

DESCRIPTION

Title of Invention: RAILCAR BOGIE

Technical Field

[0001] The present invention relates to a railcar bogie.

Background Art

[0002] A bogie for supporting a carbody of a railcar and allowing the railcar to run along a rail is provided under a floor of the carbody. In the bogie, axle boxes each configured to store a bearing for supporting an axle are supported by an axlebox suspension so as to be displaceable relative to a bogie frame in a vertical direction. For example, PTL 1 proposes the axlebox suspension, and the bogie frame includes a cross beam extending in a crosswise direction and a pair of left and right side sills respectively extending from both end portions of the cross beam in a front-rear direction. The axlebox suspension includes axle springs constituted by coil springs each provided between the axle box and the side sill located above the axle box.

[0003] PTL 2 proposes the bogie in which the side sills are omitted from the bogie frame.

Citation List

Patent Literature

[0004] PTL 1: Japanese Patent No. 2799078

PTL 2: Japanese Laid-Open Patent Application Publication No. 55-47950

Summary of Invention

Technical Problem

[0005] In the bogie of PTL 1, the bogie frame constituted by the cross beam and the side sills is manufactured by welding heavy steel members to one another. Therefore, problems are that the weight of the bogie frame becomes heavy, and the cost for the steel members and the assembly cost become high.

[0006] In the bogie of PTL 2, the cross beam of the bogie frame and each axle box

are connected to each other by a suspension member so as to be spaced apart from each other by a certain distance. In addition, front-rear direction middle portions of plate springs are respectively held by and fixed to both crosswise direction end portions of the cross beam, and both front-rear direction end portions of each plate spring are respectively inserted in spring receiving portions respectively provided at lower portions of the axle boxes.

[0007] In the case of the bogie of PTL 2, square tube-shaped attaching portions are respectively provided at both crosswise direction end portions of the cross beam, and the front-rear direction middle portions of the plate springs are respectively inserted through hollow portions of the attaching portions. Then, each plate spring is positioned and fixed by arranging a spacer at a gap between the attaching portion and the plate spring. Therefore, the bogie of PTL 2 is complex in structure and low in assembly workability. The entire periphery of the front-rear direction middle portion of the plate spring is held by and fixed to the attaching portion of the cross beam. Therefore, a torsional force is transmitted between the cross beam and the plate spring. However, if respective members are increased in strength and the bogie is reinforced as countermeasures against the torsion, the weight of the bogie increases.

[0008] Here, an object of the present invention is to improve assembly workability of the bogie while simplifying the bogie and reducing the weight of the bogie.

Solution to Problem

[0009] A railcar bogie according to the present invention includes: a cross beam configured to support a carbody of a railcar; a pair of front and rear axles sandwiching the cross beam and respectively arranged in front of and behind the cross beam in a railcar longitudinal direction so as to extend in a railcar width direction; bearings respectively provided at both railcar width direction sides of each of the axles and configured to rotatably support the axles; axle boxes configured to respectively accommodate the bearings; side members extending in the railcar longitudinal direction so as to respectively support both railcar width direction end portions of the cross beam and each including both railcar longitudinal direction end portions respectively supported

by the axle boxes; contact members respectively provided at both railcar width direction end portions of the cross beam and respectively disposed on railcar longitudinal direction middle portions of the side members so as not to be fixed to the side members in an upper-lower direction; and supporting members respectively provided at the axle boxes and respectively supporting the railcar longitudinal direction end portions of the side members.

[0010] According to the above configuration, the contact members respectively provided at both railcar width direction end portions of the cross beam are respectively disposed on the railcar longitudinal direction middle portions of the side members from above so as not to be fixed to the side members in the upper-lower direction. Therefore, a supporting structure between the side member and the cross beam is simplified, and the assembly workability of the bogie significantly improves. Further, the contact member of the cross beam is not fixed to the side member in the upper-lower direction. Therefore, the torsional force is transmitted little between the cross beam and the side member. On this account, it is unnecessary to increase the strengths of respective members and reinforce the bogie as countermeasures against the torsion. Thus, the weight reduction of the bogie can be accelerated.

Advantageous Effects of Invention

[0011] As is clear from the above explanations, according to the present invention, the assembly workability of the bogie can be improved while simplifying the bogie and reducing the weight of the bogie.

Brief Description of Drawings

[0012] [Fig. 1] Fig. 1 is a perspective view showing a railcar bogie according to Embodiment 1 of the present invention.

[Fig. 2] Fig. 2 is a plan view of the bogie shown in Fig. 1.

[Fig. 3] Fig. 3 is a side view of the bogie shown in Fig. 1.

[Fig. 4] Fig. 4 is a main portion cross-sectional view taken along line IV-IV of Fig. 2 and showing a contact member of a cross beam and a plate spring.

[Fig. 5] Fig. 5 is a cross-sectional view taken along line V-V of Fig. 2.

[Fig. 6] Fig. 6 is a main portion side view showing the plate spring and a supporting member of an axle box in the bogie shown in Fig. 3.

[Fig. 7] Fig. 7 is a diagram showing the bogie according to Embodiment 2 of the present invention and corresponds to Fig. 4.

[Fig. 8] Fig. 8 is a diagram showing the bogie according to Embodiment 3 of the present invention and corresponds to Fig. 4.

[Fig. 9] Fig. 9 is a diagram showing the bogie according to Embodiment 4 of the present invention and corresponds to Fig. 6.

[Fig. 10] Fig. 10 is a diagram showing the bogie according to Embodiment 5 of the present invention and corresponds to Fig. 6.

[Fig. 11] Fig. 11 is a diagram showing the bogie according to Embodiment 6 of the present invention and corresponds to Fig. 3.

