

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau

(43) International Publication Date
25 June 2020 (25.06.2020)



(10) International Publication Number
WO 2020/127147 A1

(51) International Patent Classification:

B31B 50/59 (2017.01) **B32B 27/36** (2006.01)
B31B 50/25 (2017.01) **B31B 100/00** (2017.01)
B31B 50/88 (2017.01) **B31B 120/10** (2017.01)
B31F 1/08 (2006.01) **B31B 120/70** (2017.01)

(21) International Application Number:

PCT/EP2019/085486

(22) International Filing Date:

17 December 2019 (17.12.2019)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

18213794.3 19 December 2018 (19.12.2018) EP

(71) Applicant: **SOCIÉTÉ DES PRODUITS NESTLÉ S.A.**
[CH/CH]; Avenue Nestlé 55, 1800 VEVEY (CH).

(72) Inventors: **GRES, Nicolas**; 582, rue du Bourg,
01170 Echenevex (FR). **NORDQVIST, David**; Chemin
des Genévries 7, 1112 Echichens (CH). **HEYDEL,**
Christophe, Sébastien, Paul; 26, rue Foulaz, 2025 Chez-
le-Bart (CH).

(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ,
CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM, DO,
DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN,
HR, HU, ID, IL, IN, IR, IS, JO, JP, KE, KG, KH, KN, KP,
KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME,
MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ,

OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA,
SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN,
TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ,
UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ,
TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK,
EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV,
MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM,
TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,
KM, ML, MR, NE, SN, TD, TG).

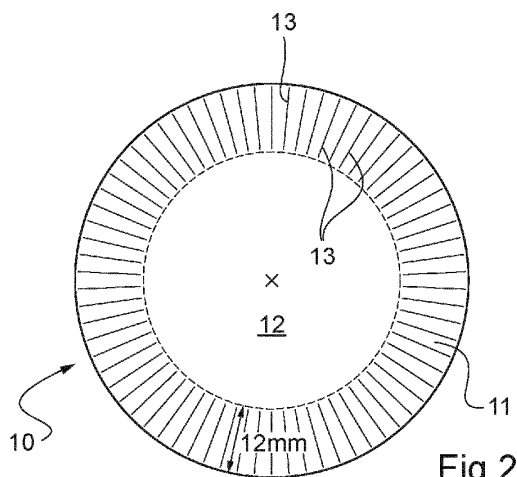
Declarations under Rule 4.17:

- as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))
- as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))
- of inventorship (Rule 4.17(iv))

Published:

- with international search report (Art. 21(3))

(54) Title: MANUFACTURING PROCESS FOR PRODUCING HERMETIC SINGLE-USE FOOD CONTAINERS SUCH AS COFFEE PODS, INCLUDING A CREASING STEP



(57) Abstract: The invention concerns a manufacturing process for producing hermetic single-use food containers, including: forming a 3D container body having a peripheral upper rim by stamping a 2D blank in a press, the 2D blank including a rim portion (11) and a wall portion (12); applying a closing lid over the 3D container body and sealing the closing lid with the rim. The manufacturing process is characterized in that it comprises a creasing step before forming the 3D container body, where creases (13) are formed in a peripheral zone of the 2D blank (10) by creasing or embossing the 2D blank with a creasing or embossing plate, the thus pre-creased peripheral zone covering at least a part of the rim portion (11) of the 2D blank.

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