

5 Title: **A Genetically Stable Plasmid Expressing PDH and FDH Enzymes**

[001] This application is related to and claims priority to U.S. provisional application Serial No. 61/167,676, filed April 8, 2009, the disclosure of which is incorporated by reference herein.

10 [002] The sequence listing is filed with the application in electronic format only (computer readable form) and is incorporated by reference herein. The sequence listing text file, "09-203-SEQ_LIST" [22,343 bytes in size], was created on April 7, 2010.

BACKGROUND OF THE INVENTION

Field of the Invention

[003] The invention relates to nucleic acid molecules, plasmids (e.g., bi-cistronic plasmids), host cells and methods used for the expression of formate dehydrogenase (FDH) and modified phenylalanine dehydrogenase (PDHmod).

Background of the Invention

20 [004] Dipeptidyl peptidase IV is a membrane bound non-classical serine aminopeptidase which is located in a variety of tissues including, but not limited to, intestine, liver, lung, and kidney. This enzyme is also located on circulating T-lymphocytes wherein it is referred to as CD-26. Dipeptidyl peptidase IV is responsible for the metabolic cleavage of the endogenous peptides GLP-1(7-36) and glucagons *in vivo* and has demonstrated
25 proteolytic activity against other peptides such as GHRH, NPY, GLP-2 and VIP *in vitro*.

[005] GLP-1(7-36) is a 29 amino acid peptide derived from post-translational processing of proglucagon in the small intestine. This peptide has multiple actions *in vivo*. For

example, GLP-1(7-36) stimulates insulin secretion and inhibits glucagon secretion. This peptide also promotes satiety and slows gastric emptying. Exogenous administration of GLP-1(7-36) via continuous infusion has been shown to be efficacious in diabetic patients. However, the exogenous peptide is degraded too rapidly for continual therapeutic use.

[006] Inhibitors of dipeptidyl peptidase IV have been developed to potentiate endogenous levels of GLP-1(7-36). U.S. Patent No. 6,395,767 discloses cyclopropyl-fused pyrrolidine-based inhibitors of dipeptidyl peptidase IV. Methods for chemically synthesizing these inhibitors are disclosed in U.S. Pat. No. 6,395,767 as well as in the literature. For example, see Sagnard *et al. Tetr.Lett.* 1995 36:3148-3152; Tverezovsky *et al. Tetrahedron* 1997 53:14773-14792; and Hanessian *et al. Bioorg. Med. Chem. Lett.* 1998 8:2123-2128. An example of an inhibitor disclosed in U.S. Pat. No. 6,395,767 is the free base, (1S, 3S, 5S)-2-[(2S)-2-amino-2-(3-hydroxy-tricyclo[3.3.1.1^{3,7}]dec-1-yl)-1-oxoethyl]-2-azabicyclo-[3.1.0]hexane-3-carbonitrile.

[007] Methods for preparing intermediates used in the production of this dipeptidyl peptidase IV inhibitor are disclosed in EP 0 808 824 A2. Also see, Imashiro and Kuroda *Tetrahedron Letters* 2001 42:1313-1315, Reetz *et al. Chem. Int. Ed. Engl.* 1979 18:72, Reetz and Heimbach *Chem. Ber.* 1983 116:3702-3707, Reetz *et al. Chem. Ber.* 1983 116:3708-3724.

[008] Recombinant expression of the enzymes formate dehydrogenase (FDH) (*e.g.*, from *Pichia pastoris* (ATCC 20864)) and phenylalanine dehydrogenase (PDH) (*e.g.*, from *Thermoactinomyces intermedius* (ATCC 33205)) can be used in the biotransformation of 3-hydroxy- α -oxotricyclo-[3.3.1.1^{3,7}] decane-1-acetic acid to (α S)- α -amino-3-hydroxytricyclo[3.3.1.1^{3,7}] decane-1-acetic acid which is then chemically converted to (α S)- α -[(1,1 dimethylethoxy)carbonyl]amino]-3-hydroxytricyclo[3.3.1.1^{3,7}] decane-1-acetic acid, a starting material in the synthesis of the DPP-IV inhibitor, saxagliptin. Previous attempts to express FDH and PDH using a single plasmid containing two identical tandem promoters (one promoter for each enzyme) to drive expression have had

limited success. In particular, prior attempts appear to have resulted in bacterial cultures harboring two different populations of bacterial cell: one containing an intact plasmid, and another wherein the portion of the plasmid containing the FDH gene appears to have been processed (truncated). The processing of the plasmid appears to have increased with each cell generation.

[009] Thus, while biotransformation methods have been identified as a method for generating complex chemical precursors, the biosynthetic processes discussed above suffer decreased product yield because of genetic instability. Thus, there is a need for alternative recombinant sequences and methods for generating synthetic precursor molecules in the eventual production of chemical compounds, such as saxagliptin.

SUMMARY OF THE INVENTION

[010] In an aspect, the disclosure relates to an isolated nucleic acid molecule comprising:

- (a) an isolated nucleic acid sequence comprising a nucleotide sequence that is 95% identical to SEQ ID NO: 1; or
- (b) a sequence encoding the polypeptide of SEQ ID NO: 4 and the polypeptide of SEQ ID NO: 5.

[011] In an aspect, the disclosure relates to an isolated nucleic acid molecule comprising the nucleotide sequence of SEQ ID NO: 1.

[012] In an aspect, the disclosure relates to an isolated nucleic acid molecule comprising a sequence that hybridizes to the complement of the nucleotide sequence of SEQ ID NO: 1 under stringent hybridization conditions.

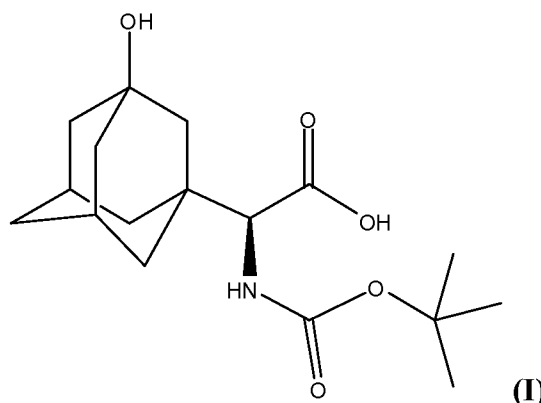
[013] In an aspect, the disclosure relates to an isolated nucleic acid molecule comprising the nucleotide sequence of SEQ ID NO: 2.

[014] In an aspect, the disclosure relates to a plasmid comprising a nucleic acid molecule comprising SEQ ID NO: 1.

[015] In an aspect, the disclosure relates to an isolated host cell comprising a nucleic acid molecule comprising SEQ ID NO: 1.

5 [016] In an aspect, the disclosure relates to an isolated host cell comprising a nucleic acid molecule comprising SEQ ID NO: 2.

[017] In an aspect, the disclosure relates to a method for producing (α S)- α -[[1,1-dimethylethoxy)carboxyl]-amino]-3-hydroxytricyclo[3.3.1.1^{3,7}]decane-1-acetic acid (Formula I):

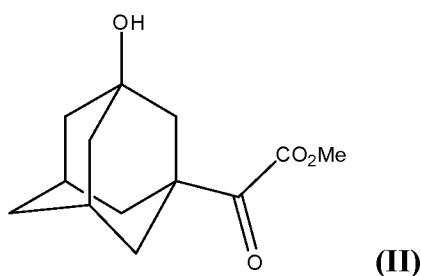


wherein the method comprises:

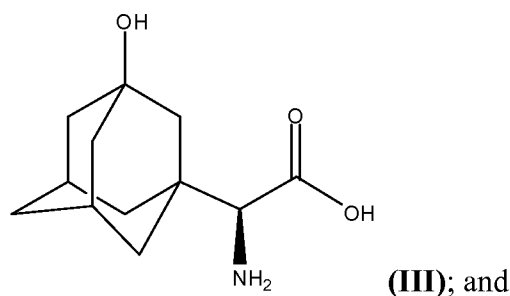
(a) culturing the host cell of Claim 8 under suitable conditions to express the polypeptides encoded by the nucleic acid molecule of SEQ ID NO: 1;;

(b) partially purifying an enzyme concentrate comprising the polypeptides; and

(c) contacting the culture isolate with an amount of 3-hydroxy- α -oxotricyclo-[3.3.1.1^{3,7}]decane-1-acetic acid (Formula II):



under conditions that allow for production of (α S)- α -amino-3-hydroxytricyclo[3.3.1.1^{3,7}]decane-1-acetic acid (Formula III):



- 5 (d) contacting the (α S)- α -amino-3-hydroxytricyclo[3.3.1.1^{3,7}]decane-1-acetic acid with an amount of di-*tert*-butyl dicarbonate under conditions that allow for production of (α S)- α -[[1,1-dimethylethoxy]carboxyl]-amino]-3-hydroxytricyclo[3.3.1.1^{3,7}]decane-1-acetic acid (Formula I).

10 [018] In an aspect, the disclosure relates to a process of preparing a partially purified enzyme concentrate of phenylalanine dehydrogenase (PDH) and formate dehydrogenase (FDH), wherein the process comprises preparing a fermentation broth containing a cell containing a nucleic acid molecule or plasmid as described herein.

[019] The above aspects as well as other aspect and embodiments will become apparent to those of skill in the art in view of the following detailed description.

15 BRIEF DESCRIPTION OF THE DRAWINGS

[020] **Figure 1** shows a schematic of the Bi-cistronic FDH/PDHmod Plasmid.

[021] **Figure 2** shows the nucleic acid sequences of the FDH/PDHmod bi-cistronic

plasmid (SEQ ID NO: 2). The region encoding FDH (SEQ ID NO: 8), the ribosome binding site (SEQ ID NO: 3) and PDHmod (SEQ ID NO: 9), is underlined in bold (SEQ ID NO: 1).