[Fig. 12] Fig. 12 is a cross-sectional view showing the bogie according to Embodiment 7 of the present invention when viewed from a lateral side of the cross beam.

[Fig. 13] Fig. 13 is a side view of the bogie according to Embodiment 8 of the present invention.

[Fig. 14] Fig. 14 is a side view of the plate spring in the bogie shown in Fig. 13.

Description of Embodiments

[0013] Hereinafter, embodiments according to the present invention will be explained in reference to the drawings.

Embodiment 1

Fig. 1 is a perspective view showing a railcar bogie 1 according to Embodiment 1 of the present invention. Fig. 2 is a plan view of the bogie 1 shown in Fig. 1 and including plate springs. Fig. 3 is a side view of the bogie 1 shown in Fig. 1. As shown in Figs. 1 to 3, the railcar bogie 1 includes a cross beam 4 extending in a railcar width direction (hereinafter also referred to as a “crosswise direction”) as a bogie

frame 3 configured to support a carbody 11 via air springs 2 serving as secondary suspensions. However, the railcar bogie 1 does not include side sills respectively extending from both crosswise direction end portions of the cross beam 4 in a railcar longitudinal direction (hereinafter also referred to as a “front-rear direction”). A pair of front and rear axles 5 are respectively arranged in front of and behind the cross beam 4 so as to extend in the crosswise direction. Wheels 6 are respectively fixed to both crosswise direction sides of each axle 5. Bearings 7 configured to rotatably support the axle 5 are respectively provided at both crosswise direction end portions of the axle 5 so as to be respectively located outside the wheels 6 in the crosswise direction. The bearings 7 are respectively accommodated in axle boxes 8. An electric motor 9 is attached to the cross beam 4, and a gear box 10 that accommodates a reduction gear configured to transmit power to the axles 5 is connected to an output shaft of the electric motor 9. A braking device (not shown) configured to brake the rotations of the wheels 6 is also provided at the cross beam 4.

[0014] The cross beam 4 includes: a pair of square pipes 12 extending in the crosswise direction and made of metal; and connecting plates 13 and 14 connecting the square pipes 12 and made of metal. The connecting plates 13 and 14 are fixed to the square pipes 12 by welding, bolts, or the like. A pair of tubular connecting plates 14 are provided at each of crosswise direction end portions 4a of the cross beam 4 so as to be spaced apart from each other. Each of air spring bases 15 is disposed on upper surfaces of the pair of connecting plates 14. A crosswise direction length of the cross beam 4 is larger than a distance between the axle box 8 at a left side and the axle box 8 at a right side (that is, the cross beam 4 is projecting from each axle box 8 in the railcar width direction).

[0015] Each of the crosswise direction end portions 4a of the cross beam 4 is coupled to the axle boxes 8 by coupling mechanisms 16. Each of the coupling mechanism 16 includes an axle arm 17 extending in the front-rear direction integrally from the axle box 8. A tubular portion 18 that has a cylindrical inner peripheral surface and opens at both crosswise direction sides thereof is provided at an end portion of each axle arm 17. A core rod 20 is inserted in an internal space of each tubular portion 18

via a rubber bushing (not shown). A pair of receiving seats 21 and 22 constituting the coupling mechanism 16 are provided at the crosswise direction end portion 4a of the cross beam 4 so as to project in the front-rear direction. Upper end portions of the pair of receiving seats 21 and 22 are coupled to each other by a coupling plate 23, and the coupling plate 23 is fixed to the square pipe 12 by bolts 24. A fitting groove 25 that opens downward is formed at each of the receiving seats 21 and 22. Both crosswise direction end portions of the core rod 20 are respectively fitted into the fitting grooves 25 of the receiving seats 21 and 22 from below. In this state, a lid member 26 is fixed to the receiving seats 21 and 22 by bolts (not shown) from below so as to close lower openings of the fitting grooves 25 of the receiving seats 21 and 22. Thus, the core rod 20 is supported by the lid member 26 from below.

[0016] Each of plate springs 30 (side members) extending in the front-rear direction is provided between the cross beam 4 and the axle box 8. Front-rear direction middle portions 30a of the plate springs 30 respectively support the crosswise direction end portions 4a of the cross beam 4, and front-rear direction end portions 30c of the plate springs 30 are respectively supported by the axle boxes 8. To be specific, each of the plate springs 30 serves as both a primary suspension and a conventional side sill. Supporting members 31 are respectively attached to upper end portions of the axle boxes 8, and the front-rear direction end portions 30c of the plate springs 30 are respectively supported by the supporting members 31 from below. The front-rear direction middle portions 30a of the plate springs 30 are arranged under the cross beam 4, and contact members 33 (see Fig. 4) respectively provided at the crosswise direction end portions 4a of the cross beam 4 are respectively disposed on the front-rear direction middle portions 30a of the plate springs 30 from above.

[0017] In the plate spring 30, each of extending portions 30b each extending between the front-rear direction middle portion 30a and the front-rear direction end portion 30c is inclined downward toward the front-rear direction middle portion 30a in a side view. The front-rear direction middle portion 30a of the plate spring 30 is located at a position lower than the front-rear direction end portions 30c of the plate spring 30. To be specific, the plate spring 30 is formed in an arch shape that is convex downward as

a whole in a side view. A part of each of the extending portions 30b of the plate spring 30 is arranged so as to overlap the coupling mechanism 16 in a side view. The plate spring 30 is arranged so as to be spaced apart from the coupling mechanisms 16. Specifically, a part of the extending portion 30b of the plate spring 30 extends through a space 27 sandwiched between the pair of receiving seats 21 and 22 and further extends under the coupling plate 23 to reach a position under the cross beam 4.

