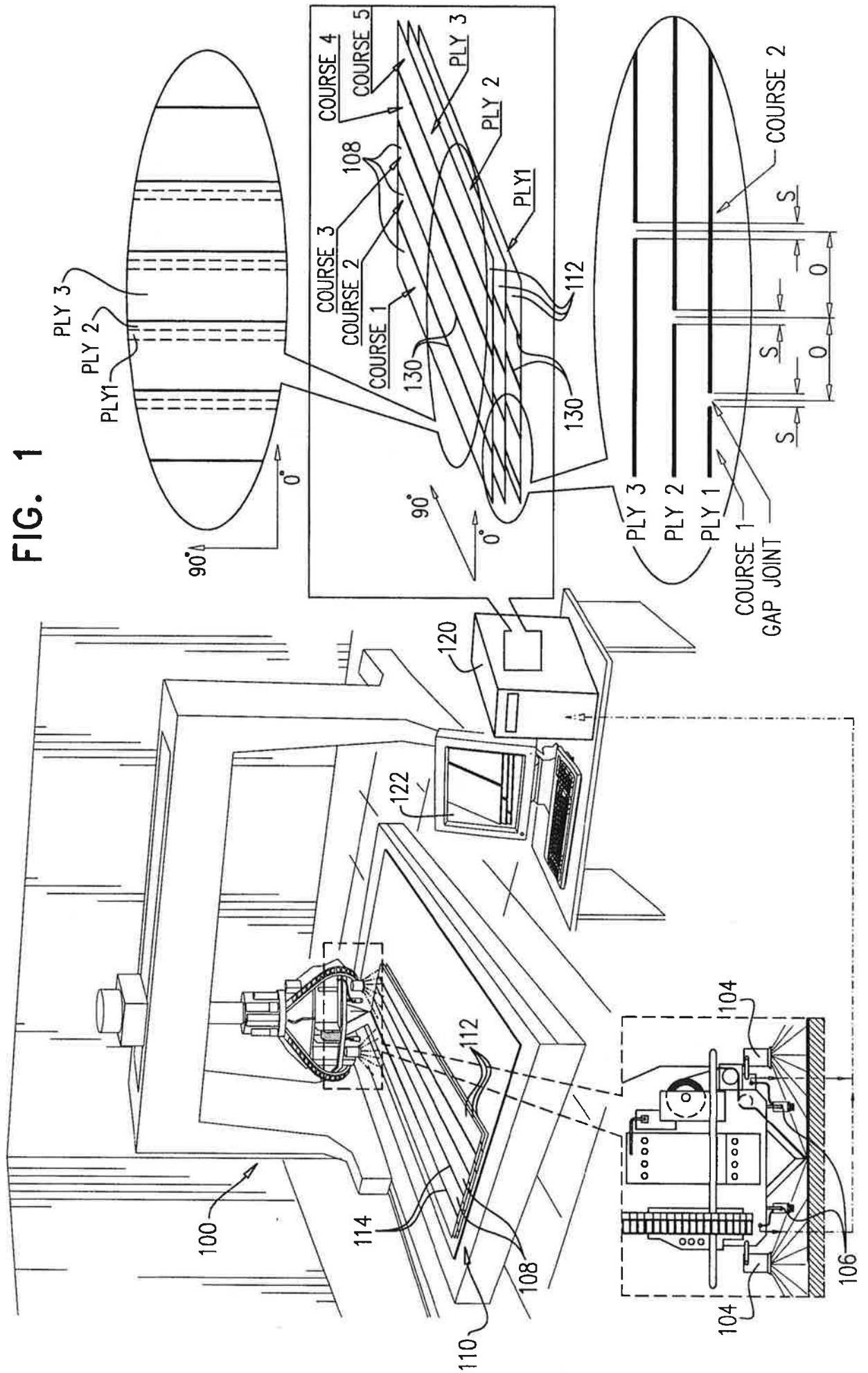


