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**pH - solubility Profile of
Ondansetron Hydrochloride Dihydrate**

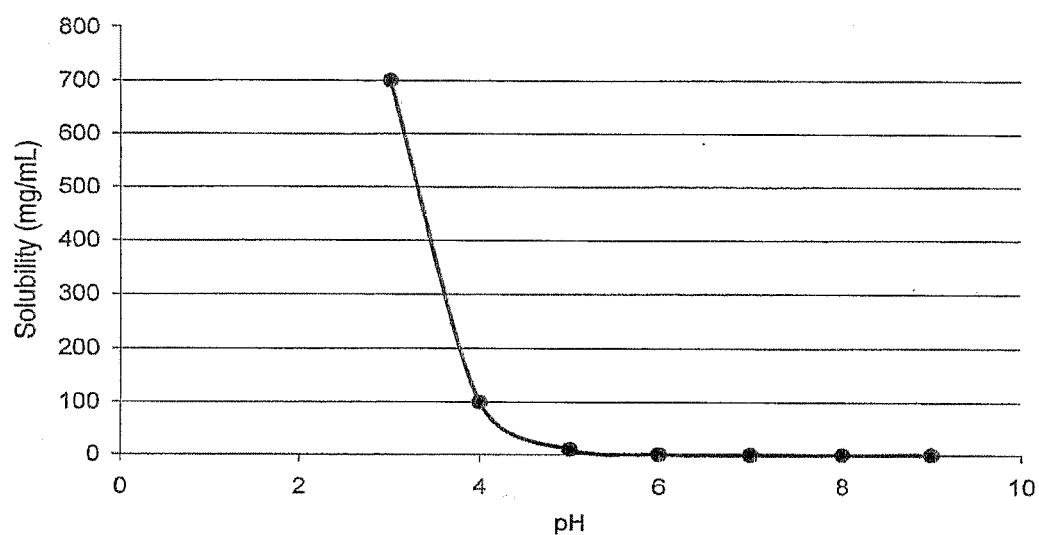


FIG. 1A