[0018] Fig. 4 is a main portion cross-sectional view taken along line IV-IV of Fig. 2 and showing the contact member 33 of the cross beam 4 and the plate spring 30. Fig. 5 is a cross-sectional view taken along line V-V of Fig. 2. As shown in Fig. 4, a fixing plate 32 fixed to lower surfaces of the pair of square pipes 12 and made of metal (such as a general steel material) and the contact member 33 fixed to a lower surface of the fixing plate 32 and constituted by a stiff member (such as a non-elastic member made of metal, fiber-reinforced resin, or the like) are provided at each of the crosswise direction end portions 4a of the cross beam 4. The contact member 33 does not support a lower surface of the plate spring 30, that is, the lower surface of the plate spring 30 is in an exposed state. To be specific, the contact member 33 is disposed on the front-rear direction middle portion 30a of the plate spring 30 from above so as to freely contact the front-rear direction middle portion 30a. In other words, the contact member 33 separably contacts an upper surface of the plate spring 30 so as not to be fixed to the plate spring 30 in the upper-lower direction. To be specific, the contact member 33 is not fixed to the plate spring 30 by fixtures, but the contact between the contact member 33 and the upper surface of the plate spring 30 is being maintained by contact pressure generated by a downward load applied from the cross beam 4 by gravity and a reaction force of the plate spring 30 with respect to the downward load. As shown in Fig. 5, a pair of guide side walls 39 respectively projecting downward from both crosswise direction sides of the contact member 33 are provided at the cross beam 4 so as to be spaced apart from each other, and the plate spring 30 is arranged between the guide side walls 39 so as to be spaced apart from the guide side walls 39.

[0019] As shown in Fig. 4, each of the front-rear direction end portions 30c of the plate spring 30 is located at a position higher than a contact surface 33a that is a lower

surface of the contact member 33 of the cross beam 4. The contact surface 33a contacting the plate spring 30 has a substantially circular-arc shape that is convex downward in a side view. In a state where the bogie 1 is not supporting the carbody 11, the curvature of the contact surface 33a of the contact member 33 is larger than that of a portion of the plate spring 30 in a side view, the portion contacting the contact member 33. In a state where the bogie 1 is supporting the carbody 11, the plate spring 30 elastically deforms by the downward load from the carbody 11 such that the cross beam 4 moves downward, and the curvature of the portion, contacting the contact member 33, of the plate spring 30 increases. However, when the railcar is empty, the curvature of the contact surface 33a of the contact member 33 is kept larger than that of the portion, contacting the contact member 33, of the plate spring 30 (solid line in Fig. 4).

[0020] As the number of passengers in the carbody 11 increases, and this increases the downward load applied to the cross beam 4, the curvature of the portion, contacting the contact member 33, of the plate spring 30 increases. To be specific, as the downward load applied to the cross beam 4 increases, the plate spring 30 elastically deforms, and the contact area between the plate spring 30 and the contact member 33 increases. Thus, a shortest distance from a portion, contacting the contact member 33, of the plate spring 30 to a portion, contacting the supporting member 31, of the plate spring 30 changes from L1 to L2, that is, becomes short (broken line in Fig. 4). Thus, as the vehicle occupancy of the carbody 11 increases, and this increases the downward load applied to the cross beam 4, the spring constant of the plate spring 30 increases. As above, the spring constant changes in accordance with the change in the vehicle occupancy. Therefore, a railcar that is high in ride quality both when the vehicle occupancy is low and when the vehicle occupancy is high is realized.

[0021] The plate spring 30 has a double-layer structure and includes a lower layer portion 35 made of fiber-reinforced resin (such as CFRP or GFRP) and an upper layer portion 36 that is thinner than the lower layer portion 35 and made of metal (such as a general steel material). In other words, the plate spring 30 is formed such that an upper surface of a plate spring main body portion (lower layer portion 35) made of fiber-reinforced resin is integrally covered with metal (upper layer portion 36). The

extending portion 30b of the plate spring 30 is formed such that a thickness T thereof gradually increases in a direction from a front-rear direction end portion toward a middle portion. Specifically, in the extending portion 30b of the plate spring 30, the thickness of the lower layer portion 35 gradually increases in a direction from the front-rear direction end portion toward the middle portion, and the thickness of the upper layer portion 36 is constant. For example, the thickness of a thinnest portion of the lower layer portion 35 is 3 to 10 times the thickness of a thinnest portion of the upper layer portion 36, and the thickness of a thickest portion of the lower layer portion 35 is 5 to 15 times the thickness of a thickest portion of the upper layer portion 36. A concave-convex fitting structure including fitting portions that are fitted to each other in the upper-lower direction with a play is provided at a portion where the contact surface 33a of the contact member 33 and the upper surface of the plate spring 30 contact each other. Specifically, a concave portion 33b that is concave upward is formed at a middle portion of the contact surface 33a of the contact member 33, and a convex portion 36a that is fitted to the concave portion 33b with a play is formed on an upper surface of the upper layer portion 36 of the plate spring 30.

[0022] Fig. 6 is a main portion side view showing the plate spring 30 and the supporting member 31 of the axle box 8 in the bogie 1 shown in Fig. 3 and including plate springs. As shown in Fig. 6, the supporting member 31 is disposed on the upper end portion of the axle box 8. A hole portion 31a is formed at a center of the supporting member 31, and a convex portion 8a provided on the axle box 8 is fitted in the hole portion 31a. The supporting member 31 is formed by stacking a rubber plate 41, a metal plate 42, and a rubber plate 43 in this order from below such that these plates 41 to 43 are adhered to one another. That is, a contact surface 43a, contacting the lower layer portion 35 made of fiber-reinforced resin, of the supporting member 31 is made of rubber.

