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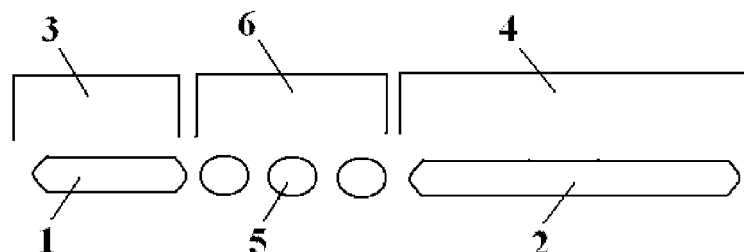


FIG. 1

(57) Abstract: A method for the continuous production of a cellular ceramic or glass plate having asymmetric cells comprising thermally treating ceramic particles and a blowing agent in a foaming furnace (3) while conveying said ceramic particles and said blowing agent at a first speed thereby forming a cellular ceramic plate, and annealing said cellular ceramic plate in an annealing lehr (4) by cooling it down while conveying it at a second speed, larger than said first speed, thereby stretching and cooling said cellular ceramic or glass plate.