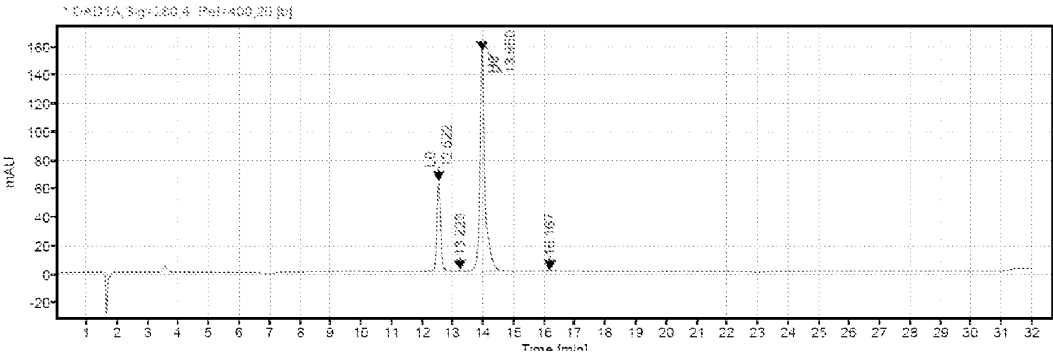
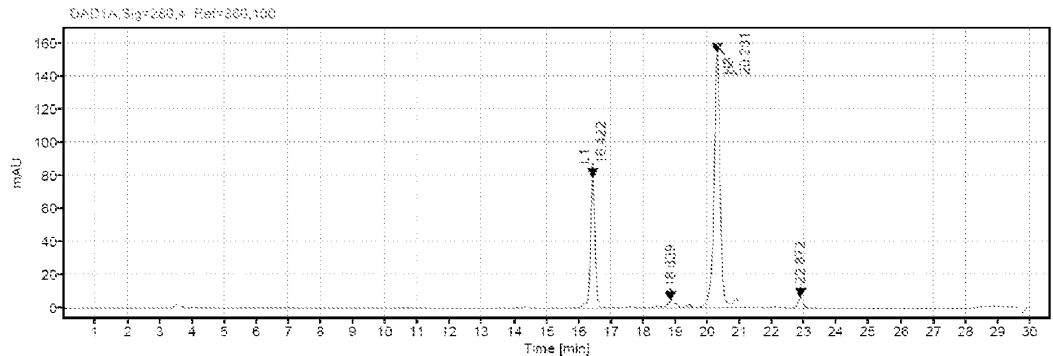