[0023] The front-rear direction end portion 30c of the plate spring 30 is disposed on the supporting member 31 from above so as to freely contact the supporting member 31. In other words, the front-rear direction end portion 30c of the plate spring 30 contacts an upper surface of the supporting member 31 so as not to be fixed to the

supporting member 31 in the upper-lower direction. To be specific, the front-rear direction end portion 30c of the plate spring 30 is not fixed to the supporting member 31 by fixtures, but the contact between the front-rear direction end portion 30c and the upper surface of the supporting member 31 is being maintained only by contact pressure generated by the downward load applied from the plate spring 30 and the reaction force of the supporting member 31 with respect to the downward load. A concave-convex fitting structure including fitting portions that are fitted to each other in the upper-lower direction with a play is provided at a portion where a contact surface 43a (upper surface) of the supporting member 31 and the lower surface of the plate spring 30 contact each other. Specifically, a convex portion 35a projecting downward integrally from the lower layer portion 35 is formed at the front-rear direction end portion 30c of the plate spring 30, and the convex portion 35a is fitted in the hole portion 31a of the supporting member 31 with a play.

[0024] According to the configuration explained as above, the contact member 33 of the cross beam 4 is disposed on the front-rear direction middle portion 30a of the plate spring 30 from above and freely contacts the upper surface of the plate spring 30 so as not to be fixed to the plate spring 30 in the upper-lower direction. Similarly, the front-rear direction end portion 30c of the plate spring 30 is disposed on the supporting member 31 of the axle box 8 from above and freely contacts the upper surface of the supporting member 31 so as not to be fixed to the supporting member 31 in the upper-lower direction. Therefore, a supporting structure between the plate spring 30 and the cross beam 4 and a supporting structure between the plate spring 30 and the axle box 8 are simplified, and the assembly workability of the bogie 1 significantly improves.

[0025] Further, the contact member 33 of the cross beam 4 is not fixed to the plate spring 30 in the upper-lower direction but contacts the plate spring 30, and the supporting member 31 of the axle box 8 is not fixed to the plate spring 30 in the upper-lower direction but contacts the plate spring 30. Therefore, the torsional force is transmitted little between the cross beam 4 and the plate spring 30 and between the plate spring 30 and the axle box 8. Therefore, it is unnecessary to increase the strengths of respective members and reinforce the bogie 1 as countermeasures against the torsion. Thus, the

weight reduction of the bogie can be accelerated. Since the torsional force is transmitted little between the cross beam 4 and the plate spring 30 and between the plate spring 30 and the axle box 8, it is possible to prevent wheel unloading of a part of a plurality of wheels 6.

[0026] Further, unlike metal, it is difficult to recycle fiber-reinforced resin. However, since the fiber-reinforced resin is used for the plate spring 30 that can be easily separated from other parts, the recyclability of the other members made of metal can be maintained high. The plate spring 30 contacts the contact member 33 via the upper layer portion 36 that is a covering member made of metal, and the lower layer portion 35 made of the fiber-reinforced resin in the plate spring 30 contacts the rubber plate 43 of the supporting member 31. Therefore, the fiber-reinforced resin of the plate spring 30 can be protected.

[0027] When the downward load applied to the cross beam 4 increases, and this causes the elastic deformation of the plate spring 30, a compressive stress is generated at the upper surface of the plate spring 30. Generally, the compressive strength of the fiber-reinforced resin is lower than the tensile strength thereof. In the present embodiment, the upper layer portion 36 is made of metal whose compressive strength is higher than the compressive strength of the fiber-reinforced resin of the lower layer portion 35. Therefore, when the plate spring 30 elastically deforms, the upper layer portion 36 firmly fixed to the lower layer portion 35 can reinforce the lower layer portion 35 made of the fiber-reinforced resin. Further, the plate spring 30 is arranged such that a part thereof overlaps the receiving seats 21 and 22 of the coupling mechanism 16 in a side view. Therefore, upper-lower direction occupied spaces of the plate spring 30 and the coupling mechanism 16 can be reduced. Since the front-rear direction middle portion 30a of the plate spring 30 is located at a position lower than the front-rear direction end portions 30c of the plate spring 30, the cross beam 4 can be arranged at a low position, and this can contribute to the lowering of the height of the floor of the railcar.

[0028] Since the concave-convex fitting structures each configured to realize fitting in the upper-lower direction with a play are respectively provided at the portion where

the contact member 33 and the plate spring 30 contact each other and the portion where the plate spring 30 and the supporting member 31 contact each other, the workability at the time of assembly improves, and the positional displacement in a horizontal direction can be prevented. Without providing the concave-convex fitting structure between the contact member 33 and the plate spring 30, the contact member 33 may be disposed on the plate spring 30 so as not to be fixed to the plate spring 30 not only in the upper-lower direction but also in the horizontal direction.

