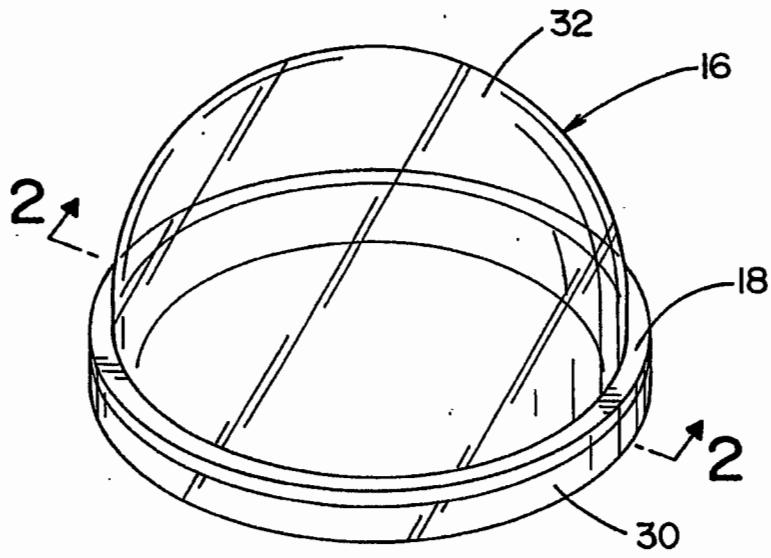


FIG. 1

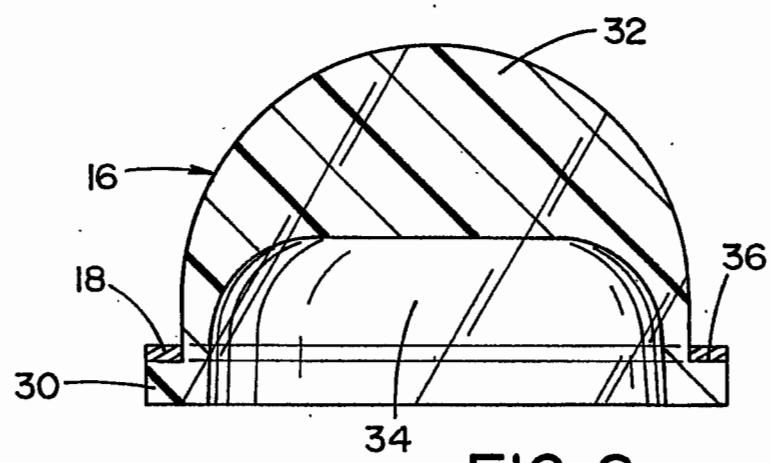


FIG. 2

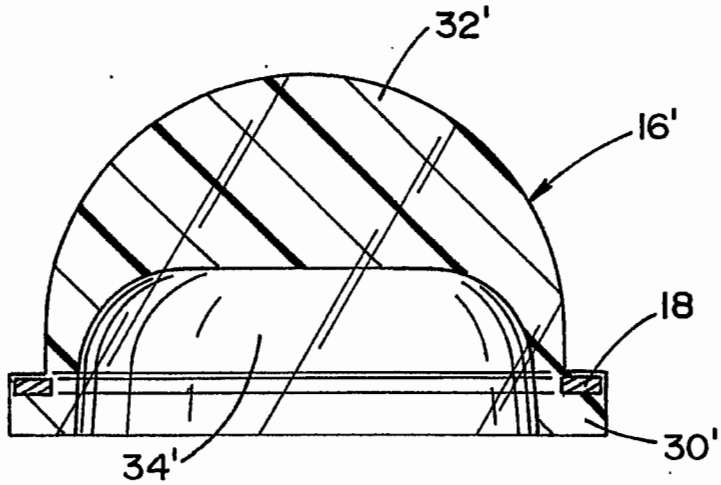


FIG. 3

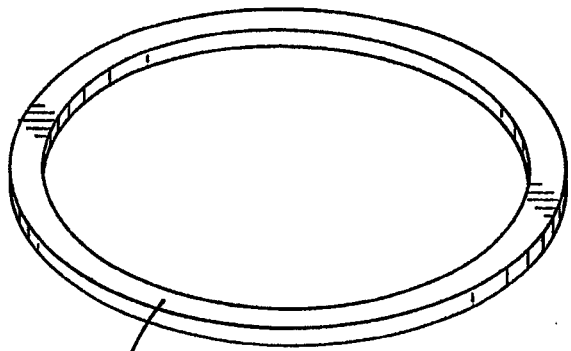

