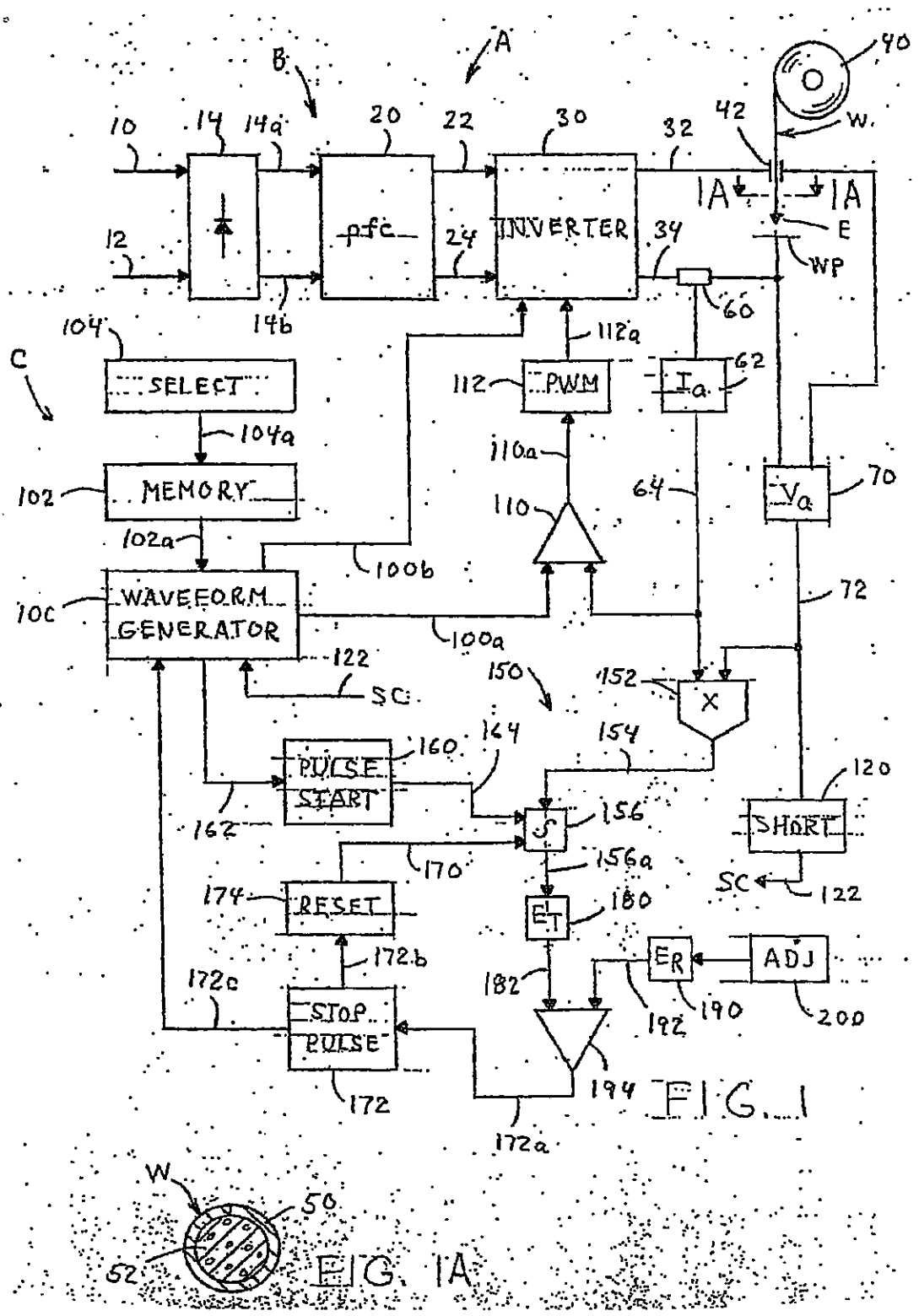

A
B
C
10
12
14
14a
14b
20
22
24
30
32
34
40
42
W
E
WP
IA
IA
pfc
INVERTER
60
62
104
SELECT
104a
102
MEMORY
102a
100b
100a
10C
WAVEFORM GENERATOR
122
SC
112
PWM
112a
110
110a
Ia
64
Va
70
72
150
152
X
154
160
164
PULSE START
162
S
156
156a
170
174
RESET
172b
172c
STOP PULSE
172
172a
ET
180
182
ER
190
192
ADJ
200
120
SHORT
194