[0029] **Embodiment 2**

Fig. 7 is a diagram showing the bogie including plate springs according to Embodiment 2 of the present invention and corresponds to Fig. 4. As shown in Fig. 7, in the bogie of Embodiment 2, elastic members 52 (such as rubber) are respectively provided at front-rear direction end portions of a contact member 133 of a cross beam 104. Specifically, the contact member 133 includes: a main body portion 51 constituted by a stiff member (such as a non-elastic member made of metal, fiber-reinforced resin, or the like) fixed to the lower surface of the fixing plate 32 fixed to the square pipes 12; and the elastic members 52 respectively arranged at both front-rear direction sides of the main body portion 51 so as to be adjacent to the main body portion 51. Lower surfaces of the main body portion 51 and the elastic members 52 constitute a contact surface 133a that is smoothly continuous, is convex downward, and has a substantially circular-arc shape in a side view. With this, even if the plate spring 30 elastically deforms by the increase in the downward load applied to the cross beam 104 to contact the front-rear direction end portions of the contact member 133, local loads applied to the plate spring 30 can be appropriately reduced by the elastic members 52. Since the other components herein are the same as those in Embodiment 1, explanations thereof are omitted.

[0030] **Embodiment 3**

Fig. 8 is a diagram showing the bogie including plate springs according to Embodiment 3 of the present invention and corresponds to Fig. 4. As shown in Fig. 8, in the bogie of Embodiment 3, an elastic member 152 (such as rubber) surface-contacting the upper surface of the plate spring 30 is located at a lower surface of a contact member 233 of a cross beam 204. Specifically, the contact member 233 includes: the main body

portion 51 constituted by the stiff member (such as a non-elastic member made of metal, fiber-reinforced resin, or the like) fixed to the lower surface of the fixing plate 32 fixed to the square pipes 12; and an elastic member 152 covering a lower surface and front-rear direction ends of the main body portion 51. The lower surface of the main body portion 51 has a substantially circular-arc shape that is convex downward in a side view, and a lower surface of the elastic member 152 forms a contact surface 233a having a substantially circular-arc shape that is convex downward in a side view.

[0031] In a state where the bogie is not supporting the carbody, the entire contact surface 233a (lower surface) of the elastic member 152 contacts the upper surface of the plate spring 30. In a case where the number of passengers in the carbody supported by the bogie increases, and this increases the downward load applied to the cross beam 204, the curvature (deflection) of the front-rear direction middle portion 30a of the plate spring 30 increases, and the contact surface 233a of the elastic member 152 is pressed against the upper surface of the plate spring 30. Thus, both front-rear direction side portions of the elastic member 152 mainly contract. In contrast, in a case where the downward load applied to the cross beam 204 decreases, and this decreases the curvature (deflection) of the front-rear direction middle portion 30a of the plate spring 30, the front-rear direction side portions of the elastic member 152 mainly expand by the decrease in the compressive force. With this, a state where the entire contact surface 233a of the contact member 233 surface-contacts the upper surface of the plate spring 30 is maintained. Therefore, a gap is not formed between the contact surface 233a of the contact member 233 and the plate spring 30. On this account, dirt and the like can be prevented from getting into the gap.

[0032] As the downward load applied to the cross beam 204 increases, and this increases the curvature of the plate spring 30, the contact pressure between the plate spring 30 and each of the front-rear direction side portions of the elastic member 152 increases. Therefore, it is possible to obtain the same effect as a case where a front-rear direction length of an unrestricted portion of the extending portion 30b of the plate spring 30 becomes practically short. On this account, the spring constant of the plate spring 30 increases. Thus, the spring constant changes in accordance with the change in the

vehicle occupancy. Therefore, a railcar that is high in ride quality both when the vehicle occupancy is low and when the vehicle occupancy is high is realized. Since the other components herein are the same as those in Embodiment 1, explanations thereof are omitted.

[0033] **Embodiment 4**

Fig. 9 is a diagram showing the bogie including plate springs according to Embodiment 4 of the present invention and corresponds to Fig. 6. As shown in Fig. 9, in the bogie of Embodiment 4, rubber plates 61 are firmly fixed to a lower surface of the lower layer portion 35 made of fiber-reinforced resin so as to be respectively located at front-rear direction end portions 130c of a plate spring 130 (side member). A supporting member 131 provided at the upper end portion of the axle box 8 is formed by stacking the rubber plate 41 and the metal plate 42 in this order from below. To be specific, an upper surface of the supporting member 131 is made of metal, but a lower surface of the front-rear direction end portion 130c of the plate spring 130 is made of rubber. Therefore, the lower layer portion 35 made of the fiber-reinforced resin in the plate spring 130 can be appropriately protected. Since the other components herein are the same as those in Embodiment 1, explanations thereof are omitted.

[0034] **Embodiment 5**

Fig. 10 is a diagram showing the bogie including plate springs according to Embodiment 5 of the present invention and corresponds to Fig. 6. As shown in Fig. 10, in the bogie of Embodiment 5, an upper surface of a supporting member 231 provided at the upper end portion of the axle box 8 is formed in a substantially circular-arc shape that is convex upward in a side view. Specifically, the supporting member 231 is formed by stacking the rubber plate 41, the metal plate 42, and a rubber plate 143 in this order from below. An upper surface 143a of the rubber plate 143 that is an uppermost layer is formed in a substantially circular-arc shape in a side view. That is, in a side view, the curvature of the upper surface 143a of the supporting member 231 is larger than that of a lower surface of a portion (front-rear direction end portion 30c), contacting the supporting member 231, of the plate spring 30. With this, as the downward load applied to the cross beam 4 (Fig. 4) increases, and this causes the elastic deformation of

the plate spring 30, the shortest distance from the portion, contacting the contact member 33 (Fig. 4), of the plate spring 30 to a portion, contacting the supporting member 231, of the plate spring 30 becomes short. Therefore, as the vehicle occupancy of the carbody 11 increases, the spring constant of the plate spring 30 increases. Thus, the spring constant changes in accordance with the change in the vehicle occupancy. Therefore, a railcar that is high in ride quality both when the vehicle occupancy is low and when the vehicle occupancy is high can be realized. Since the other components herein are the same as those in Embodiment 1, explanations thereof are omitted.

