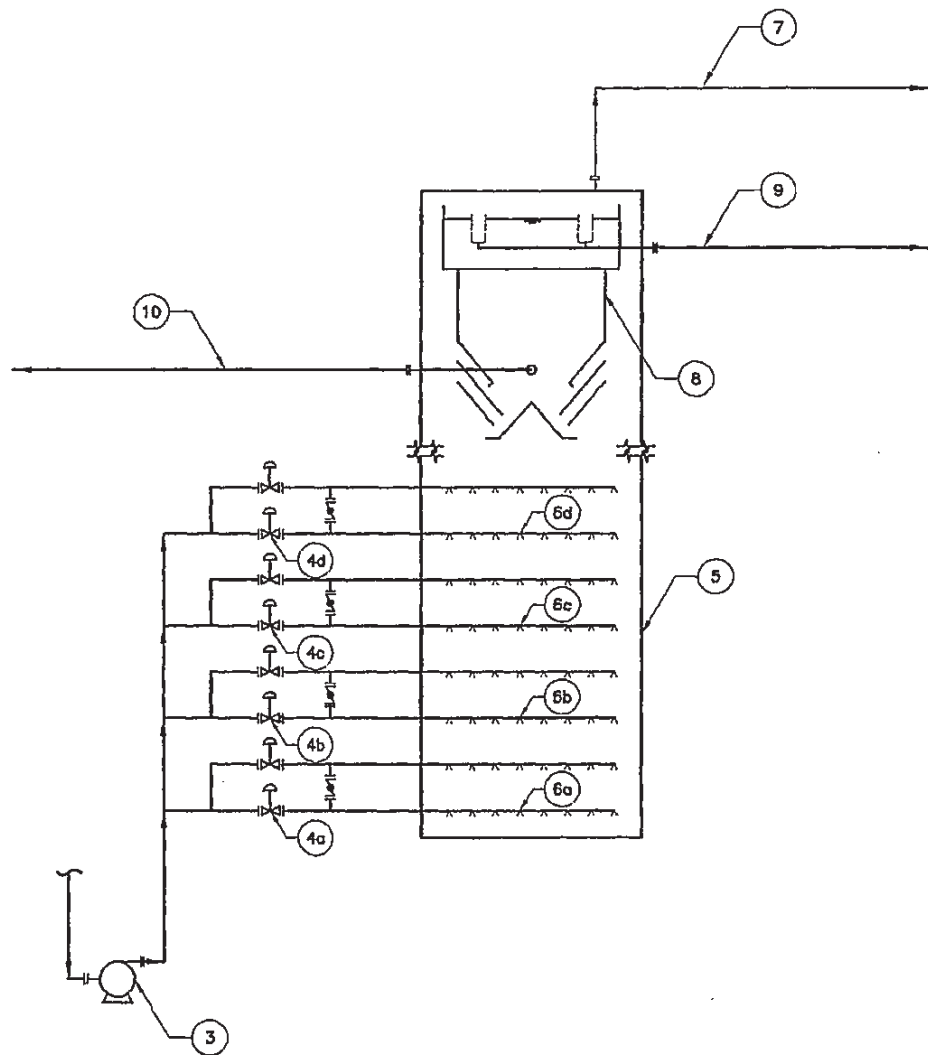


FIGURE 3. UPFLOW REACTOR WITH
MULTI LEVEL INFLUENT DISTRIBUTION SYSTEM

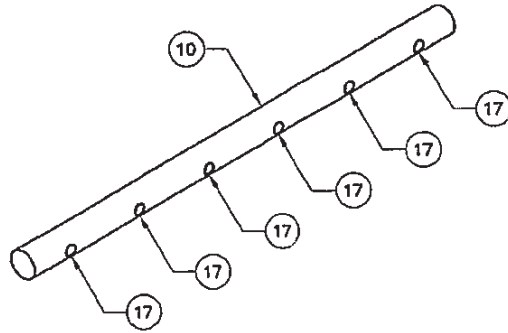


FIGURE 4a. DETAIL DIRECT RECYCLE PIPE (HOLES)

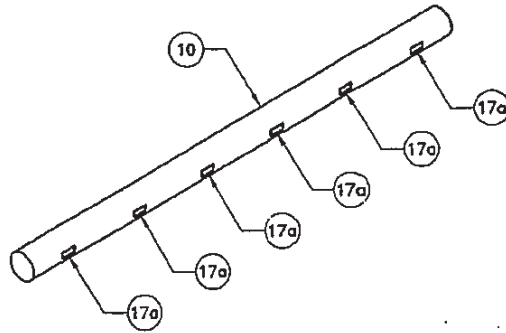


FIGURE 4b. DETAIL DIRECT RECYCLE PIPE (SLOTS)

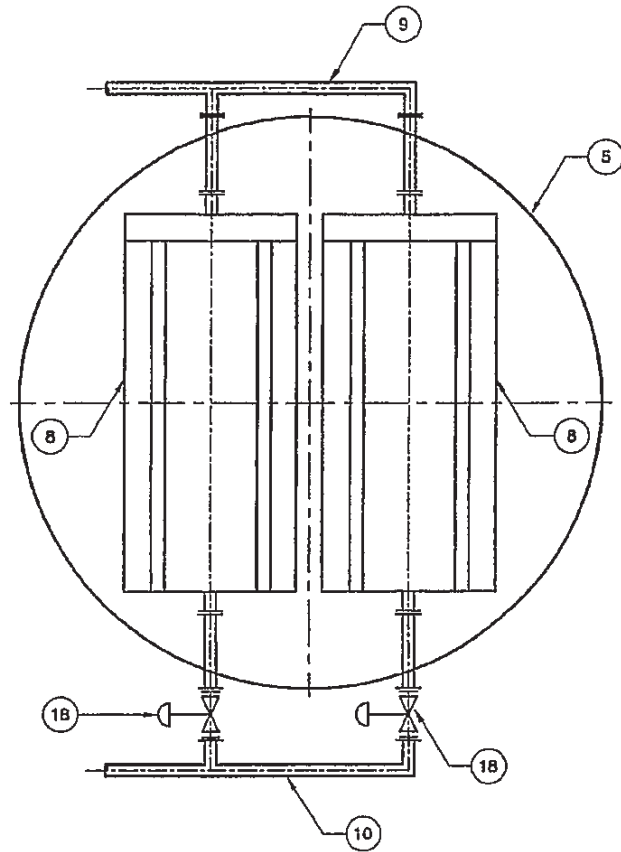


FIGURE 5. MULTIPLE THREE PHASE SEPARATORS
WITH NO / MAX FLOW SYSTEM

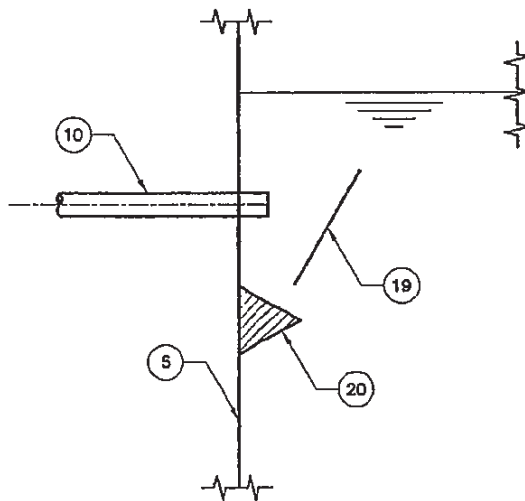


FIGURE 6. GAS DEFLECTING DEVICE