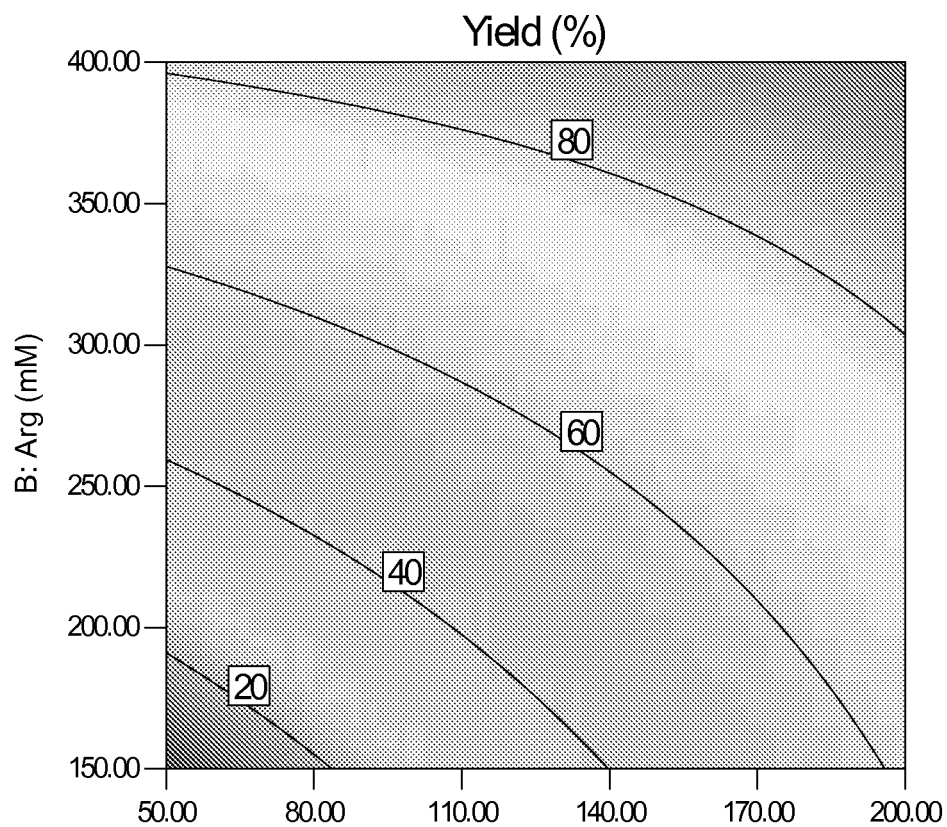


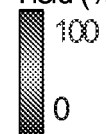
FIG. 1



Design-Expert® Software

Factor Coding: Actual

Yield (%)