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FIG. 4

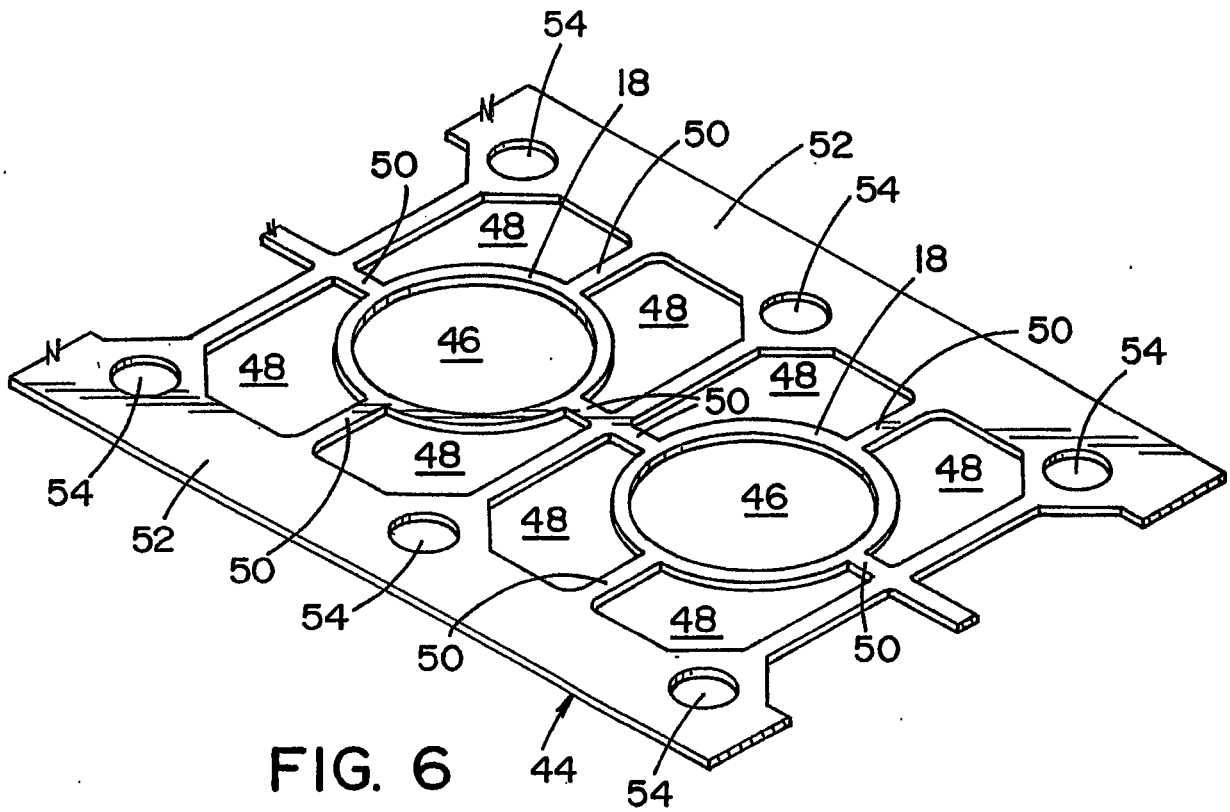

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FIG. 6

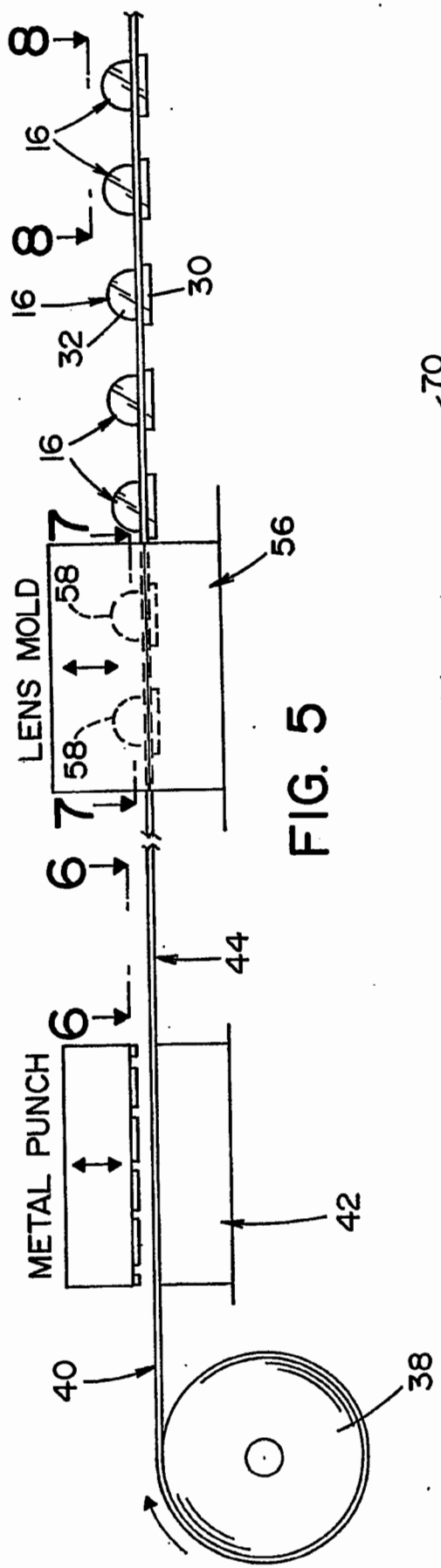

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LENS MOLD
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METAL PUNCH
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FIG. 5