[022] **Figure 3** shows the results of an *Eco*RI restriction digest of the Bi-cistronic FDH/PDHmod Plasmid.

DETAILED DESCRIPTION OF THE INVENTION

[023] In a general sense, the disclosure relates to nucleic acid molecules, plasmids, vectors, host cells, and methods that provide for the biotransformation of chemical molecules to useful synthetic precursor molecules and/or intermediates in the production of desirable chemical compounds (e.g., drug products such as the DPPIV inhibitor, saxagliptin). The nucleic acid molecule can be incorporated into a vector, such as an expression vector or plasmid, and provides for a recombinant construct that is stable genetically in a host cell, (e.g., a bacterial cell). The cells and plasmids find use in methods that comprise formate dehydrogenase and phenylalanine dehydrogenase activity.

[024] Definitions

[025] Before describing the various aspects and embodiments of the disclosure in detail, a number of terms will be defined. As used herein, the singular forms "a", "an", and "the" include plural referents unless the context clearly dictates otherwise. For example, reference to a "nucleic acid" means one or more nucleic acids.

[026] It is noted that terms like "preferably", "commonly", and "typically" are not utilized herein to limit the scope of the invention as claimed or to imply that certain features are critical, essential, or even important to the structure or function of the claimed invention. Rather, any use of these terms is merely intended to highlight alternative or additional features that can or can not be utilized in a particular embodiment.

[027] In some instances the disclosure may use the terms “substantially” or “about” to represent the inherent degree of uncertainty that can be attributed to any quantitative comparison, value, measurement, or other representation. The terms may also represent the degree by which a quantitative representation can vary from a stated reference without resulting in a change in the basic function of the subject matter at issue.

[028] As used herein, the terms “polynucleotide”, “nucleotide”, “oligonucleotide”, and “nucleic acid molecule” can be used interchangeably to refer to nucleic acid molecule comprising DNA, RNA, derivatives thereof, or combinations thereof.

[029] The term “naturally occurring” or “native” when used in connection with biological materials such as nucleic acid molecules, polypeptides, host cells, and the like, refers to materials which are found in nature and are not manipulated by man. Similarly, “non-naturally occurring” or “non-native” as used herein refers to a material that is not found in nature or that has been structurally modified or synthesized by man. When used in connection with nucleotides, the terms “naturally occurring” or “native” refer to the bases adenine (A), cytosine (C), guanine (G), thymine (T), and uracil (U). When used in connection with amino acids, the terms “naturally occurring” and “native” refer to the 20 amino acids alanine (A), cysteine (C), aspartic acid (D), glutamic acid (E), phenylalanine (F), glycine (G), histidine (H), isoleucine (I), lysine (K), leucine (L), methionine (M), asparagine (N), proline (P), glutamine (Q), arginine (R), serine (S), threonine (T), valine (V), tryptophan (W), and tyrosine (Y).

[030] The term “phenylalanine dehydrogenase” or “PDH” means a protein having phenylalanine dehydrogenase activity, as well as enzymatically active fragments and variants thereof. A non-limiting example of PDH is “PDHmod” that comprises SEQ ID NO: 5 that has phenylalanine dehydrogenase activity, as well as enzymatically active fragments and variants of SEQ ID NO: 5.

[031] The term “formate dehydrogenase” or “FDH” means a protein having formate dehydrogenase activity, as well as enzymatically active fragments and variants thereof. A non-limiting example of FDH comprises SEQ ID NO: 4 that has formate dehydrogenase activity, as well as enzymatically active fragments and variants of SEQ ID NO: 4.

[032] Nucleic Acids, Plasmids, and Host Cells

[033] The recombinant DNA methods used herein are generally those set forth in Sambrook *et al.*, Molecular Cloning: A Laboratory Manual (Cold Spring Harbor Laboratory Press, 1989) and/or Current Protocols in Molecular Biology (Ausubel *et al.*, eds., Green Publishers Inc. and Wiley and Sons 1994).

[034] In an aspect, the disclosure provides an isolated nucleic acid molecule comprising SEQ ID NO: 1, or a sequence encoding a functional formate dehydrogenase and a functional phenylalanine dehydrogenase. In embodiments the formate dehydrogenase (FDH) can comprise any FDH sequence, or functional fragment thereof, from any particular species. In embodiments the phenylalanine dehydrogenase (PDH) can be any PDH sequence, or functional fragment thereof, from any particular species. In an embodiment the FDH sequence comprises SEQ ID NO: 4, or a functional fragment or variant thereof. In an embodiment the PDH sequence comprises SEQ ID NO: 5, or a functional fragment or variant thereof. In an embodiment, the nucleic acid molecule comprises the nucleotide sequence of SEQ ID NO: 1.

[035] In embodiments, the nucleic acid molecule comprises a single promoter region that directs expression of the regions encoding FDH and PDH, wherein the promoter region is as described herein below.

[036] In embodiments the nucleic acid molecule comprises a region between the portion of the molecule encoding FDH and PDH. In embodiments, the region comprises a length of about 10 to about 100 nucleotides (*e.g.*, about 10, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 55, 60, 65, 70, 75, 80, 85, 90, 95 or 100 nucleotide bases). In embodiments, the region comprises a ribosome binding site as described herein below.

[037] The term “isolated nucleic acid molecule” refers to a nucleic acid molecule that (1) has been separated from at least about 50 percent of proteins, lipids, carbohydrates, or other materials with which it is naturally found when total nucleic acid is isolated from the source cells, (2) is not linked to all or a portion of a polynucleotide to which the “isolated nucleic acid molecule” is linked in nature, (3) is operably linked to a polynucleotide which it is not linked to in nature, or (4) does not occur in nature as part

of a larger polynucleotide sequence. Accordingly, in various embodiments, the isolated nucleic acid molecule is substantially free from any other contaminating nucleic acid molecule(s) or other contaminants that are found in its natural environment that would interfere with its use in polypeptide production or its therapeutic, diagnostic, prophylactic or research use. In certain embodiments, the isolated nucleic acid molecule is contained within a cell.

[038] The term “nucleic acid sequence” or “nucleic acid molecule” refers to a DNA or RNA sequence. The term encompasses molecules formed from any of the known base analogs of DNA and RNA such as, but not limited to 4-acetylcytosine, 8-hydroxy-N6-methyladenosine, aziridinyl-cytosine, pseudoisocytosine, 5-(carboxyhydroxymethyl)uracil, 5-fluorouracil, 5-bromouracil, 5-carboxymethylaminomethyl-2-thiouracil, 5-carboxy-methylaminomethyluracil, dihydrouracil, inosine, N6-iso-pentenyladenine, 1-methyladenine, 1-methylpseudouracil, 1-methylguanine, 1-methylinosine, 2,2-dimethylguanine, 2-methyladenine, 2-methylguanine, 3-methylcytosine, 5-methylcytosine, N6-methyladenine, 7-methylguanine, 5-methylaminomethyluracil, 5-methoxyamino-methyl-2-thiouracil, beta-D-mannosylqueosine, 5'-methoxycarbonyl-methyluracil, 5-methoxyuracil, 2-methylthio-N6-isopentenyladenine, uracil-5-oxyacetic acid methylester, uracil-5-oxyacetic acid, oxybutoxosine, pseudouracil, queosine, 2-thiocytosine, 5-methyl-2-thiouracil, 2-thiouracil, 4-thiouracil, 5-methyluracil, N-uracil-5-oxyacetic acid methylester, uracil-5-oxyacetic acid, pseudouracil, queosine, 2-thiocytosine, and 2,6-diaminopurine.

[039] In an aspect, the disclosure provides an isolated nucleic acid sequence comprising a nucleotide sequence that is 95% identical to SEQ ID NO: 1.

[040] The term “identity,” as known in the art, refers to a relationship between the sequences of two or more polypeptide molecules or two or more nucleic acid molecules, as determined by comparing the sequences. In the art, “identity” also means the degree of sequence relatedness between nucleic acid molecules or polypeptides, as the case may be, as determined by the match between strings of two or more nucleotide or two or more amino acid sequences. “Identity” measures the percent of identical matches between the smaller of two or more sequences with gap alignments (if any) addressed by a particular mathematical model or computer program (*i.e.*, “algorithms”).

[041] In an embodiment, the isolated nucleic acid sequence comprises a nucleotide sequence that hybridizes to the complement of the nucleotide sequence of SEQ ID NO: 1 at 42°C in a hybridization buffer comprising 50% formamide, 5X SSC (0.75 M NaCl, 0.075 M sodium citrate), 50 mM sodium phosphate (pH 6.8), 0.1% sodium pyrophosphate, 0.1 % SDS, and 10% dextran sulfate, and then at 42°C in a hybridization wash buffer comprising 0.2X SSC and 0.1% SDS.

[042] The term “highly stringent conditions” refers to those conditions that are designed to permit hybridization of DNA strands whose sequences are highly complementary, and to exclude hybridization of significantly mismatched DNAs. Hybridization stringency is principally determined by temperature, ionic strength, and the concentration of denaturing agents such as formamide. Examples of “highly stringent conditions” for hybridization and washing are 0.015 M sodium chloride, 0.0015 M sodium citrate at 65-68°C or 0.015 M sodium chloride, 0.0015 M sodium citrate, and 50% formamide at 42°C. See Sambrook, Fritsch & Maniatis, *Molecular Cloning: A Laboratory Manual* (2nd ed., Cold Spring Harbor Laboratory, 1989); Anderson *et al.*, *Nucleic Acid Hybridisation: A Practical Approach* Ch. 4 (IRL Press Limited).