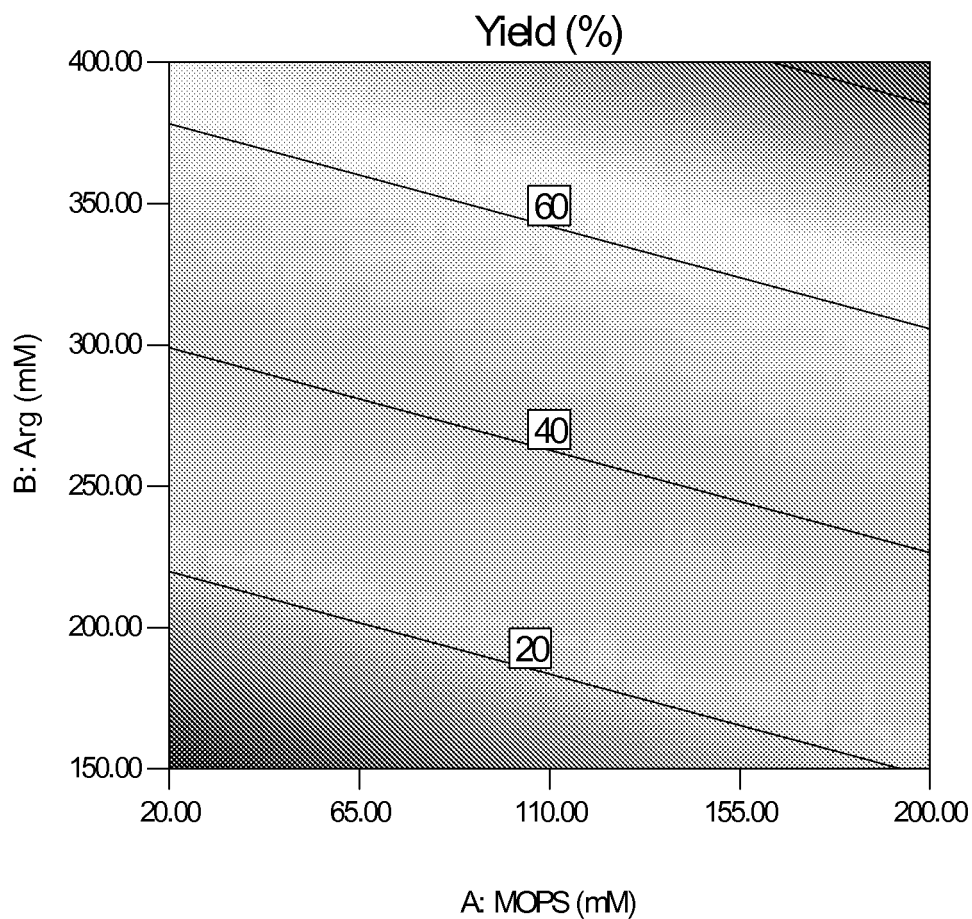
X1 = A: MES (mM)

X2 = B: Arg (mM)

Actual Factor

C: pH = 6.25

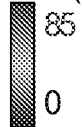
FIG. 2



Design-Expert® Software

Factor Coding: Actual

Yield (%)



X1 = A: MOPS (mM)

X2 = B: Arg (mM)

