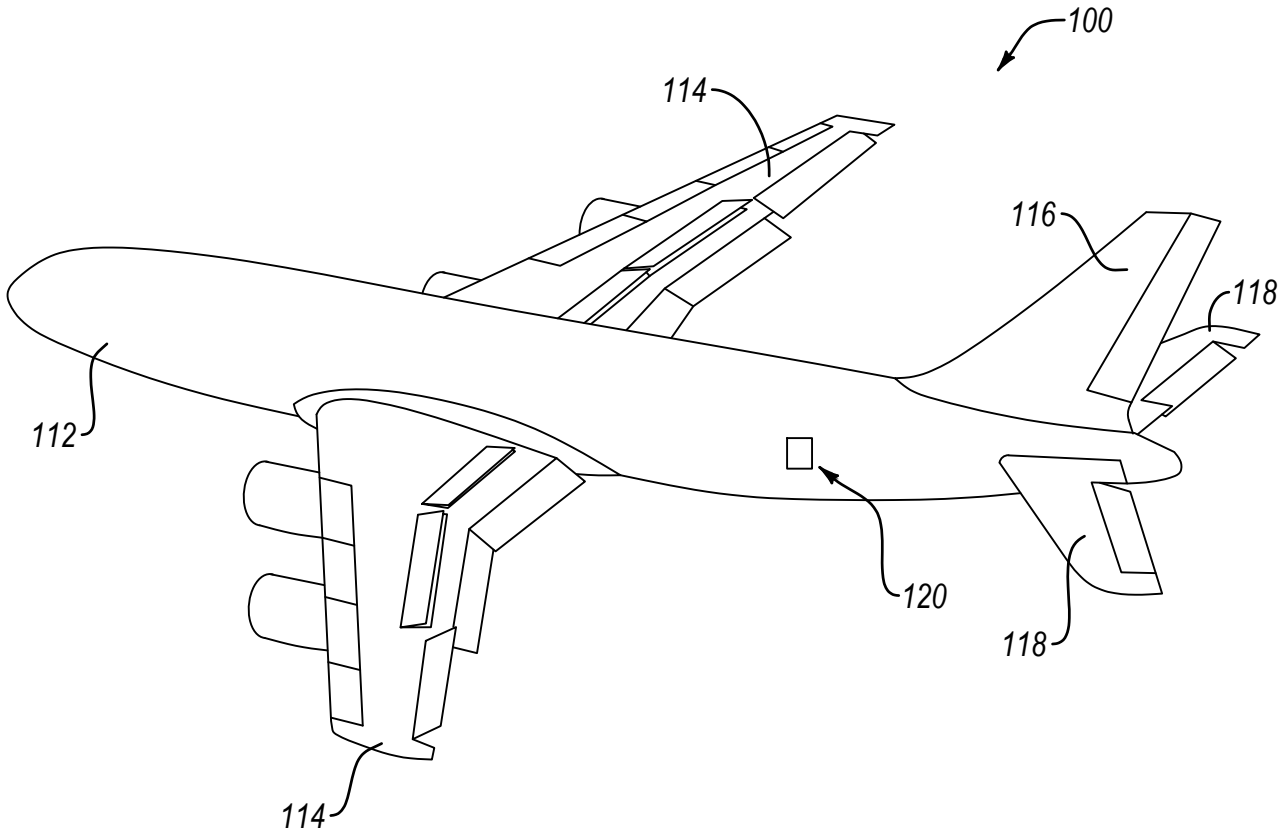


FIG. 1

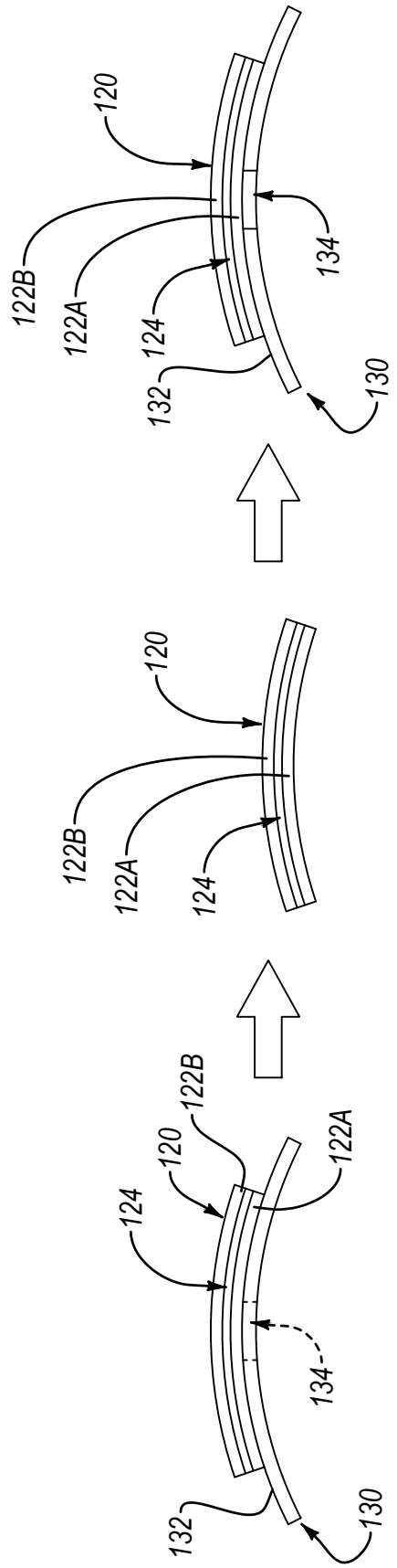

120
122B
122A
124
134
132
130
120
122B
122A
124
124
120
122B
122A
134
132
130

FIG. 2

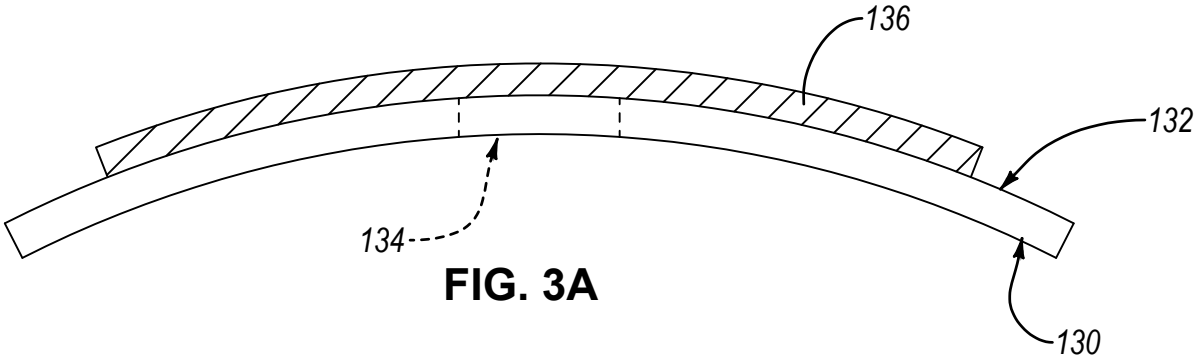


FIG. 3A