[043] More stringent conditions (such as higher temperature, lower ionic strength, higher formamide, or other denaturing agent) may also be used – however, the rate of hybridization will be affected. Other agents may be included in the hybridization and washing buffers for the purpose of reducing non-specific and/or background hybridization. Examples are 0.1% bovine serum albumin, 0.1% polyvinyl-pyrrolidone, 0.1% sodium pyrophosphate, 0.1% sodium dodecylsulfate, NaDodSO₄, (SDS), ficoll, Denhardt’s solution, sonicated salmon sperm DNA (or another non-complementary DNA), and dextran sulfate, although other suitable agents can also be used. The concentration and types of these additives can be changed without substantially affecting the stringency of the hybridization conditions. Hybridization experiments are usually carried out at pH 6.8-7.4; however, at typical ionic strength conditions, the rate of hybridization is nearly independent of pH. See Anderson *et al.*, *Nucleic Acid Hybridisation: A Practical Approach* Ch. 4 (IRL Press Limited).

[044] Factors affecting the stability of DNA duplex include base composition, length, and degree of base pair mismatch. Hybridization conditions can be adjusted by one

skilled in the art in order to accommodate these variables and allow DNAs of different sequence relatedness to form hybrids. The melting temperature of a perfectly matched DNA duplex can be estimated by the following equation:

$$T_m(^{\circ}\text{C}) = 81.5 + 16.6(\log[\text{Na}^+]) + 0.41(\% \text{G+C}) - 600/\text{N} - 0.72(\% \text{formamide})$$

where N is the length of the duplex formed, $[\text{Na}^+]$ is the molar concentration of the sodium ion in the hybridization or washing solution, %G+C is the percentage of (guanine+cytosine) bases in the hybrid.

For imperfectly matched hybrids, the melting temperature is reduced by approximately 1°C for each 1% mismatch.

[045] The term “moderately stringent conditions” refers to conditions under which a DNA duplex with a greater degree of base pair mismatching than could occur under “highly stringent conditions” is able to form. Examples of typical “moderately stringent conditions” are 0.015 M sodium chloride, 0.0015 M sodium citrate at 50-65°C or 0.015 M sodium chloride, 0.0015 M sodium citrate, and 20% formamide at 37-50°C. By way of example, “moderately stringent conditions” of 50°C in 0.015 M sodium ion will allow about a 21% mismatch.

[046] It will be appreciated by those skilled in the art that there is no absolute distinction between “highly stringent conditions” and “moderately stringent conditions.” For example, at 0.015 M sodium ion (no formamide), the melting temperature of perfectly matched long DNA is about 71°C. With a wash at 65°C (at the same ionic strength), this would allow for approximately a 6% mismatch. To capture more distantly related sequences, one skilled in the art can simply lower the temperature or raise the ionic strength.

[047] A good estimate of the melting temperature in 1M NaCl* for oligonucleotide probes up to about 20nt is given by:

$$T_m = 2^{\circ}\text{C per A-T base pair} + 4^{\circ}\text{C per G-C base pair}$$

*The sodium ion concentration in 6X salt sodium citrate (SSC) is 1M. *See Suggs et al., Developmental Biology Using Purified Genes* 683 (Brown and Fox, eds., 1981).

[048] High stringency washing conditions for oligonucleotides are usually at a temperature of 0-5°C below the T_m of the oligonucleotide in 6X SSC, 0.1% SDS.

[049] In an aspect, the disclosure provides a plasmid comprising the nucleic acid molecule of SEQ ID NO: 1.

[050] In another aspect, the disclosure provides a plasmid comprising a sequence encoding the polypeptide of SEQ ID NO: 4 and the polypeptide of SEQ ID NO: 5.

5 [051] The term “plasmid” is used to refer to any molecule (*e.g.*, nucleic acid, vector, or virus) used to transfer coding information to a host cell.

[052] The term “expression plasmid” refers to a plasmid that is suitable for transformation of a host cell and contains nucleic acid sequences that direct and/or control the expression of inserted heterologous nucleic acid sequences. Expression
10 includes, but is not limited to, processes such as transcription, translation, and RNA splicing, if introns are present. In general, plasmid molecules (*e.g.*, expression vectors, host vectors, etc.) are known in the art and are commercially available.

[053] In embodiments, the plasmid is designed to comprise the nucleic acid as described herein wherein the expression of FDH and PDH is under the control of a single promoter.

15 [054] In various embodiments, expression plasmids used in any of the host cells can contain sequences for plasmid maintenance and for cloning and expression of exogenous nucleotide sequences. Such sequences, collectively referred to as “flanking sequences” in certain embodiments, will typically include one or more of the following nucleotides: a promoter, an origin of replication, a transcriptional termination sequence, a leader
20 sequence for secretion in the case of expression of secretable protein, a ribosome binding site, a polylinker region for inserting the nucleic acid encoding the polypeptide to be expressed, and a selectable marker element.

[055] Optionally, the plasmid may contain a “tag” sequence, *i.e.*, an oligonucleotide molecule located at the 5' or 3' end of the FDH or PDHmod polypeptide coding sequence;
25 the oligonucleotide molecule encodes polyHis (such as hexaHis), or other “tag” such as FLAG, HA (hemagglutinin Influenza virus) or *myc* for which commercially available antibodies exist. This tag can be fused to the polypeptide upon expression of the polypeptide, and can serve as a means for affinity purification of the PHDmod or FDH polypeptides from the host cell. Affinity purification can be accomplished, for example,
30 by column chromatography using antibodies against the tag as an affinity matrix.

Optionally, the tag can subsequently be removed from the purified PHDmod or FDH polypeptides by various means such as using certain peptidases for cleavage.

[056] A transcription termination sequence is typically located 3' of the end of a polypeptide coding regions and serves to terminate transcription. Usually, a transcription termination sequence in prokaryotic cells is a G-C rich fragment followed by a poly-T sequence. While the sequence is easily cloned from a library or even purchased commercially as part of a plasmid, it can also be readily synthesized using methods for nucleic acid synthesis such as those described above.

[057] The term “operably linked” is used herein to refer to an arrangement of flanking sequences wherein the flanking sequences so described are configured or assembled so as to perform their usual function. Thus, a flanking sequence operably linked to a coding sequence may be capable of effecting the replication, transcription and/or translation of the coding sequence. For example, a coding sequence is operably linked to a promoter when the promoter is capable of directing transcription of that coding sequence. A flanking sequence need not be contiguous with the coding sequence, so long as it functions correctly. Thus, for example, intervening untranslated yet transcribed sequences can be present between a promoter sequence and the coding sequence and the promoter sequence can still be considered “operably linked” to the coding sequence.

[058] In an aspect, the disclosure provides an isolated host cell comprising a bi-cistronic plasmid, wherein the plasmid codes for FDH and PDHmod. A host cell can be any suitable host cell and selected by one of skill based on the desired application (e.g., for amplification and/or polypeptide expression).

[059] The term “host cell” is used to refer to a cell which has been transformed, or is capable of being transformed with a nucleic acid sequence and then of expressing a selected gene of interest. The term includes the progeny of the parent cell, whether or not the progeny is identical in morphology or in genetic make-up to the original parent, so long as the selected gene is present.

[060] The term “transformation” as used herein refers to a change in a cell’s genetic characteristics, and a cell has been transformed when it has been modified to contain a new DNA. For example, a cell is transformed where it is genetically modified from its native state. Following transfection or transduction, the transforming DNA may

recombine with that of the cell by physically integrating into a chromosome of the cell, may be maintained transiently as an episomal element without being replicated, or may replicate independently as a plasmid. A cell is considered to have been stably transformed when the DNA is replicated with the division of the cell.

5 [061] The term “transfection” is used to refer to the uptake of foreign or exogenous DNA by a cell, and a cell has been “transfected” when the exogenous DNA has been introduced inside the cell membrane. A number of transfection techniques are well known in the art and are disclosed herein. See, e.g., Graham *et al.*, 1973, *Virology* 52:456; Sambrook *et al.*, *Molecular Cloning, A Laboratory Manual* (Cold Spring Harbor Laboratories, 1989); Davis *et al.*, *Basic Methods in Molecular Biology* (Elsevier, 1986);
10 and Chu *et al.*, 1981, *Gene* 13:197. Such techniques can be used to introduce one or more exogenous DNA moieties into suitable host cells.

[062] In certain embodiments, selection pressure is imposed by culturing the transformed cells under conditions in which the concentration of selection agent in the medium is
15 successively changed, thereby leading to amplification of both the selection gene and the DNA that encodes PDHmod and FDH polypeptides. As a result, increased quantities of PDHmod and FDH polypeptides are synthesized from the amplified DNA.

[063] Transformation or transfection of an expression plasmid for PDHmod and FHD polypeptides into a selected host cell may be accomplished by well known methods
20 including methods such as calcium chloride, electroporation, microinjection, lipofection or the DEAE-dextran method. The method selected will in part be a function of the type of host cell to be used. These methods and other suitable methods are well known in the art, and are set forth, for example, in Sambrook *et al.*, *supra*.

[064] A selectable marker gene element encodes a protein necessary for the survival and
25 growth of a host cell grown in a selective culture medium. Typical selection marker genes encode proteins that (a) confer resistance to antibiotics or other toxins, for example, ampicillin, tetracycline, or kanamycin for prokaryotic host cells, (b) complement auxotrophic deficiencies of the cell; or (c) supply critical nutrients not available from complex media. Examples of selectable markers are the kanamycin
30 resistance gene, the ampicillin resistance gene, and the tetracycline resistance gene. A

neomycin resistance gene may also be used for selection in prokaryotic and eukaryotic host cells.

[065] Nucleic acid molecules encoding PDH or PHDmod and FDH polypeptides are inserted into an appropriate expression plasmid using standard ligation techniques. The plasmid may be selected to be functional in the particular host cell employed (*i.e.*, the plasmid is compatible with the host cell machinery such that amplification of the gene and/or expression of the gene can occur).

