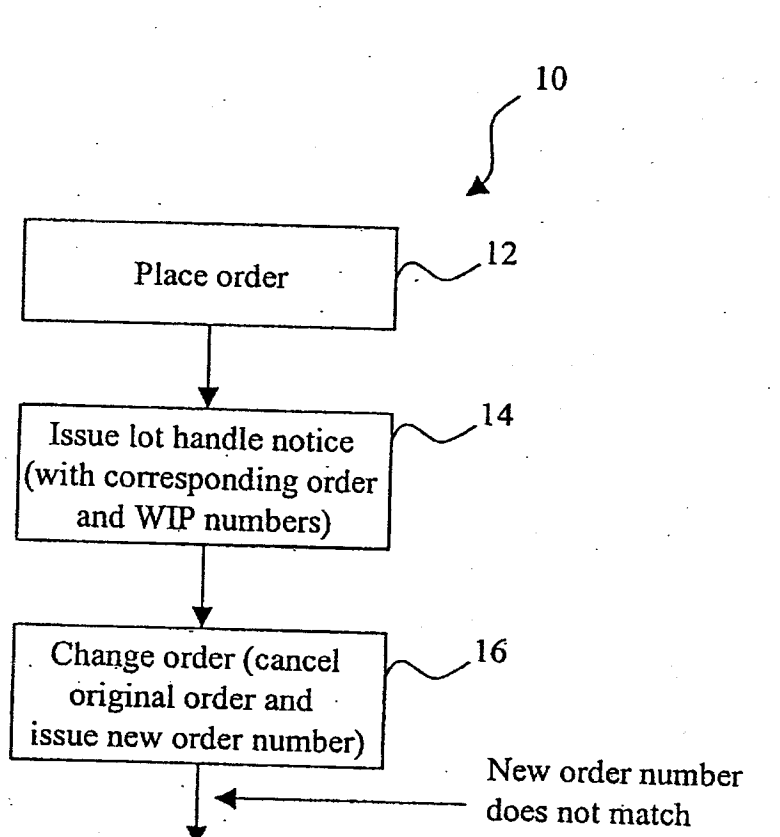

10
Place order
12
Issue lot handle notice (with corresponding order and WIP numbers)
14
Change order (cancel original order and issue new order number)
16
New order number does not match original WIP number
Begin new lot
Scrap original lot
18

