

HYDAC TECHNOLOGY GMBH
Industriegebiet, 66280 Sulzbach/Saar, Germany

Device for Adjusting a Media Pressure Relative to an Ambient Pressure

The invention relates to a device for adjusting a media pressure relative to an ambient pressure comprising the features of the preamble of claim 1.

The decrease in the availability of resources drives ever-increasing efforts in the extraction of raw materials and energy. As a result, offshore drilling for oil and gas has to be carried out in increasingly greater depths. For the safe operation of such deep-water drilling carried out from drilling rigs or drilling vessels, extensive security systems are provided on the seabed, which are functionally associated with the transition region between the borehole and drill pipe or production tubing. A so-called blowout preventer (BOP) constitutes an important piece of equipment that is a standard safety device in such deep-water drills. This device instigates a quick closing of the wellhead, drill pipe and/or the conveying tube in the event of danger.

To ensure the reliable function of a blowout preventer, a pressure medium for the hydraulic actuation having a correspondingly high working pressure has to be provided. As transporting a sufficient amount of a hydraulic fluid having a sufficiently high operating pressure from a drilling platform or a drilling vessel at the surface of the water to the seabed below is extremely difficult, it is state of the art, cf. US 6 418 970 B1, to use the hydraulic operating pressure required for the actuation of corresponding deep-water installations in these devices at the location of the deep-water installation itself. To this end the surrounding pressure of the deep sea, i.e. the high pressure of the deep water, is used to produce the required hydraulic operating pressure. The ambient pressure of the deep sea is applied to a piston in a cylinder and the resulting piston movement is used to transfer the pressure to the pressure fluid.

Despite the advantages resulting from the production or transfer of the operating pressure at the place of action, the operating characteristics of the known devices are not satisfactory. The use of seawater for the operation of the cylinder assembly is questionable in several respects. On the one hand, there is a risk of pollution caused by the entry of sediment

particles and the like, or by microorganisms introduced in conjunction with the seawater. On the other hand, there are drawbacks due to the extremely corrosive seawater. To counter the latter, it is necessary in the prior art to provide the cylinder arrangement with suitable linings and/or to manufacture it of suitably corrosion-resistant materials in order to reduce corrosion and/or to reduce the coefficient of friction, increased by accumulations, for piston movements. Despite these measures, difficulties are caused by saltwater deposits, for instance by potassium stearate.

To overcome these challenges, a device for transmitting a hydraulic working pressure in a hydraulic fluid to the hydraulic pressure actuating devices of deep-water installations, especially deep-water drilling, was suggested in DE 10 2011 009 276 A1. In a cylinder arrangement, a first pressure chamber for the hydraulic fluid, a movable piston assembly for changing the volume of this pressure chamber and at least a second pressure chamber are provided. The ambient pressure of the deep sea can be applied to the second pressure chamber for a movement of the piston assembly generating the operating pressure in the first pressure chamber. Also, a pressure accumulator associated with the cylinder assembly is provided in the form of a bladder accumulator, whose the movable separating member separates a chamber connected to the sea water from a chamber for movement. The actuating chamber contains an actuating fluid and is connected to the second pressure chamber to pressurize it to the deep-sea pressure by means of the actuating fluid.

US 2005/0155658 A1 describes a device for adjusting a media pressure relative to an ambient pressure, which is defined by a depth-dependent seawater pressure when using the device, wherein the seawater pressure is applied to a compensator device, which permits a reversible change in length or elongation, wherein at least two compensator elements of the compensator device are provided in series in the direction of the change in length or elongation, wherein a pressure transmission device is exposed to seawater, wherein the pressure transmission device has a double piston assembly, one piston thereof being adjacent to the seawater chamber and the other piston to the media chamber, and wherein the double piston assembly is guided in an axially movable manner in the supporting housing. The respective pistons are positioned at a distance from the inner wall of the supporting housing.

Additional devices for adjusting a media pressure relative to an ambient pressure are disclosed in GB 1 305 990, GB 2 328 492 A, US 2012/0291688 A1, US 2011/0203379 A1, US 3 552 419, CN 102678680 A, US 2 722 188, and WO 2013/039719 A1.

Based on this prior art, the invention is based on the problem of providing a device for adjusting a media pressure relative to an ambient pressure, proving, in particular when used underwater, to be robust and which is inexpensive to manufacture and can, if necessary, be easily replaced.

A solution of this problem consists of a device having the features of claim 1. Advantageous embodiments of the invention will become apparent from the dependent claims 2 to 11.