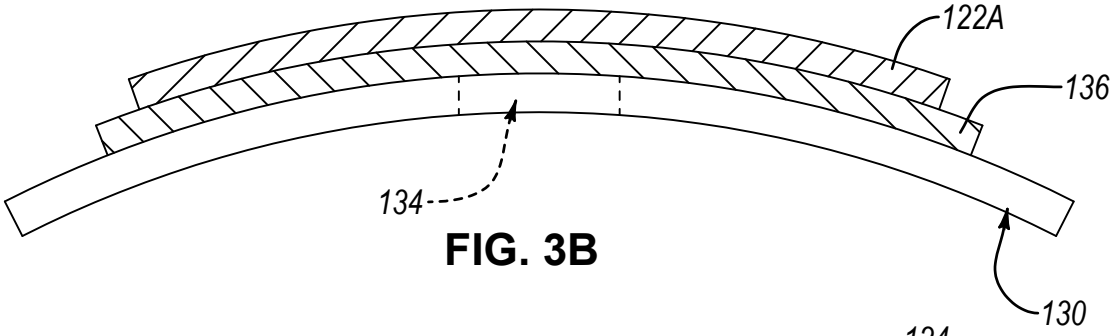


FIG. 3B

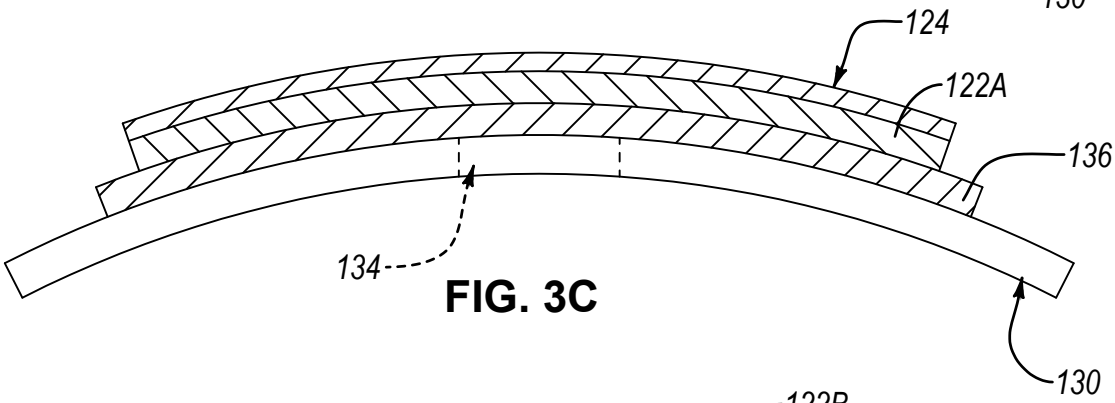


FIG. 3C

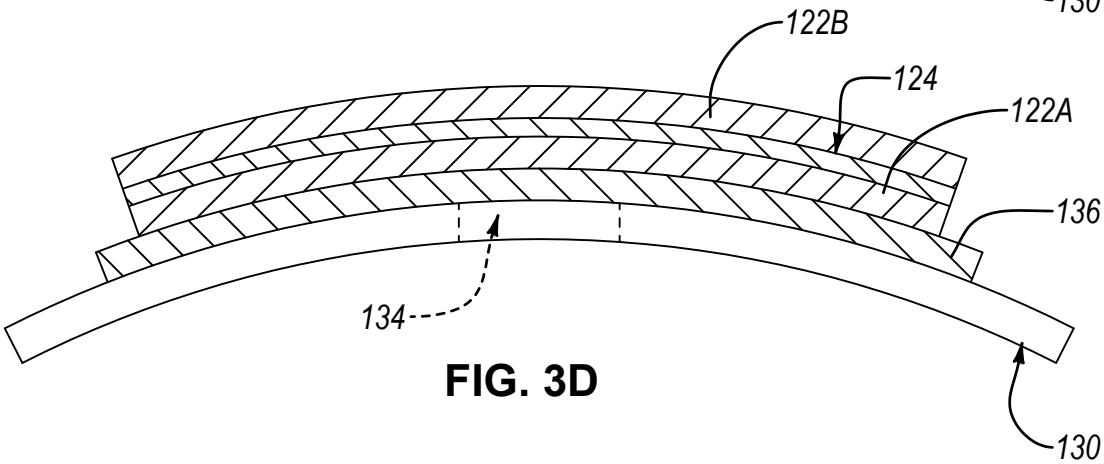


FIG. 3D

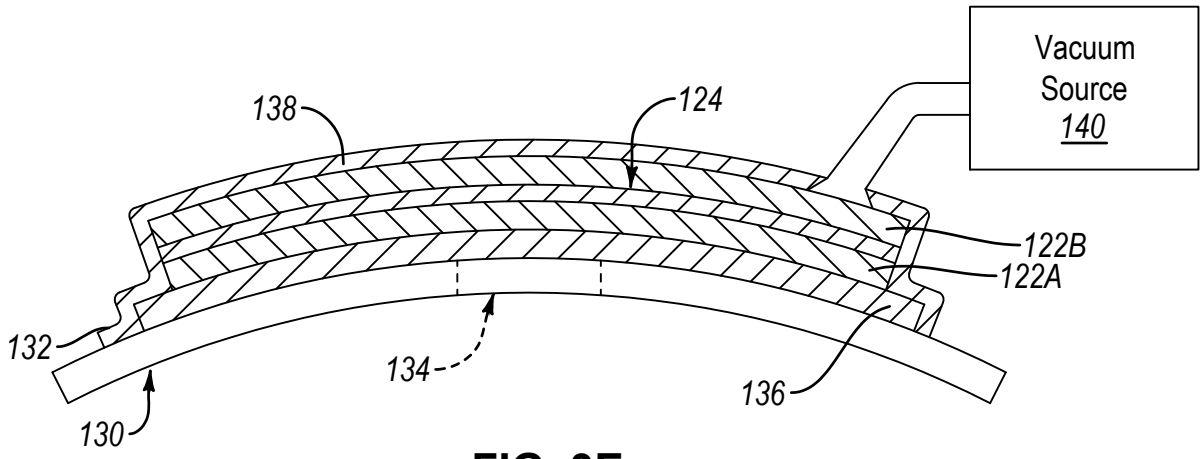


FIG. 3E

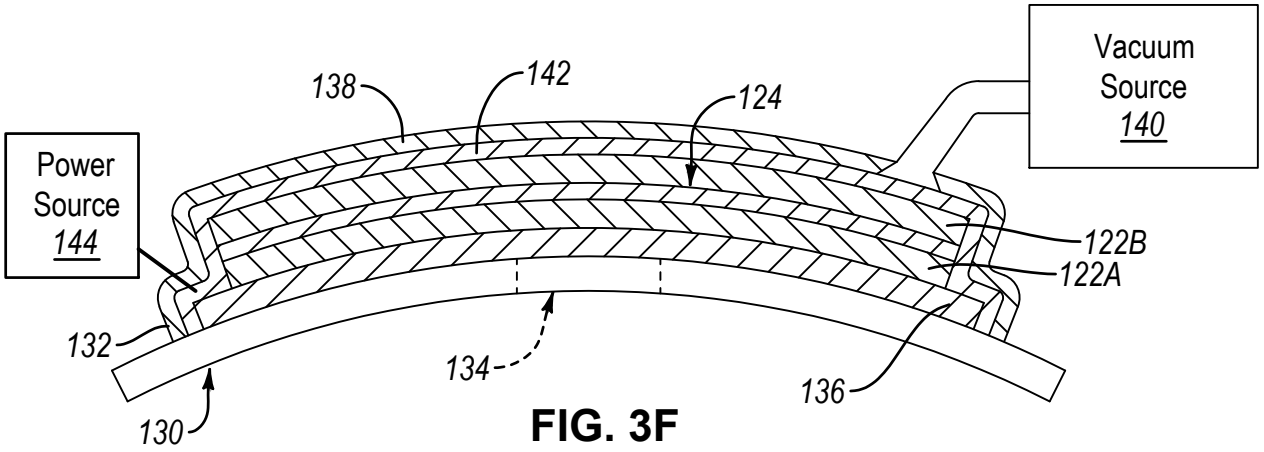