FIG. 1

W
50
52

FIG. 1A

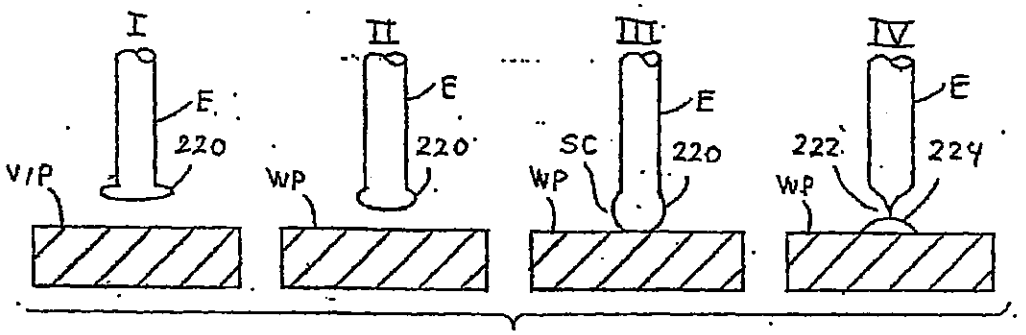

I
II
III
IV
E
220
222
224
SC
WP
VIP

FIG. 2

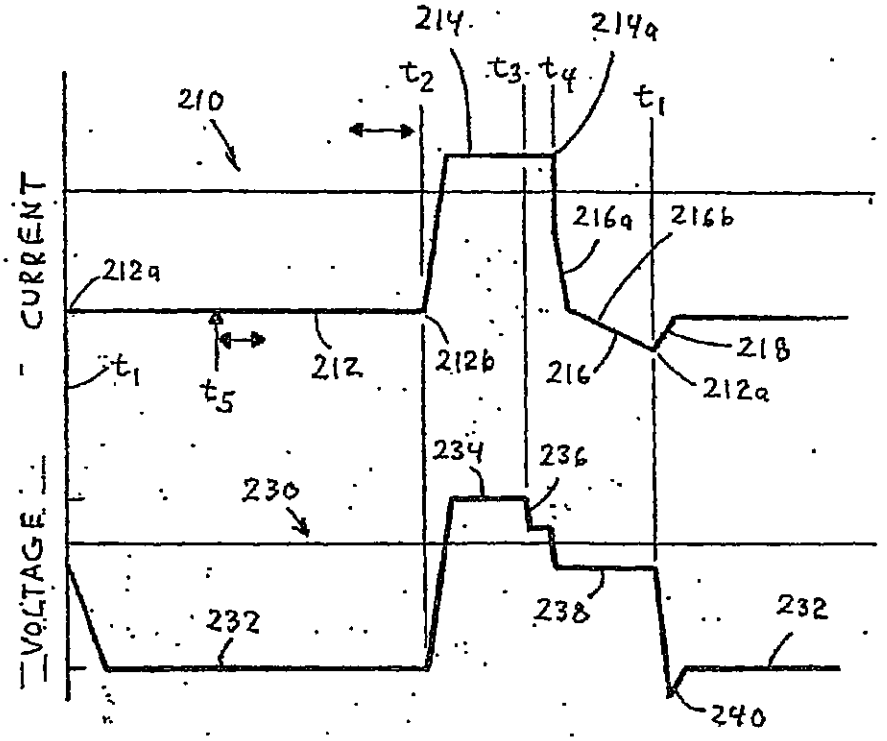

214
214a
t_2
t_3
t_4
t_1
210
216a
216b
212a
t_1
t_5
212
212b
216
218
212a
234
236
230
232
238
232
240
CURRENT
VOLTAGE