Fig. 1

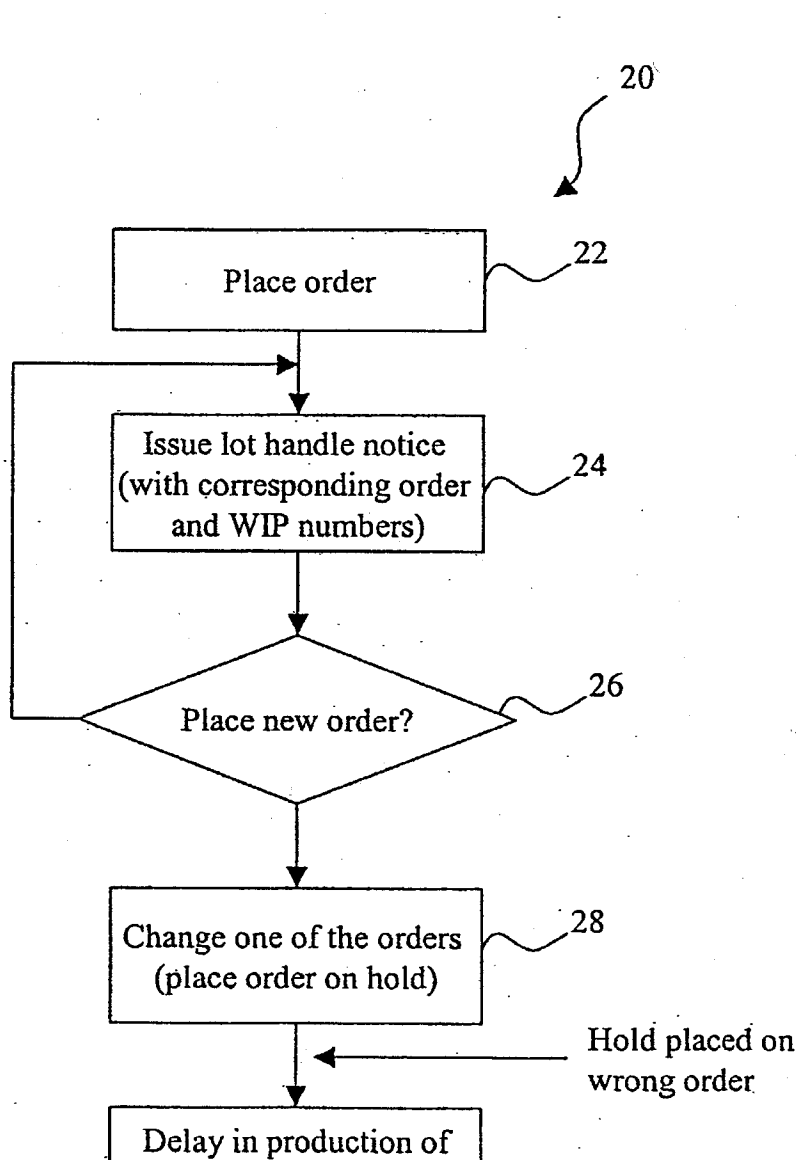

20
Place order
22
Issue lot handle notice (with corresponding order and WIP numbers)
24
Place new order?
26
Change one of the orders (place order on hold)
28
Hold placed on wrong order
Delay in production of valid order because it is held, order to be changed is not held
30