FIG. 3F

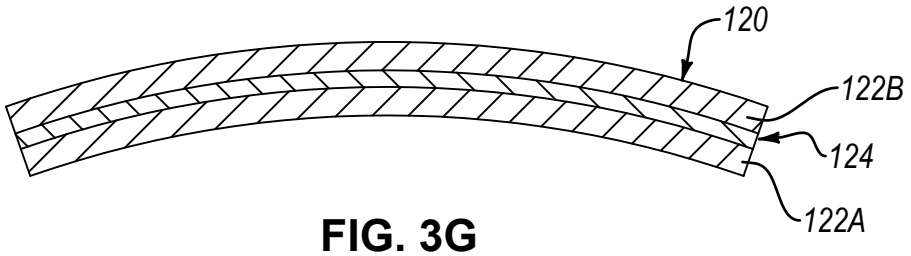


FIG. 3G

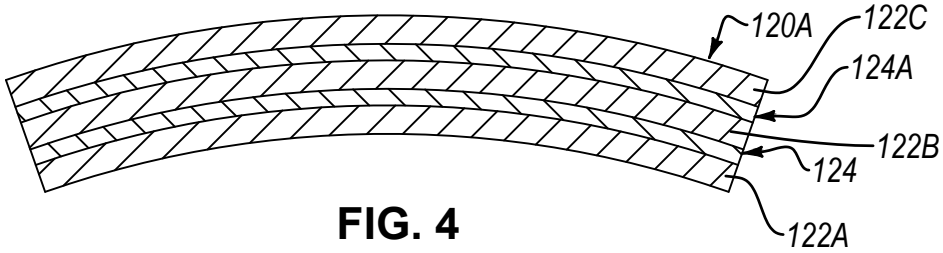


FIG. 4

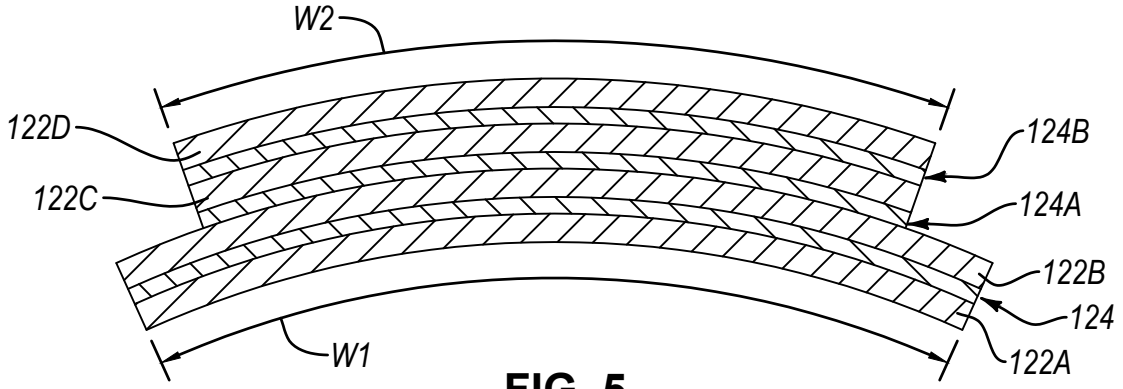


FIG. 5

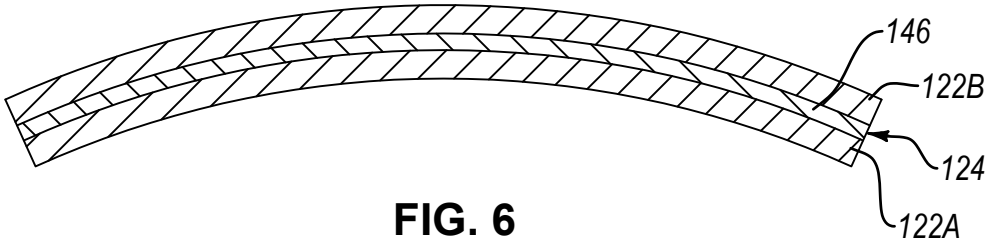


FIG. 6