FIG. 3

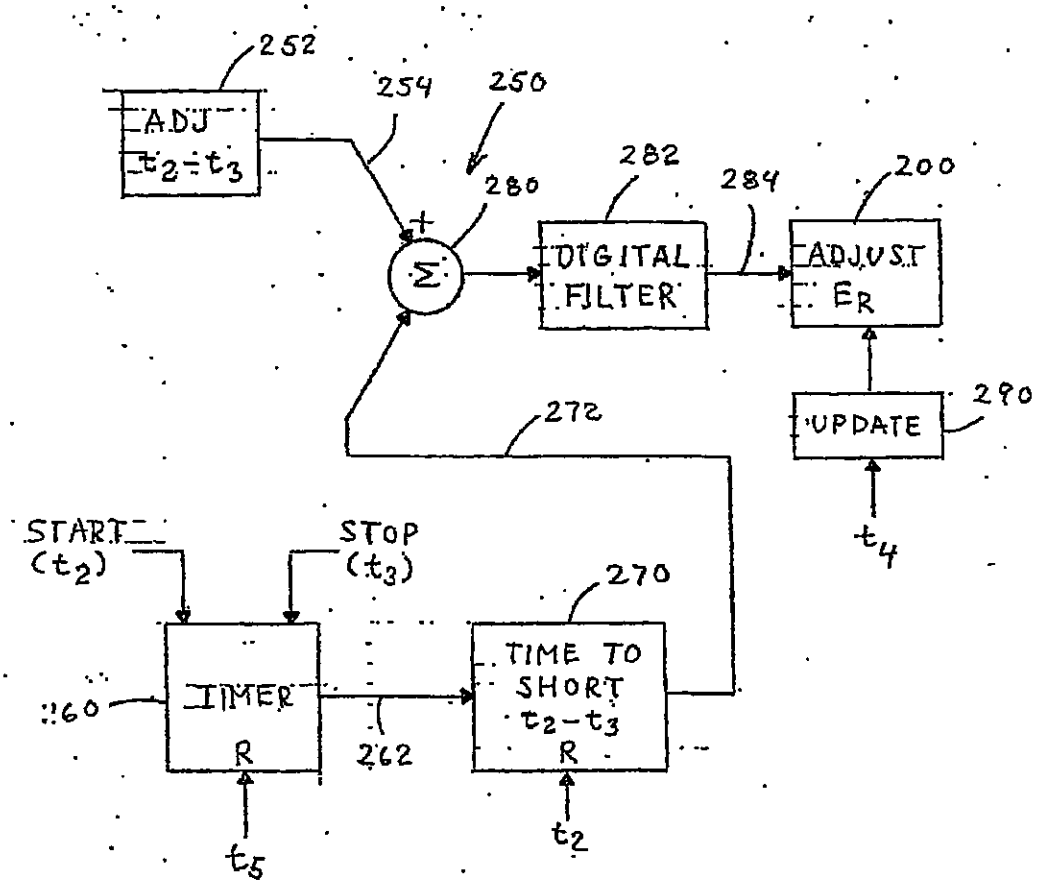

252
ADJ
$t_2 - t_3$
254
250
280
+
Σ
282
DIGITAL FILTER
284
200
ADJUST E_R
UPDATE
290
272
START (t_2)
STOP (t_3)
270
260
TIMER
R
262
TIME TO SHORT
$t_2 - t_3$
R
t_4
t_5
t_2

FIG. 4

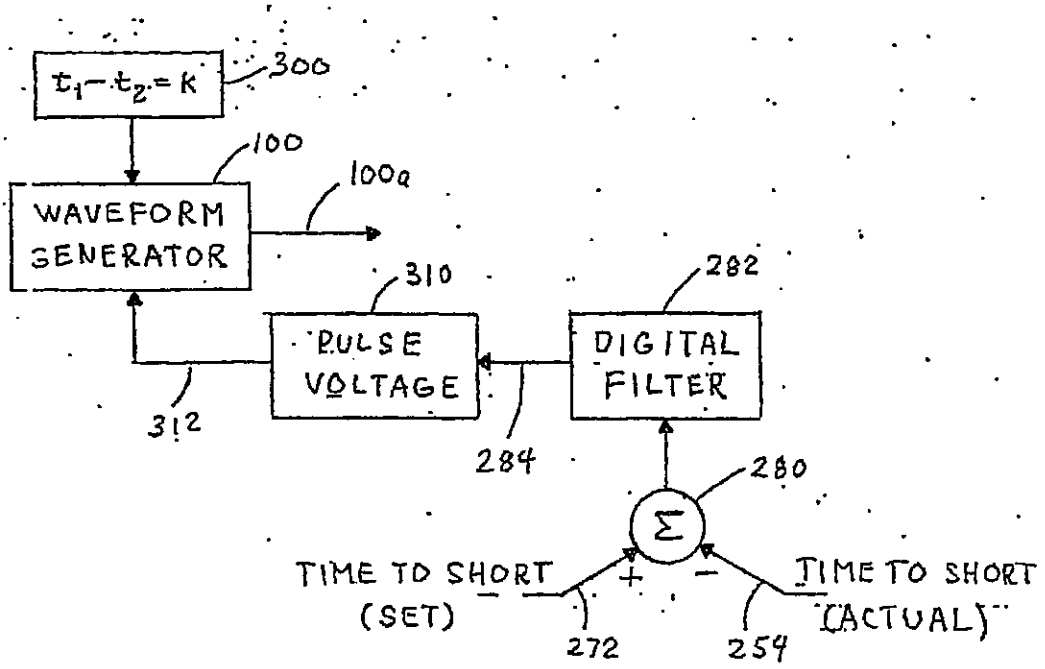

$t_1 - t_2 = K$
300
100
100a
WAVEFORM GENERATOR
310
282
PULSE VOLTAGE
DIGITAL FILTER
312
284
280
Σ
TIME TO SHORT (SET)
+
−
TIME TO SHORT (ACTUAL)
272
254