FIG. 1



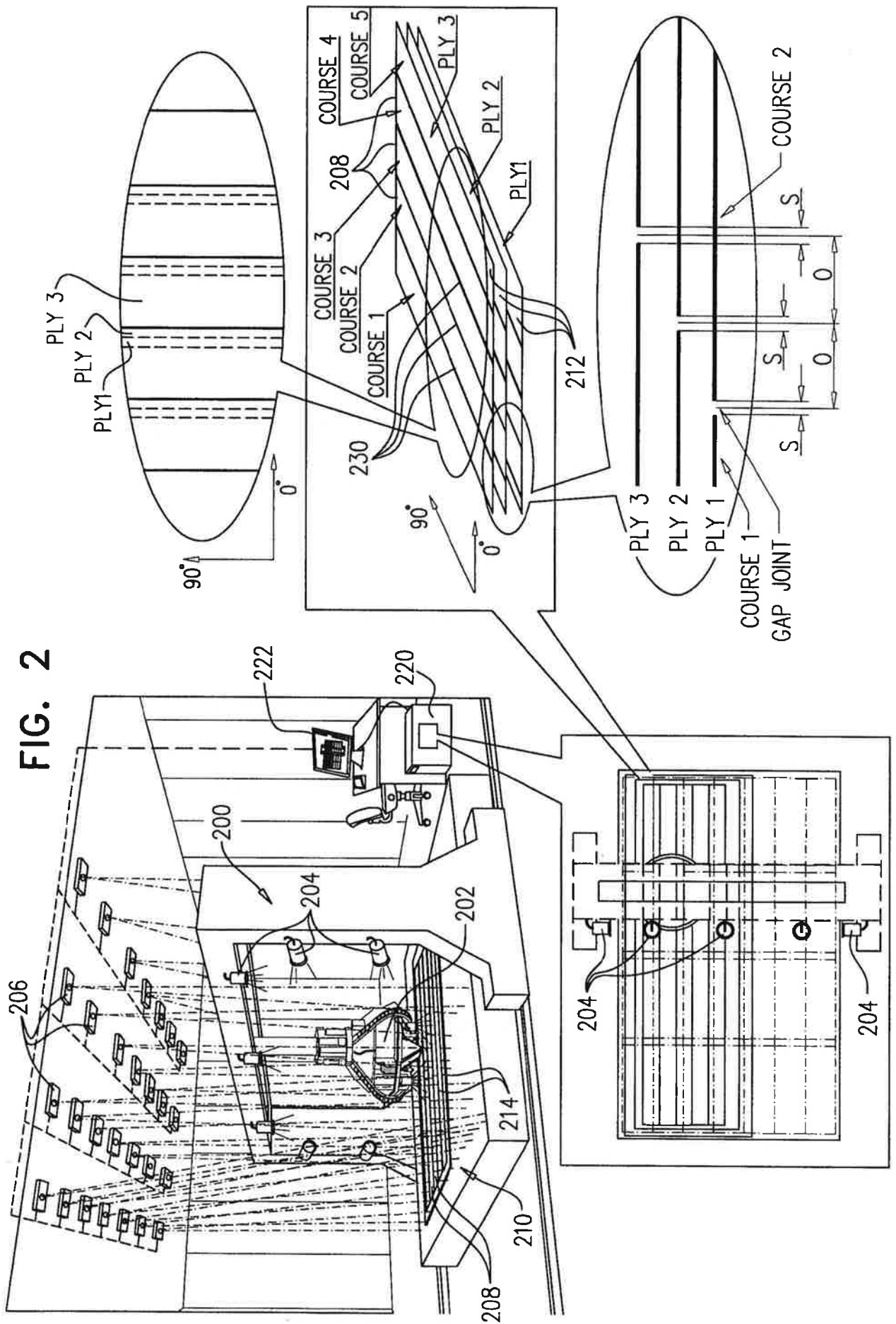
