

ANNULAR GRINDSTONE

ABSTRACT OF THE DISCLOSURE

An annular grindstone includes a grindstone portion including a binding material, and abrasive grains which are dispersed into the binding material to be fixed, in which the binding material contains a nickel-iron alloy. Preferably, a contained ratio of iron in the nickel-iron alloy is in a range of 5 wt% or more to less than 60 wt%. More preferably, a contained ratio of iron in the nickel-iron alloy is in a range of 20 wt% or more to 50 wt% or less. Preferably, the annular grindstone includes the grindstone portion only. In addition, the annular grindstone further includes an annular base including a grip portion, in which the grindstone portion is exposed at an outer peripheral edge of the annular base.

[Figure 1b]