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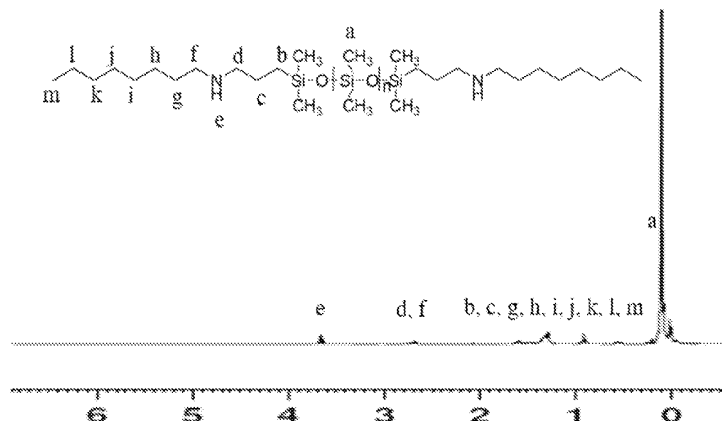


Figure 2

(57) Abstract: Provided are defoamer compounds that have efficacy in the prevention of foam build-up and breakdown of built up foam in industrial processes.

[Continued on next page]

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