[066] In a further embodiment, the nucleic acid molecules can be amplified and/or expressed in prokaryotic host cells. Host cells can be prokaryotic host cells (such as *E. coli*). The host cell, when cultured under appropriate conditions, synthesizes PDHmod and FDH polypeptides which can subsequently be collected directly from the host cell producing it. Selection of an appropriate host cell will depend upon various factors, such as desired expression levels, polypeptide modifications that are desirable or necessary for activity, such as glycosylation or phosphorylation, and ease of folding into a biologically active molecule.

[067] Bacterial cells are useful as host cells suitable for the nucleic acid molecule and/or plasmid as described herein. In various embodiments, the host cell can comprise any various strain of *E. coli* (*e.g.*, JM110, HB101, DH5, DH10, and MC1061). In embodiments, cells comprising the nucleic acid or plasmid (*i.e.*, transformed or transfected) may be cultured using standard media well known in the art. The media will usually contain all nutrients necessary for the growth and survival of the cells. Suitable media for culturing *E. coli* cells are for example, Luria Broth (LB) and/or Terrific Broth (TB). In several embodiments, an antibiotic or other compound useful for selective growth of transfected or transformed cells is added as a supplement to the media. The compound to be used will be dictated by the selectable marker element present on the plasmid with which the host cell was transformed. For example, where the selectable marker element is kanamycin resistance, the compound added to the culture medium will be kanamycin. Other compounds for selective growth include ampicillin, tetracycline, and neomycin.

[068] In some embodiments, a ribosome binding site (RBS) can initiate translation of mRNA in prokaryotes and is characterized by a Shine-Dalgarno sequence. In

embodiments, the RBS can be located 3' to the promoter and 5' to the coding sequence of the PDH and FDH polypeptides to be expressed. The expression of native proteins in an unfused state can be inhibited by formation of local secondary structures with regions containing the Shine-Dalgarno sequence and/or mRNA start codons such that ribosomes cannot initiate translation. In embodiments, the plasmid can be used to overcome this translational inhibition of mRNAs containing eukaryotic sequences (Yero *et al.*, *Biotechnol. Appl. Biochem.*, 44:27-34, (2006); Schoner *et al.*, *Proc. Natl. Acad. Sci. U.S.A.*, 83:8506-8510 (1986)).

[069] The expression and cloning plasmids can, in various embodiments, contain a promoter that is recognized by the host organism and operably linked to the molecule encoding the FDH polypeptide. Promoters are untranslated sequences located upstream (*i.e.*, 5') of the start codon of a structural gene (generally within about 100 to 1000 bp) that control the transcription of the structural gene. Promoters are conventionally grouped into one of two classes: inducible promoters and constitutive promoters. Inducible promoters initiate increased levels of transcription from DNA under their control in response to some change in culture conditions, such as the presence or absence of a nutrient or a change in temperature. A large number of promoters, recognized by a variety of potential host cells, are well known. These promoters are operably linked to the DNA encoding FDH polypeptide by removing the promoter from the source DNA by restriction enzyme digestion and inserting the desired promoter sequence into the plasmid. The native FDH promoter sequence may be used to direct amplification and/or expression of FDH and PDHmod DNA. A heterologous promoter may be used in certain embodiments if it permits greater transcription and higher yields of the expressed protein as compared to the native promoter, and if it is compatible with the host cell system that has been selected for use.

[070] Promoters suitable for use with prokaryotic hosts include the beta-lactamase (Villa-Kamaroff *et al.*, *Proc. Natl. Acad. Sci. U.S.A.*, 75:3727-31 (1978)) and lactose promoter systems; alkaline phosphatase, the tryptophan (*trp*) promoter system; and hybrid promoters such as the *tac* promoter (DeBoer *et al.*, *Proc. Natl. Acad. Sci. U.S.A.*, 80:21-25 (1983)). Other known bacterial promoters are also suitable. Their sequences have been published, and are well known in the art. These sequences may be ligated to the

desired DNA sequence, using linkers or adapters as needed to supply any required restriction sites.

[071] Several plasmids which are compatible with bacterial hosts may be used in various embodiments. Such plasmids include, inter alia, pCRII, pCR3, and pcDNA3.1 (Invitrogen, San Diego, CA), pBSII (Stratagene, La Jolla, CA), pET15 (Novagen, Madison, WI), pGEX (Pharmacia Biotech, Piscataway, NJ). The recombinant molecules can be introduced into host cells via transformation, transfection, infection, electroporation, or other known techniques.

[072] Polypeptide Production

[073] The FDH (SEQ ID NO: 4) and PDHmod (SEQ ID NO: 5) enzymes that are used in various embodiments, are oxireductase enzymes that catalyze NAD-dependent oxidation reactions.

[074] In an aspect, the disclosure provides a process for producing the polypeptides of SEQ ID NO: 4 and SEQ ID NO: 5, comprising culturing a host cell comprising the plasmid described herein under suitable conditions to express the polypeptides.

[075] In an embodiment the disclosure provides a process of preparing a partially purified enzyme concentrate of phenylalanine dehydrogenase (PDH) and formate dehydrogenase (FDH), wherein the process comprises preparing a fermentation broth containing a cell containing a nucleic acid molecule or plasmid as described herein; microfluidizing the fermentation broth while maintaining the temperature of said fermentation broth between about 4°C and 30°C to form a microfluidized broth containing the PDH and FDH; clarifying the microfluidized broth by treating the broth with a flocculating agent to coagulate cell debris and remove DNA and unwanted proteins, thereby forming a clarified broth; filtering the clarified broth to give a filtrate; and optionally concentrating the filtrate to give said partially purified enzyme concentrate, wherein the concentrate comprises a PDH activity of about 400 IU/ml to about 1000 IU/ml and a FDH activity of about 20 IU/ml to about 200 IU/ml. In embodiments, the enzyme concentrate is capable of reductively aminating a keto-containing compound into a chiral amine-containing compound, wherein said chiral

amine-containing compound, without isolation from the enzyme concentrate, is capable of being BOC-protected. In embodiments, the clarifying can optionally comprise contacting the microfluidized broth with diatomaceous earth and the filtering comprises filtering the diatomaceous earth with a filter press.

5 [076] In embodiments the cell comprises a nucleic acid molecule comprising a sequence that is 95% identical to SEQ ID NO:1. In embodiments the cell comprises a nucleic acid molecule comprising SEQ ID NO:1. In embodiments the cell comprises a nucleic acid molecule having a sequence that encoding the polypeptide of SEQ ID NO:4 and the polypeptide of SEQ ID NO:5. In embodiments the cell comprises a nucleic acid
10 molecule comprising a sequence that hybridizes to the complement of the nucleotide sequence of SEQ ID NO: 1 at 42°C in a hybridization buffer comprising 50% formamide, 5X SSC (0.75 M NaCl, 0.075 M sodium citrate), 50 mM sodium phosphate (pH 6.8), 0.1% sodium pyrophosphate, 0.1 % SDS, and 10% dextran sulfate, and then at 42°C in a hybridization wash buffer comprising 0.2X SSC and 0.1% SDS. In embodiments the cell
15 comprises a nucleic acid molecule comprising SEQ ID NO:2.

[077] The process can comprise any effective range of pressures for microfluidizing the fermentation broth such as, for example, a pressure ranging anywhere from about 12,000 to about 20,000 psi. The method can comprise any temperature that is effective to maintain the overall health of the cell and/or the activity of the PDH and FDH enzymes.

20 While temperature ranges can be determined by one of skill in the art, non-limiting examples of temperatures include between about 4°C and 25°C or between about 8°C and 25°C. The cell used in the method can be any cell that can stably harbor the nucleic acid molecule and/or plasmid described herein, and expresses PDH and FDH under appropriate conditions. In embodiments, the cell is *Escherichia coli* JM110.

25 [078] The process can include any effective filtering method that is known in the art such as, for example, ultrafiltration using an ultrafiltration membrane or cassette. Similarly, the process can include any clarifying process steps that can include a flocculating agent, and or a decolorizing agent that is effective to remove DNA and unwanted protein (e.g., by coagulating cell debris).

30 [079] The term “isolated polypeptide” refers to a polypeptide that (1) has been separated from at least about 50 percent of polynucleotides, lipids, carbohydrates, or other materials

with which it is naturally found when isolated from the source cell, (2) is not linked (by covalent or noncovalent interaction) to all or a portion of a polypeptide to which the “isolated polypeptide” is linked in nature, (3) is operably linked (by covalent or noncovalent interaction) to a polypeptide with which it is not linked in nature, or (4) does not occur in nature. Preferably, the isolated polypeptide is substantially free from any other contaminating polypeptides or other contaminants that are found in its natural environment that would interfere with its therapeutic, diagnostic, prophylactic or research use.

[080] The amount of PDHmod and FDH polypeptides produced by a host cell can be evaluated using standard methods known in the art. Such methods include, without limitation, Western blot analysis, SDS-polyacrylamide gel electrophoresis, non-denaturing gel electrophoresis, HPLC separation, immunoprecipitation, and/or activity assays such as DNA binding gel shift assays.

[081] Purification of PDHmod and FDH polypeptides from solution can be accomplished using a variety of techniques. If the polypeptide has been synthesized such that it contains a tag such as Hexahistidine or other small peptide such as FLAG (Eastman Kodak Co., New Haven, CT) or *myc* (Invitrogen) at either its carboxyl or amino terminus, it may essentially be purified in a one-step process by passing the solution through an affinity column where the column matrix has a high affinity for the tag or for the polypeptide directly (*i.e.*, a monoclonal antibody specifically recognizing PDHmod or FDH polypeptide). For example, polyhistidine binds with great affinity and specificity to nickel and thus an affinity column of nickel (such as the QIAGEN® nickel columns) can be used for purification of FDH or PDHmod polypeptide/polyHis. *See e.g., Current Protocols in Molecular Biology* § 10.11.8 (Ausubel *et al.*, eds., John Wiley & Sons 1993).