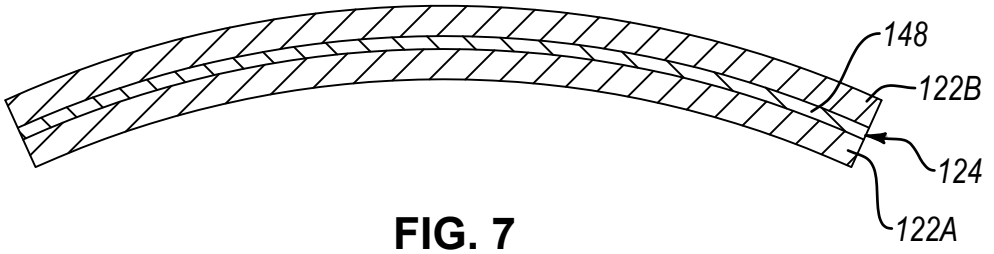


FIG. 7

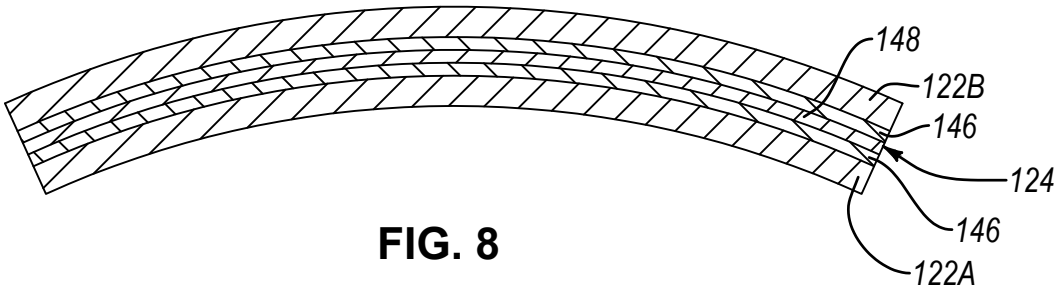


FIG. 8

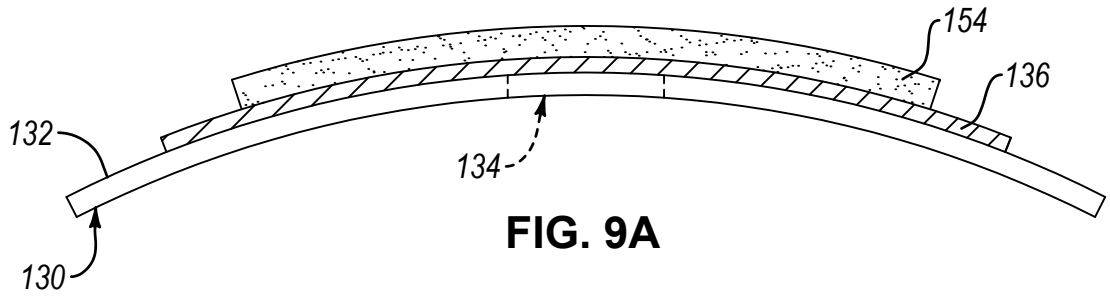


FIG. 9A

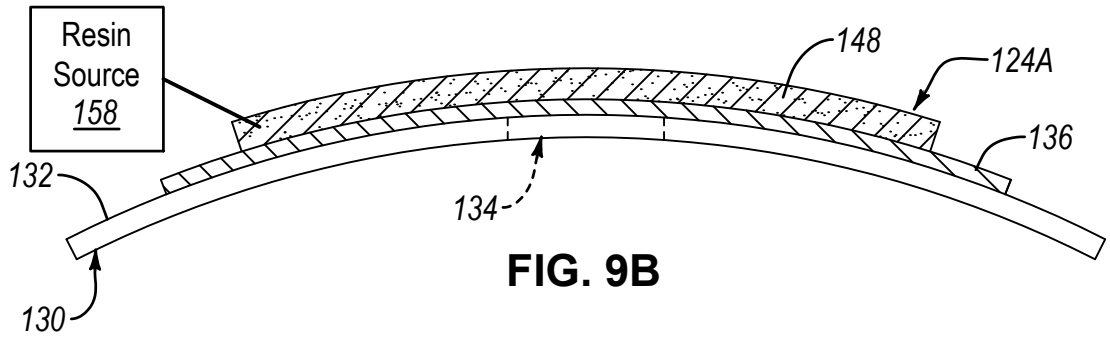


FIG. 9B

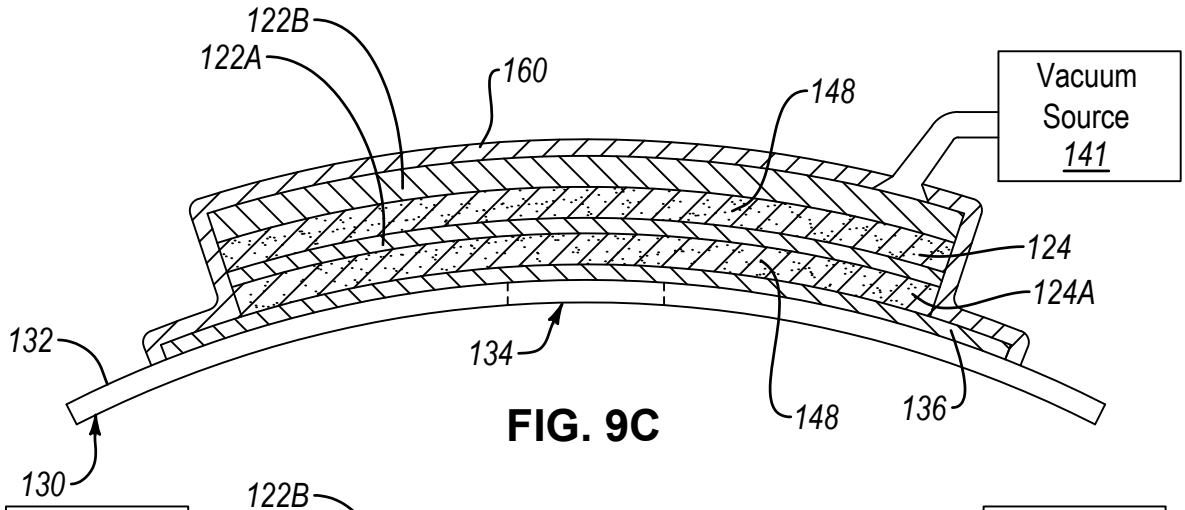