According to the invention, an inner wall of the supporting housing forms a running surface for the pistons.

In addition, at least two compensator elements of the compensator device are provided in series, in the direction of the change in length or elongation.

The compensator device at least partially protects the device from the corrosive seawater. Surprisingly, it was also demonstrated that the usage of such a compensator device is inexpensive, if it prevents expensive components from coming into contact with the seawater and they are thus preserved. Further, the series connection of two or more compensator elements effects a redundancy. In addition, such compensator elements have proven to be more robust than the bladder accumulator known from the prior art.

The solution according to the invention can be used to adjust the media pressure in such a way that a compensation of the seawater pressure relative to a hydraulic operating pressure in the fluidic circuit of hydraulic equipment, in particular a blowout preventer, connected to the device, can be achieved. Moreover, the adjustment of the media pressure can be used to bias the operating pressure of the fluid operating circuit using the seawater pressure, so that when required, for example, in an emergency situation, in order to use the biased and hence very high operating pressure, which essentially corresponds to the seawater pressure, directly for the operation of the connected operating equipment.

The double piston has the advantage that an intermediate chamber is formed between the two pressure chambers, which can be used for additional sealing purposes. The respective compensator elements are advantageously at least partially resilient or otherwise elastically formed and undergo the change in length or elongation in one direction from an initial position by means of seawater pressure, and can be returned to this initial position upon removal of the seawater pressure in a reverse movement. This embodiment also permits the

usage with different seawater pressures. Accordingly, the device can also be used at different depths. Furthermore, the elasticity of the compensator elements makes for the repeated usage of the device.

The compensator device may be advantageously formed from a bellows, and the compensator elements can be formed from individual bellows folds arranged in sequence, at least partially forming the wall of the bellows. Such a bellows has proved to be particularly robust and durable when used in the deep sea. Another advantage is that the device operates properly even at very high seawater pressure and no diffusion through the bellows can occur.

In individual cases, at least one frontal sealing wall of the bellows and/or a pressure transmission device is exposed to seawater, and this sealing wall is preferably set back in the direction of the pressure transmission device relative to an entry point of the sea water. Such a frontal sealing wall permits a shielding of the pressure transmission device from the seawater. Furthermore, at least parts of the device according to the invention are protected from the seawater.

Particularly advantageously the compensator device and/or the pressure transmission device form at least one media-tight seal between a seawater chamber exposed to sea water pressure and the media chamber having media pressure within a joint supporting housing. In this way, the media chamber is safely separated from the seawater chamber. The transfer of the respective media is impossible. Accordingly, damage to downstream units that may only come into contact with the medium but not with the seawater, is prevented.

In a chain of action and preferably viewed in the longitudinal direction of the supporting housing, the pressure transmission device and then the media chamber can be advantageously connected to the compensator device. This design is particularly compact and is advantageously characterized by the uniform movement direction within the device, which does not have to be deflected by mechanical or hydraulic interlinks. Such power transmissions with changes in direction are regularly associated with energy losses that are avoided in the device according to the invention.

At least one additional second media chamber holding a high-pressure medium, is advantageously arranged between the pistons of the double piston assembly. The high-pressure medium may be a process gas, in particular nitrogen (N_2), at a pressure of at least 1 bar, more preferably at least 100 bar, more preferably at least 200 bar, more preferably at least 300 bar, more preferably 400 bar.

The second media chamber having the high-pressure medium is advantageously permanently connected to a pressure reservoir. The pressure reservoir may concentrically envelop the supporting housing. This arrangement is advantageous in terms of an efficient usage of the available space as it is very compact. By connecting an extended pressure reservoir a higher pressure can be provided via a longer stroke. This way the medium in the first media chamber is pressurized both by the ambient pressure of the sea water as well as by the pressure of the high-pressure medium. The second media chamber and/or the pressure reservoir may also be formed outside the device by an extra component, for example in the form of a separate accumulator device, that can be connected to the device.

At least one additional, third media chamber accommodating a low-pressure medium, in particular in the form of a vacuum, may be disposed between the pistons of the double piston assembly. The second and third media chamber can be bordered by a piston partition wall, in which a piston rod, at whose respective end a piston of the piston assembly is mounted, is guided in a longitudinally displaceable manner. The low-pressure medium, in particular a process gas, such as nitrogen (N_2), or the vacuum takes pressure off the piston pressurized by the ambient pressure of the sea water, on the opposite side. Hence, there is very little or no resistance to the movement of the piston when the medium is drawn from the first media chamber. In particular, the low-pressure medium in the third media chamber is pressurized at less than 1 bar, preferably less than 0.5 bar.