FIG. 5

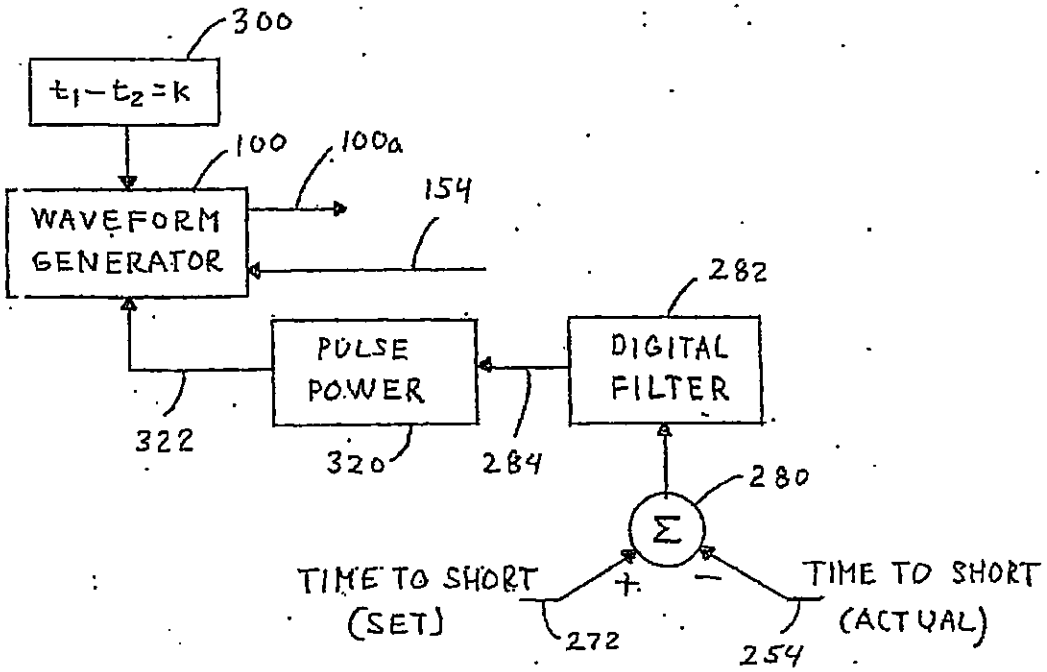

300
$t_1 - t_2 = K$
100
100a
154
WAVEFORM GENERATOR
282
PULSE POWER
DIGITAL FILTER
322
320
284
280
Σ
TIME TO SHORT (SET)
+
−
TIME TO SHORT (ACTUAL)
272
254