[082] Where FDH or PDH polypeptide is prepared without a tag attached, and no antibodies are available, other well-known procedures for purification can be used. Such procedures include, without limitation, ion exchange chromatography, molecular sieve chromatography, fractionation by ammonium sulfate precipitation, HPLC, native gel electrophoresis in combination with gel elution, and preparative isoelectric focusing

("Isoprime" machine/technique, Hoefer Scientific). In some cases, two or more of these techniques may be combined to achieve increased purity.

[083] In some cases, FDH or PDHmod polypeptides may not be biologically active upon isolation. Various methods for "refolding" or converting the polypeptide to its tertiary structure and generating disulfide linkages can be used to restore biological activity. Such methods include exposing the solubilized polypeptide to a pH usually above 7 and in the presence of a particular concentration of a chaotrope. The selection of chaotrope is very similar to the choices used for inclusion body solubilization, but usually the chaotrope is used at a lower concentration and is not necessarily the same as chaotropes used for the solubilization. In most cases the refolding/oxidation solution will also contain a reducing agent or the reducing agent plus its oxidized form in a specific ratio to generate a particular redox potential allowing for disulfide shuffling to occur in the formation of the protein's cysteine bridges. Some of the commonly used redox couples include cysteine/cystamine, glutathione (GSH)/dithiobis GSH, cupric chloride, dithiothreitol(DTT)/dithiane DTT, and 2-mercaptoethanol(bME)/dithio-b(ME). In many instances, a cosolvent may be used or may be needed to increase the efficiency of the refolding and the more common reagents used for this purpose include glycerol, polyethylene glycol of various molecular weights, arginine and the like.

[084] If inclusion bodies are not formed to a significant degree upon expression of FDH or PDHmod polypeptides, the polypeptides will be found primarily in the supernatant after centrifugation of the cell homogenate and may be further isolated from the supernatant using methods such as those set forth below.

[085] In situations where it is preferable to partially or completely purify FDH or PDHmod polypeptide such that it is partially or substantially free of contaminants, standard methods known to the one skilled in the art may be used. Such methods include, without limitation, separation by electrophoresis followed by electroelution, various types of chromatography (affinity, immunoaffinity, molecular sieve, and/or ion exchange), and fractionation by ammonium sulfate precipitation and/or high pressure liquid chromatography. In some cases, it may be preferable to use more than one of these methods for complete purification.

[086] The term “similarity” is a related concept to identity, but in contrast to “identity,” “similarity” refers to a measure of relatedness that includes both identical matches and conservative substitution matches. If two polypeptide sequences have, for example, 10/20 identical amino acids, and the remainder are all non-conservative substitutions, then the percent identity and similarity would both be 50%. If in the same example, there are five more positions where there are conservative substitutions, then the percent identity remains 50%, but the percent similarity would be 75% (15/20). Therefore, in cases where there are conservative substitutions, the percent similarity between two polypeptides will be higher than the percent identity between those two polypeptides.

[087] Differences in the nucleic acid sequence may result in conservative and/or non-conservative modifications of the amino acid sequence relative to the amino acid sequence of either SEQ ID NO: 4 or SEQ ID NO: 5.

[088] Conservative modifications to the amino acid sequence of either SEQ ID NO: 4 or SEQ ID NO: 5 (and the corresponding modifications to the encoding nucleotides) will produce a polypeptide having functional and chemical characteristics similar to those of FDH or PDHmod polypeptides. In contrast, substantial modifications in the functional and/or chemical characteristics of FDH or PDHmod polypeptides may be accomplished by selecting substitutions in the amino acid sequence of either SEQ ID NO: 4 or SEQ ID NO: 5 that differ significantly in their effect on maintaining (a) the structure of the molecular backbone in the area of the substitution, for example, as a sheet or helical conformation, (b) the charge or hydrophobicity of the molecule at the target site, or (c) the bulk of the side chain.

[089] For example, a “conservative amino acid substitution” may involve a substitution of a native amino acid residue with a nonnative residue such that there is little or no effect on the polarity or charge of the amino acid residue at that position. Furthermore, any native residue in the polypeptide may also be substituted with alanine, as has been previously described for “alanine scanning mutagenesis.”

[090] Conservative amino acid substitutions also encompass non-naturally occurring amino acid residues that are typically incorporated by chemical peptide synthesis rather than by synthesis in biological systems. These include peptidomimetics, and other reversed or inverted forms of amino acid moieties.

[091] Naturally occurring residues may be divided into classes based on common side chain properties:

- 1) hydrophobic: norleucine, Met, Ala, Val, Leu, Ile;
- 2) neutral hydrophilic: Cys, Ser, Thr;
- 5 3) acidic: Asp, Glu;
- 4) basic: Asn, Gln, His, Lys, Arg;
- 5) residues that influence chain orientation: Gly, Pro; and
- 6) aromatic: Trp, Tyr, Phe.

For example, non-conservative substitutions may involve the exchange of a member of one of these classes for a member from another class.

[092] In making such changes, the hydropathic index of amino acids may be considered. Each amino acid has been assigned a hydropathic index on the basis of its hydrophobicity and charge characteristics. The hydropathic indices are: isoleucine (+4.5); valine (+4.2); leucine (+3.8); phenylalanine (+2.8); cysteine/cystine (+2.5); methionine (+1.9); alanine (+1.8); glycine (-0.4); threonine (-0.7); serine (-0.8); tryptophan (-0.9); tyrosine (-1.3); proline (-1.6); histidine (-3.2); glutamate (-3.5); glutamine (-3.5); aspartate (-3.5); asparagine (-3.5); lysine (-3.9); and arginine (-4.5).

[093] The importance of the hydropathic amino acid index in conferring interactive biological function on a protein is generally understood in the art (Kyte *et al.*, 1982, *J. Mol. Biol.* 157:105-31). It is known that certain amino acids may be substituted for other amino acids having a similar hydropathic index or score and still retain a similar biological activity. In making changes based upon the hydropathic index, in certain embodiments the substitutions of amino acids are those whose hydropathic indices are within ± 2 , within ± 1 , and within ± 0.5 .

[094] It is also understood in the art that the substitution of like amino acids can be made effectively on the basis of hydrophilicity, particularly where the biologically functionally equivalent protein or peptide thereby created is intended for use in immunological embodiments, as in the present case. The greatest local average hydrophilicity of a protein, as governed by the hydrophilicity of its adjacent amino acids, correlates with its immunogenicity and antigenicity, *i.e.*, with a biological property of the protein.

[095] The following hydrophilicity values have been assigned to these amino acid residues: arginine (+3.0); lysine (+3.0); aspartate (+3.0 $\pm$ 1); glutamate (+3.0 $\pm$ 1); serine (+0.3); asparagine (+0.2); glutamine (+0.2); glycine (0); threonine (-0.4); proline (-0.5 $\pm$ 1); alanine (-0.5); histidine (-0.5); cysteine (-1.0); methionine (-1.3); valine (-1.5); leucine (-1.8); isoleucine (-1.8); tyrosine (-2.3); phenylalanine (-2.5); and tryptophan (-3.4). In making changes based upon similar hydrophilicity values, in certain embodiments the substitutions of amino acids are those whose hydropathic values are within ± 2 , within ± 1 , and within ± 0.5 .

[096] One may also identify epitopes from primary amino acid sequences on the basis of hydrophilicity. These regions are also referred to as "epitopic core regions."

[097] Desired amino acid substitutions (whether conservative or non-conservative) can be determined by those skilled in the art at the time such substitutions are desired. For example, amino acid substitutions can be used to identify important residues of the FDH or PDHmod polypeptides described herein. Exemplary amino acid substitutions are set forth in Table I.

TABLE I
AMINO ACID SUBSTITUTIONS

Original Residues	Exemplary Substitutions
Ala	Val, Leu, Ile
Arg	Lys, Gln, Asn
Asn	Gln
Asp	Glu
Cys	Ser, Ala
Gln	Asn
Glu	Asp
Gly	Pro, Ala
His	Asn, Gln, Lys, Arg
Ile	Leu, Val, Met, Ala, Phe, Norleucine
Leu	Norleucine, Ile, Val, Met, Ala, Phe
Lys	Arg, 1,4 Diamino-butyric Acid, Gln, Asn

Original Residues	Exemplary Substitutions
Met	Leu, Phe, Ile
Phe	Leu, Val, Ile, Ala, Tyr
Pro	Ala
Ser	Thr, Ala, Cys
Thr	Ser
Trp	Tyr, Phe
Tyr	Trp, Phe, Thr, Ser
Val	Ile, Met, Leu, Phe, Ala, Norleucine

[098] A skilled artisan will be able to determine suitable variants of the polypeptide as set forth in either SEQ ID NO: 4 or SEQ ID NO: 5 using well-known techniques. For identifying suitable areas of the molecule that may be changed without destroying biological activity, one skilled in the art may target areas not believed to be important for activity. For example, when similar polypeptides with similar activities from the same species or from other species are known, one skilled in the art may compare the amino acid sequence of a FDH or PDHmod polypeptides to such similar polypeptides. With such a comparison, one can identify residues and portions of the molecules that are conserved among similar polypeptides. It will be appreciated that changes in areas of the FDH or PDHmod molecule that are not conserved relative to such similar polypeptides would be less likely to adversely affect the biological activity and/or structure of a FDH or PDHmod polypeptide. One skilled in the art would also know that, even in relatively conserved regions, one may substitute chemically similar amino acids for the naturally occurring residues while retaining activity (conservative amino acid residue substitutions). Therefore, even areas that may be important for biological activity or for structure may be subject to conservative amino acid substitutions without destroying the biological activity or without adversely affecting the polypeptide structure.

