

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
9 July 2009 (09.07.2009)

PCT

(10) International Publication Number
WO 2009/085257 A1

(51) International Patent Classification:

C01B 39/00 (2006.01) **B01J 29/40** (2006.01)
B01J 29/06 (2006.01) **B01J 29/068** (2006.01)

(21) International Application Number:

PCT/US2008/014003

(22) International Filing Date:

23 December 2008 (23.12.2008)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

61/009,384 28 December 2007 (28.12.2007) US

(71) Applicant (for all designated States except US): **EXXON-MOBIL RESEARCH AND ENGINEERING COMPANY** [US/US]; 1545 Route 22 East, P.O. Box 900, Annandale, NJ 08801-0900 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **ELIA, Christine, N.** [US/US]; 437 Garretson Road, Bridgewater, NJ 08807 (US). **KALYANARAMAN, Mohan** [US/US]; 732 Iris Lane, Media, PA 19063 (US). **DAAGE, Michel, A.** [FR/US]; 1847 Viola Lane, Hellertown, PA 18055 (US). **BROWN, Stephen, H.** [US/US]; 45 Mullens Lane, Bernardsville, NJ 07924 (US). **ZHANG, Lei** [CN/US]; 4239 Hunt Club Circle, Apt. 1321, Fairfax, VA 22033 (US). **CRANE, Robert, A.** [US/US]; 15570 Pebblebrook Drive, Centreville, VA 20120 (US). **SOKOLOVSKII, Valery** [US/US]; 578 Ironwood Terrace, Sunnyvale, CA 94086 (US). **LOWE, David, M.** [US/US]; 992-8 Belmont

Terrace, Sunnyvale, CA 94086 (US). **HAN, Jun** [CN/US]; 685 Carlisle Way, Apt. 44, Sunnyvale, CA 94087 (US). **OHLE, Nicholas** [US/US]; 351 Kenilworth Avenue, San Leandro, CA 94577 (US). **GIAQUINTA, Daniel** [US/US]; 12091 Candy Lane, Saratoga, CA 95070 (US). **VOLPE, Anthony, F., Jr.** [US/US]; 2582 Tartan Drive, Santa Clara, CA 95051 (US).

(74) Agents: **BAKUN, Estelle, C.** et al.; EXXONMOBIL RESEARCH AND ENGINEERING COMPANY, 1545 Route 22 East, P.O. Box 900, Annandale, NJ 08801-0900 (US).

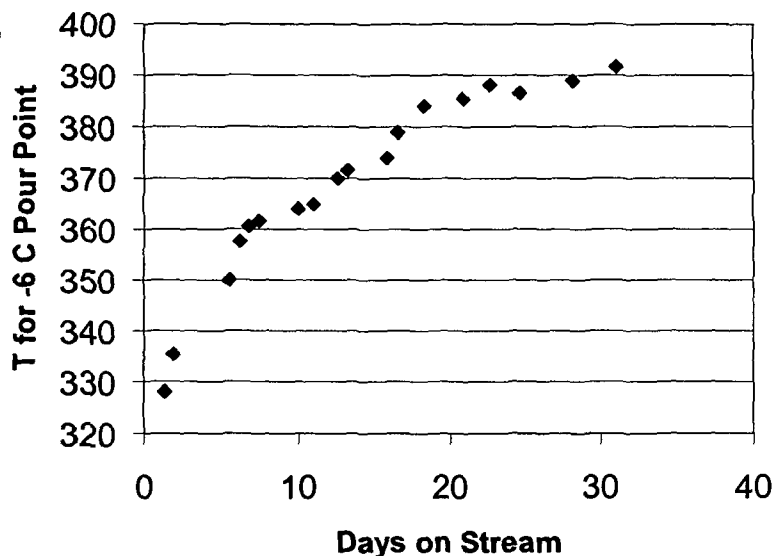
(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MT, NL, NO, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: SOUR SERVICE DEWAXING CATALYST WITHOUT SEPARATE METAL HYDROGENATION FUNCTION

FIGURE 2



(57) Abstract: Catalysts for dewaxing of hydrocarbon feeds, particularly feeds with elevated sulfur and nitrogen levels, are provided. The dewaxing catalysts include a zeolite with a low silica to alumina ratio combined with a low surface binder, or alternatively the formulated catalyst has a high ratio of zeolite surface area to external surface area.

WO 2009/085257 A1



Published:

— *with international search report*