FIG. 6

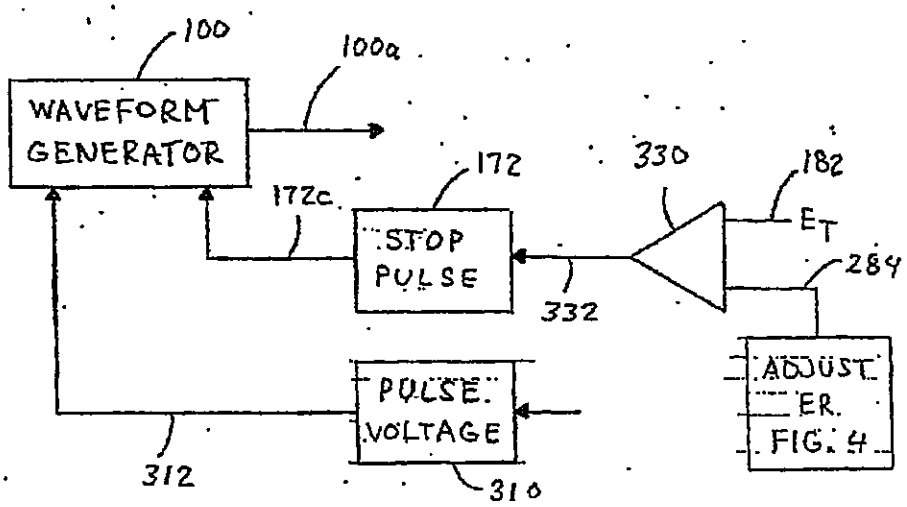

100
100a
WAVEFORM GENERATOR
172
330
182
172c
STOP PULSE
E_T
284
332
ADJUST ER. FIG. 4
PULSE VOLTAGE
312
310

FIG. 7

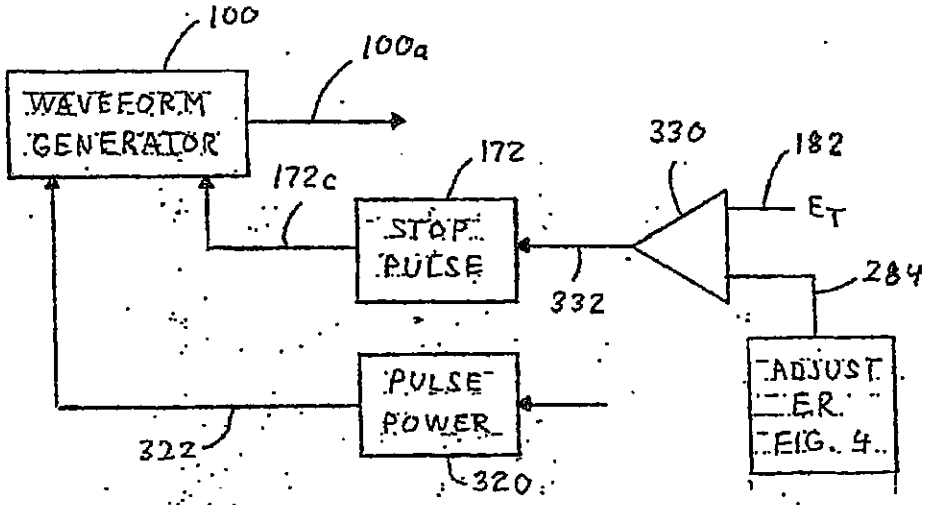

100
100a
WAVEFORM GENERATOR
172
330
182
172c
STOP PULSE
E_T
284
332
ADJUST ER. FIG. 4
PULSE POWER
322
320

FIG. 8