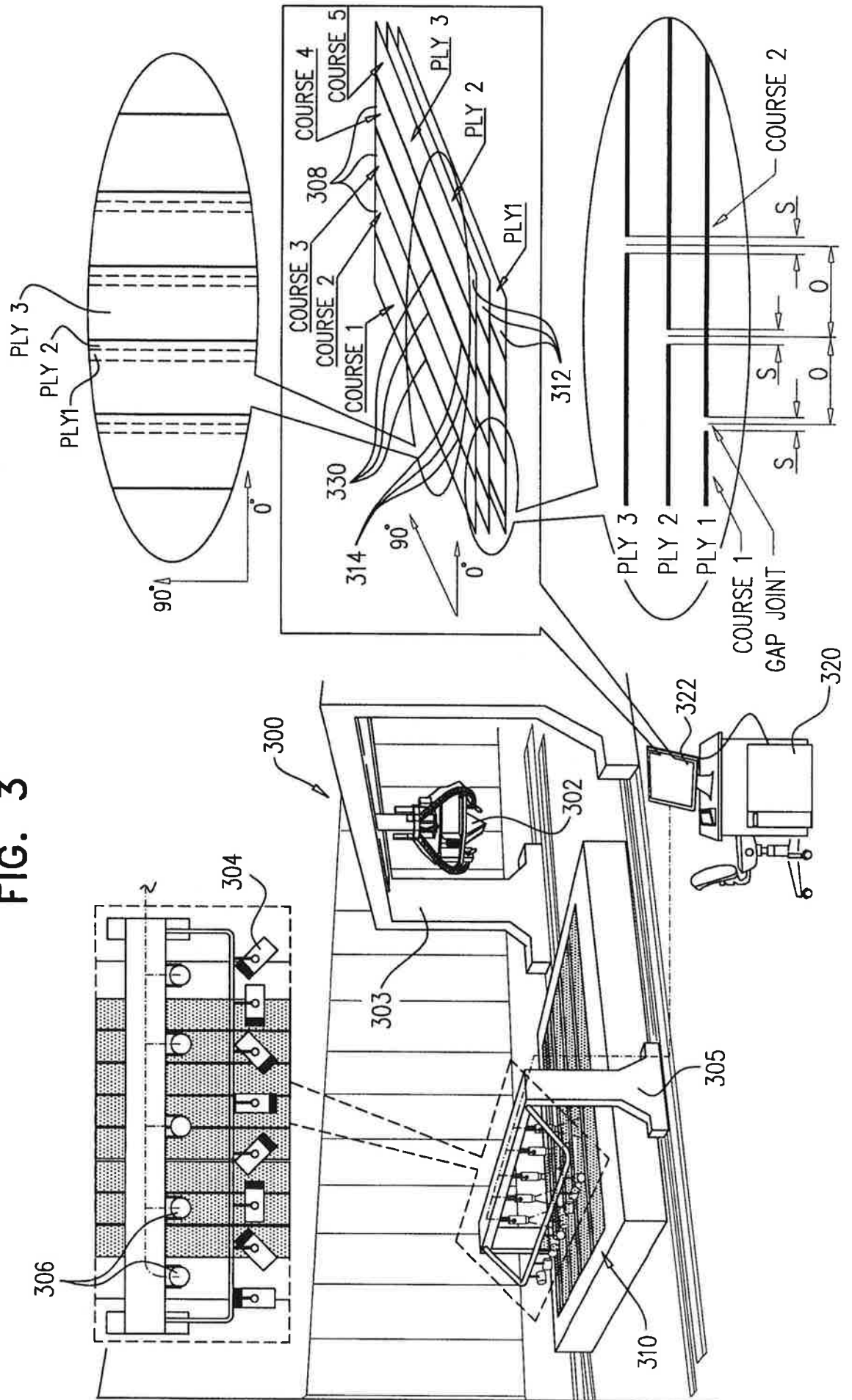


