

A B S T R A C T

An upper garment 1 comprises right- and left-hand sleeve sheets 4, 5 respectively having inner and outer side edges 4c, 4d; 5c, 5d and arm holes 4e, 5e in the vicinity of their upper ends and right- and left-hand body sheets 2, 3 respectively having inner and outer side edges 2c, 2d; 3c, 3d and arm holes 2e, 3e in the vicinity of their upper ends. Each of the right- and left-hand sleeve sheets 4, 5 is folded onto itself along its center lines Y2 extending between its upper and lower ends and bonded along its inner and outer side edges 4c, 4d; 5c, 5d. The right- and left-hand body sheets 2, 3 are bonded together along their inner side edges 2d, 3d. The right- and left-hand sleeve sheets 4, 5 are bonded to the right- and left-hand body sheets 2, 3, respectively, along peripheral edges of their arm holes 4e, 2e; 5e, 3e. The right- and left-hand sleeve sheets 4, 5 have their upper edges are respectively sealed together.



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