FIG. 9C

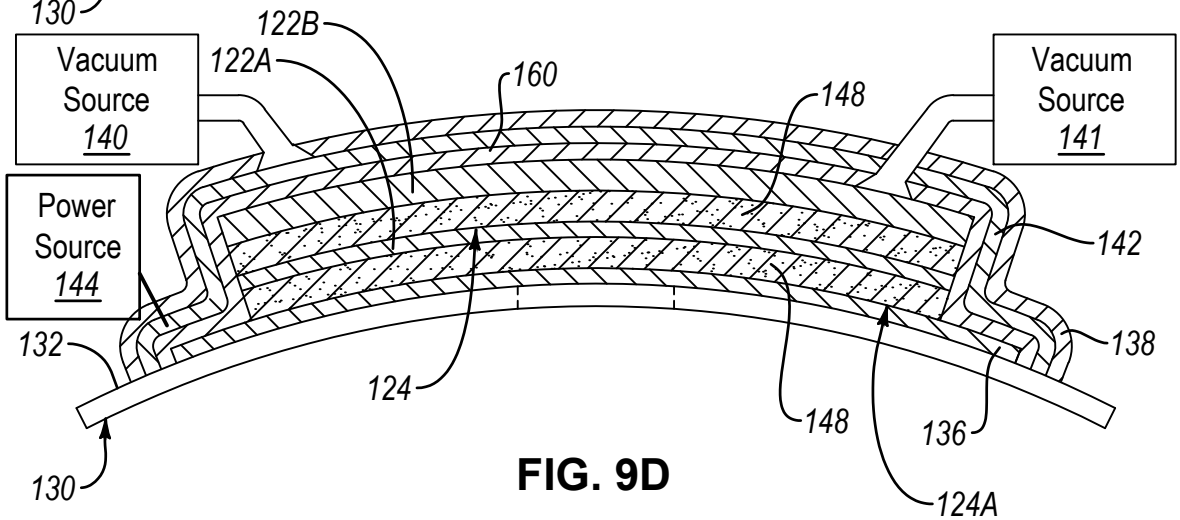


FIG. 9D

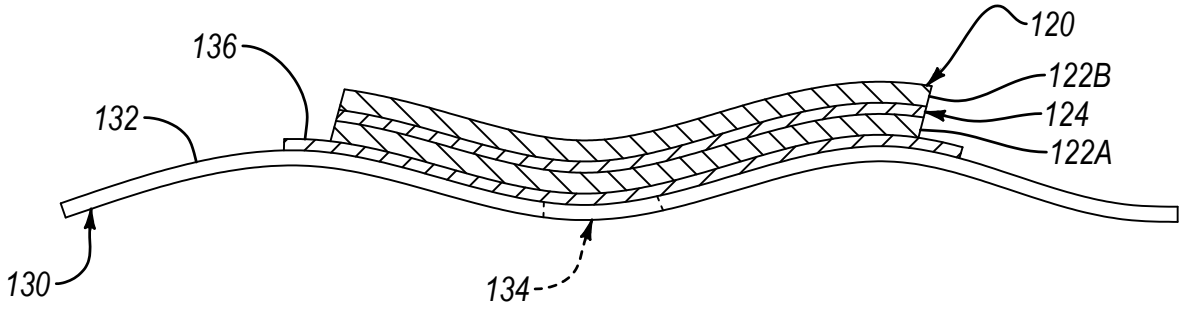


FIG. 10

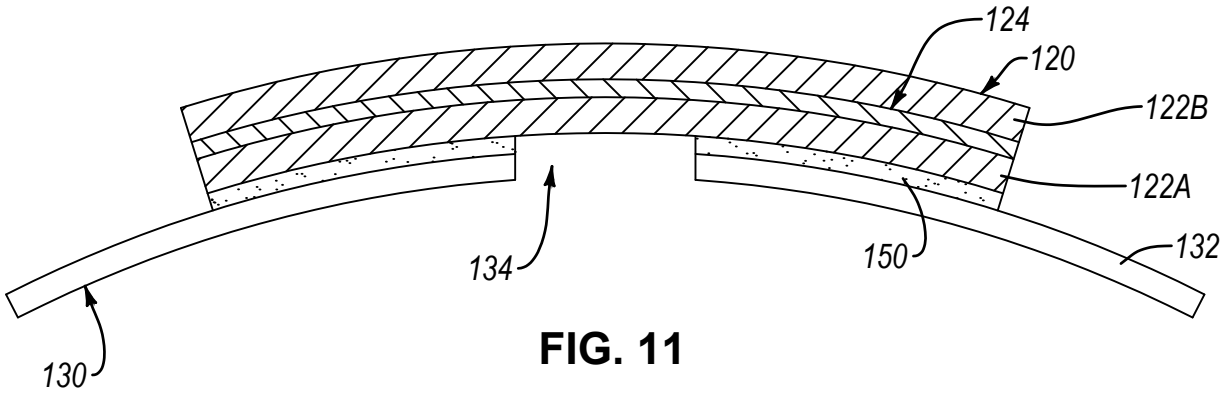


FIG. 11

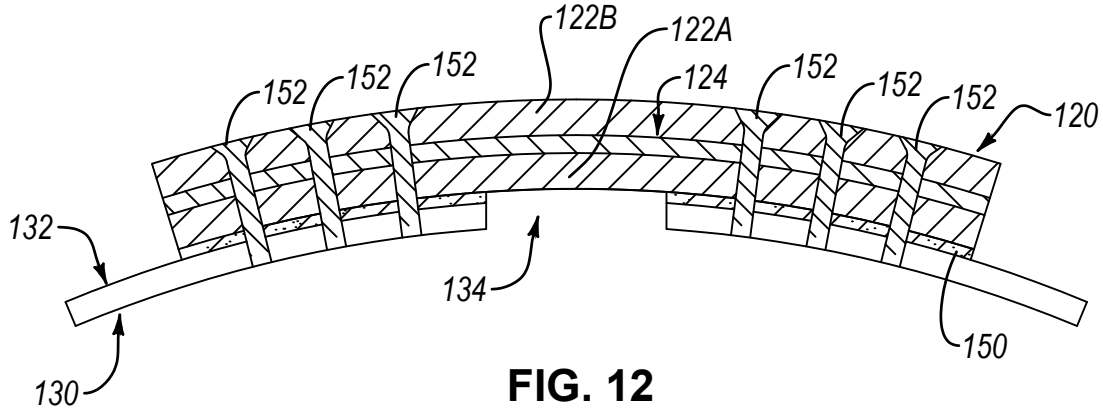


FIG. 12