**pH - solubility Profile of
Carvedilol**

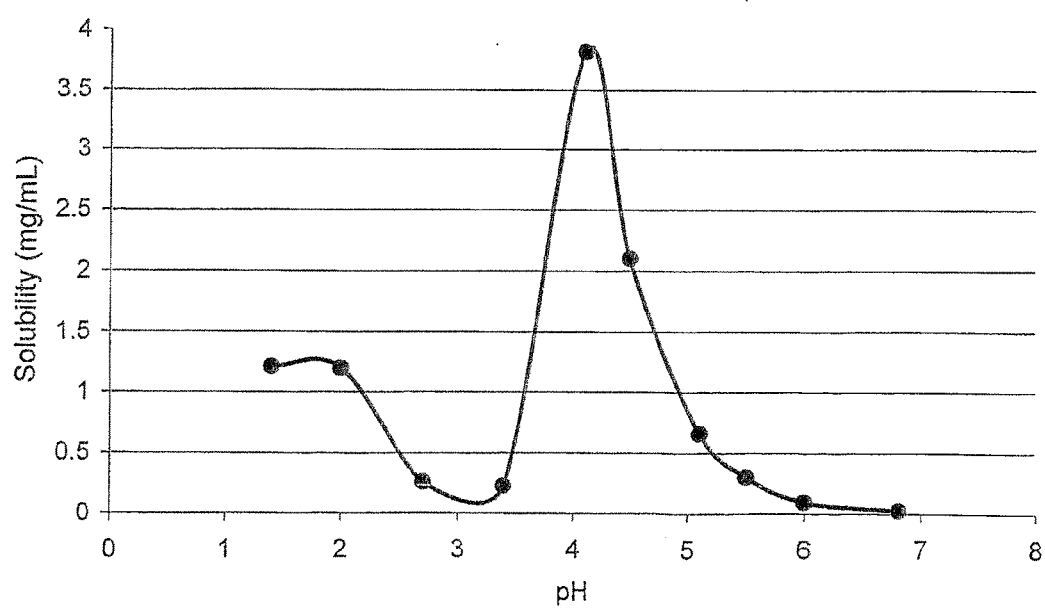


FIG. 1B

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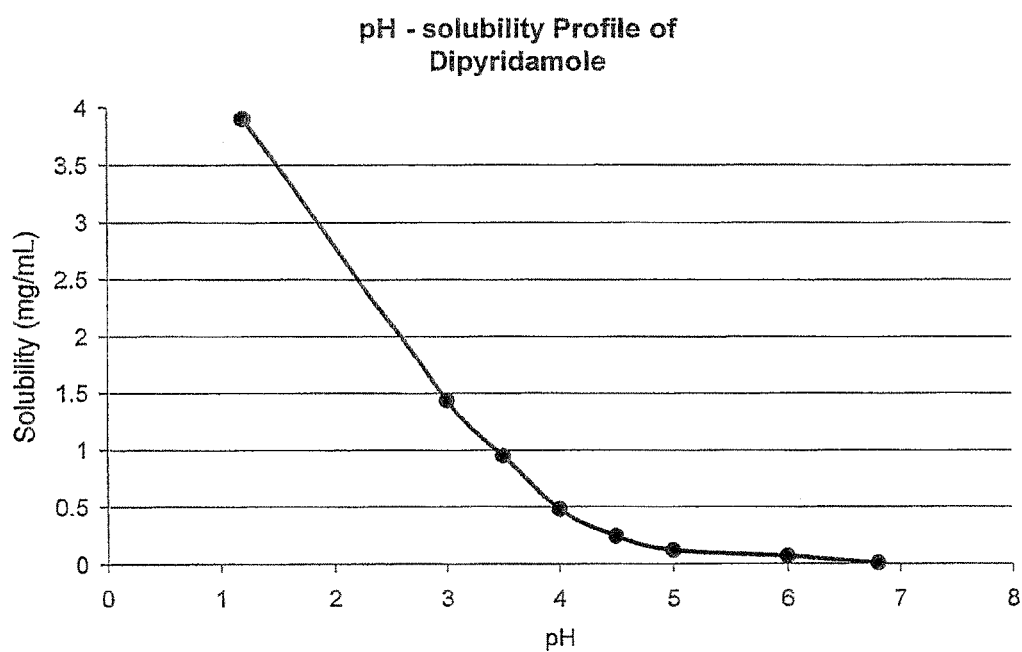


