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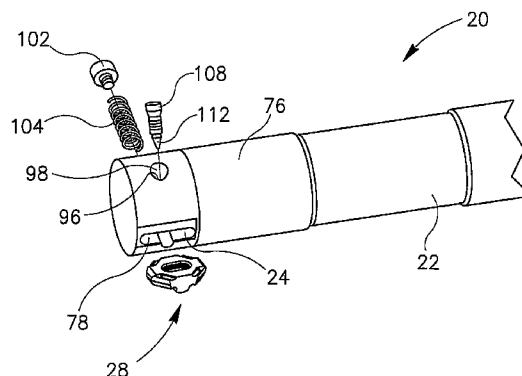
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(54) Title: DEBURRING TOOL AND CUTTING INSERT THEREFOR



(57) Abstract: A deburring tool having an indexable cutting insert having four cutting edges. The cutting insert has a main body portion and a protruding guide member (54). The cutting insert is slidably retained in an insert pocket with the main body portion of the insert located in a generally rectangular slot portion of the insert pocket and with the guide member located and engaging a guide groove portion (74) of the insert pocket. The cutting insert is moveable between a retracted position and an extended position by means of a spring which biases the cutting insert towards the extended position. The sliding movement of the cutting insert is performed by the sliding of the guide member within the guide groove.

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