[0035] **Embodiment 6**

Fig. 11 is a diagram showing a bogie 301 according to Embodiment 6 of the present invention and corresponds to Fig. 3. As shown in Fig. 11, instead of the plate springs 30, the bogie 301 of Embodiment 6 includes elongated members 330 (side members) each constituted by a stiff member (such as a non-elastic member made of metal, fiber-reinforced resin, or the like) and extending in the front-rear direction. The elongated member 330 has, for example, a tubular shape. Each of the elongated members 330 includes: a front-rear direction middle portion 330a supporting a crosswise direction end portion 304a of a cross beam 304; front-rear direction end portions 330c respectively supported by the axle boxes 8 and located at positions higher than the middle portion 330a; and inclined portions 330b each connecting the middle portion 330a and each of the end portions 330c. To be specific, in the elongated member 330, the middle portion 330a and a pair of inclined portions 330b respectively located in front of and behind the middle portion 330a form a concave portion. Each of coil springs 331 as primary suspensions is interposed between the end portion 330c of the elongated member 330 and the axle box 8. A part of the inclined portion 330b of the elongated member 330 is arranged so as to overlap the coupling mechanism 16 in a side view. Specifically, a part of the inclined portion 330b of the elongated member 330 is inserted through the space 27 (see Fig. 1) sandwiched between the pair of receiving seats 21 and 22.

[0036] Contact members 333 as bottom walls are respectively provided at the crosswise direction end portions 304a of the cross beam 304. Each of the contact

members 333 of the crosswise direction end portions 304a of the cross beam 304 does not support a lower surface of the elongated member 330, that is, the lower surface of the elongated member 330 is in an exposed state. That is, the contact member 333 is disposed on the middle portion 330a of the elongated member 330 from above via a rubber plate 350. To be specific, the contact member 333 is not fixed to the elongated member 330 by fixtures and is separably disposed on the elongated member 330. The integrated state between the contact member 333 and the elongated member 330 is being maintained by the contact pressure generated by the downward load applied from the cross beam 4 by gravity and the reaction force of the elongated member 330 with respect to the downward load.

[0037] As above, the contact member 333 of the cross beam 304 is disposed on the elongated member 330 from above and is not fixed to the elongated member 330 in the upper-lower direction. Therefore, the supporting structure between the elongated member 330 and the cross beam 304 is simplified. Thus, the assembly workability of the bogie significantly improves. Further, since the contact member 333 of the cross beam 304 is not fixed to the elongated member 330 in the upper-lower direction, the torsional force is transmitted little between the cross beam 304 and the elongated member 330. Therefore, it is unnecessary to increase the strengths of respective members and reinforce the bogie as countermeasures against the torsion. Thus, the weight reduction of the bogie can be accelerated. In addition, since the torsional force is transmitted little between the cross beam 304 and the elongated member 330, it is possible to prevent the wheel unloading of a part of the plurality of wheels 6.

[0038] The contact member 333 and the elongated member 330 may respectively include fitting portions that are fitted to each other in the upper-lower direction. With this, the relative movement of the contact member 333 and the elongated member 330 in the horizontal direction may be restricted in a state where the contact member 333 and the elongated member 330 are not fixed in the upper-lower direction.

[0039] **Embodiment 7**

Fig. 12 is a cross-sectional view showing a cross beam 404 of the bogie according to Embodiment 7 of the present invention when viewed from a lateral side

(left-right direction). As shown in Fig. 12, the cross beam 404 of Embodiment 7 includes: a cross beam main body 460 made by a cutting work of metal; and a plate-shaped lid 461 closing an opening portion 460g formed on a worked surface of the cross beam main body 460. The cross beam main body 460 is made in such a manner that a concave space S is formed by the cutting work with respect to one surface (in the present embodiment, a lower surface) of a hexahedron that is made of metal and long in the crosswise direction. With this, the cross beam main body 460 includes five outer wall portions that are an upper wall portion 460a, a front wall portion 460b, a rear wall portion 460c, a right wall portion 460d, and a left wall portion 460e. In addition, the cross beam main body 460 includes an inner wall portion 460f dividing the concave space S. The lid 461 is attached to a lower surface of the cross beam main body 460 so as to close the opening portion 460g of the concave space S. The lid 461 is a plate that is thinner than the cross beam main body 460. The lid 461 is fixed to the cross beam main body 460 by fixtures (such as bolts or screws). To be specific, the cross beam 404 can be made without welding. Corner portions of the outer surfaces and inner surfaces of the cross beam main body 460 are rounded by chamfering.

[0040] With this configuration, the cross beam 404 can be automatically made with a cutting machine, works requiring skills, such as welding, are unnecessary. Therefore, the producibility and the manufacturing accuracy improve. By the combination of this configuration and a configuration in which the cross beam 404 is not welded to the side member (the plate spring 30 or the elongated member 330), an operation of eliminating cumulative distortion caused by welding is significantly reduced. Thus, the producibility can be dramatically improved.

[0041] **Embodiment 8**

Fig. 13 is a side view of a bogie 501 according to Embodiment 8 of the present invention. Fig. 14 is a side view of a plate spring 530 in the bogie 501 shown in Fig. 13. As shown in Figs. 13 and 14, the bogie 501 of Embodiment 8 includes the plate springs 530 each formed in an arch shape that is convex downward as a whole in a side view. The plate spring 530 is formed such that, in a side view, a longitudinal direction middle portion 530a thereof has a circular-arc shape projecting downward, and

longitudinal direction end portions 530c thereof curve upward. Therefore, lower surfaces of the longitudinal direction end portions 530c of the plate spring 530 are flat but inclined relative to a horizontal surface. To be specific, each of the lower surfaces of the longitudinal direction end portions 530c is inclined so as to become higher toward the outside in the railcar longitudinal direction.