Actual Factor

C: pH = 7.00

FIG. 3

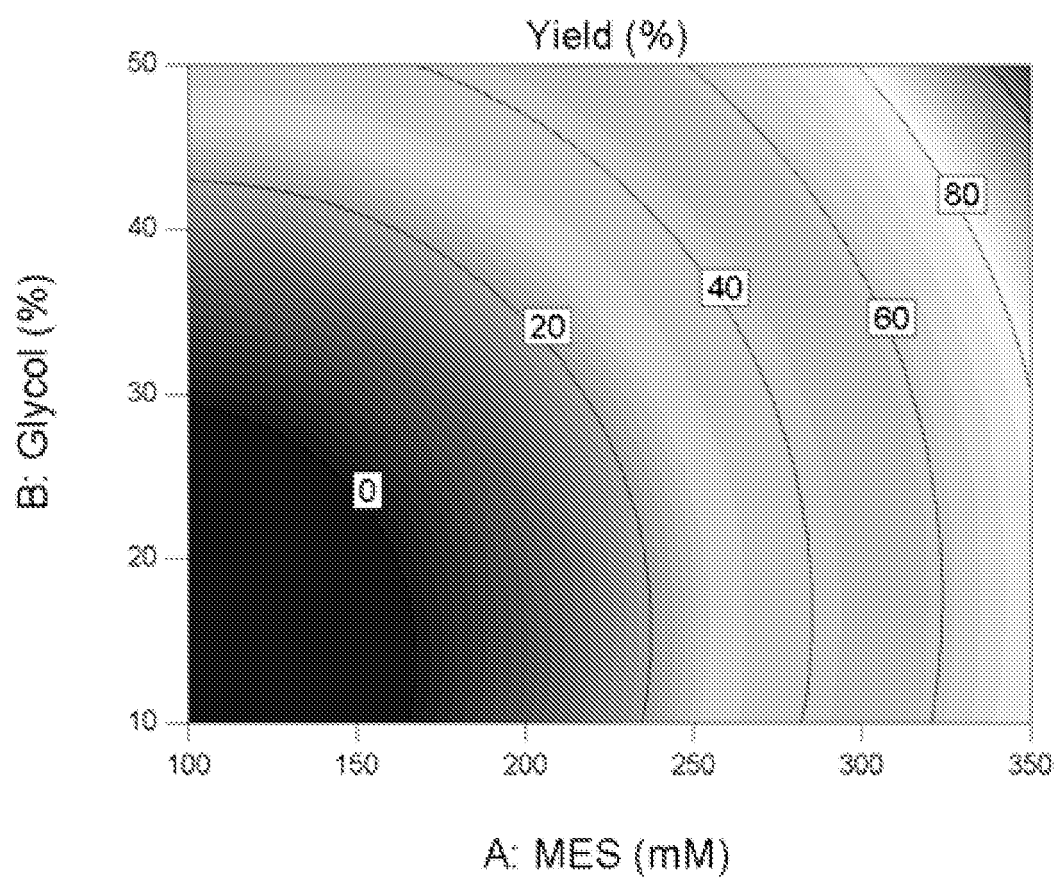


FIG. 4

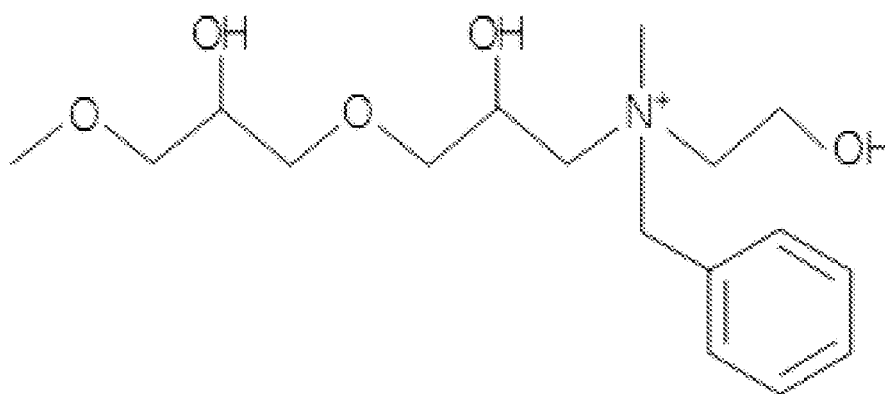


FIG. 5

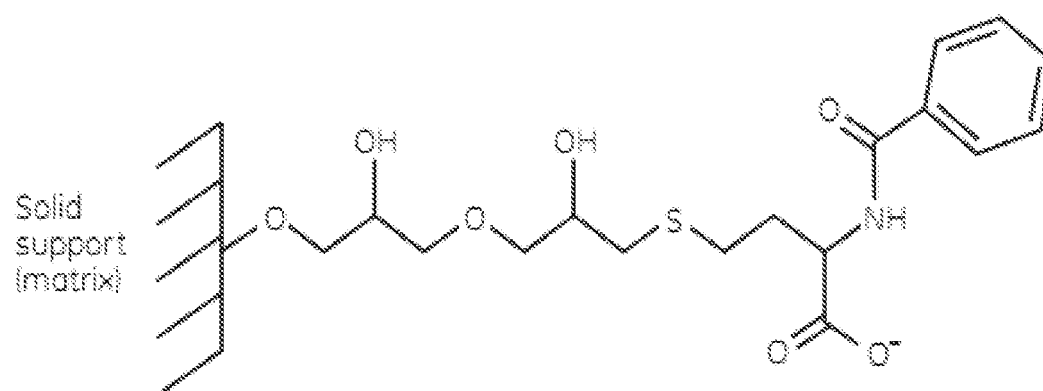


FIG. 6A

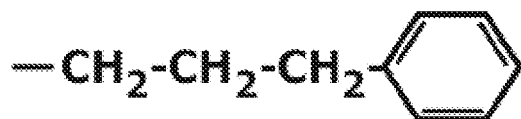


FIG. 6B



FIG. 6C

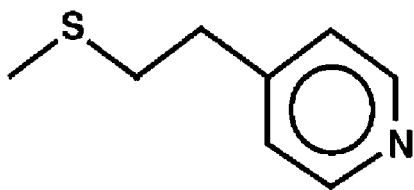


FIG. 7