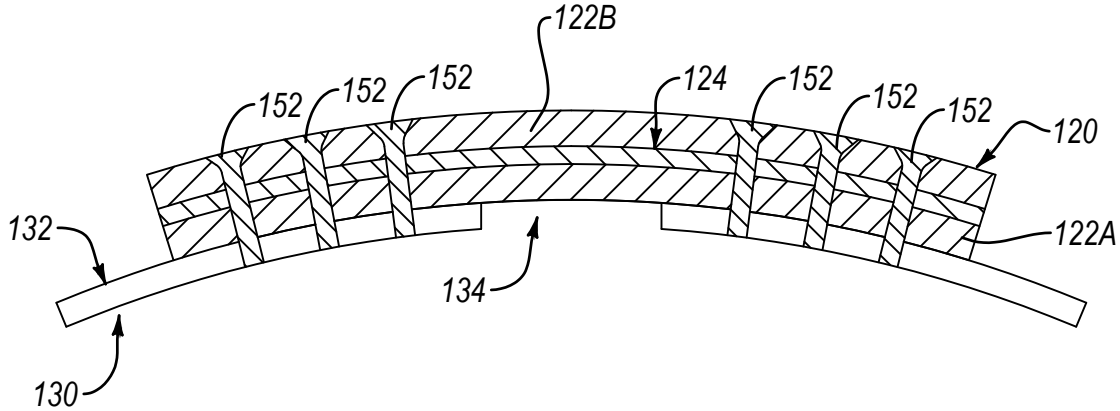


FIG. 13

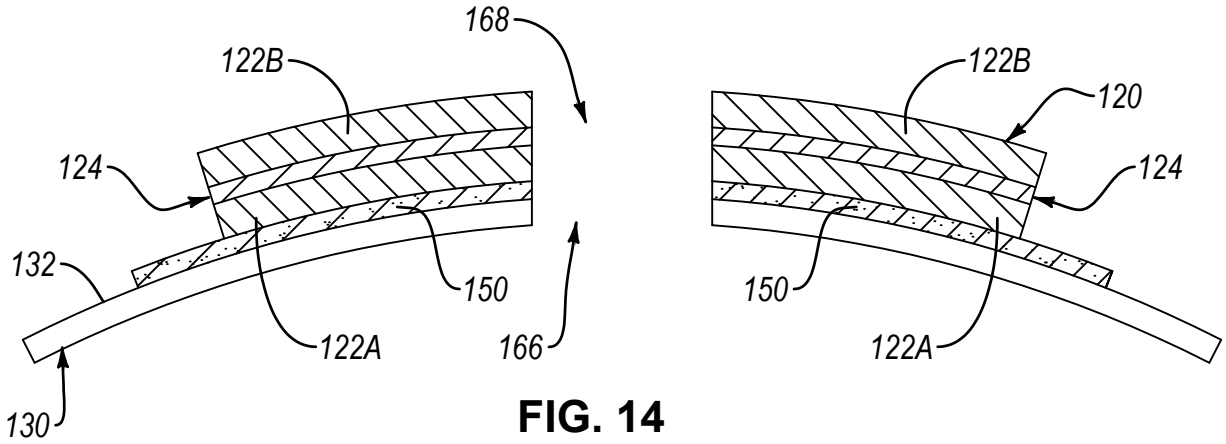


FIG. 14

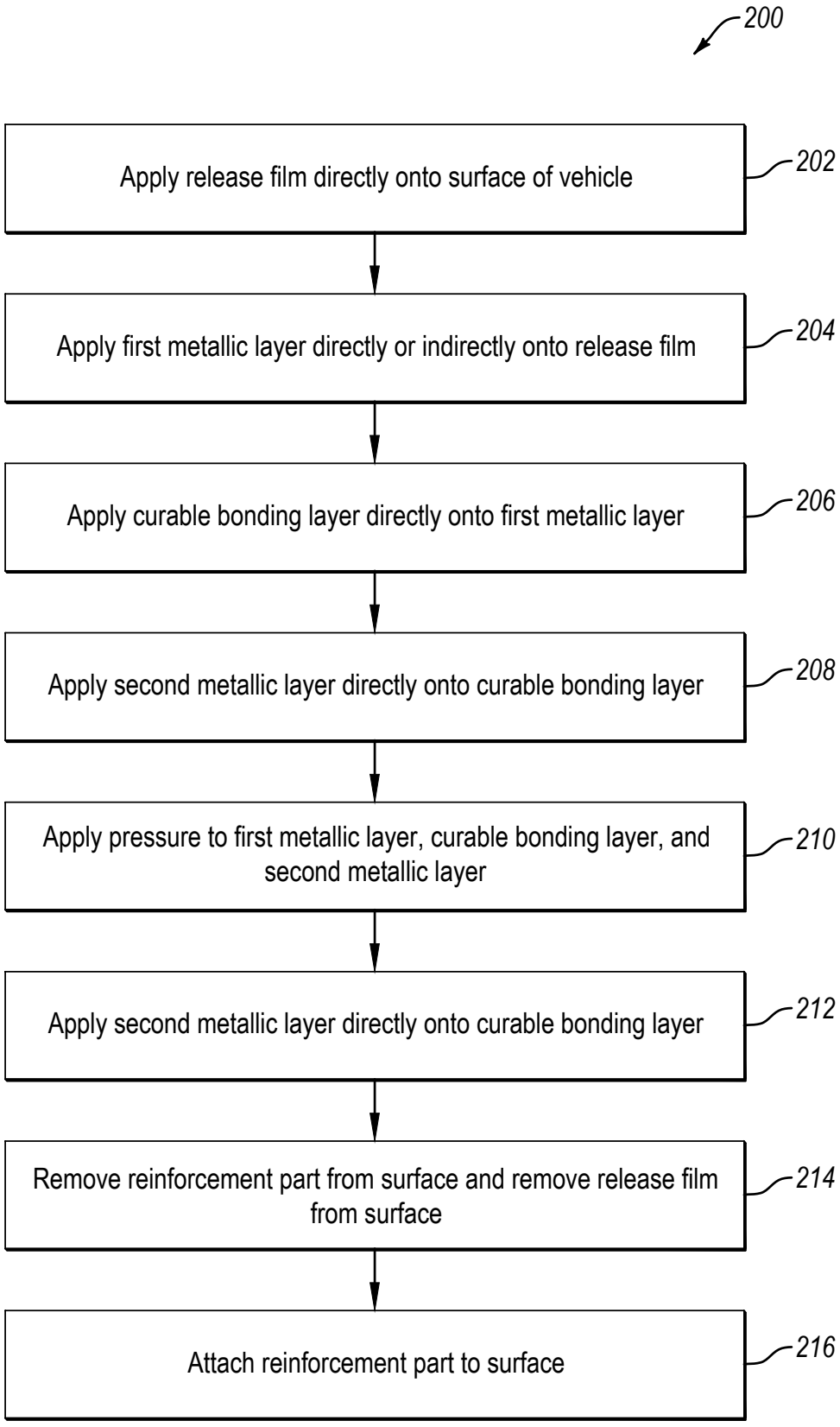

200
Apply release film directly onto surface of vehicle
202
Apply first metallic layer directly or indirectly onto release film
204
Apply curable bonding layer directly onto first metallic layer
206
Apply second metallic layer directly onto curable bonding layer
208
Apply pressure to first metallic layer, curable bonding layer, and second metallic layer
210
Apply second metallic layer directly onto curable bonding layer
212
Remove reinforcement part from surface and remove release film from surface
214
Attach reinforcement part to surface
216

FIG. 15