[0042] Supporting members 531 are respectively attached to the upper end portions of the axle boxes 8. The longitudinal direction end portions 530c of the plate spring 530 are respectively disposed on upper surfaces of the supporting members 531 from above. Upper surfaces of the supporting members 530 are inclined relative to the horizontal surface so as to respectively correspond to the longitudinal direction end portions 530c of the plate spring 530. Contact members 533 each having a circular-arc lower surface 533a are respectively provided at lower portions of the railcar width direction end portions 4a of the cross beam 4. The contact members 533 are respectively disposed on and freely contact the longitudinal direction middle portions 530a of the plate springs 530. The contact member 533 and the plate spring 530 do not respectively include fitting portions that are fitted to each other in the upper-lower direction. An interposed sheet 570 (such as a rubber sheet) contacting the contact member 533 is disposed on an upper surface of the longitudinal direction middle portion 530a of the plate spring 530.

[0043] As shown in Fig. 14, the plate spring 530 includes an upper layer 561, an intermediate layer 562, and a lower layer 563, and the volume of the intermediate layer 562 is larger than the sum of the volume of the upper layer 561 and the volume of the lower layer 563. The upper layer 561 and the lower layer 563 are made of CFRP, and the intermediate layer 562 is made of GFRP. CFRP is higher in tensile strength and compressive strength than GFRP. The thickness of the plate spring 530 is set so as to become gradually thinner in a direction from the longitudinal direction middle portion 530a toward the longitudinal direction end portion 530c. The thickness of the intermediate layer 562 is set so as to become gradually thinner in a direction from the longitudinal direction middle portion 530a toward the longitudinal direction end portion 530c. The thickness of the upper layer 561 and the thickness of the lower layer 563 are

constant, and the upper layer 561 is thicker than the lower layer 563.

[0044] When the carbody 11 supported by the bogie 1 is empty, an inclination angle θ of the longitudinal direction end portion 530c of the plate spring 530 relative to the horizontal surface is set to not smaller than 10° and not larger than 25° (for example, 15°). While the railcar is running, upper-lower, front-rear, and left-right vibrations are transmitted from the wheels 6 to the bogie frame, and upper-lower vibrational components that have dominant accelerations out of the entire vibrational components are transmitted and absorbed by the plate springs 530. At this time, since the lower surface of the longitudinal direction end portion 530c of the plate spring 530 is inclined, an upward force F transmitted from the supporting member 531 to the plate spring 530 by the vibrations is divided into a vertical component force F_a that is vertical relative to the longitudinal direction end portion 530c of the plate spring 530 and a horizontal component force F_b that is horizontal relative to the longitudinal direction end portion 530c of the plate spring 530. Therefore, the load transmitted from the supporting member 531 to the plate spring 530 decreases from the force F to the component force F_a ($F_a = F \cdot \cos\theta$). The plate spring 530 is not fixed to the contact member 533 and can swing like a seesaw along the circular-arc lower surface 533a of the contact member 533. Therefore, when the upper-lower vibrations are applied to one of the longitudinal direction end portions 530c of the plate spring 530, the acceleration of the upper-lower vibrations can be absorbed also by the swinging of the plate spring 530 based on the longitudinal direction middle portion 530a as a fulcrum. In a case where the inclination angle θ of one of the longitudinal direction end portions 530c of the plate spring 530 has become larger than the inclination angle θ of the other of the longitudinal direction end portions 530c by the vibrations, the component force F_a of the end portion 530c having the larger inclination angle θ becomes lower than the component force F_a of the end portion 530c having the smaller inclination angle θ . Therefore, forces act such that the inclination angles θ of both longitudinal direction sides of the plate spring 530 become the same as each other (that is, the plate spring 530 returns to the original posture). Thus, the plate spring 530 has a self correction function to keep the balance.

[0045] Further, when the plate spring 530 bends by the upward loads respectively

applied from the supporting members 531 to the longitudinal direction end portions 530c of the plate spring 530, the curvature of the plate spring 530 increases. Therefore, the longitudinal direction middle portion 530a of the plate spring 530 relatively moves downward. Since this downward movement of the longitudinal direction middle portion 530a acts in such a direction that the contact member 533 supported by the longitudinal direction middle portion 530a of the plate spring 530 moves downward, the downward movement of the longitudinal direction middle portion 530a also serves to cancel an upward acceleration component transmitted from the supporting members 531 through the plate spring 530 to the contact member 533. Of course, the plate spring 530 itself has a spring effect. Therefore, the longitudinal direction end portions 530c and their vicinities bend to absorb the upward accelerations transmitted from the supporting members 531, so that the plate spring 530 also serves to reduce the transmission of the vibrations to the contact member 533.

[0046] The present invention is not limited to the above embodiments, and modifications, additions, and eliminations may be made within the scope of the present invention. In the above embodiment, each of the supporting members 31, 131, and 231 is disposed on the axle box 8 as a separate component but may be configured as a part of the axle box 8. The contact surface, contacting the plate spring 30 or 130, of the contact member 33 or 133 may be made of rubber, and the surface, contacting the rubber, of the plate spring 30 or 130 may be made of fiber-reinforced resin. The entire plate spring may be made of fiber-reinforced resin, or the members other than the plate spring may be made of fiber-reinforced resin. The coupling mechanisms 16 may be omitted as long as the cross beam and the axle boxes are restricted via the side members such that the relative displacement between the cross beam and each axle box in the horizontal direction does not become a predetermined amount or more. The above embodiments may be combined arbitrarily. For example, a part of components or methods in one embodiment may be applied to another embodiment.