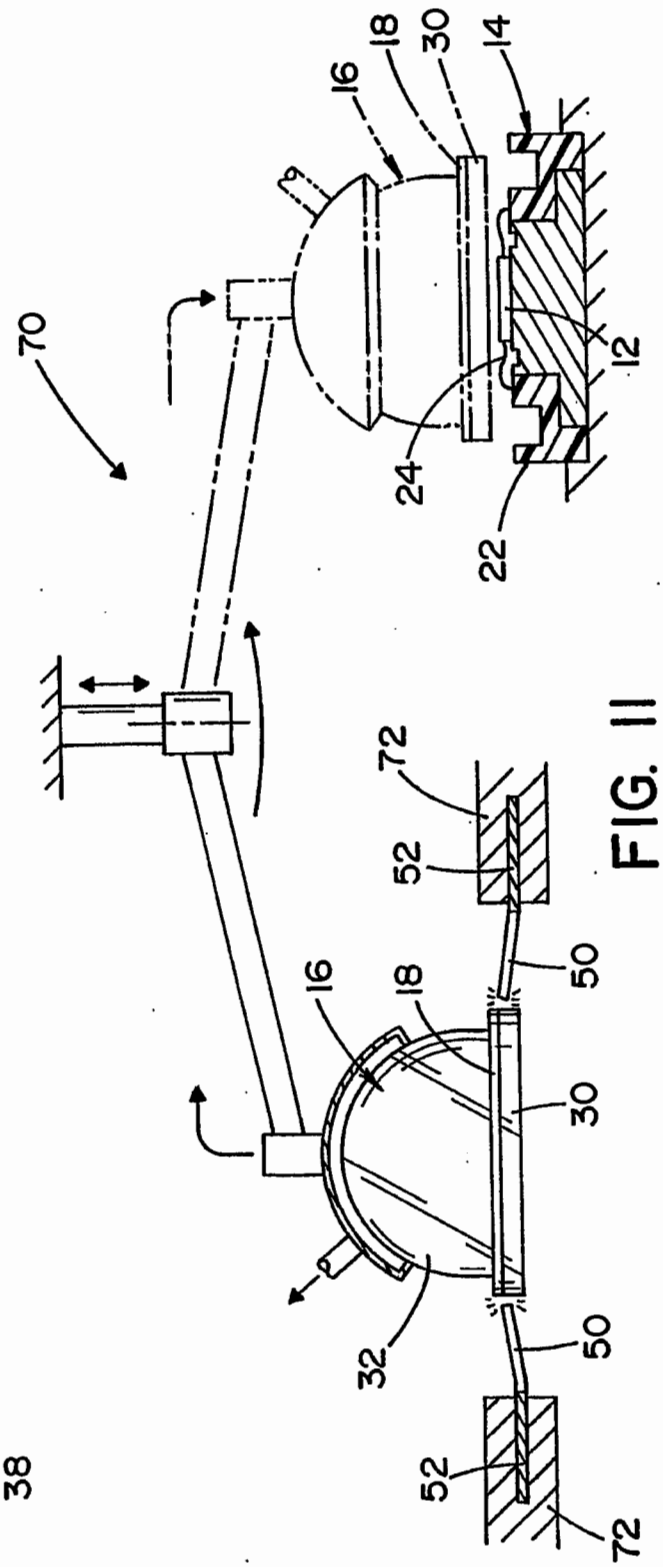

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