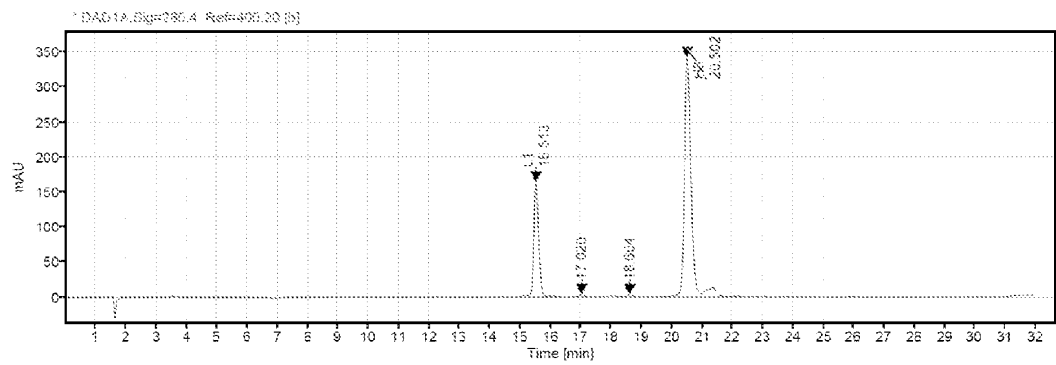


RP-HPLC of reduced Trastuzumab

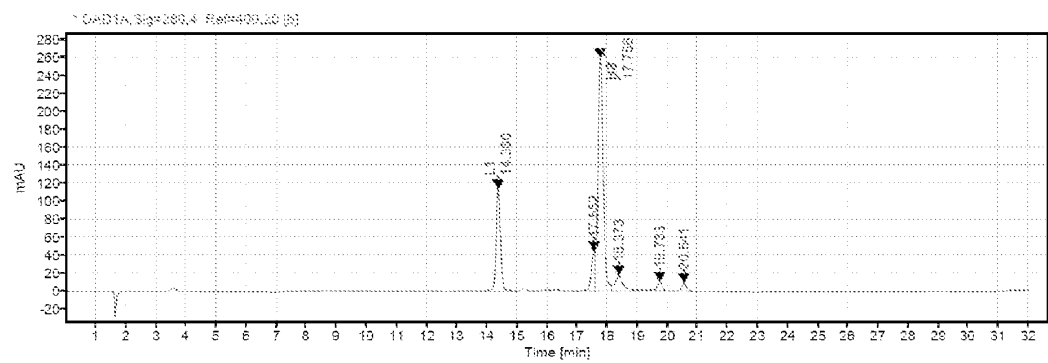


RP-HPLC of 69: 39 conjugated with Trastuzumab

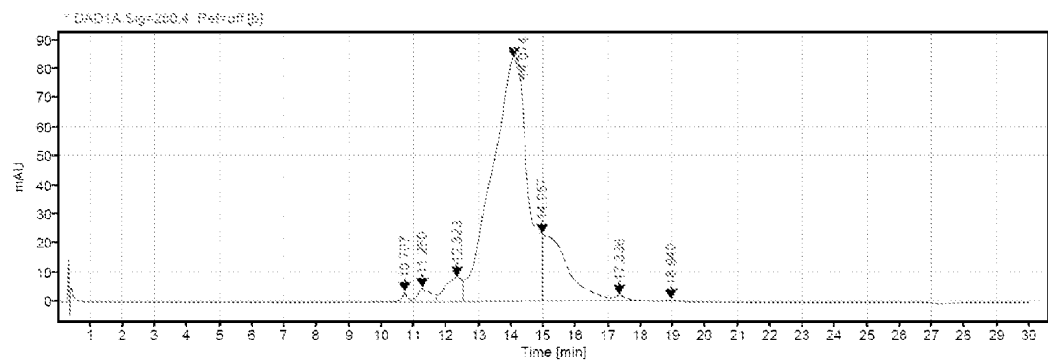
FIG. 1



RP-HPLC: **32** conjugated with Trastuzumab

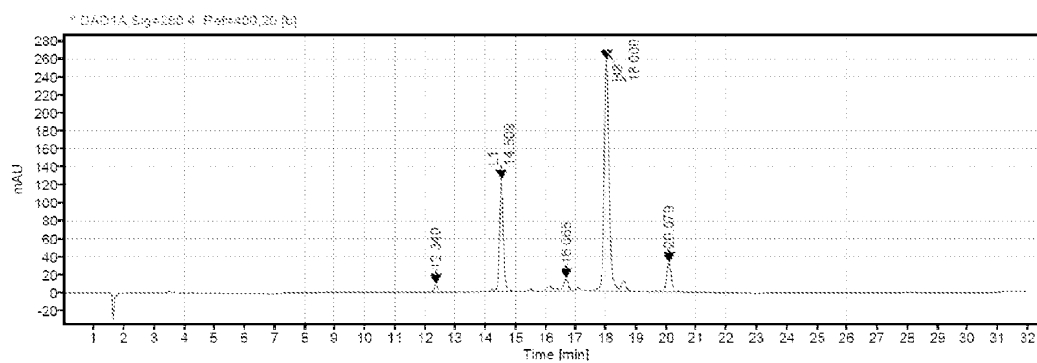


RP-HPLC: **33** conjugated with Trastuzumab

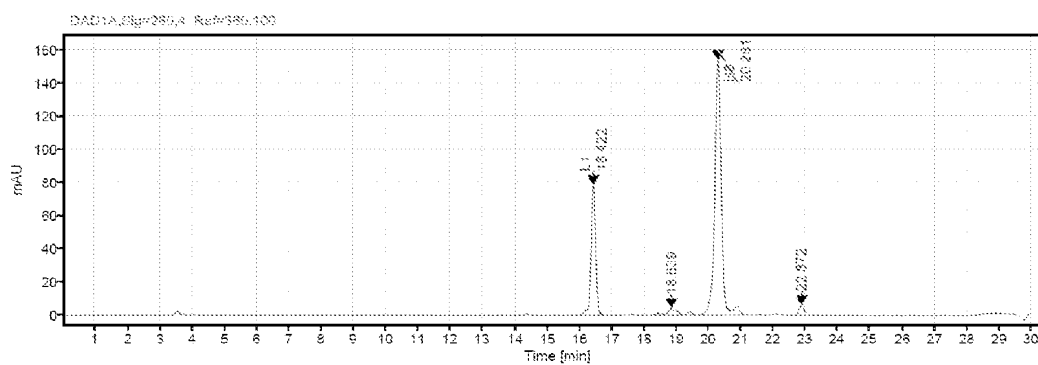


HIC: **34** conjugated with Trastuzumab