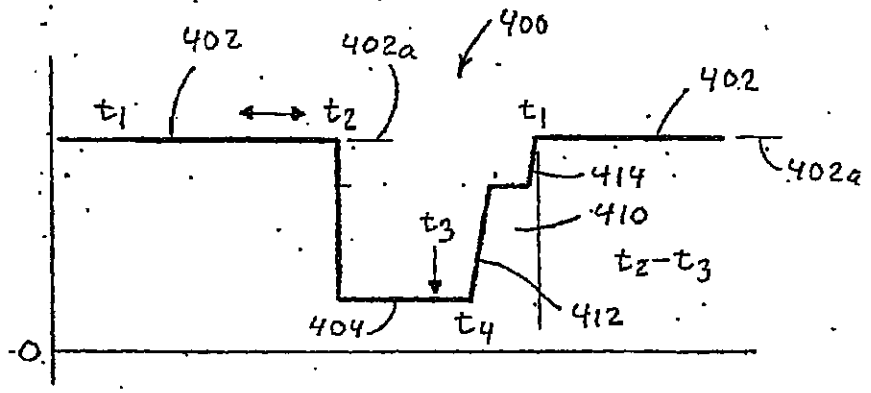

402
402a
400
t_1
t_2
t_1
402
414
402a
410
t_3
t_2-t_3
404
t_4
412
0

FIG. 9

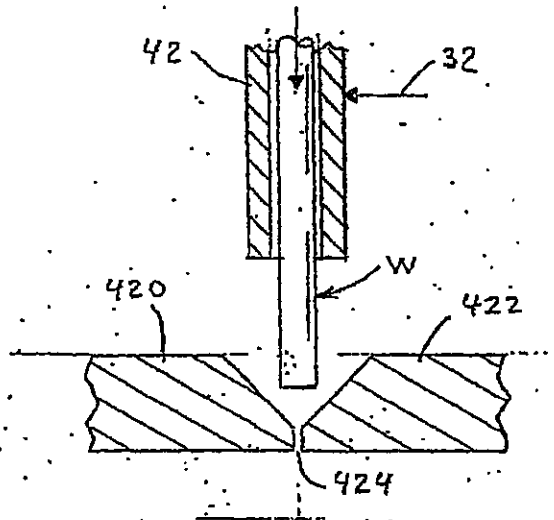

42
32
W
420
422
424

FIG. 10

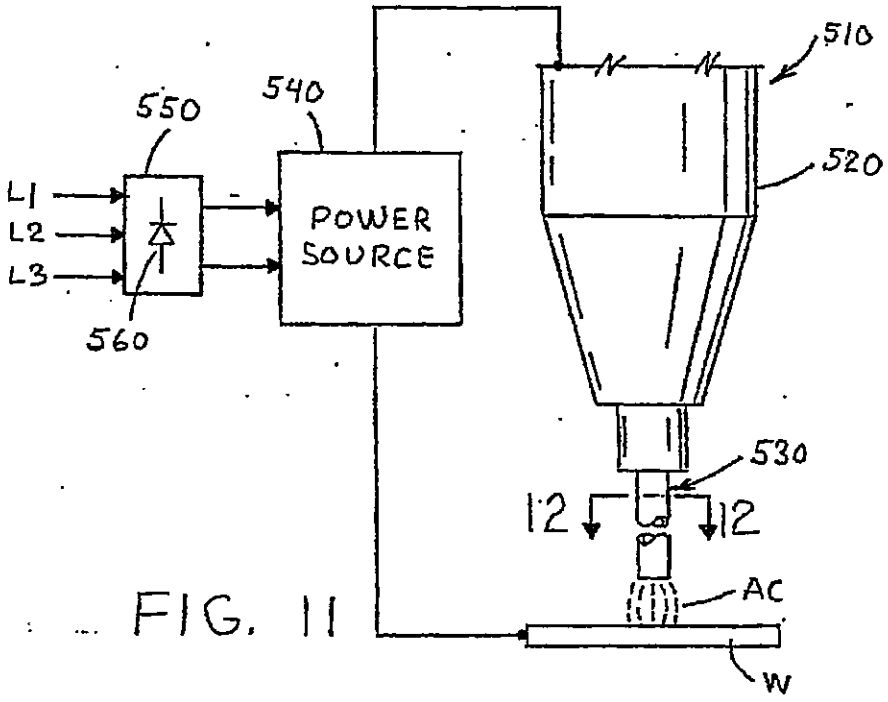

510
520
550
540
L1
L2
L3
POWER SOURCE
560
530
12
12
AC
W

FIG. 11

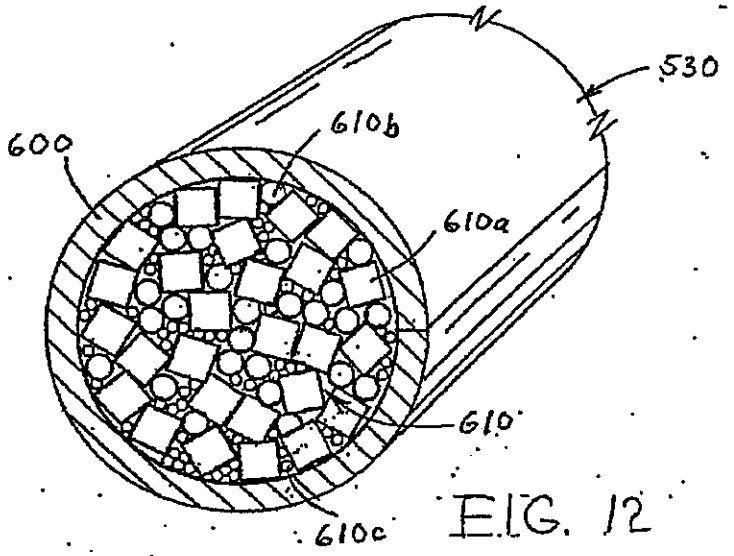

530
600
610b
610a
