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(71) Applicant: CELANESE ACETATE LLC [US/US]; 1601 West LBJ Freeway, Dallas, TX 75234 (US).

(72) Inventors: BUNDREN, Christopher, M.; 606 Floyd Street, Blacksburg, VA 24060 (US). SANDERSON, William, S.; 1304 Grissom Lane, Blacksburg, VA 24060 (US). BUSBY, Paul; 606 Floyd Street, Blacksburg, VA 24060 (US). CLARK, Edward, J.; 802 Fort Branch Rd., Pearisburg, VA 24134 (US).

(74) Agent: JORDAN, Carey, C.; McDermott Will & Emery LLP, 500 North Capitol Street, N.W., Washington, DC 20001 (US).

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(54) Title: HIGH DENIER PER FILAMENT AND LOW TOTAL DENIER TOW BANDS

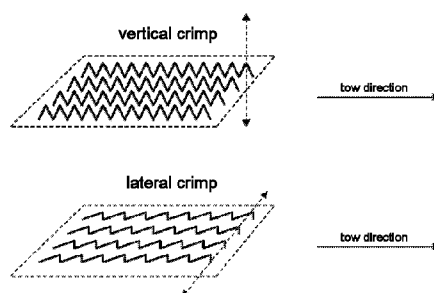


Figure 1

(57) Abstract: A method for producing a bale of crimped tow band may include providing a tow band having about 10 denier per filament or greater and about 20,000 total denier or less, the tow band comprising a plurality of cellulose acetate filaments; crimping the tow band thereby yielding a crimped tow band; conditioning the crimped tow band; and baling the crimped tow band to form a bale.