FIG. 1C

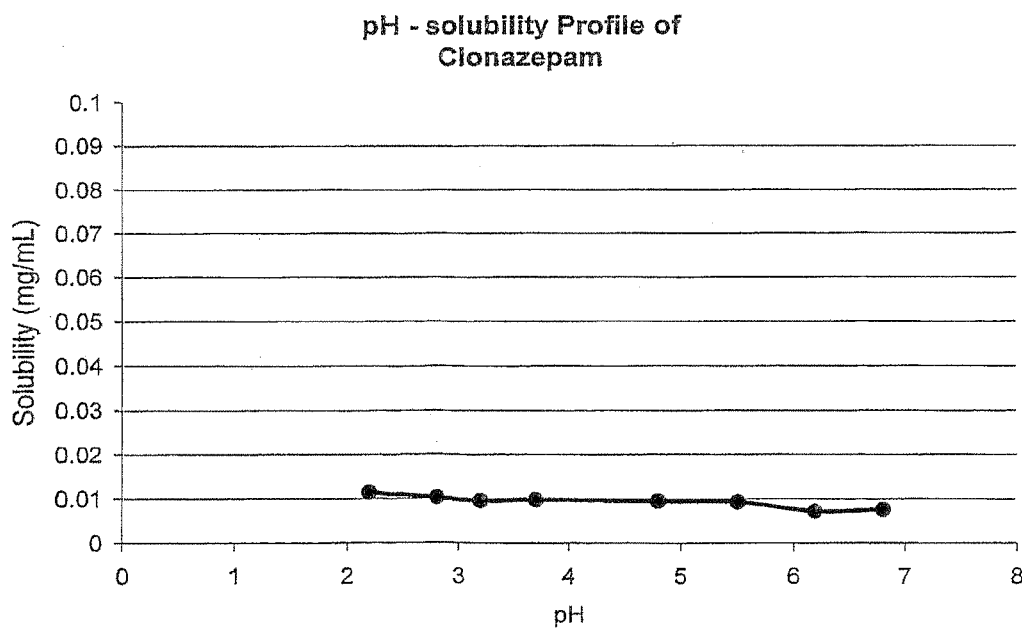


FIG. 1D

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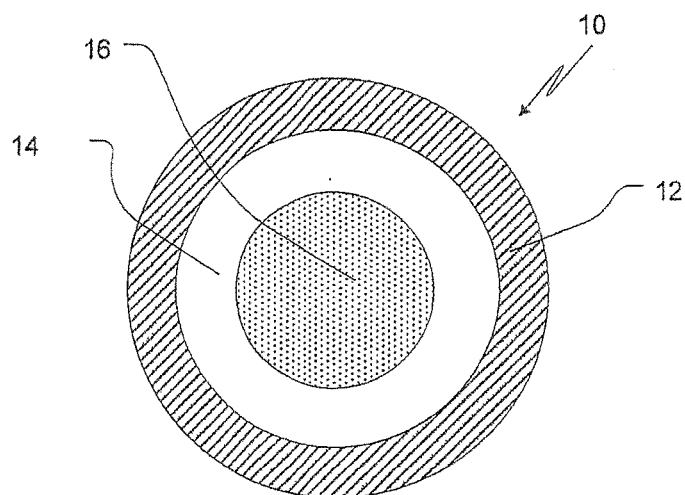