FIG. 11

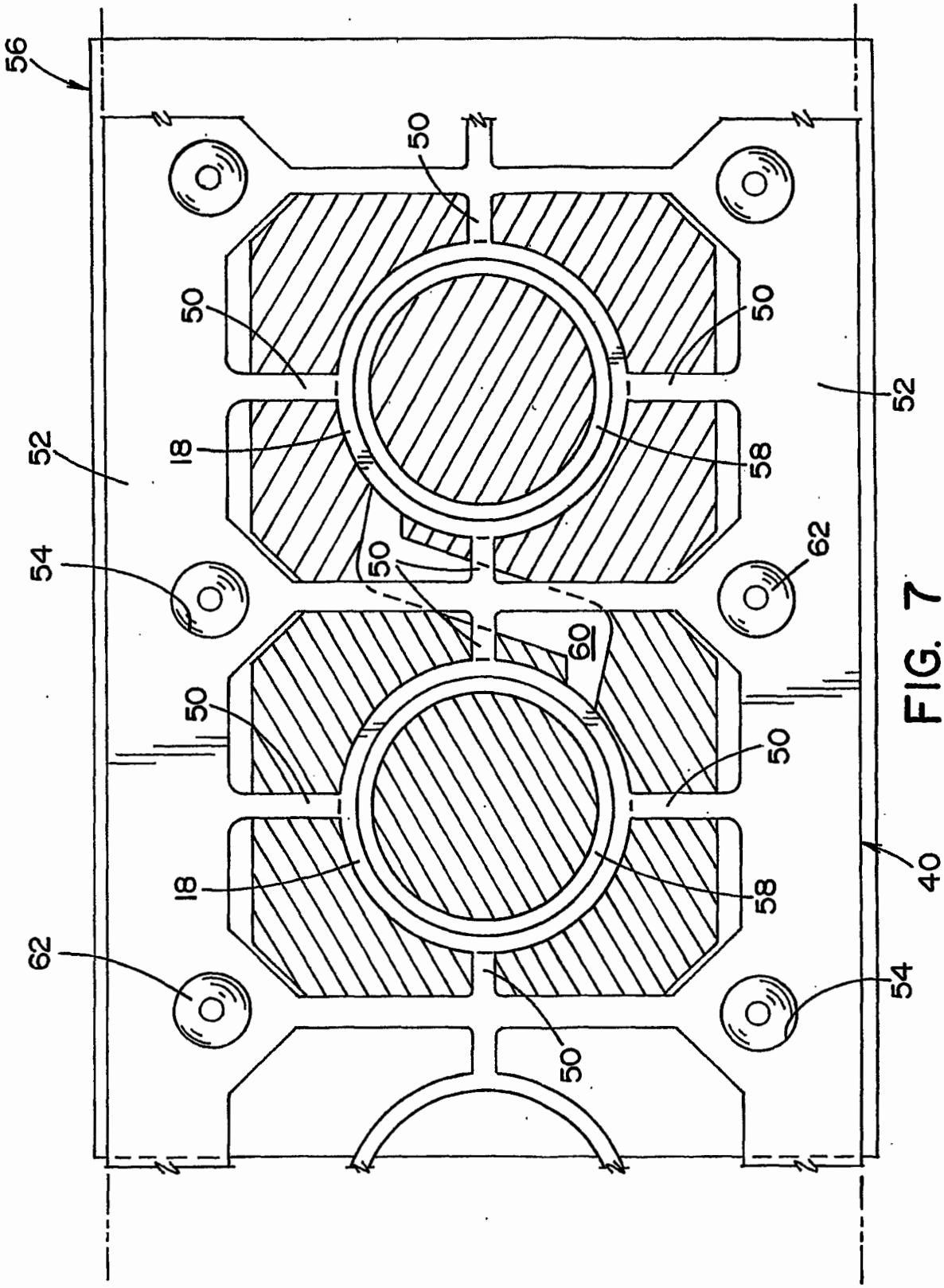


FIG. 7

