

PROCESS AND SYSTEM FOR MANUFACTURING PRINTED CAN ENDS**ABSTRACT**

5 A process for manufacturing printed can ends, the process comprising the steps of coil-feeding a shell material for the printed ends into a shell press to form shells (step 402), printing information on the shells utilising a laser-marking device (step 404) and feeding the printed shells into a conversion press for attaching pull tabs to the printed shells and for forming the can ends (step 406).

10 **FIG. 4**