Industrial Applicability

[0047] As above, the railcar bogie according to the present invention has an

excellent effect of being able to improve the assembly workability while simplifying the bogie and reducing the weight of the bogie. Thus, it is useful to widely apply the railcar bogie according to the present invention to railcars that can utilize the significance of the above effect.

Reference Signs List

[0048]	1, 301, 501	railcar bogie
	4, 104, 204, 304, 404	cross beam
	5	axle
	7	bearing
	8	axle box
	11	carbody
	16	coupling mechanism
	30, 530	plate spring (side member)
	30a, 530a	front-rear direction middle portion
	30c, 530c	front-rear direction end portion
	31, 131, 231, 531	supporting member
	33, 133, 233, 333, 533	contact member
	33a	contact surface
	33b	concave portion
	35	lower layer portion
	35a	convex portion
	36	upper layer portion
	36a	convex portion
	330	elongated member (side member)

CLAIMS

1. A railcar bogie comprising:
 - a cross beam configured to support a carbody of a railcar;
 - a pair of front and rear axles sandwiching the cross beam and respectively arranged in front of and behind the cross beam in a railcar longitudinal direction so as to extend in a railcar width direction;
 - bearings respectively provided at both railcar width direction sides of each of the axles and configured to rotatably support the axles;
 - axle boxes configured to respectively accommodate the bearings;
 - plate springs extending in the railcar longitudinal direction so as to respectively support both railcar width direction end portions of the cross beam and each including both railcar longitudinal direction end portions respectively supported by the axle boxes;
 - contact members respectively provided at both railcar width direction end portions of the cross beam and respectively disposed on railcar longitudinal direction middle portions of the plate springs so as not to be fixed to the plate springs in an upper-lower direction by separably contacting the railcar longitudinal direction middle portions of the plate springs; and
 - supporting members respectively provided at the axle boxes and respectively supporting the railcar longitudinal direction end portions of the plate springs, wherein a contact surface, contacting the plate spring, of each of the contact members has a substantially circular-arc shape that is convex downward in a side view.
2. The railcar bogie according to claim 1, wherein:
 - the supporting members are respectively provided at upper end portions of the axle boxes; and
 - the railcar longitudinal direction end portions of the plate springs are respectively disposed on the supporting members from above so as not to be fixed to the supporting members in the upper-lower direction.
3. The railcar bogie according to claim 1 or 2, wherein when a downward load applied to the cross beam increases, the plate springs elastically deform, and a contact area between each of the plate springs and each of the contact members increases.
4. The railcar bogie according to any one of claims 1 to 3, wherein the plate springs include fiber-reinforced resin.
5. The railcar bogie according to claim 4, wherein at least one of a contact surface, contacting the contact member, of the plate spring and a contact surface, contacting the supporting member, of the plate spring is constituted by a covering member covered with the fiber-reinforced resin.

6. The railcar bogie according to claim 4, wherein:
at least one of a contact surface, contacting the plate spring, of the contact member and a contact surface, contacting the plate spring, of the supporting member is made of rubber; and
a contact surface, contacting the rubber, of the plate spring is made of the fiber-reinforced resin.
7. The railcar bogie according to any one of claims 1 to 6, wherein:
each of the plate springs includes a plurality of layers; and
a compressive strength of an upper layer portion out of the plurality of layers is higher than that of a lower layer portion out of the plurality of layers.
8. The railcar bogie according to claim 7, wherein the lower layer portion is thicker than the upper layer portion and made of fiber-reinforced resin.
9. The railcar bogie according to any one of claims 1 to 8, wherein a front-rear direction middle portion of each of the plate springs is located at a position lower than the railcar longitudinal direction end portions of the plate spring.
10. The railcar bogie according to any one of claims 1 to 9, wherein as a downward load applied to the cross beam increases, and this causes elastic deformation of the plate spring, a shortest distance from a portion, contacting the contact member, of the plate spring to a portion, contacting the supporting member, of the plate spring becomes short.
11. The railcar bogie according to any one of claims 1 to 10, wherein
in a side view, a curvature of the contact surface of the contact member is larger than that of a portion, contacting the contact member, of the plate spring.
12. The railcar bogie according to any one of claims 1 to 11, wherein:
each of the contact members include
a main body portion constituted by a stiff member including a lower surface having a substantially circular-arc shape that is convex downward in a side view, and
an elastic member covering the lower surface of the main body portion and including a lower surface contacting the plate spring; and
when the plate spring elastically deforms, the lower surface of the elastic member follows an upper surface of the plate spring, that is, a state where the lower surface of the elastic member surface-contacts the upper surface of the plate spring is maintained.
13. The railcar bogie according to any one of claims 1 to 12, further comprising coupling mechanisms each configured to couple the cross beam and each of the axle boxes, wherein
each of the plate springs is arranged such that a part thereof overlaps the

coupling mechanism in a side view.

14. The railcar bogie according to any one of claims 1 to 13, wherein the contact member and the plate spring respectively include fitting portions that are fitted to each other in the upper-lower direction.

15. The railcar bogie according to any one of claims 1 to 14, wherein the cross beam is made by a cutting work of metal.

16. The railcar bogie according to any one of claims 1 to 15, wherein lower surfaces of the railcar longitudinal direction end portions of the plate springs are inclined relative to a horizontal surface.

17. The railcar bogie according to any one of claims 1 to 16, wherein each of the plate springs is formed in an arch shape that is convex downward as a whole in a side view.