610
610c

FIG. 12

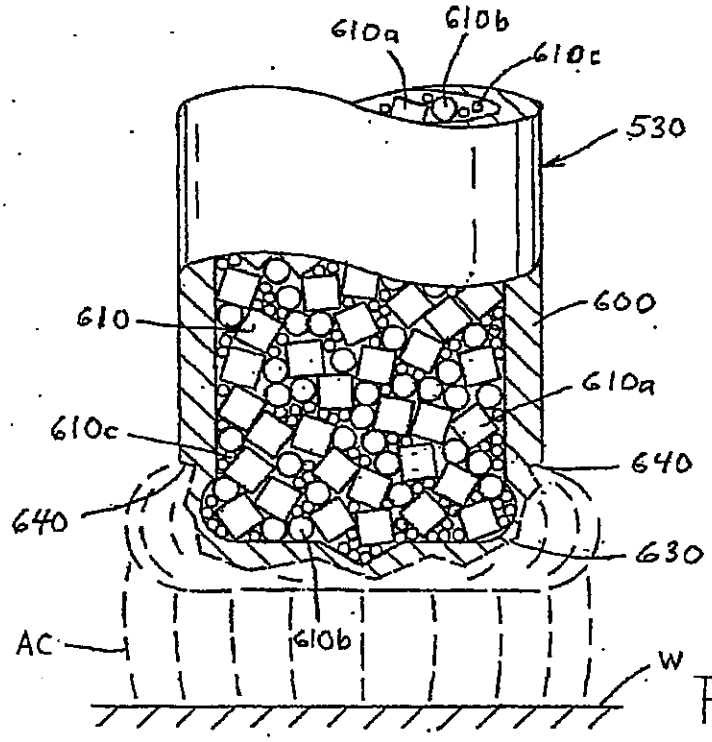

610a
610b
610c
530
610
600
610a
610c
640
640
630
AC
610b
W

FIG. 13

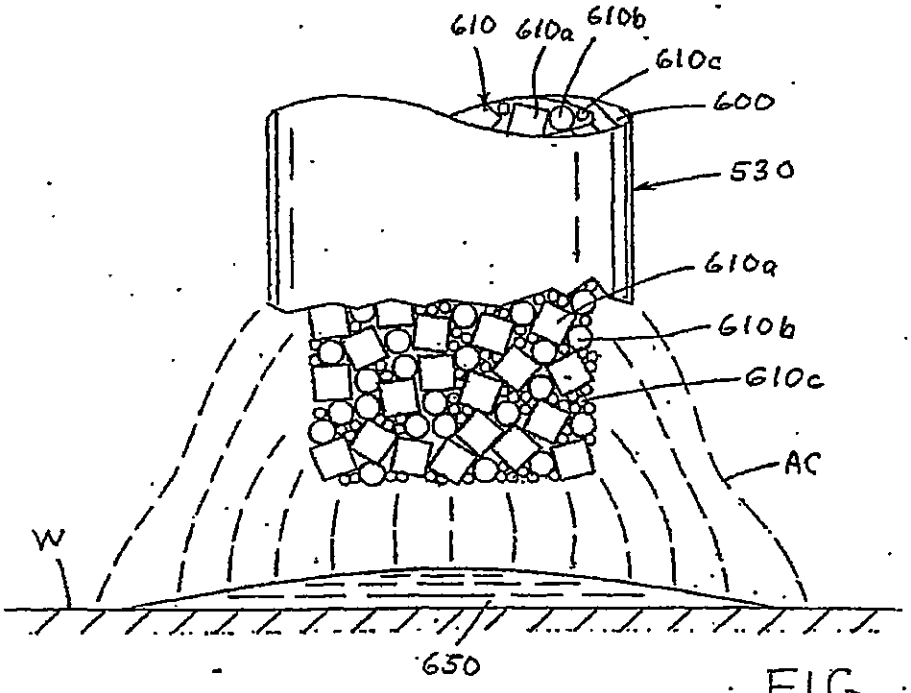

610
610a
610b
610c
600
530
610a
610b
610c
AC
W
650

FIG. 14

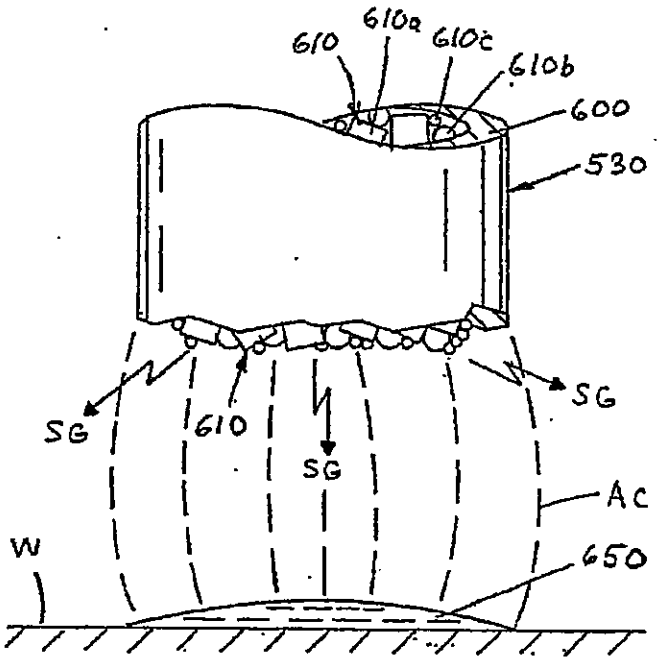

610
610a
610c
610b
600
530
SG
SG
610
SG
Ac
W
650

FIG. 15