The bellows, pistons and piston partition wall may preferably have a respective maximum outer diameter, which is equal and corresponds to the uniform inner wall diameter of the supporting housing. In this way, the supporting housing can be designed tubular. The supporting housing is thus particularly inexpensive to manufacture and resistant to ambient pressure conditions.

At least the piston of the double piston arrangement which is adjacent to the seawater is advantageously sealed with respect to an inner wall of the supporting housing by means of a sealing device. In this way, the penetration of the seawater into the double piston

arrangement is prevented. Furthermore, a leakage of media or process gas from the double piston assembly in the direction of the seawater is prevented.

The invention is explained in more detail below based on an exemplary embodiment illustrated by a figure. In the drawings:

Fig. 1 shows a device according to the invention in a perspective longitudinal view, which is shown as a partial sectional view; and

Fig. 2 shows a detail of the bellows of Fig. 1 in longitudinal section.

The figure shows the device 1 for adjusting a media pressure relative to an ambient pressure, which is defined by a depth-dependent pressure of the seawater when device 1 is in use. The device 1 consists essentially of two concentric pipes 3, 5, the ends of which are held apart by the ring elements 7, 9. In the inner pipe 5, which forms a supporting housing, a first media chamber is provided, which is sealed off by an end disk 13. The disk 13 is provided with an axial bore 15 for the transfer of one medium from the first media chamber 11 into a downstream hydraulic circuit having connected operating equipment, not illustrated in detail, for example in the form of a blowout preventer. The media chamber 11 can be pressurized by a pressure transmission device 17 in the form of a double-piston assembly 19, the right (in the image plane) piston 21 of which is adjacent to the first media chamber 11. The double piston assembly 19 is guided in an axially movable manner in the supporting housing 5, an inner wall 23 of the supporting housing 5 forming a running surface 25 for the pistons 21, 27. The left (in the image plane) piston 27 of the double piston assembly 19 can be pressurized by seawater as a frontal sealing wall 29 during operation of the device. This frontal sealing wall 29 is set back with respect to an entry point 31 of the seawater in the direction of the pressure transmission device 17. The pressure transmission device 17 thus forms a media-tight seal between a seawater chamber 33 exposed to seawater pressure and the media chamber 11 having media pressure within the joint supporting housing 5.

On the inside of the supporting housing 5, between the left piston 27 and the inlet point 31 of the inner pipe 5, a compensator device 35 is provided. The seawater pressure acts on the compensator device 35, which permits a reversible change in length or elongation. The compensator device 35 is formed from a bellows 39. The bellows 39 is made of corrosion-resistant stainless steel materials. At its one free end, the bellows 39 is welded to the inner pipe 5 in the area of the entry point 31. At the other end in bias operation the bellows 39

touches the outer peripheral edge of the adjacent front end of the left piston 27 preferably loosely. Preferably, however, it is provided that, between the bellows 39 and the inner wall 23, to the extent attributable, of the pipe 5, in addition a support fluid is introduced, for example in the form of an alcohol compound (glycol), stiffening and in this respect supporting the distances between the bellows folds. Part of the support fluid, as a kind of replenishment to compensate for fluctuations in volume when the spring bellows or bellows 39 moves, is located between the closed bottom end thereof and the adjacent end wall 29 of the leftmost piston 27 in the viewing direction of Fig. 1. The bellows 39 is arranged coaxially to the pressure transmission device 17.

According to the invention, several two compensator elements 41 of the compensator device 35 are provided in series, in the direction of the change in length or elongation. The compensator elements 41 are formed of individual bellows folds, trapezoidal in longitudinal section, arranged in series. The bellows folds 41 form a wall 43 of the bellows 39. On the outside they are in contact with the inner wall 23 of the supporting housing 5. The respective compensator elements 41 are resilient. Starting from an initial position, the compensator elements 41 are subject to a change in length or elongation in one direction by means of seawater pressure. Upon removal of the seawater pressure, the compensator elements can be returned to the initial position in a reverse movement. The operating capacity of the device and the volume of the seawater chamber can thus be at least partially defined by the number and shape of the bellows folds 41. The bellows 39 shown in Figs. 1 and 2 is formed from an elastomeric material (rubber), which can be coated against the corrosive seawater. Instead of the elastomer bellows, one made of steel materials, preferably in the form of stainless steel, which then does not rust, can be used. In such a case, the bellows folds are not, as shown, trapezoidal, but have appropriate uniform curves (not shown).

