

ABSTRACT

LOW PRESSURE PROCESS FOR THE MANUFACTURE
OF CYCLOHEXANEDICARBOXYLATE ESTERS

Disclosed is a process for the manufacture of dialkyl cyclohexanedicarboxylates by the low pressure, catalytic hydrogenation of the corresponding dialkyl benzenedicarboxylate wherein the formation/accumulation of carbon monoxide is suppressed to maintain the activity of the precious metal catalyst.

Figure 1/1