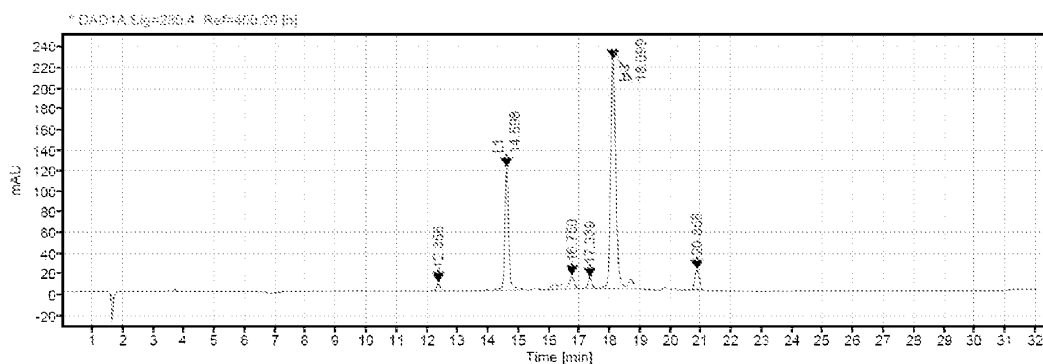
FIG. 2



RP-HPLC: 38 conjugated with Trastuzumab

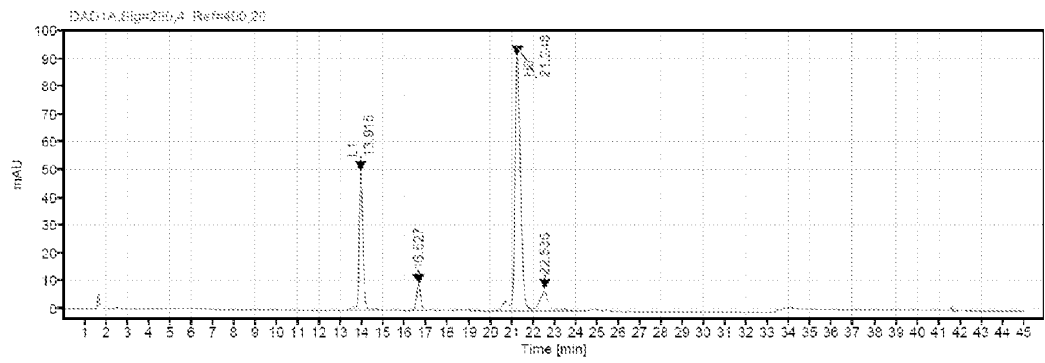


RP-HPLC: 39 conjugated with Trastuzumab

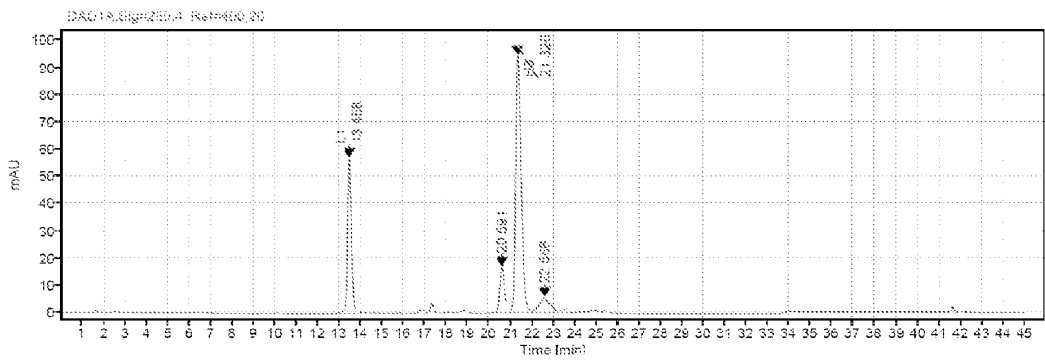


RP-HPLC: 40 conjugated with Trastuzumab

FIG. 2 (Cont'd)

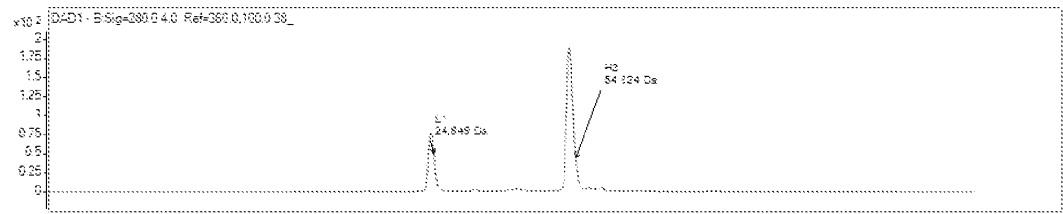


RP-HPLC: 43 conjugated with Trastuzumab



RP-HPLC: 44 conjugated with Trastuzumab

FIG. 3



LCMS: 49 conjugated with Trastuzumab

FIG. 2 (Cont'd)