FIG. 2

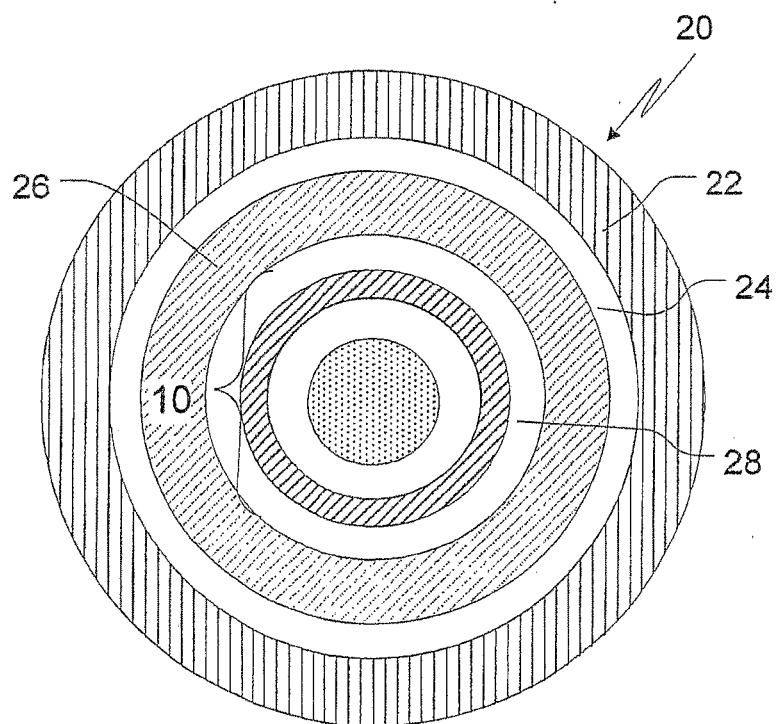


FIG. 3

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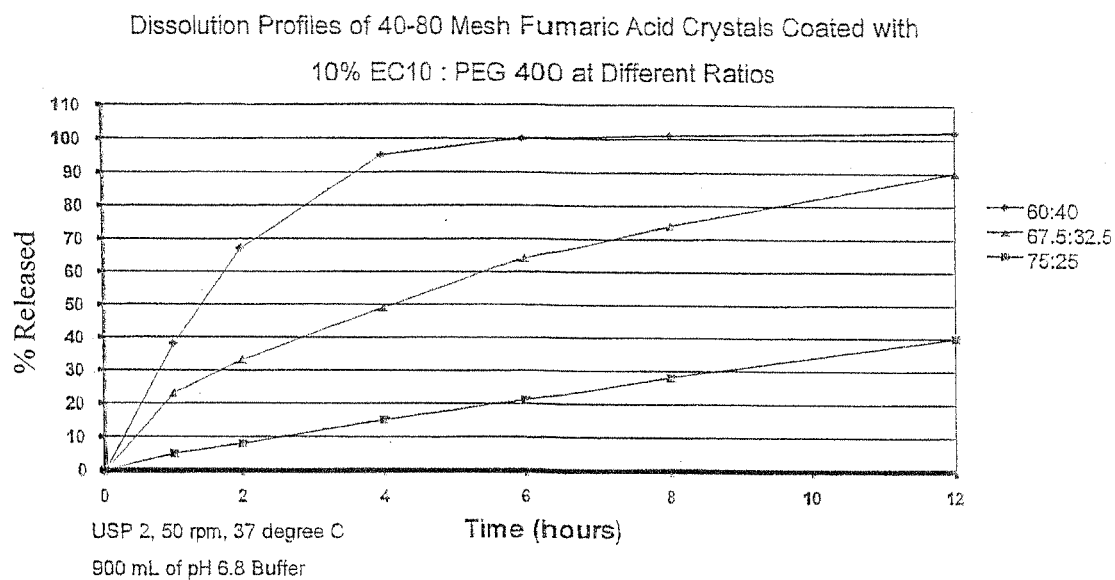
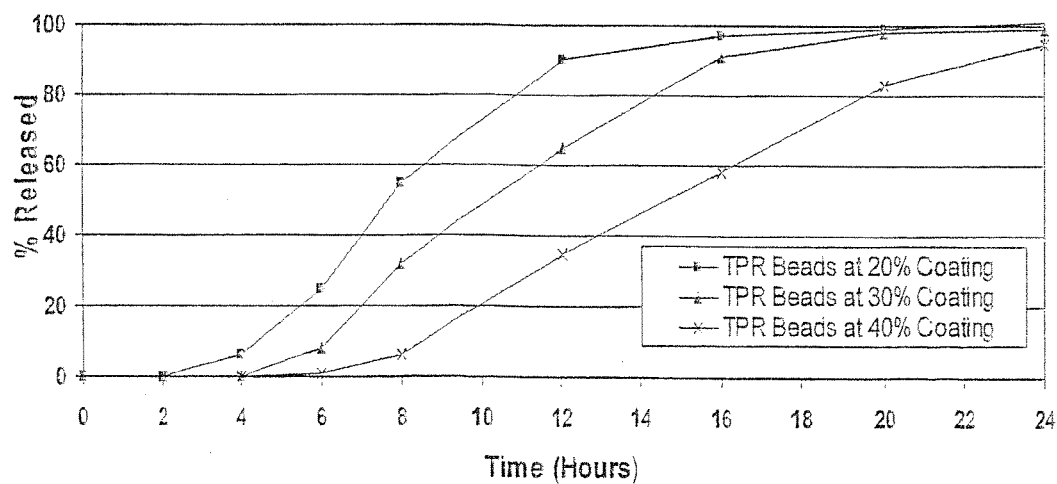