Fig. 2

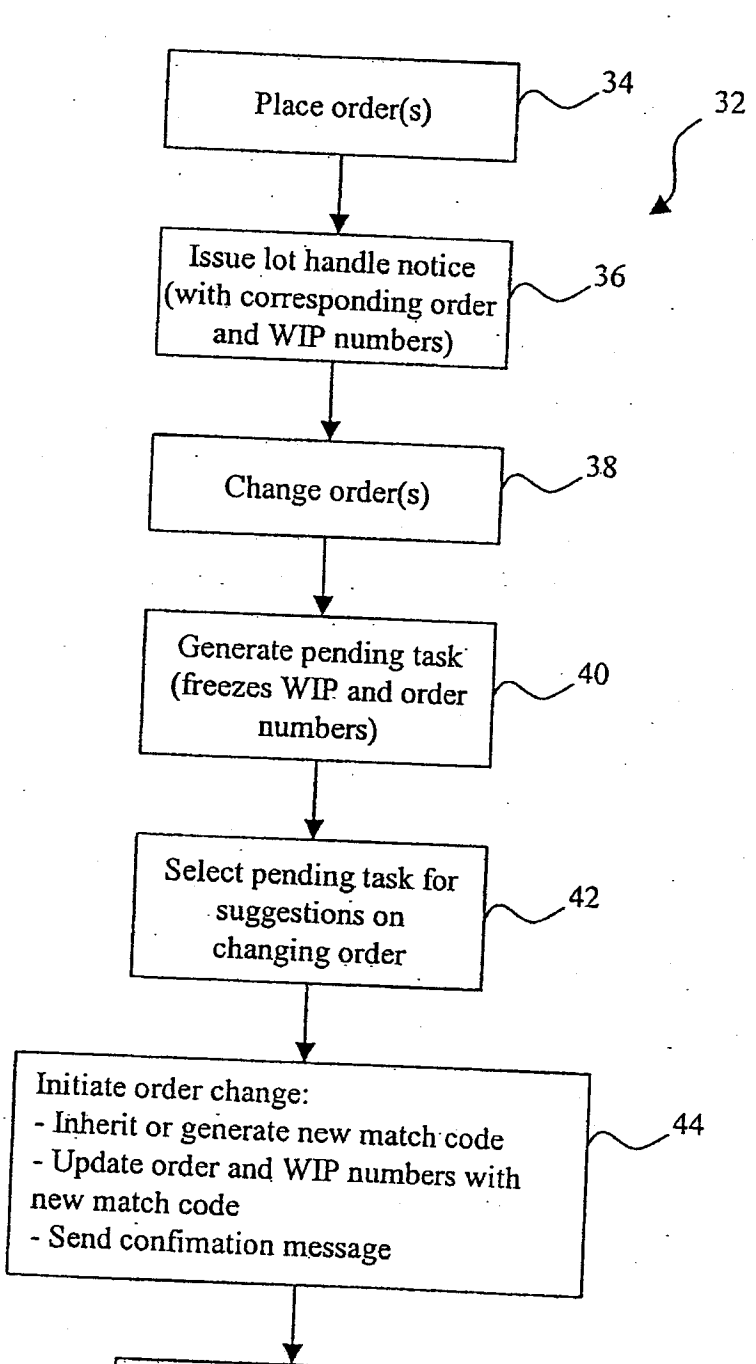

Place order(s)
34
32
Issue lot handle notice (with corresponding order and WIP numbers)
36
Change order(s)
38
Generate pending task (freezes WIP and order numbers)
40
Select pending task for suggestions on changing order
42
Initiate order change:
- Inherit or generate new match code
- Update order and WIP numbers with new match code
- Send confimation message
44
Update master production schedule
46

Fig. 3

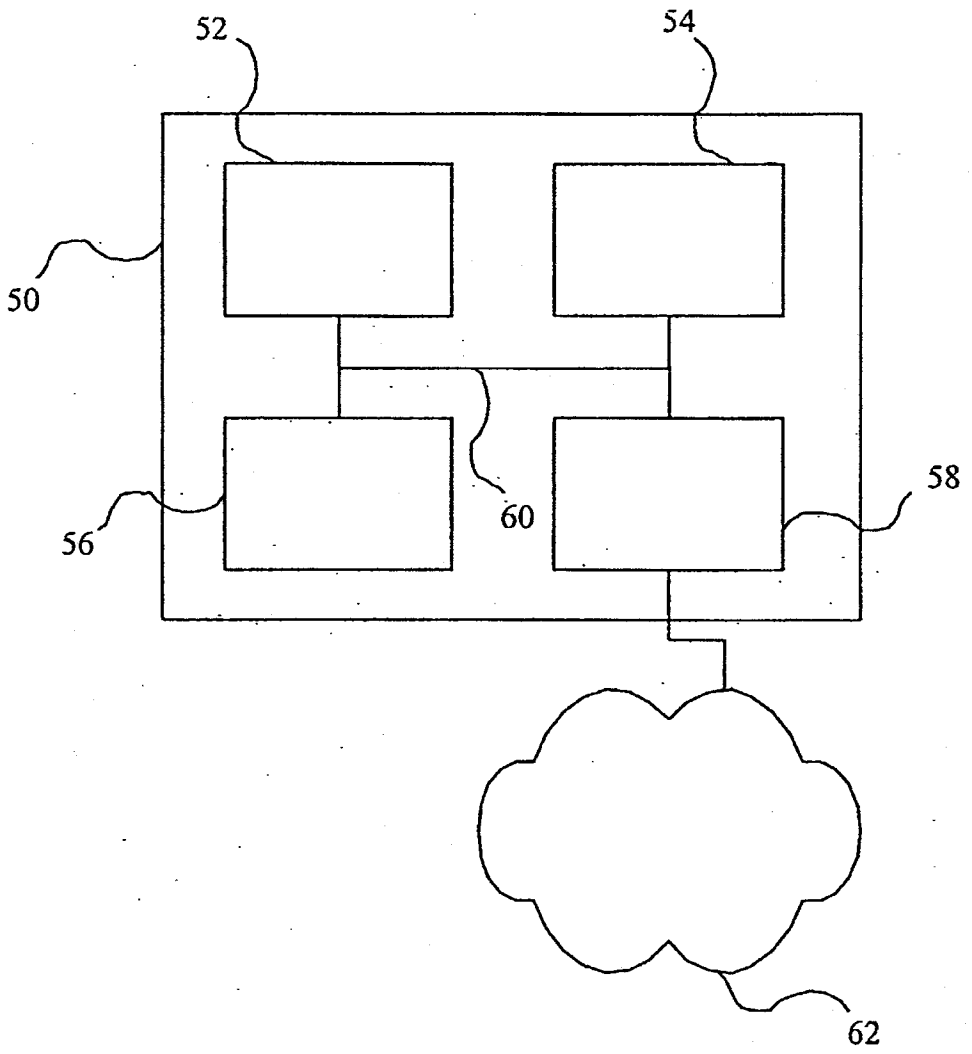


Fig. 4