

FILLING METHOD AND FILLING DEVICE

ABSTRACT

5 A filling method and a filling device able to suppress mixing of air
bubbles into a nozzle when filling a syringe 1 with a paste P. The syringe
includes a body 10 that has a cylindrical shape, a nozzle 11 provided to a tip
of the body that has a cylindrical shape thinner than the body, and a cap 2 fitted
10 over the tip of the nozzle that has a bottomed cylindrical shape, the syringe
being configured to discharge the paste from an opening of the tip of the nozzle.
The filling method includes a filling process of discharging the paste from a
filling nozzle 6 and filling an interior space of the body and the nozzle with
the paste. In the filling process, discharging the paste from the filling nozzle
is started in a state where the filling nozzle has been inserted into a cylinder
15 interior of the nozzle.

[FIG. 2]