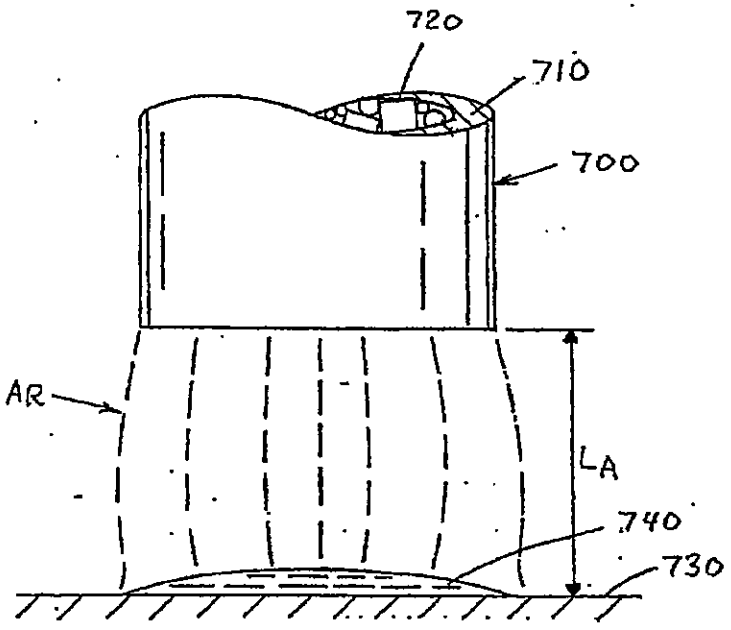

720
710
700
AR
LA
740
730

FIG. 16

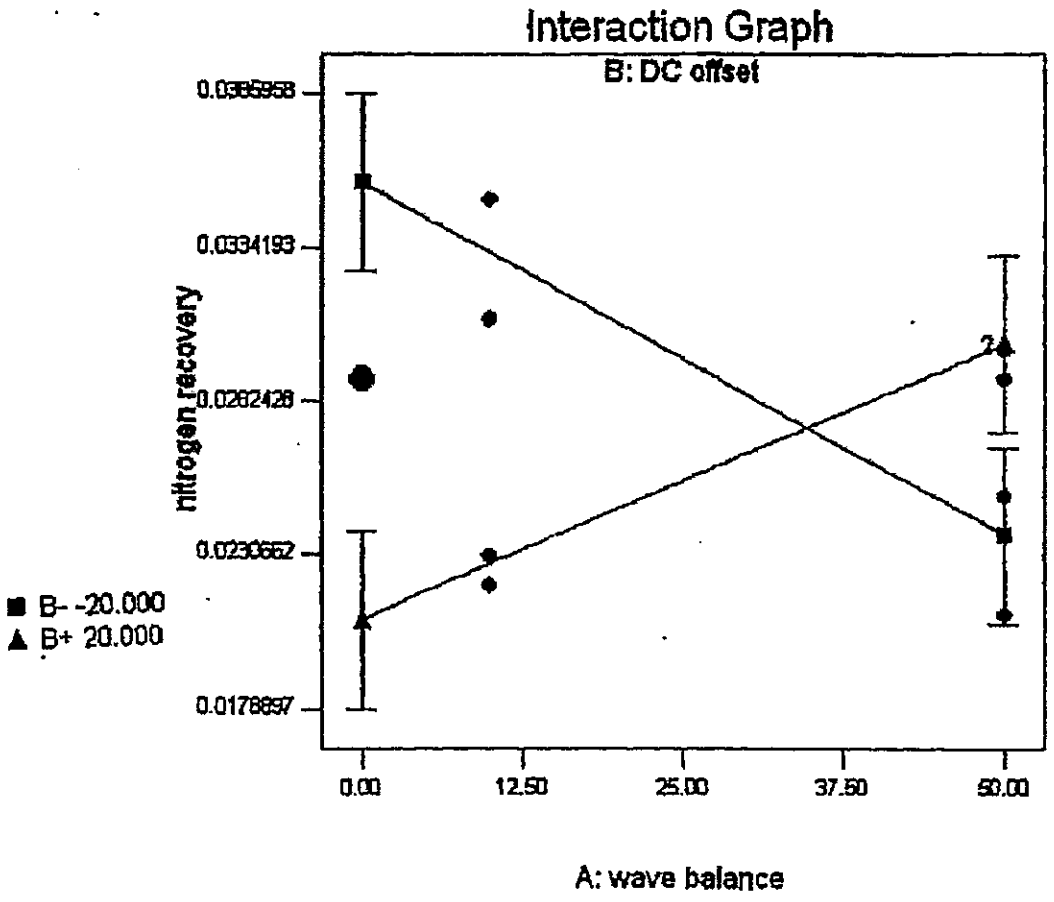

Interaction Graph
B: DC offset
0.0386958
0.0334193
0.0282428
0.0230662
0.0178897
nitrogen recovery
B- -20.000
B+ 20.000
0.00
12.50
25.00
37.50
50.00
A: wave balance

Figure 17

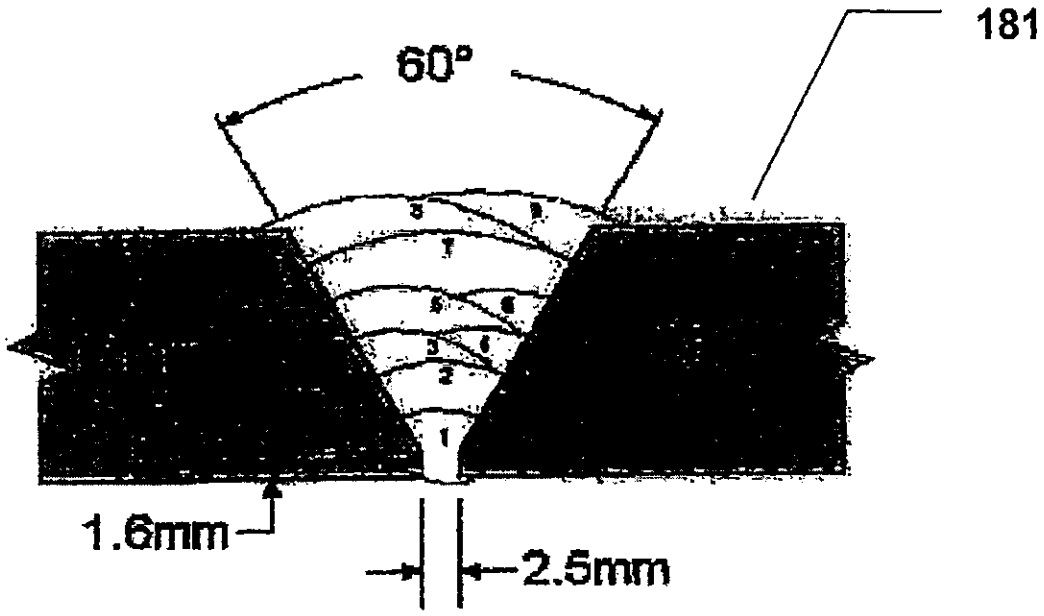


Figure 18