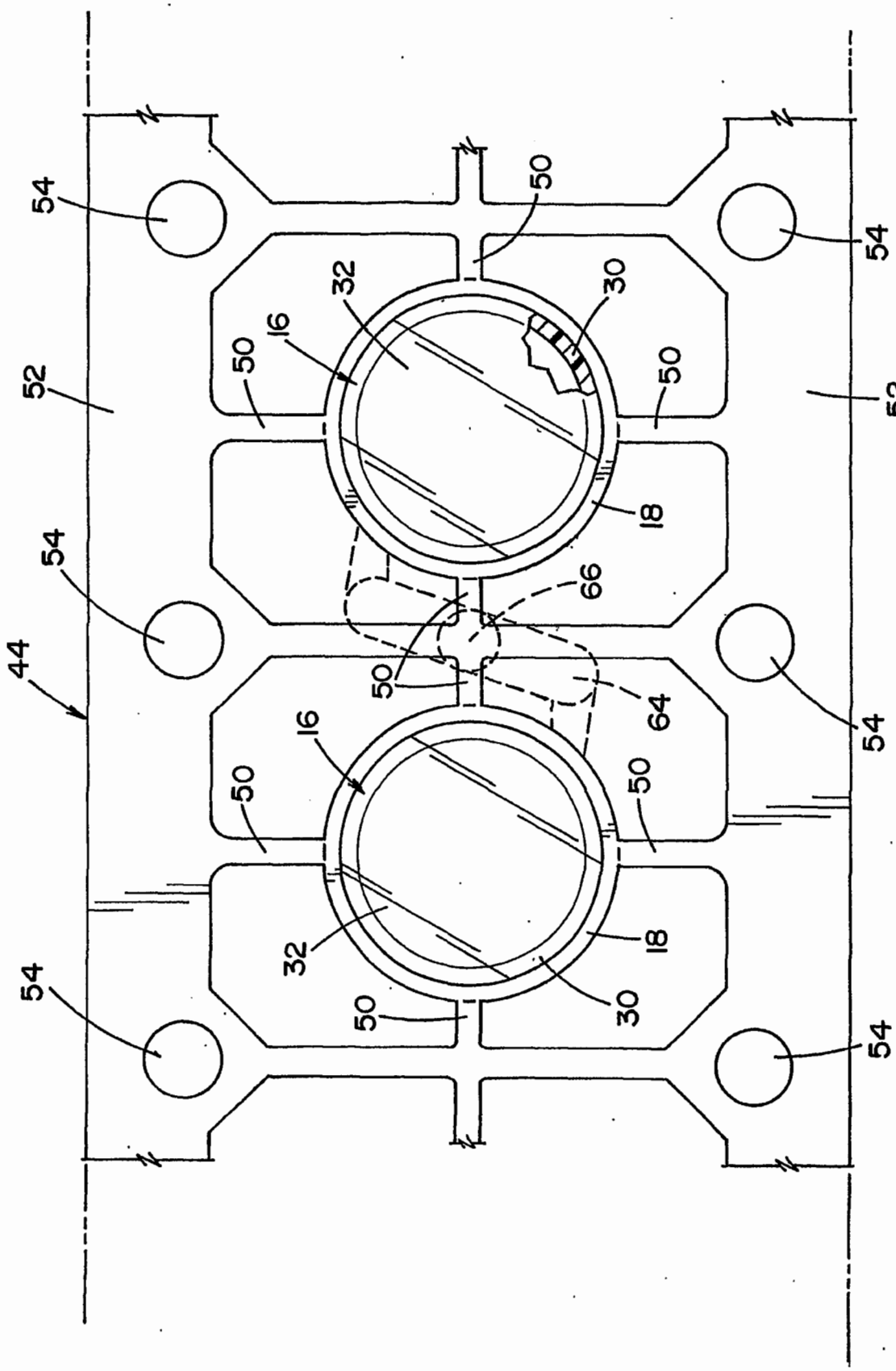

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FIG. 8

