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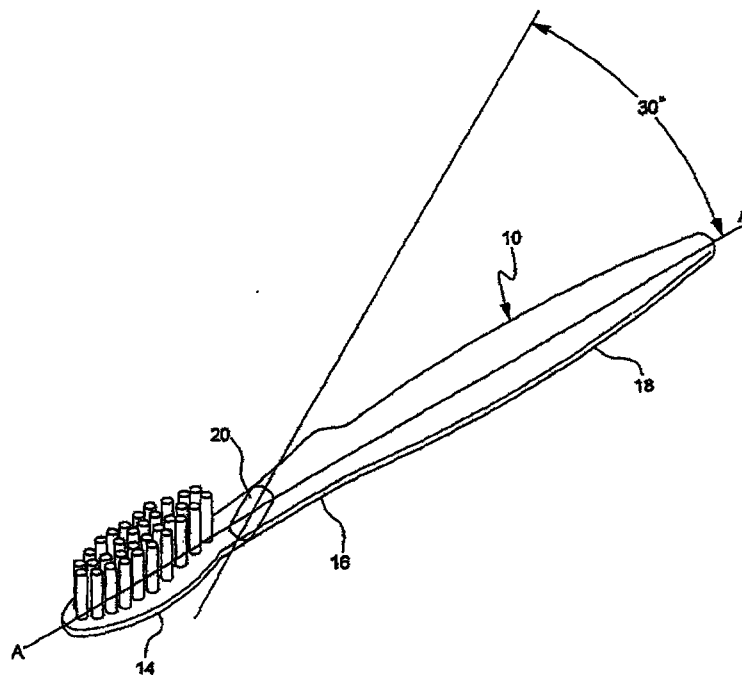
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(54) Title: LASER JOINING TOOTHBRUSH HEADS TO HANDLES



(57) Abstract: The present invention relates to a method of welding pre-formed toothbrush heads (14) and handles (18) using a about 0.7 to about 2.0 micrometers, or about 4.0 to about 6.0 micrometers, wavelength laser beam.



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