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(54) Title: PROCESSES FOR PRODUCING DENATURED ETHANOL

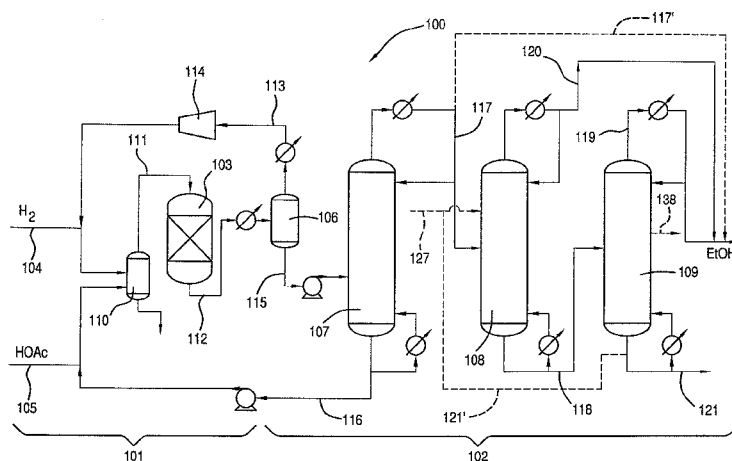


FIG. 1A

(57) Abstract: Processes for producing a denatured ethanol composition comprising the steps of hydrogenating an acetic acid feed in the presence of a catalyst to form a crude ethanol product comprising ethanol, and at least one denaturant and separating the crude ethanol product in one or more separation units into a denatured ethanol composition and one or more derivative streams. The denatured ethanol composition comprises from 0.1 wt.% to 40 wt.% denaturant, based on the total weight of the denatured ethanol composition.



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