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(54) **Title:** CEMENT COMPOSITION

(57) **Abstract:** Lime-free admixture compositions comprise a combination of emulsifiers, toughening resins/plasticizers, adhesive resins, pumping aids for providing lubrication, rheology controllers, water retention agents, water repellents/overcoat finishes, accelerators, water reducers and air entraining agents. The lime-free admixture compositions are total replacements for lime. The lime-free admixture compositions are non-corrosive, making them safe to use by workers and they have rheological properties that make them suitable for use in various applications including concrete, mortars, grouts and stuccos (renders).



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