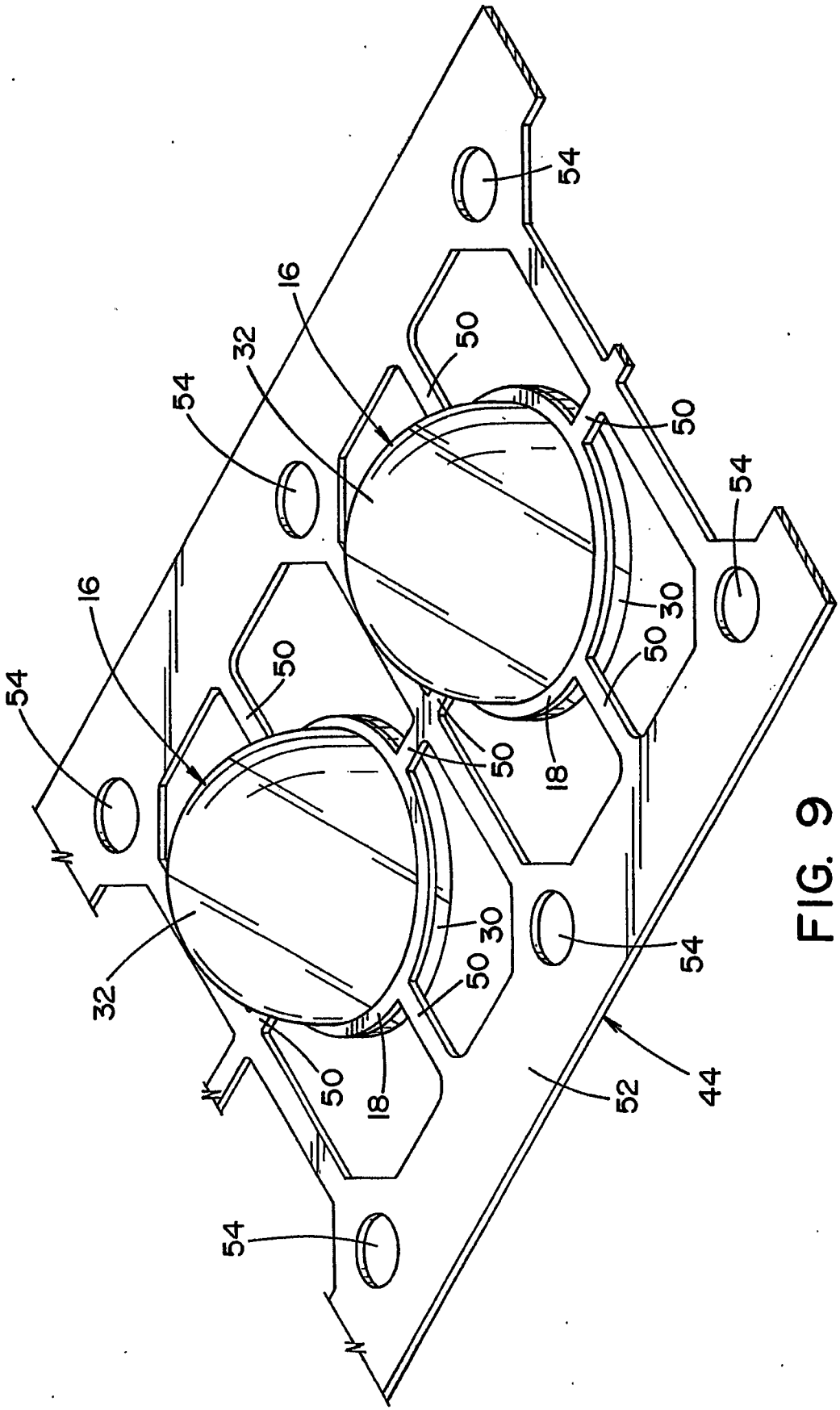


FIG. 9