FIG. 3



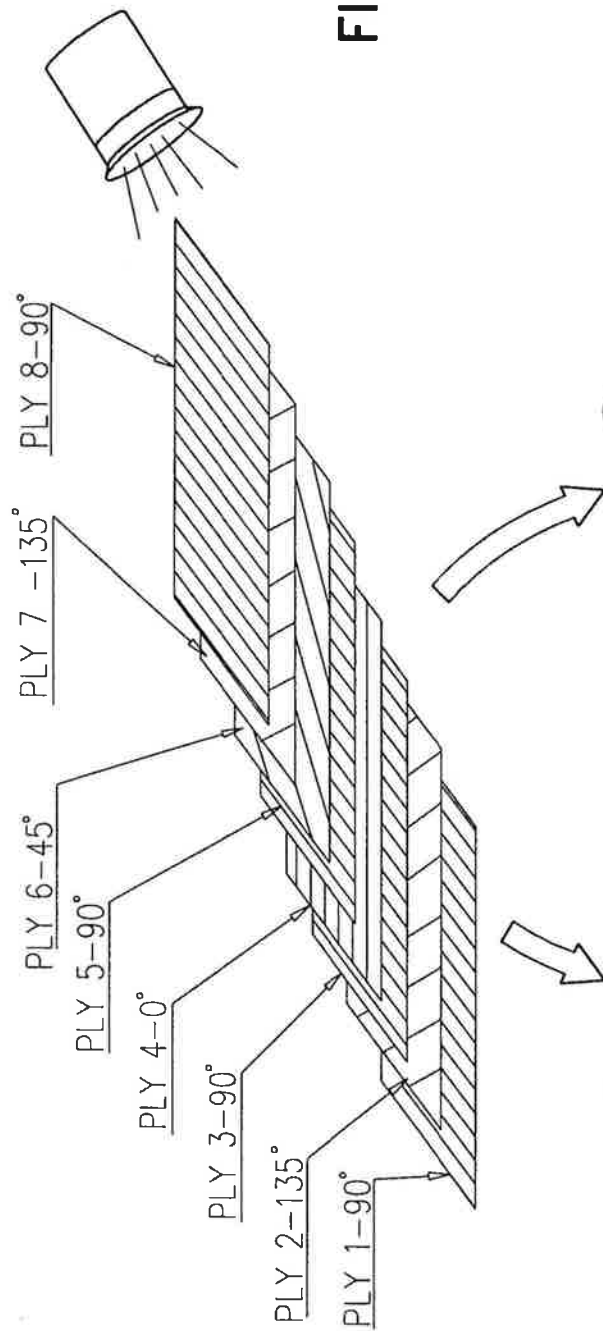


FIG. 4

A				B			
PLY		ORIENTATION		PLY		ORIENTATION	
PLY 8	430	90°	S	PLY 8	408	90°	S
PLY 7		135°		PLY 7	430	135°	
PLY 6	408	45°		PLY 6		45°	
PLY 5		90°		PLY 5		90°	
PLY 4		0°		PLY 4		0°	
PLY 3		90°		PLY 3		90°	
PLY 2		135°		PLY 2		135°	
PLY 1		90°		PLY 1		90°	

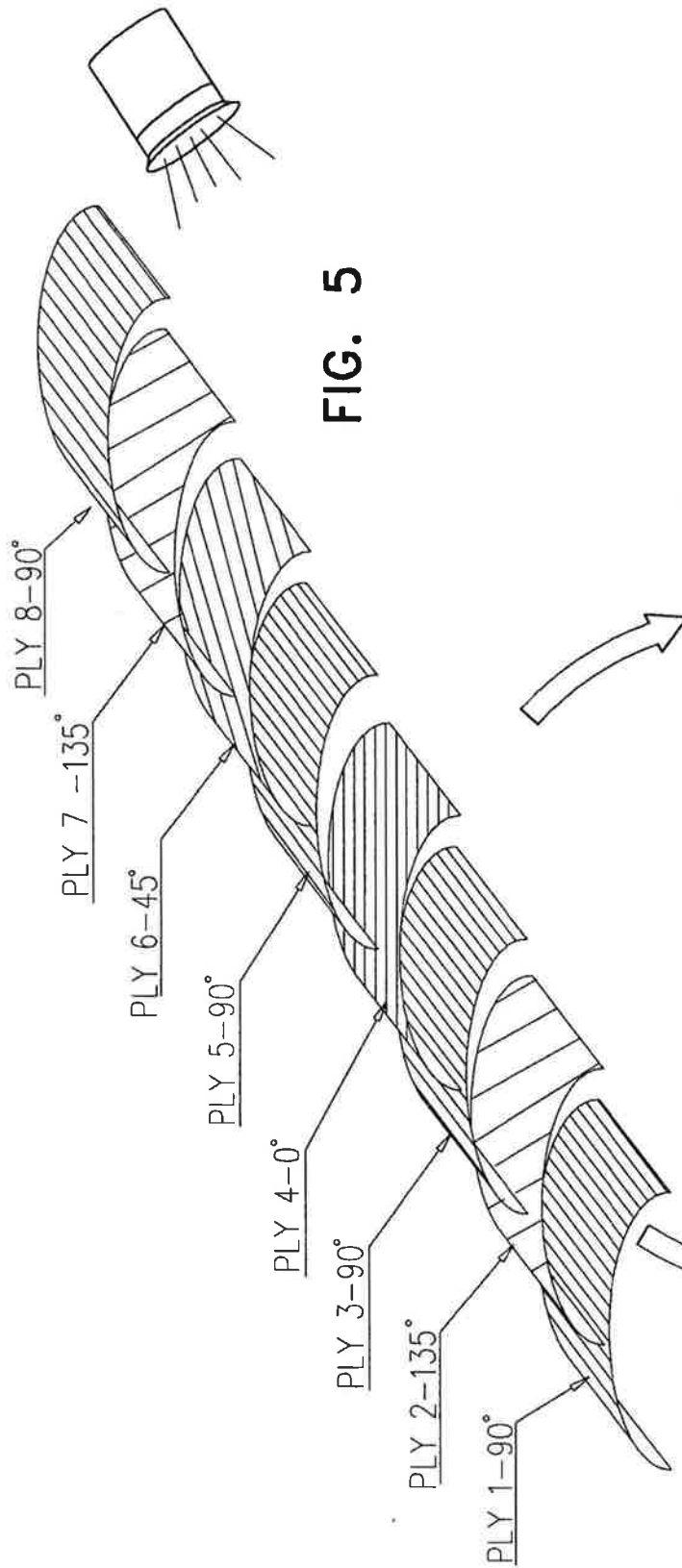


FIG. 5