In a chain of action and viewed in the longitudinal direction LR of the supporting housing 5, the pressure transmission device 17 and then the media chamber 11 are connected to the compensator device 35. Between the double piston 21, 27 of the pressure transmission device 17, a second media chamber 45 is arranged, holding a high-pressure medium. This high-pressure medium is a process gas, in particular nitrogen (N_2). The second media chamber 45 having the high-pressure medium is permanently connected to a pressure reservoir 47, which is located between the inner pipe 5 and outer pipe 3, via a bore 49 in the inner pipe 5. The pressure reservoir 47 concentrically envelops the supporting housing 5. A further, third media chamber 51, holding a low-pressure medium in the form of a process gas, in this case nitrogen (N_2), but preferably holding a vacuum, is arranged between the

double piston 21, 27. The second and third media chamber 45, 51 are bordered by a piston partition wall 53 fixedly arranged in the supporting housing 5. In a bore 55 of the piston partition wall 53 a piston rod 57, at the respective end of which a piston 21, 27 of the double piston assembly 19 is mounted, is guided in a longitudinally displaceable manner. The pistons 21, 27 of the double piston assembly 19 and the piston partition wall 53 each have two circumferential grooves 59 in which annular sealing elements 61 are disposed as sealing arrangements as a sealing with respect to the inner wall 23 of the supporting housing 5. Furthermore, two inner circumferential grooves 63 are provided in the bore 55 in the piston partition wall, in which inner circumferential grooves two sealing elements 65 are also arranged. In this way the media chambers 11, 45, 51 and the seawater chamber 33 are separated from each other in a media-tight manner. In particular, the sealing elements 61 prevent the support fluid of the bellows 39 from penetrating to the media chamber side 51.

The bellows 39, the pistons 21, 27 and the piston partition wall 53 have a respective maximum outer diameter A, which is equal and corresponds to the uniform inner wall diameter I of the supporting housing 5.

Fig. 2 shows a detailed schematic depiction of the bellows 39 made of elastomeric material in the installed state. Each bellows fold 41 is formed of two flanks 67, 69 inclined at the same angle towards each other, which enclose, in fictitious extension, an acute angle α , which is located on the inner side 71 of the bellows 39. Beyond a pre-determinable flank length 73, the respective adjacent flanks 67, 69 of a bellows fold 41 turn in the direction of the inner side 71 into bond bridges 75 running coaxially to the longitudinal axis LA of the bellows 39, which stiffen the adjacent flanks 67, 69 and which, moreover, form a virtual inner pipe 77 inside the bellows 39 with the adjacent bond bridges 75. At their root 79, each flank 67, 69 turns with a predeterminable bending radius r into a contact bridge 81, which likewise runs coaxial to the longitudinal axis LA of the bellows 39, which remains in every movement position of the bellows 39 in a sliding contact with the inner wall 23 of the inner pipe 5. All contact bridges 81 in turn form a virtual outer pipe 83 of the bellows 39, which is concentric to the inner pipe 77. The bond bridges 75 and the contact bridges 81 brace the bellows 39 as a whole and cause the bellows deformation energy to be produced mainly or solely by flap-like movements of the flanks 67, 69 in the direction of the roots 79. The adjacent roots 79 of a bellows fold 41 move towards or away from each other at a decrease or increase of the volume limited by the bellows fold 41 at the height of the outer pipe 83, depending on whether the bellows 39 is compressed or expanded during operation. The deformation energy of the bellows 39 is thus provided only by the movement of the spring-loaded,

resetting flanks 67, 69. To this end, the flanks 67, 69 are connected to the adjacent bond bridges 75 via joints 85. This ensures that the bond bridges 75 keep their concentric alignment relative to each other at all times during operation. The bellows 39 cannot warp or at least only very slightly even at very high seawater or operating pressures, so that the contact bridges 81 remain in every possible movement position of the bellows 39 in sliding contact with the inner wall 23 of the inner pipe 5, which forms a guide for the bellows 39. The bellows 39 and its bellows folds 41 are oriented rotation-symmetrically to the longitudinal axis LA of the device 1. To avoid tensions in the bellows folds 41, the contact bridges 81 and the bond bridges 75 have the same width and are filled using the support fluid mentioned.

