

ABSTRACT



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5 A high shrinkage machine sewing thread comprising one or more
high shrinkage yarns having a heat shrinkage factor of not less than 5% at a
temperature of 100°C in a dry state and one or more fuzzed yarns having
fuzzes on the yarn surfaces, having the maximum heat shrinkage stress of
0.1 to 0.5 cN / dtex at a temperature of 100 to 150°C in a dry state, and
useful as a machine sewing thread for sewing buttons, a machine sewing
thread for waterproof or windbreak products or the like, which need strong
10 seam tightness and good durability.



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