[099] Additionally, one skilled in the art can review structure-function studies identifying residues in similar polypeptides that are important for activity or structure. In view of such a comparison, one can predict the importance of amino acid residues in a FDH or PDHmod polypeptide that correspond to amino acid residues that are important for

activity or structure in similar polypeptides. One skilled in the art may opt for chemically similar amino acid substitutions for such predicted important amino acid residues of FDH or PDHmod polypeptides.

[0100] One skilled in the art can also analyze the three-dimensional structure and amino acid sequence in relation to that structure in similar polypeptides. In view of such information, one skilled in the art may predict the alignment of amino acid residues of FDH or PDHmod polypeptide with respect to its three dimensional structure. One skilled in the art may choose not to make radical changes to amino acid residues predicted to be on the surface of the protein, since such residues may be involved in important interactions with other molecules. Moreover, one skilled in the art may generate test variants containing a single amino acid substitution at each amino acid residue. The variants could be screened using activity assays known to those with skill in the art. Such variants could be used to gather information about suitable variants. For example, if one discovered that a change to a particular amino acid residue resulted in destroyed, undesirably reduced, or unsuitable activity, variants with such a change would be avoided. In other words, based on information gathered from such routine experiments, one skilled in the art can readily determine the amino acids where further substitutions should be avoided either alone or in combination with other mutations.

[0101] A number of scientific publications have been devoted to the prediction of secondary structure. See Moulton, 1996, *Curr. Opin. Biotechnol.* 7:422-27; Chou *et al.*, 1974, *Biochemistry* 13:222-45; Chou *et al.*, 1974, *Biochemistry* 113:211-22; Chou *et al.*, 1978, *Adv. Enzymol. Relat. Areas Mol. Biol.* 47:45-48; Chou *et al.*, 1978, *Ann. Rev. Biochem.* 47:251-276; and Chou *et al.*, 1979, *Biophys. J.* 26:367-84. Moreover, computer programs are currently available to assist with predicting secondary structure. One method of predicting secondary structure is based upon homology modeling. For example, two polypeptides or proteins that have a sequence identity of greater than 30%, or similarity greater than 40%, often have similar structural topologies. The recent growth of the protein structural database (PDB) has provided enhanced predictability of secondary structure, including the potential number of folds within the structure of a polypeptide or protein. See Holm *et al.*, 1999, *Nucleic Acids Res.* 27:244-47. It has been suggested that there are a limited number of folds in a given polypeptide or protein and

that once a critical number of structures have been resolved, structural prediction will become dramatically more accurate (Brenner *et al.*, 1997, *Curr. Opin. Struct. Biol.* 7:369-76).

[0102] Additional methods of predicting secondary structure include “threading” (Jones, 1997, *Curr. Opin. Struct. Biol.* 7:377-87; Sippl *et al.*, 1996, *Structure* 4:15-19), “profile analysis” (Bowie *et al.*, 1991, *Science*, 253:164-70; Gribskov *et al.*, 1990, *Methods Enzymol.* 183:146-59; Gribskov *et al.*, 1987, *Proc. Nat. Acad. Sci. U.S.A.* 84:4355-58), and “evolutionary linkage” (See Holm *et al.*, *supra*, and Brenner *et al.*, *supra*).

[0103] Identity and similarity of related nucleic acid molecules and polypeptides are readily calculated by known methods. Such methods include, but are not limited to those described in *Computational Molecular Biology* (A.M. Lesk, ed., Oxford University Press 1988); *Biocomputing: Informatics and Genome Projects* (D.W. Smith, ed., Academic Press 1993); *Computer Analysis of Sequence Data* (Part 1, A.M. Griffin and H.G. Griffin, eds., Humana Press 1994); G. von Heijne, *Sequence Analysis in Molecular Biology* (Academic Press 1987); *Sequence Analysis Primer* (M. Gribskov and J. Devereux, eds., M. Stockton Press 1991); and Carillo *et al.*, 1988, *SIAM J. Applied Math.*, 48:1073.

[0104] Certain methods to determine identity and/or similarity are designed to give the largest match between the sequences tested. Methods to determine identity and similarity are described in publicly available computer programs. Certain computer program methods to determine identity and similarity between two sequences include, but are not limited to, the GCG program package, including GAP (Devereux *et al.*, 1984, *Nucleic Acids Res.* 12:387; Genetics Computer Group, University of Wisconsin, Madison, WI), BLASTP, BLASTN, and FASTA (Altschul *et al.*, 1990, *J. Mol. Biol.* 215:403-10). The BLASTX program is publicly available from the National Center for Biotechnology Information (NCBI) and other sources (Altschul *et al.*, *BLAST Manual* (NCB NLM NIH, Bethesda, MD); Altschul *et al.*, 1990, *supra*). The well-known Smith Waterman algorithm may also be used to determine identity.

[0105] Certain alignment schemes for aligning two amino acid sequences may result in the matching of only a short region of the two sequences and this small aligned region may have very high sequence identity even though there is no significant relationship between the two full-length sequences. Accordingly, in one embodiment, the selected

alignment method (GAP program) will result in an alignment that spans at least 50 contiguous amino acids of the claimed polypeptide.

[0106] For example, using the computer algorithm GAP (Genetics Computer Group, University of Wisconsin, Madison, WI), two polypeptides for which the percent sequence identity is to be determined are aligned for optimal matching of their respective amino acids (the “matched span,” as determined by the algorithm). A gap opening penalty (which is calculated as 3X the average diagonal; the “average diagonal” is the average of the diagonal of the comparison matrix being used; the “diagonal” is the score or number assigned to each perfect amino acid match by the particular comparison matrix) and a gap extension penalty (which is usually 0.1X the gap opening penalty), as well as a comparison matrix such as PAM 250 or BLOSUM 62 are used in conjunction with the algorithm. A standard comparison matrix is also used by the algorithm (*see* Dayhoff *et al.*, 5 *Atlas of Protein Sequence and Structure* (Supp. 3 1978)(PAM250 comparison matrix); Henikoff *et al.*, 1992, *Proc. Natl. Acad. Sci USA* 89:10915-19 (BLOSUM 62 comparison matrix)).

[0107] Parameters that may be used for polypeptide sequence comparison include the following:

Algorithm: Needleman and Wunsch, 1970, *J. Mol. Biol.* 48:443-53;

Comparison matrix: BLOSUM 62 (Henikoff *et al.*, *supra*);

Gap Penalty: 12

Gap Length Penalty: 4

Threshold of Similarity: 0

The GAP program is useful with the above parameters. The aforementioned parameters are the default parameters for polypeptide comparisons (along with no penalty for end gaps) using the GAP algorithm.

[0108] Parameters that may be used for nucleic acid molecule sequence comparison include the following:

Algorithm: Needleman and Wunsch, *supra*;

Comparison matrix: matches = +10, mismatch = 0

Gap Penalty: 50

Gap Length Penalty: 3

The GAP program is also useful with the above parameters. The aforementioned parameters are the default parameters for nucleic acid molecule comparisons.

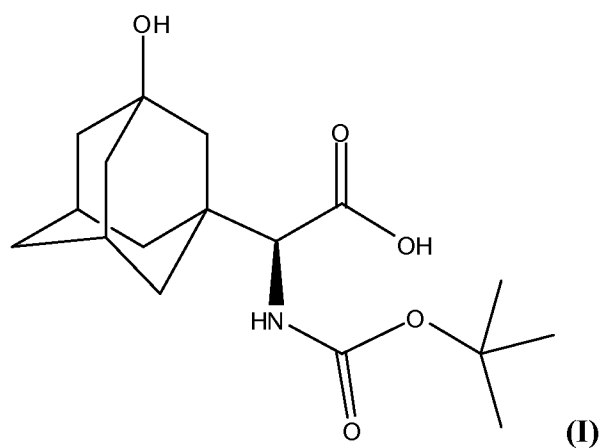
Other exemplary algorithms, gap opening penalties, gap extension penalties, comparison matrices, and thresholds of similarity may be used, including those set forth in the Program Manual, Wisconsin Package, Version 9, September, 1997. The particular choices to be made will be apparent to those of skill in the art and will depend on the specific comparison to be made, such as DNA-to-DNA, protein-to-protein, protein-to-DNA; and additionally, whether the comparison is between given pairs of sequences (in which case GAP or BestFit are may be used) or between one sequence and a large database of sequences (in which case FASTA or BLASTA are may be used).

[0109] In an aspect, the disclosure relates to a method for producing a precursor to saxagliptin, comprising, culturing a host cell containing the nucleic acid molecule and/or plasmid (e.g., a bi-cistronic plasmid) as described herein under suitable conditions to express the FDH and PDHmod; isolating the polypeptides from the culture; and using the isolated polypeptides for a reductive amination reaction.

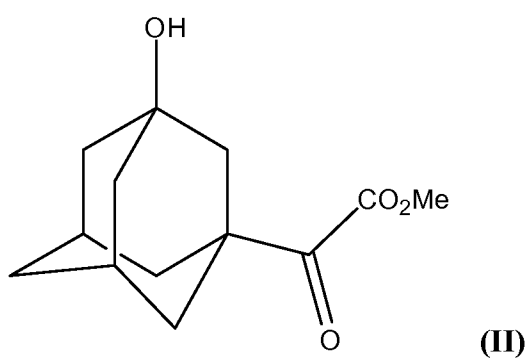
[0110] The plasmid disclosed herein, remains genetically stable after 9 consecutive sub-cultivations (~60-70 generations), which is more extensive than from a frozen cell bank vial to the end of production fermentation (~15-20 generations).