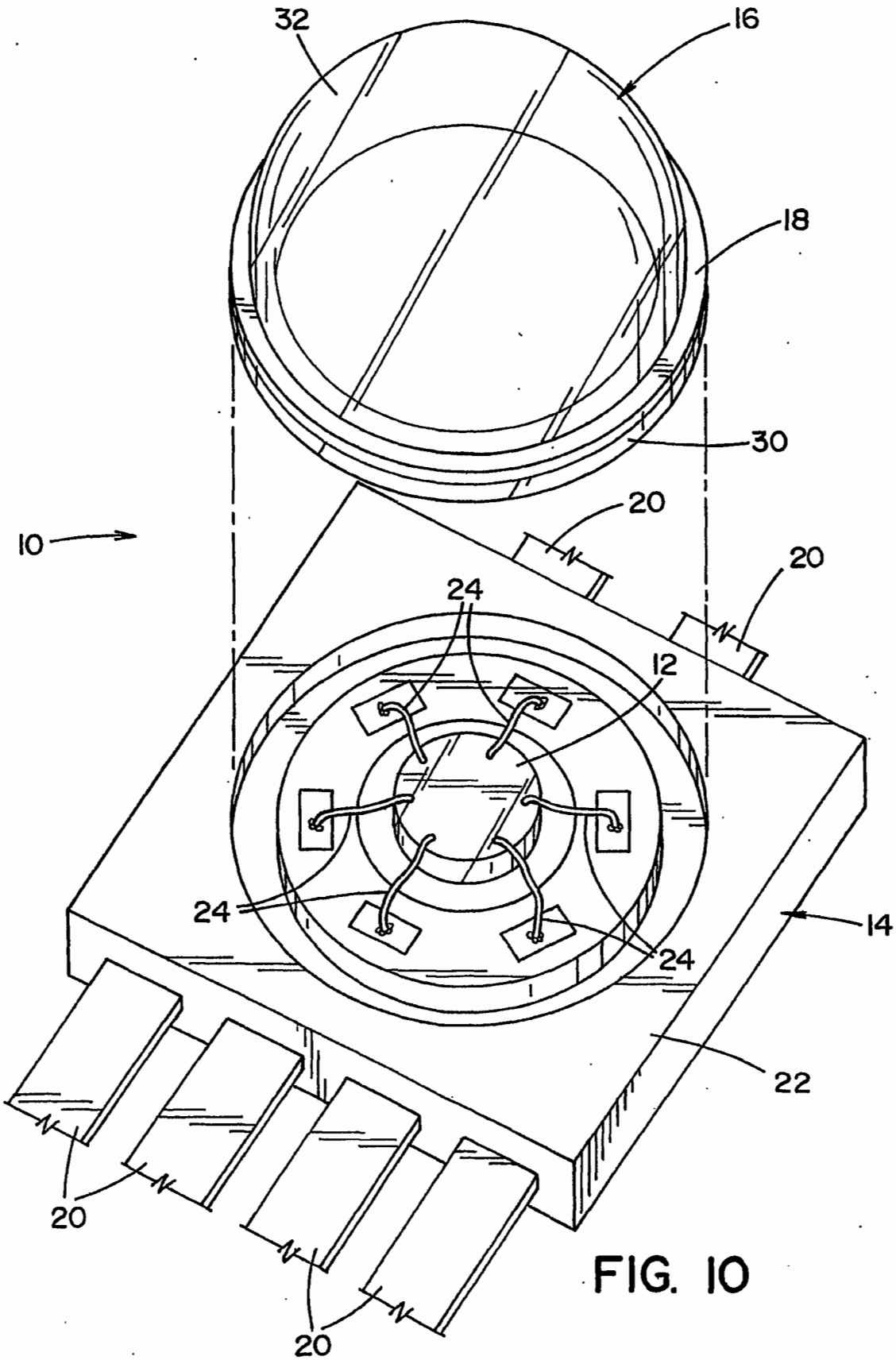


FIG. 10

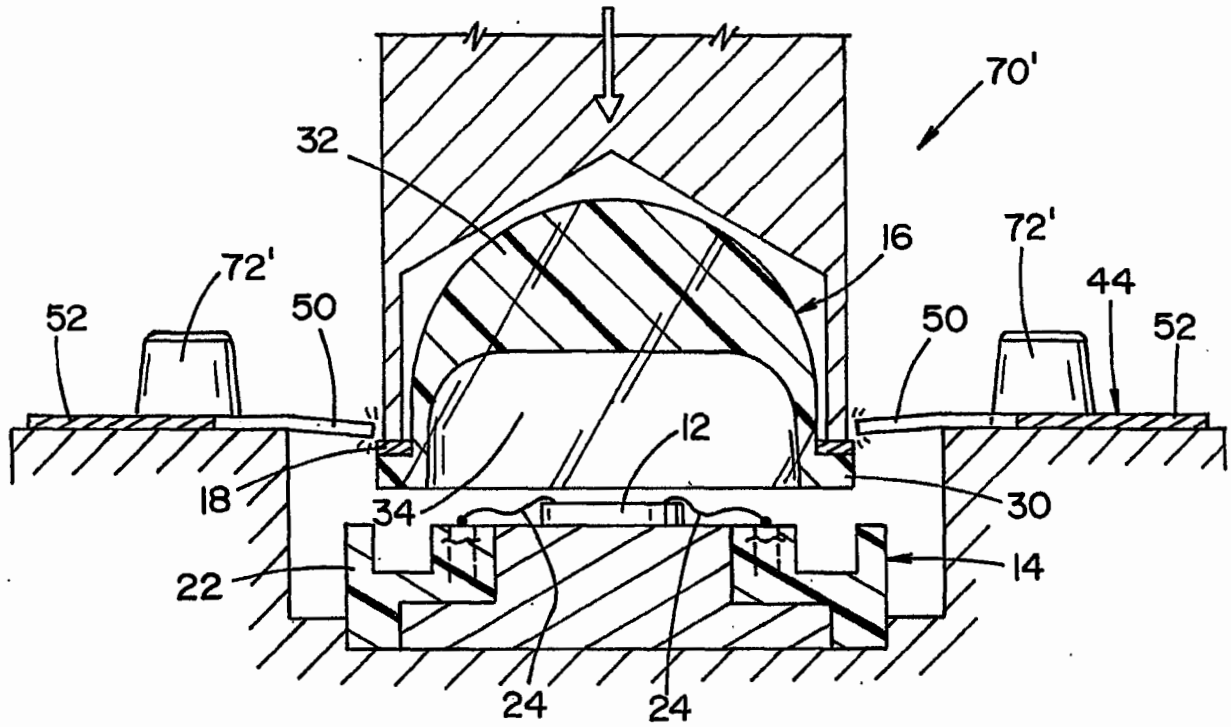


FIG. 12