FIG. 4

Release profiles of Dipyridamole from TRP Beads

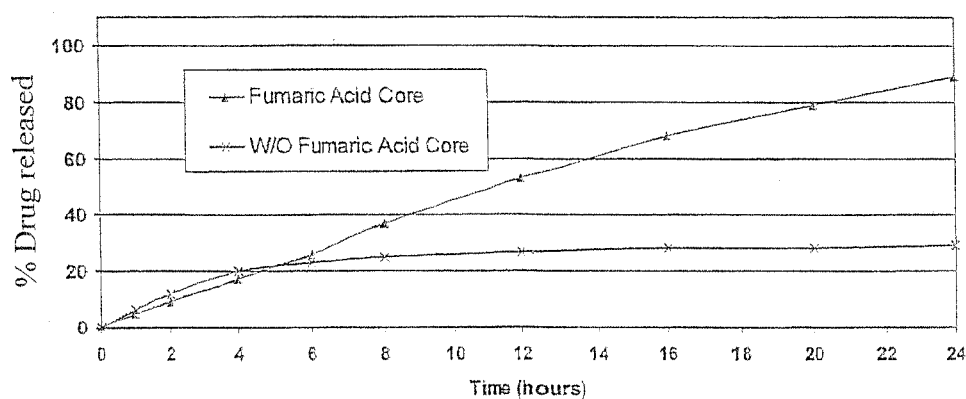


USP Apparatus 2 (Paddles @ 50 rpm, 37°C,
700 mL of 0.1N HCl (first 2 hrs) followed by
testing in 900 mL of pH 6.8

FIG. 5

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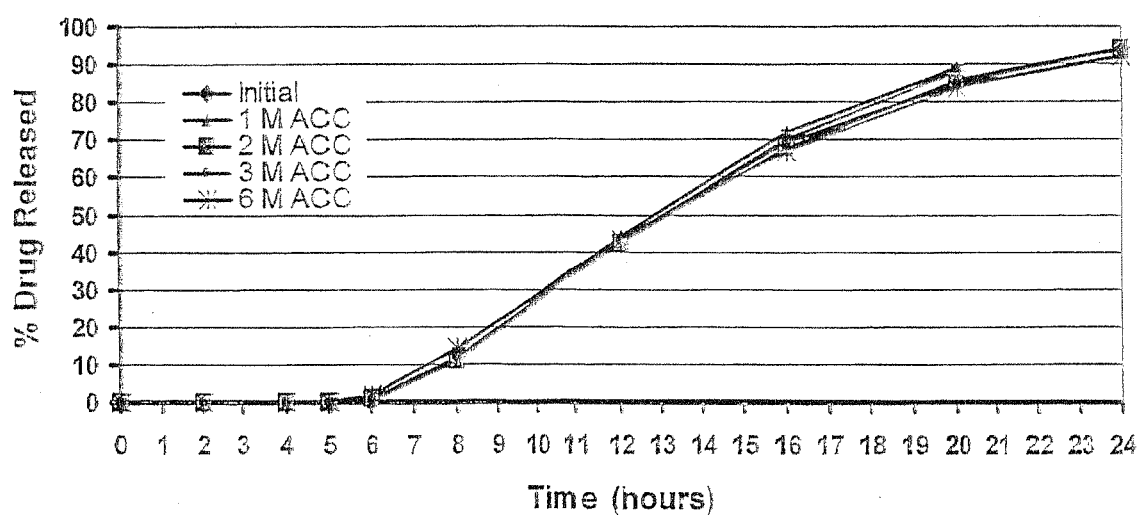
**Release profiles of Carvedilol from Coated Beads
with / without Fumaric Acid cores**



USP Apparatus 2 (Paddies @ 50 rpm,
37°C, 900 mL pH 6.8

FIG. 6

**Drug Release Profiles of Ondansetron HCl TPR Beads
(Batch 1117-NHV-099 Stored in Induction-sealed HDPE Bottles)**



USP 2, 50 rpm, 37°C, 700 mL of 0.1 N HCl (first 2 hrs);
add 200 mL of modifier to pH 6.8 buffer (remaining time-