[0111] In an aspect, the disclosure provides a method for producing (α S)- α -[(1,1-dimethylethoxy)carboxyl]-amino]-3-hydroxytricyclo[3.3.1.1^{3,7}]decane-1-acetic acid comprising: culturing the host cell described herein under suitable conditions to express the polypeptides; isolating a culture isolate comprising the polypeptides; and contacting the culture isolate with an amount of 3-hydroxy- α -oxotricyclo-[3.3.1.1^{3,7}]decane-1-acetic acid and an amount of di-*tert*-butyl dicarbonate under conditions that allow for production of (α S)- α -[(1,1-dimethylethoxy)carboxyl]-amino]-3-hydroxytricyclo[3.3.1.1^{3,7}]decane-1-acetic.

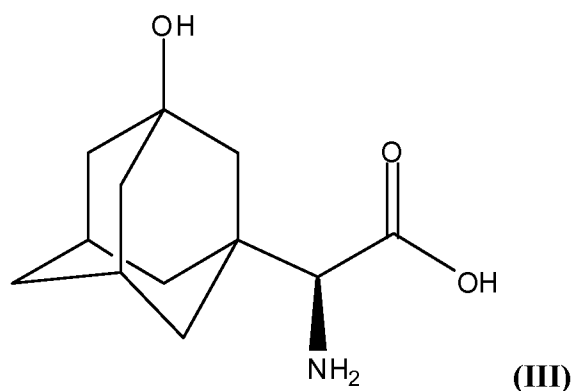
[0112] In an embodiment, the method comprises producing (α S)- α -[(1,1-dimethylethoxy)carboxyl]-amino]-3-hydroxytricyclo[3.3.1.1^{3,7}]decane-1-acetic acid (Formula I):



by culturing a host cell described herein under suitable conditions to express the FDH and PDH polypeptides; isolating a culture isolate comprising the polypeptides; and contacting
 5 the culture isolate with an amount of 3-hydroxy- α -oxotricyclo-[3.3.1.1^{3,7}]decane-1-acetic acid (Formula II):



under conditions that allow for production of (α S)- α -amino-3-hydroxytricyclo[3.3.1.1^{3,7}]decane-1-acetic acid (Formula III):



[0113] and contacting the (α S)- α -amino-3-hydroxytricyclo[3.3.1.1^{3,7}]decane-1-acetic acid with an amount of di-*tert*-butyl dicarbonate under conditions that allow for

production of (α S)- α -[[(1,1-dimethylethoxy)carboxyl]-amino]-3-hydroxytricyclo[3.3.1.1^{3,7}]decane-1-acetic acid. Various reaction conditions that can be used in the methods described herein have been detailed elsewhere and are known generally in the art. *See* U.S. Patent Number 7,420,079. The Examples that follow are
5 illustrative of specific embodiments of the disclosure, and various uses thereof. They are set forth for explanatory purposes only, and are not to be taken as limiting the invention, which is detailed in the appended claims. All patent and non-patent literature references that are referred to herein are incorporated by reference in their entirety.

[0114] **EXAMPLE 1: Construction of the Bi-cistronic FDH/PDHmod Plasmid**

10 [0115] The bi-cistronic FDH/PDHmod plasmid was constructed by the insertion of a PCR amplified fragment containing the PDHmod gene with a 5' ribosome binding sequence (SEQ ID NO: 3) into the pBMS2000-PPFDH-PDHmod plasmid from which the PDHmod gene and its corresponding promoter had been removed. The pBMS2000-PPFDH-PDHmod plasmid was originally disclosed in U.S. Patent Number 7,420,079,
15 with its pre-cursor, the pBMS2000 plasmid, originally disclosed in U.S. Patent Number 6,068,991. Both of these patents are herein incorporated by reference.

[0116] The pBMS2000-PPFDH-PDHmod plasmid was digested with *Bam*HI and *Not*I restriction enzymes to remove the PDHmod gene and its promoter. The digested DNA was separated on an agarose gel and the 5.5 Kb fragment was isolated using the
20 QIAGEN[®] gel extraction procedure.

[0117] A forward primer, pdhmod1f (5'-AAGCGAGATCTGCGCACGACACTG-3'; SEQ ID NO: 6) was designed to amplify the PDHmod sequence with the 5' ribosome binding site and a *Bgl*II site for ligation with the *Bam*HI site of the vector. The reverse primer, pdhmod3r (5'-AATTAATTCGCGGCCGCGGCTCG-3'; SEQ ID NO: 7)
25 was designed 3' to a *Not*I site in the template, plasmid pBMS2000-PDHmod, so that a *Bgl*II/*Not*I double digest of the PCR product results in a fragment that could be inserted immediately 3' to the FDH sequence in the digested vector. A PCR reaction was

performed using 10 pmoles each of forward and reverse primer, the vector template, pBMS2000-PDHmod, and the HF Polymerase enzyme (CLONTECH®), according to the manufacturer's protocol. The reaction was performed in a 9700 thermocycler (APPLIED BIOSYSTEMS®). The PCR products were purified using a QIAGEN® PCR clean-up column and eluted in 50 µL of TE. The PCR product was digested with *Bg/II* and *NotI* restriction enzymes, separated on an agarose gel and the ~ 1.2 kb band excised and purified using a QIAGEN® gel extraction kit.

[0118] The *Bg/II/NotI* digested PCR fragment, containing the PDHmod gene was ligated to the *BamHI/NotI* digested plasmid containing the FDH gene sequence and promoter, using T4 DNA ligase. One µL of the ligation was transformed to MachI competent cells (INVITROGEN®) and plated to Luria Broth (LB) plates with 30 µg/mL kanamycin. Plasmid minipreps were performed and plasmids of the expected size were confirmed by agarose gel analysis.

[0119] Plasmid DNA was sequenced using dye-deoxy terminator chemistry (APPLIED BIOSYSTEMS®). Primers were designed to sequence the entire inserted PCR fragment (*Bg/II/NotI* fragment) and the junction with the digested vector sequence. The intergenic sequence between the terminator of the FDH gene and the start of the PDHmod sequence was as expected. The bi-cistronic FDH/PDHmod plasmid was transformed to the *E. coli* expression host JM110.

[0120] **EXAMPLE 2: Confirmation of Stability of Bi-cistronic FDH/PDHmod Plasmid**

[0121] One frozen vial of the *E. coli* host JM110 transformed with the bi-cistronic plasmid was thawed on ice and 100 µL inoculated to 20 mL of LB medium with 30 µg/mL kanamycin and incubated overnight at 30°C, 250 rpm. The cultures were transferred an additional 9 times to a fresh 20 mL volume of LB + 30 µg/mL kanamycin and incubated 8–20 h at 30°C, 250 rpm. The plasmid DNA was isolated from the final 20 mL culture using a QIAGEN® midi plasmid kit. The plasmid was digested with *EcoRI*

restriction enzyme and analyzed on an agarose gel (Figure 3). A single band between the 6 and 7 Kb molecular weight markers was observed, the expected size for an intact linearized plasmid. No other bands are observed on the gel, indicating that the plasmid was genetically stable.

5 **[0122] Example 3: Fermentation of *E. coli* Transformant with Bi-cistronic FDH/PDHmod Plasmid**

[0123] pBMS2000-FDH/PDHmod was transformed into *E. coli* JM110 and plasmid DNA was extracted and confirmed with the correct restriction enzyme digest pattern. JM110(pBMS2000-FDH/PDHmod)⁺ was fermented in BMS medium (0.5% yeast
10 extract, 0.22% glucose, 0.7% potassium phosphate (dibasic), 0.1% citric acid monohydrate, 0.17% ammonium sulfate, 0.003% ferrous sulfate heptahydrate, 0.23% magnesium sulfate heptahydrate, and 30 µg/mL kanamycin sulfate. For 4,000-L fermentor, the inoculum was prepared as follows: 1 mL of frozen JM110(pBMS2000-FDH/PDHmod)⁺ was thawed and added to a 600-L fermentor containing 400 L BMS
15 medium with 30 µg/ml kanamycin. The fermentor was operated at 30°C, with an agitation of 150 rpm (revolution per minute), an aeration of 80 Lpm (liter per minute), and a head pressure of 7 psi for 21 hours. When OD₆₀₀ reached ~1.1, 75 L of culture was transferred to a 4,000-L fermentor containing 1,700 L BMS medium. The fermentor was initially grown at 30°C, with an agitation range of 105-150 rpm, an aeration range of
20 1,000-2,000 Lpm and a head pressure of 7 psi. Temperature and pressure remained constant during the run. A nutrient feed (10% yeast extract and 20% glucose) was started when the CO₂ was greater than 0.3% in the offgas. When OD₆₀₀ reached 20-25, the expression of both genes was induced by addition of filter-sterilized 1M isopropylthio-β-D galactopyranoside (IPTG) to a final concentration of 30 µM and the fermentation
25 continued for a total of 48 hours.

[0124] EXAMPLE 4: Telescoped production of (αS)-α-[(1,1-dimethylethoxy)carbonyl]amino]-3-hydroxytricyclo[3.3.1.1^{3,7}] decane-1-acetic acid from 3-hydroxy-α-oxotricyclo-[3.3.1.1^{3,7}] decane-1-acetic acid through (αS)-α-

amino-3-hydroxytricyclo[3.3.1.1^{3,7}] decane-1-acetic acid using an isolated (partially purified) PDH/FDH enzyme concentrate

[0125] *Isolation of PDH/FDH enzyme concentrate*

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[0126] Fermentation broth (30 L) of *Escherichia coli* JM110(pBMS2000-FDH/PDHmod)⁺ was obtained from a 4,000-L fermentation (prepared using the procedure similar to Example 3) and passed through a microfluidizer (Microfluidics model M-110Y, operating pressure 12,000-20,000 psi) (one pass) to release the activity from the cells keeping the temperature of the broth below 40°C. The PDH/FDH activity of microfluidized broth was 32 IU/mL for PDH and 8 IU/mL for FDH.