The device 1 according to the invention is designed to be lowered to the seabed as part of a blowout preventer. The high ambient pressure of the seawater in, for instance, a depth of 3600 m, equivalent to 360 bar, acts on the device 1. The seawater acts on the compensator device 35 and the left piston 27 of the pressure transmission device 17 and generates a corresponding pressure in the medium in the first media chamber 11. In addition, the medium in the first media chamber 11 is pressurized by the high-pressure medium in the second media chamber 45. If now, in an emergency, the medium from the first media chamber 11 is drawn, the double piston assembly 17 moves to the right in the image plane. In this way, the compensator device 35 undergoes a change in length because it is coupled to the double piston assembly 17 and the supporting housing 5 at its end. The compensator device 35 advantageously protects the inner wall of the supporting housing 5, regardless of the position of the double piston assembly 19, from any contact with the corrosive seawater.

The invention thus demonstrates a particularly advantageous device 1 for adjusting a media pressure relative to an ambient pressure. The compensator device 35 at least partially protects the device 1 from the corrosive seawater. Surprisingly, it was also demonstrated that the usage of such a compensator device 35 is inexpensive, if it prevents expensive components, such as the inner wall 23 of the supporting housing 5, from coming into contact with the seawater and they are thus preserved. Further, the series connection of two or more compensator elements 41 effects a redundancy. In addition, a bellows 39 having such compensator elements 41 has proven to be more robust than a bladder accumulator known from the prior art. Preferably, although not shown, it may also be provided that the overall device is stepped, in particular that the seawater pressure transmission part having the bellows has a smaller diameter than the double piston assembly.

Claims

1. A device for adjusting a media pressure relative to an ambient pressure, which is defined by a depth-dependent seawater pressure when using the device, wherein the seawater pressure is applied to a compensator device (35), which permits a reversible change in length or elongation, wherein at least two compensator elements (41) of the compensator device (35) are provided in series in the direction of the change in length or elongation, wherein at least one frontal sealing wall (29) of a pressure transmission device (17) is exposed to seawater, wherein the pressure transmission device (17) has a double piston assembly (19), one piston (27) thereof being adjacent to a seawater chamber (33) and the other piston (21) to a media chamber (11), and wherein the double piston assembly (19) is guided in an axially movable manner in a supporting housing (5), **characterized in that** an inner wall (23) of the supporting housing (5) forms a running surface (25) for the pistons (21, 27).
2. The device according to claim 1, characterized in that the respective compensator elements (41) are at least partially resilient or otherwise elastically formed and that the compensator elements undergo the change in length or elongation in one direction from an initial position by means of seawater pressure, and can be returned to this initial position upon removal of the seawater pressure in a reverse movement.
3. The device according to claim 1 or claim 2, characterized in that the compensator device (35) is formed from a bellows (39) and that the compensator elements (41) are formed from individual bellows folds arranged in sequence, at least in part forming the wall (43) of the bellows (39).
4. The device according to claim 3, characterized in that in individual cases, at least one frontal sealing wall (29) of the bellows (39) is exposed to seawater, and this sealing wall (29) is preferably set back in the direction of the pressure transmission device (17) with respect to an entry point (31) of the seawater.
5. The device according to one of the preceding claims, characterized in that the compensator device (35) and/or the pressure transmission device (17) form at least one media-tight seal between a seawater chamber (33) exposed to seawater pressure and the media chamber (11) having media pressure within the supporting housing (5).

6. The device according to one of the preceding claims, characterized in that in a chain of action and preferably viewed in the longitudinal direction (LR) of the supporting housing (5), the pressure transmission device (17) and then the media chamber (11) are connected to the compensator device (35).

7. The device according to one of the preceding claims, characterized in that between the double pistons (21, 27) at least one additional second media chamber (45) holding a high-pressure medium is arranged.

8. The device according to claim 7, characterized in that the second media chamber (45) having the high-pressure medium is permanently connected to a pressure reservoir (47) and that the pressure reservoir (47) preferably concentrically envelops the supporting housing (5).

9. The device according to claim 7 or claim 8, characterized in that at least one additional, third media chamber (51) holding a low-pressure medium, preferably a vacuum, is disposed between the double pistons (21, 27) and that the second media chamber (45) and the third media chamber (51) are bordered by a piston partition wall (53), in which a piston rod (57) at the respective end of which a piston (21, 27) of the double piston assembly (19) is mounted, is guided in a longitudinally displaceable manner.

10. The device according to claim 9, characterized in that the bellows (39), the pistons (21, 27) and the piston partition wall (53) have a respective maximum outer diameter (A) which is equal and corresponds to the uniform inner wall diameter (I) of the supporting housing (5).

11. The device according to one of the preceding claims, characterized in that at least the piston (27) of the double piston assembly (19), which is adjacent to the seawater chamber (33), is sealed with respect to the inner wall (23) of the supporting housing (5) by means of a sealing device (61).