FIG. 7

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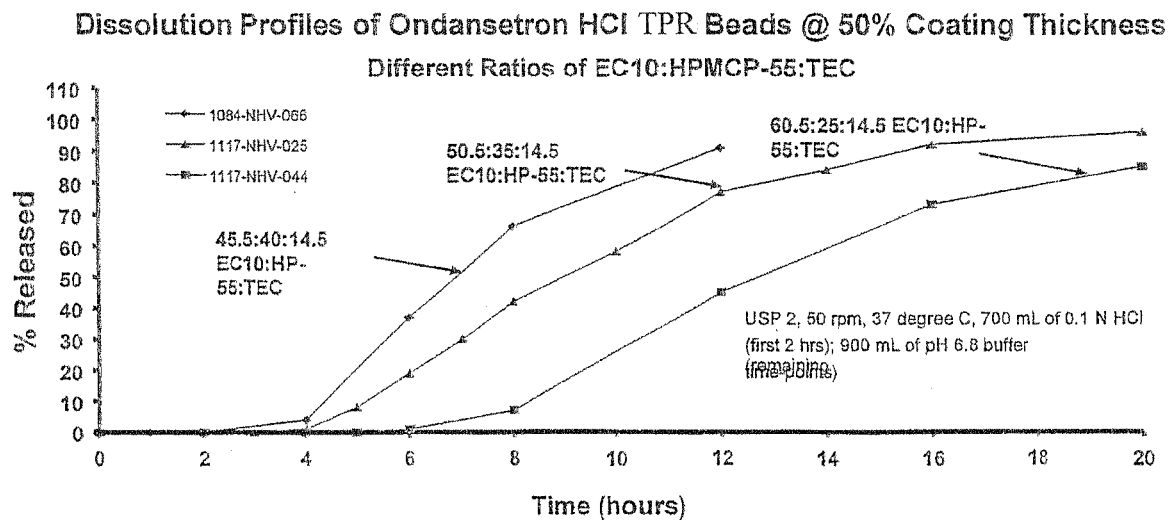


FIG. 8

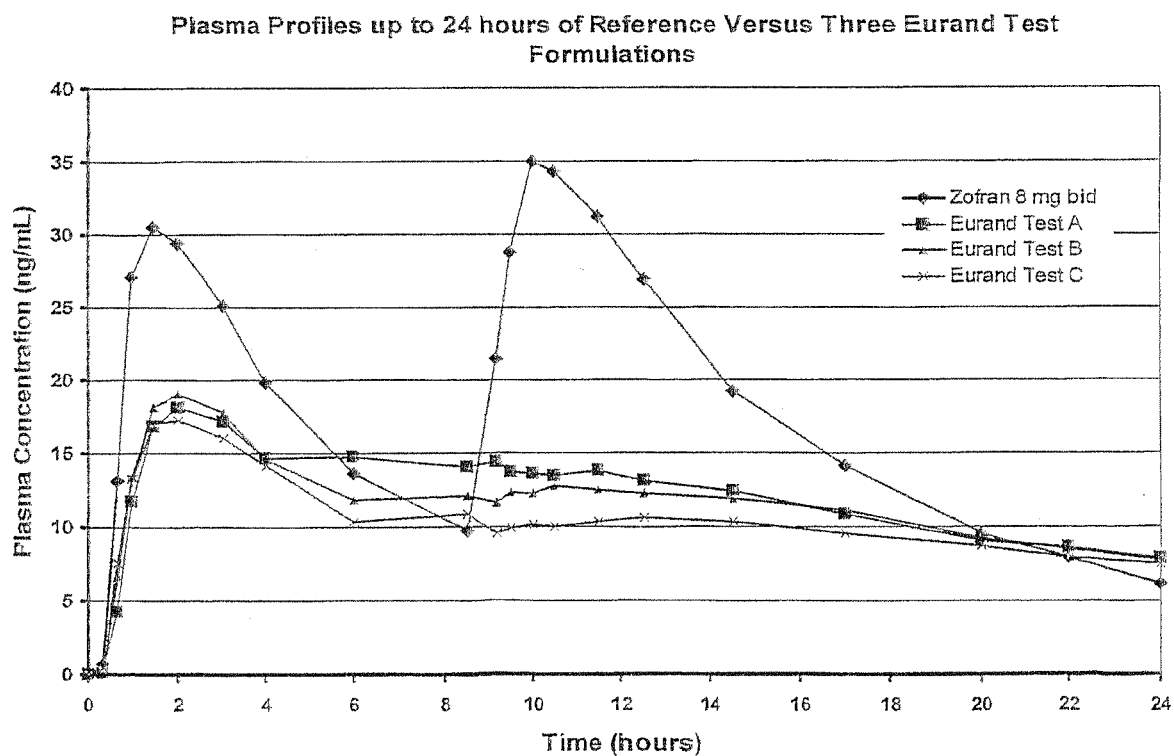


FIG. 9