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[0127] To clarify the whole broth, 4.5 kg of Celite was added to well-stirred broth. Then 0.201 L of 30% aqueous polyethyleneimine was added and mixed for 30 minutes. The mixture was then filtered using a filter press (Ertel Alsop model 8-ESSC-10) and 18 L of filtrate was obtained. The filter cake was washed with 12 L of water to bring the volume back to 30 L. The step yield was 97% activity recovery of PDH with an activity of 31 IU/mL and a FDH activity of 8 IU/mL.

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[0128] The clarified broth was ultrafiltered through a 100,000 MWCO filter cassette (Millipore Pellicon 2 unit, polyethersulfone low protein binding cassette, 0.5 m² filter area). The circulation rate of the pump was 400 mL/min. The clarified filtrate was concentrated to 1.5 L and gave an enzyme concentrate with PDH titer of 567 IU/mL and FDH titer of 136 IU/mL. The permeate was assayed and no activity was found. The overall enzyme activity recovery in the concentrate was 84%.

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[0129] *Reductive amination*

[0130] 3-Hydroxy- α -oxotricyclo-[3.3.1.1^{3,7}] decane-1-acetic acid (1.00 Kg; 4.46 mol) was added to a 20-L vessel followed by water (5 L). The mixture was stirred and the pH was adjusted to pH~8 with 10 N NaOH to give a solution. Darco KBB carbon (100 g)

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was added and the mixture was stirred for 5 minutes then filtered through a Buchner funnel with 5 μ filter paper. The filter was washed with water (2 x 1 L) and the filtrates and washes were combined to give a clear solution.

[0131] With stirring, ammonium formate (0.562 Kg; 8.92 mol) was added and the pH was re-adjusted to ~7.5 with 10 N NaOH. Nicotinamide adenine dinucleotide (2.65 g) and dithiothreitol (1.54 g) were added. When the solids had dissolved, a PDH/FDH enzyme concentrate was added (1.03 L; 500,000 IU of PDH). The pH was re-adjusted to ~8.0 with 10 N NaOH at ambient temperature.

[0132] The mixture was then warmed to ~40°C and diluted to a total volume of 10 L with water. The pH was maintained at 7.7-8.3 while stirring over 42 hours. The resulting solution contained 0.955 Kg (95.1%) of the product (α S)- α -amino-3-hydroxytricyclo[3.3.1.1^{3,7}] decane-1-acetic acid.

[0133] *BOC-protection*

[0134] Di-tert-butyl dicarbonate (1.022 Kg; 4.68 mol) was added to a portion of the solution of (α S)- α -amino-3-hydroxytricyclo[3.3.1.1^{3,7}] decane-1-acetic acid (477.5 g; 2.12 mol). This mixture was stirred at ambient temperature, with pH adjusted to and maintained at 10 with a pH stat titrator using 10 N NaOH. The reaction was complete 4 hours after Boc₂O addition when there was less than 1.0% starting material remaining.

[0135] The pH of the mixture was adjusted to ~8 with 35% H₂SO₄ and i-PrOAc (5.0 L) was added to the mixture. The pH of the mixture was then adjusted to 2.0 with 35% H₂SO₄ and maintained at this pH for 5-10 minutes. Dicalite (250 g) was added; the mixture was stirred for ~10 minutes, and then filtered through a pad of Dicalite (250 g) on filter paper in a Buchner funnel. The Dicalite pad was further washed with 2.5 L i-PrOAc.

[0136] The filtrate was adjusted to pH 8 with 10 N NaOH. After settling for 1hr, the organic layer including interface was discarded. To the aqueous layer, i-PrOAc (7.5 L) was added. The mixture was acidified with 35% H₂SO₄ to pH~2, and then heated to and maintained at ~40°C for 4 hours with mild stirring. The layers were separated and the organic extract was saved. The aqueous layer with interface was extracted with i-PrOAc

(3.75 L) and the layers were again separated after 2 hours at 40°C. The aqueous layer with interface was extracted again with i-PrOAc (3.75 L) and the layers were separated after 2 hours at 40°C.

[0137] The combined organic extracts (~15 L) were concentrated by distillation to ~4.5 L. To this solution, heptane (~10 L) was then added over 10-15 minutes while the temperature was maintained at ~82-89°C. The reactor jacket temperature was set to 70°C and maintained at this temperature for 1 hour. Crystallization occurred shortly after cooling. The reactor jacket temperature was then set at 40°C and maintained at this temperature for 30 minutes.

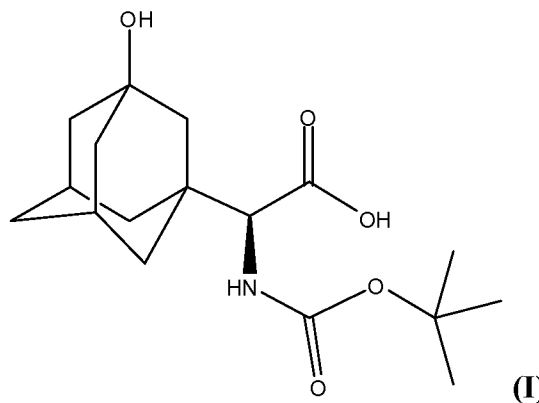
[0138] The suspension was cooled down to ambient temperature, and then further cooled to 0-5°C. After one hour of stirring at 0-5°C, the product was filtered. The product was washed with heptane (2.5 L), then dried in *vacuo* at 40°C to give 607.0 g (88% yield) of (αS)-α-[(1,1-dimethylethoxy)carbonyl]amino]-3-hydroxytricyclo[3.3.1.1^{3,7}] decane-1-acetic acid.

[0139] It should be understood that the foregoing disclosure emphasizes certain specific embodiments and that all modifications or alternatives equivalent thereto are within the spirit and scope of the invention as set forth in the appended claims.

WHAT IS CLAIMED IS:

1. An isolated nucleic acid molecule comprising:
 - (a) an isolated nucleic acid sequence comprising a nucleotide
5 sequence that is 95% identical to SEQ ID NO: 1; or
 - (b) a sequence encoding the polypeptide of SEQ ID NO: 4 and the
polypeptide of SEQ ID NO: 5.
- 10 2. An isolated nucleic acid molecule comprising the nucleotide sequence of
SEQ ID NO: 1.
3. The isolated nucleic acid molecule of claim 1, wherein the sequence
encoding the polypeptide of SEQ ID NO: 4 and the polypeptide of SEQ ID NO: 5 further
comprises a single promoter region.
- 15 4. An isolated nucleic acid molecule comprising a sequence that hybridizes
to the complement of the nucleotide sequence of SEQ ID NO: 1 at 42°C in a
hybridization buffer comprising 50% formamide, 5X SSC (0.75 M NaCl, 0.075 M
sodium citrate), 50 mM sodium phosphate (pH 6.8), 0.1% sodium pyrophosphate, 0.1 %
20 SDS, and 10% dextran sulfate, and then at 42°C in a hybridization wash buffer
comprising 0.2X SSC and 0.1% SDS.
5. An isolated nucleic acid molecule comprising the nucleotide sequence of
SEQ ID NO: 2.
- 25 6. A plasmid comprising the nucleic acid molecule of claim 2.
7. An isolated host cell comprising the plasmid of Claim 6.
- 30 8. The host cell of Claim 7 that is a prokaryotic cell.

9. A method for producing (α S)- α -[[1,1-dimethylethoxy]carboxyl]-amino]-3-hydroxytricyclo[3.3.1.1^{3,7}]decane-1-acetic acid (Formula I):

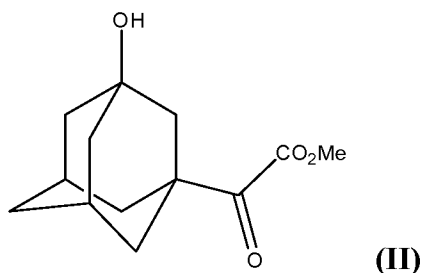


wherein the method comprises:

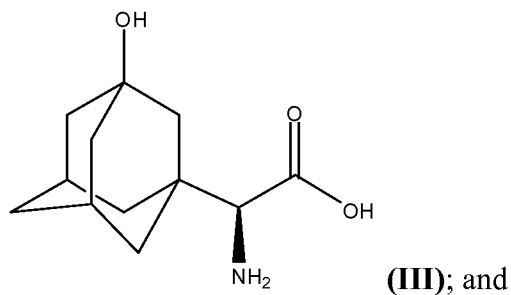
(a) culturing the host cell of Claim 8 under suitable conditions to express the polypeptides encoded by the nucleic acid molecule of SEQ ID NO: 1;

(b) partially purifying an enzyme concentrate comprising the polypeptides; and

(c) contacting the culture isolate with an amount of 3-hydroxy- α -oxotricyclo-[3.3.1.1^{3,7}]decane-1-acetic acid (Formula II):



under conditions that allow for production of (α S)- α -amino-3-hydroxytricyclo[3.3.1.1^{3,7}]decane-1-acetic acid (Formula III):



(d) contacting the (α S)- α -amino-3-hydroxytricyclo[3.3.1.1^{3,7}]decane-1-acetic acid with an amount of di-*tert*-butyl dicarbonate under conditions that allow for production of (α S)- α -[(1,1-dimethylethoxy)carboxyl]-amino]-3-hydroxytricyclo[3.3.1.1^{3,7}]decane-1-acetic acid.